




# OPERATING AND SERVICE MANUAL

(  PART NO. 400D/H/L-902 )

## MODEL 400D

SERIALS PREFIXED: 310-

## MODEL 400H

SERIALS PREFIXED: 313-

## MODEL 400L

SERIALS PREFIXED: 313-

## AND

## SPECIF. H02-400D

SERIALS PREFIXED: 310-

# VACUUM TUBE VOLTMETER

Appendix B, Manual Backdating

Changes adapts this manual to:

Models 400D/H02-400D,	Serial Nos. 310-45570 and below
Models 400H/L,	Serial Nos. 313-22176 and below
Model 400H,	Serial Nos. 017-12026 and below
Model 400L,	Serial Nos. 048-13256 and below
Models 400DR/HR/LR,	All Serial Nos.

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## TABLE OF CONTENTS

Section	Page	Section	Page
I GENERAL DESCRIPTION . . . . .	1-1	5-22 Testing Voltmeter Performance . .	5-5
1-1 Introduction . . . . .	1-1	5-24 Calibration and Frequency Response Adjustments . . . . .	5-8
1-4 Description . . . . .	1-1	VI ILLUSTRATED PARTS	
1-11 Accessories . . . . .	1-2	BREAKDOWN . . . . .	6-1
II INSTALLATION . . . . .	2-1	6-1 General . . . . .	6-1
2-1 Unpacking and Inspection . . . . .	2-1	VII GROUP ASSEMBLY PARTS	
2-3 Line Voltage Requirement . . . . .	2-1	BREAKDOWN . . . . .	7-1
2-5 Power Line Connections . . . . .	2-1	7-1 Vacuum Tube Voltmeter	
2-8 Installation . . . . .	2-1	400D/H/L . . . . .	7-1
2-10 Operation Check . . . . .	2-1	7-2 Main Chassis Assembly . . . . .	7-3
III OPERATING INSTRUCTIONS . . . . .	3-1	7-3 Range Switch Assembly	
3-1 Instrument Turn-On . . . . .	3-1	400D-19A . . . . .	7-8
3-3 General Operating Information . . .	3-1	7-4 Printed Circuit Board	
3-12 Low-Level Measurements and Ground Currents . . . . .	3-2	Assembly 400D-75G . . . . .	7-9
3-14 Measurement of Voltage . . . . .	3-2	7-5 Printed Circuit Board	
3-17 Measurement of Decibels . . . . .	3-3	Assembly 400D-75F . . . . .	7-11
3-20 Impedance Correction Graph . . . .	3-3	7-6 Printed Circuit Board	
3-22 Use of Voltmeter Amplifier . . . .	3-4	Assembly 400D-65C . . . . .	7-12
IV CIRCUIT DESCRIPTION . . . . .	4-1	VIII NUMERICAL INDEXES . . . . .	8-1
4-1 Block Diagram . . . . .	4-1	Part No. Numerical Index . . . . .	8-1
4-3 Input Voltage Divider and Step Attenuator . . . . .	4-1	Hewlett-Packard Stock No. Index . . . . .	8-2
4-7 Broadband Voltmeter Amplifier . . .	4-1	IX REFERENCE DESIGNATION	
4-10 Indicating Meter Circuit . . . . .	4-1	INDEX . . . . .	9-1
4-14 Power Supply . . . . .	4-2		
V MAINTENANCE . . . . .	5-1	Appendix	
5-1 Scope . . . . .	5-1	A CODE LIST OF MANUFACTURERS	
5-3 Precautions . . . . .	5-1	Appendix	
5-5 Test Equipment Required . . . . .	5-1	<del>B SALES AND SERVICE OFFICES</del>	
5-7 Meter Zero Adjustment . . . . .	5-1	Appendix	
5-9 Cabinet Removal . . . . .	5-2	C MANUAL BACKDATING CHANGES	
5-10 Tube Replacement . . . . .	5-2		
5-13 Replacement of Special Parts . . .	5-2		
5-17 Trouble Shooting . . . . .	5-3		
5-20 Testing the Power Supply . . . . .	5-3		

## LIST OF ILLUSTRATIONS

Number	Title	Page	Number	Title	Page
1-1.	Vacuum Tube Voltmeters Models 400D, 400H, and 400L . . . .	1-0	5-6.	Test Setup for Calibration Check and Adjustments . . . . .	5-7
1-2.	Table of Specifications . . . . .	1-1	5-7.	Test Setup for Frequency Response Check and Adjustment . . . . .	5-8
3-1.	Voltmeter Front Panel, Showing Controls and Connectors . . . . .	3-0	5-8.	Voltage and Resistance Diagram . . .	5-10
3-2.	Effect of Harmonics on Voltage Measurements . . . . .	3-1	5-9.	Diagram of RANGE Switch . . . . .	5-11
3-3.	Test Setup for Avoiding Ground Loop . . . . .	3-2	5-10.	Voltmeter Schematic Diagram . . . .	5-13
3-4.	Impedance Correction Graph . . . . .	3-5	7-1.	400D/H/L Vacuum Tube Voltmeter . .	7-1
4-1.	Voltmeter Block Diagram . . . . .	4-0	7-2.	Main Chassis Assembly	
4-2.	Simplified Schematic of Meter Bridge Circuit . . . . .	4-2	(Sheet 1 of 2) . . . . .	7-3	
5-1.	Test Equipment Required . . . . .	5-1	7-2.	Main Chassis Assembly	
5-2.	Adjustments Required When Tubes Are Replaced . . . . .	5-2	(Sheet 2 of 2) . . . . .	7-5	
5-3.	Left Side View of Voltmeter Chassis .	5-4	7-3.	RANGE Switch Assembly . . . . .	7-8
5-4.	Right Side View of Voltmeter Chassis	5-5	7-4.	Printed Circuit Board Assembly	
5-5.	Trouble-Shooting Procedure . . . . .	5-6	Part No. 400D-75G . . . . .	7-9	
			7-5.	Printed Circuit Board Assembly	
			Part No. 400D-75F . . . . .	7-10	
			7-6.	Printed Circuit Board Assembly	
			Part No. 400D-65C . . . . .	7-12	



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# SECTION I GENERAL DESCRIPTION



Figure 1-1. Vacuum Tube Voltmeters Models 400D, 400H, 400L





## SECTION I

### GENERAL DESCRIPTION

#### 1-1. INTRODUCTION. (See figure 1-1.)

1-2. This manual contains operating and servicing instructions, and a parts breakdown, for the Models 400D, 400H, and 400L Vacuum Tube Voltmeters manufactured by the Hewlett-Packard Company. The Model 400D Voltmeter is similar to a military counterpart, Electronic Voltmeter ME-30A/U, in appearance and operation, but contains modified electrical circuits to obtain improved performance. Applicable Federal Stock Numbers for the voltmeters are as follows:

Model 400D: 6625-643-1670  
Model 400H: 6625-557-8261  
Model 400L: 6625-729-8360

1-3. The Models 400D, 400H, and 400L Voltmeters are the same except for the differences listed in Figure 1-2.

a. The front panel meters are different in each model, as described in paragraph 1-6.

b. The accuracy specifications are different for each model, as described in figure 1-2.

#### 1-4. DESCRIPTION.

1-5. The Hewlett-Packard Models 400D, 400H, and 400L Vacuum Tube Voltmeters are general purpose, portable electronic a-c voltmeters of high sensitivity and stability. They are suited to both laboratory and field use. Models 400D/H measure a-c voltages from 0.001 to 300 volts and Model 400L from .003 to 300 volts rms full scale, with a frequency bandwidth covering 10 cps to 4 megacycles. The voltmeters are compact, accurate, and rugged and have fast meter response, high input impedance, stable calibration accuracy, and freedom from the effects of normal line voltage variations. The voltmeters are designed for long instrument life with a minimum of servicing.

a. Voltage Range: 400D/H - 0.1 millivolt to 300 volts; 400L - 0.3 millivolt to 300 volts, in 12 ranges providing full-scale readings of the following voltages:

0.001	0.100	10.00
0.003	0.300	30.00
0.010	1.000	100.00
0.030	3.000	300.00

b. Decibel Range: -72 to +52 db, in 12 ranges.

c. Frequency Range: 10 cps to 4 mc.

d. Input Impedance: 10 megohms shunted by 15 pf (15  $\mu$ mf) on ranges 1.0 volt to 300 volts; 25 pf on ranges 0.001 volt to 0.3 volt.

e. Stability: Line voltage variations of  $\pm 10\%$  do not reduce the specified accuracy, and line voltage transients are not reflected in the meter reading. Electron tube deterioration to 75% of normal transconductance affects accuracy less than 0.5% from 20 cps to 1 mc.

f. Amplifier: OUTPUT terminals are provided so that the voltmeter can be used to amplify small signals or to enable monitoring of waveforms under test with an oscilloscope. Output voltage is approximately 0.15 volt rms on all ranges with full-scale meter deflection. Amplifier frequency response is same as the voltmeter. Internal impedance is approximately 50 ohms over entire frequency range.

g. Accuracy: Model 400D -

$\pm 2\%$  of full scale, 20 cps to 1 mc;  
 $\pm 3\%$  of full scale, 20 cps to 2 mc;  
 $\pm 5\%$  of full scale, 10 cps to 4 mc.

Model 400H -

$\pm 1\%$  of full scale, 50 cps to 500 kc;  
 $\pm 2\%$  of full scale, 20 cps to 1 mc;  
 $\pm 3\%$  of full scale, 20 cps to 2 mc;  
 $\pm 5\%$  of full scale, 10 cps to 4 mc.

Model 400L -

$\pm 2\%$  of reading or  $\pm 1\%$  of full scale, whichever is more accurate, 50 cps to 500 kc.  
 $\pm 3\%$  of reading or  $\pm 2\%$  of full scale, whichever is more accurate, 20 cps to 1 mc.  
 $\pm 4\%$  of reading or  $\pm 3\%$  of full scale, whichever is more accurate, 20 cps to 2 mc.  
 $\pm 5\%$  of reading 10 cps to 4 mc.

h. Power Requirement: 115/230 volts  $\pm 10\%$ , 50 to 1000 cps, approximately 100 watts.

i. Size: 11-3/4 in. high, 7-1/2 in. wide, 12 in. deep.

j. Weight: 18 lbs; shipping weight approximately 23 lbs.

Figure 1-2. Table of Specifications





1-6. Each model voltmeter has three calibrated scales on the panel meter. The Models 400D and 400H have two linear VOLTS scales, 0 to 1 and 0 to 3, and one DECIBELS scale, -12 to +2 db. The meters used in the Models 400H and 400L are larger and include a mirror to eliminate parallax in viewing and to facilitate use of the higher scale calibration accuracy of these models. The Model 400L VOLTS scales are logarithmic in calibration, from 0.3 to 1 and 0.8 to 3; and the DECIBELS scale is linear. In all models, the VOLTS scales are calibrated to indicate the root-mean-square (rms) value of an applied sine wave. Actual meter deflection is proportional to the average value of the applied signal, thereby minimizing additional meter deflection due to noise and harmonic distortion.

1-7. A voltmeter output signal is provided at the front panel OUTPUT terminals. This output is proportional to the meter reading and has a waveshape similar to the applied signal. This signal level is about 0.15 volts rms for a full-scale meter reading, regardless of the input signal level. The internal impedance at the OUTPUT terminal is 50 ohms over the full frequency range. High-impedance loads (above 100K) will not adversely affect the accuracy of the voltmeter. This output is valuable for increasing the sensitivity of bridges, etc., where distortion added to the waveform is not a factor.

1-8. The voltmeter chassis is constructed of aluminum alloy throughout. The panel is finished in non-reflecting, light-grey baked enamel; the cabinet is finished in dark-blue, baked wrinkle paint. The cabinet is equipped with rubber feet and a leather carrying handle. Control markings on the front panel are engraved and black filled. INPUT and OUTPUT terminals are special binding posts which accept either bare wire or banana plugs; the 3/4-inch spacing between binding posts accepts standard dual-banana plugs. The "ground" side of the INPUT and OUTPUT terminals is connected to the instrument chassis which is in turn connected to the power line ground through the third (round) prong of the plug on the power cable.

1-9. The voltmeter is equipped with a non-detachable power cord. Test leads, which may be plain wire leads or coaxial cable, and test probes must be supplied by the user.

1-10. Instruments designated Models 400DR, 400HR, and 400LR are rack mount configurations of the 400D, 400H, and 400L, respectively. They are identical to their cabinet model counterparts in every other respect. They are designed to be mounted in a standard 19 inch wide x 7 inch high relay rack space. Refer to Appendix C for Replacement Parts information.

#### 1-11. ACCESSORIES.

1-12. Accessory instruments for the voltmeter are available (not supplied) to increase its range of operation and application, such as increasing voltage measurement range and input impedance, converting to current measurement, providing line matching, etc., as follows:

a. H-P 11004A Line Matching Transformer. Provides balanced 135-ohm or 600-ohm input, 5 kc to 600 kc.

b. H-P 11005A Bridging Transformer. Allows voltage measurement on balanced lines. 20 cps to 45 kc.

c. H-P 11039A Capacitive Voltage Divider. Safely measures power-frequency voltages to 25 kilovolts. Division ratio, 1000:1. Input capacity, 15 pf  $\pm$  1 pf.

d. H-P 11041A Capacitive Voltage Divider. Accuracy  $\pm$ 3%. Division ratio, 100:1. Input impedance, 50 megohms, resistive, shunted with 2.75 pf capacity. Maximum voltage, 1500 volts.

e. H-P 456A AC Current Probe. Allows current measurements without breaking the circuit. Sensitivity 1 mv/ma  $\pm$ 2% at 1 kc. Maximum input 1 amp rms; 2 amp peak. Output noise less than 50  $\mu$ v rms.

f. H-P 11029A-11034A Shunt Resistors. For measuring currents as small as 1 microamp full scale. Accuracy  $\pm$ 1% to 100 kc,  $\pm$ 5% to 4 mc (470A,  $\pm$ 5% to 1 mc). Maximum power dissipation, 1 watt.





## SECTION II

### INSTALLATION

#### 2-1. UNPACKING AND INSPECTION.

2-2. There are no special precautions for unpacking the voltmeter. Save the shipping carton and packing materials for possible storage or reshipment. When unpacking, inspect instrument and packing materials for signs of damage in shipment. Make an operation check as directed in paragraph 2-10 to determine if performance is satisfactory. If there is any indication of damage, immediately file a claim with the transport service used or other cognizant authority.

#### 2-3. LINE VOLTAGE REQUIREMENT.

2-4. The voltmeter is wired at the factory for use on 115-volt a-c power. This voltage may vary  $\pm 10\%$  without adverse effect upon voltmeter performance. The voltmeter can be wired for use on 230-volt a-c power by reconnecting the dual primary windings on the power transformer as shown in the schematic diagram in Section V. When using 230-volt power, change from a 1-amp to a 1/2-amp slow-blow fuse. If necessary, provide an adapter for attaching the standard 115-volt plug on the voltmeter to the 230-volt outlet.

#### 2-5. POWER LINE CONNECTION.

2-6. The three-conductor power cable on the voltmeter is terminated in a polarized three-prong male connector. The third contact is an offset round pin added to a standard two-blade connector, which grounds the instrument chassis when used with the appropriate receptacle. To connect this plug in a standard two-contact receptacle, use an adapter. The chassis ground connection is brought out of the adapter in a green pigtail lead for connection to a suitable ground.

2-7. The power plug normally supplied with the voltmeter is made of molded rubber and is an integral part of the power cable. On certain military contracts, a modification of the Model 400D, termed the H02-400D, is equipped with a removable plug having the same pin configuration but constructed of corrosion-resistant material. In all other respects the H02-400D is the same as the Model 400D and carries the same Federal Stock Number.

#### WARNING

The lower INPUT and OUTPUT signal terminals on the panel of the voltmeter are connected directly to the chassis of the voltmeter. Any voltage applied to the lower terminal will be shorted directly to ground. If the ground connection in the power cord is disconnected by use of an adapter, the entire voltmeter cabinet will carry whatever potential is applied to the lower terminal and may be a hazard to the operator.

#### 2-8. INSTALLATION.

2-9. The voltmeter is a portable instrument requiring no permanent installation. The voltmeter is for bench-top operation, standing on its rubber feet with its front panel near the vertical plane. A bail is provided for raising the front of the cabinet to obtain a better viewing angle.

#### 2-10. OPERATION CHECK.

2-11. The voltmeter is ready for use as received from the factory. The simple check described below can be made by incoming inspectors to determine if electrical damage was incurred in shipment. If more complete proof of instrument performance is required, the over-all performance check described in paragraph 5-22 must be used. Make a simple performance check as follows:

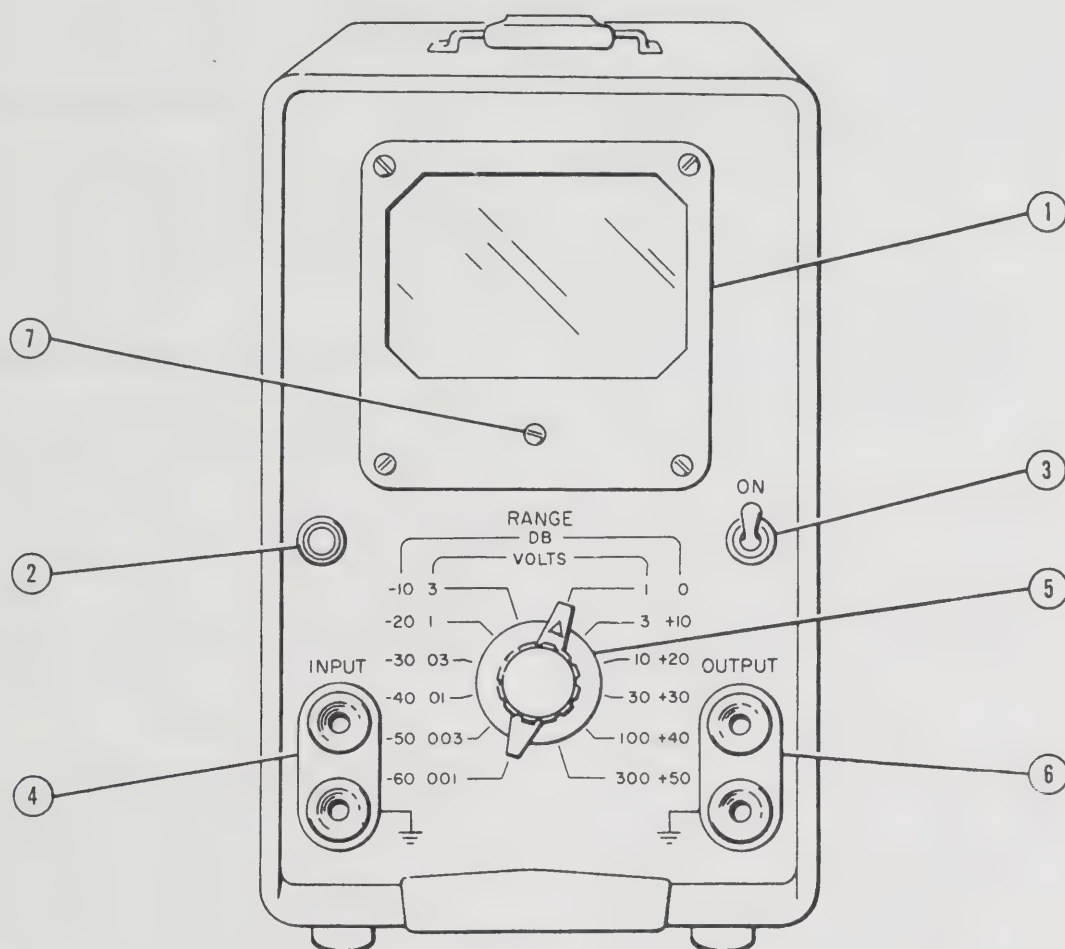
a. Connect voltmeter to the power line through a variable transformer. Set transformer for 115 volts, turn on and allow a five-minute warmup.

b. Measure any sine wave voltage, excepting the power line, from 0.01 to 300 volts whose exact voltage is known. Note that the lower INPUT terminal is connected to the power line ground.

c. While making the above measurement, adjust the line voltage from 103 to 127 volts. The reading on the meter must not change by more than the width of the pointer.







RO

REFERENCE NUMBER	DESIGNATION	FUNCTION
1	Panel meter	Indicates rms volts and decibels of sine wave signals.
2	Indicator light	Indicates that voltmeter is turned on.
3	ON Power switch	Applies line power to voltmeter.
4	INPUT terminals	Receive voltage to be measured or signal to be amplified.
5	RANGE (DB-VOLTS) switch	Selects full-scale deflection sensitivity.
6	OUTPUT terminals	Supply signal level proportional to meter reading, with same waveform as applied to INPUT terminals.
7	Zero adjust screw	Meter zero adjust screw (for 400D and 400H only).

Figure 3-1. Voltmeter Front Panel, Showing Controls and Connectors





## SECTION III

### OPERATING INSTRUCTIONS

#### 3-1. INSTRUMENT TURN-ON.

3-2. The voltmeter is ready for use as received from the factory and will give specified performance after a few minutes warmup. See Section II for information regarding connection to the power source and to the voltage to be measured. Controls are shown in figure 3-1.

#### 3-3. GENERAL OPERATING INFORMATION.

3-4. METER ZERO CHARACTERISTIC. When the Model 400D and 400H Voltmeters are turned off, the meter pointer should rest exactly on the zero calibration mark on the meter scale. If it does not, zero-set the meter as instructed in paragraph 5-7. The meter supplied in the Model 400L Voltmeter is not provided with a mechanical meter zero adjustment. When the voltmeter is turned on with the INPUT terminals shorted, the meter pointer may deflect upscale slightly; this deflection does not affect the accuracy of a reading.

#### NOTE

When the voltmeter RANGE switch is set to the lowest ranges and the INPUT terminals are not terminated or shielded, noise pickup can be enough to produce up to full-scale meter deflection. This condition is normal and is caused by stray voltages in the vicinity of the instrument. For maximum accuracy on the .001-volt range, the voltage under measurement should be applied to the voltmeter through a shielded test lead.

3-5. METER SCALES. The two voltage scales on each of the voltmeter models are related to each other by a factor of  $1:\sqrt{10}$  (10 db). In conjunction with the calibrated RANGE switch steps, this provides an intermediate range step spaced 10 db between "power of ten" ranges, which are 20 db apart. The relationship of the DECIBELS scale to the 0 to 1 VOLT scale is determined by making 0 db on the DECIBELS scale equal to the voltage required to produce 1 milliwatt in 600 ohms (0.775 volts). Thus, the DECIBELS scale reads directly in dbm (decibels referred to one milliwatt) across a 600-ohm circuit, and can be used to measure absolute level of sine wave signals. It can also be used to measure relative levels of any group of signals which have the same waveform, across any constant circuit impedance. The RANGE switch changes voltmeter sensitivity in 10-db steps accurate to within  $\pm 1/8$  db. The RANGE switch position indicates the value of a full-scale meter reading.

3-6. CONNECTIONS. Voltmeter test leads must be provided by the user. The type of leads and probes used will depend upon the application, as listed below:

a. For connection to low-impedance signal sources, plain wire leads often are sufficient.

b. For high-impedance sources, or where noise pickup is a problem, low-capacity shielded wire must be used with a shielded, dual banana plug for connection to the voltmeter terminals.

c. If a probe is used, it should also be shielded to prevent pickup from the hand.

d. For signals above a few hundred kilocycles, the capacity of the test leads must be kept to a minimum by using very short leads, preferably unshielded. An alligator clip should be used at the test end so that connection can be made without adding the capacity of the user's hands.

3-7. MAXIMUM INPUT VOLTAGE. Do not apply more than 600 volts dc to the INPUT terminals. To do so exceeds the voltage rating of the input capacitor.

3-8. If an applied voltage momentarily exceeds the selected full-scale voltmeter sensitivity, a few seconds may be required for circuit recovery, but no damage will result.

3-9. INPUT VOLTAGE WAVEFORM. The voltmeter is calibrated to indicate the root-mean-square value of a sine wave; however, meter pointer deflection is proportional to the average value of whatever waveform is applied to the input. If the input signal waveform is not a sine wave, the reading will be in error by an amount dependent upon the amount and phase of the harmonics present, as shown in figure 3-2 below. When harmonic distortion is less than about 10%, the error which results is negligible.

INPUT VOLTAGE CHARACTERISTICS	TRUE RMS VALUE	METER INDICATION
Fundamental = 100	100	100
Fundamental +10% 2nd harmonic	100.5	100
Fundamental +20% 2nd harmonic	102	100-102
Fundamental +50% 2nd harmonic	112	100-110
Fundamental +10% 3rd harmonic	100.5	96-104
Fundamental +20% 3rd harmonic	102	94-108
Fundamental +50% 3rd harmonic	112	90-116

Note: This chart is universal in application since these errors are inherent in all average-responding type voltage-measuring instruments.

Figure 3-2. Effect of Harmonics on Voltage Measurements



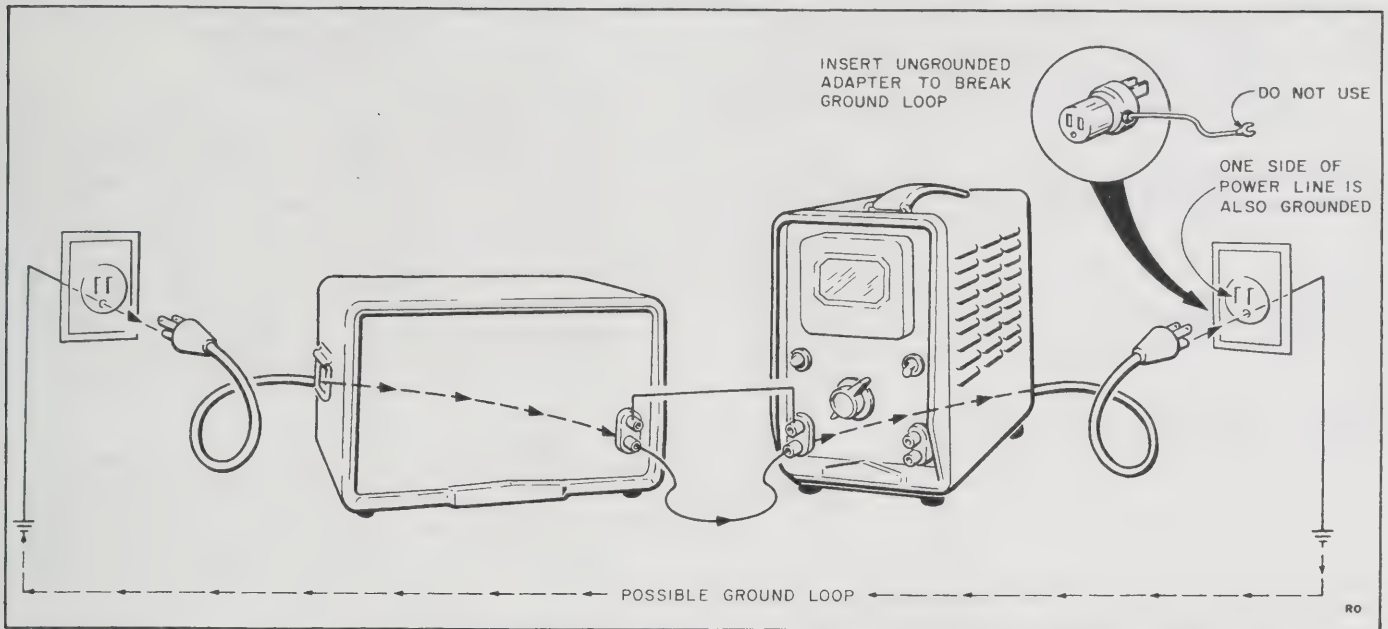


Figure 3-3. Test Setup for Avoiding Ground Loop

3-10. Since the voltmeter meter deflection is proportional to the average value of the input waveform, it is not adversely affected by moderate levels of random noise. The effect that noise has on the accuracy of the meter reading depends upon the waveform of the noise and upon the signal-to-noise ratio. A square wave has the greatest effect, a sine wave intermediate effect, and "white" noise has the least effect on the meter reading.

3-11. If the noise signal is a 50% duty cycle square wave and the signal-to-noise ratio is 10:1 (between peak voltages), the error will be about 1% of the meter reading. If the noise signal is "white" noise and the signal-to-noise ratio 10:1, the error is negligible.

### 3-12. LOW-LEVEL MEASUREMENTS AND GROUND CURRENTS.

3-13. When the voltmeter is used to measure signal levels below a few millivolts, ground currents in the meter test leads can cause an error in meter reading. Such currents are created when two or more ground connections are made between the instruments of a test setup and/or between the instruments and the power line ground. Two ground connections complete an electrical circuit (ground loop) for the voltages which are generated across all instrument chassis by stray fields, particularly the fields of transformers. These ground currents can be minimized by disconnecting the ground lead in the power cord from either the voltmeter or the signal source being measured, at the power outlet as shown in figure 3-3, and by making sure that in the test setup no other ground loop is formed that can cause a ground current to flow in the voltmeter test leads. Although the resultant voltage developed across a test lead is in the order of microvolts, it is enough to cause noticeable errors in measurements of a few millivolts. The presence of ground currents can sometimes be determined by simply changing the grounds for the instruments in the

setup and watching for a change in meter reading. If changing the ground system causes a change in meter reading, ground currents are present.

### 3-14. MEASUREMENT OF VOLTAGE.

3-15. The meter has two VOLTS scales, 0 to 1 and 0 to 3. When the RANGE switch is set to .001, .01, .1, 1, 10, or 100 VOLTS, read the 0 to 1 scale. When the RANGE switch is set to .003, .03, .3, 3, 30, or 300 VOLTS, read the 0 to 3 scale.

#### CAUTION

The lower (black) signal INPUT and OUTPUT terminals and the instrument case are connected to the power system ground when the instrument is used with a standard three-terminal (grounding) receptacle. Connect only ground-potential circuits to the black INPUT and OUTPUT terminals.

3-16. Operate the instrument as follows:

- Connect the voltmeter to the a-c power source.
- Turn the Power switch ON and allow a warmup period of approximately five minutes.
- Disconnect any external equipment from the OUTPUT terminals.
- Set the RANGE switch to the VOLTS range which will read the voltage to be measured at mid-scale or above. If in doubt, select a higher VOLTS range.
- Connect the voltage to be measured to the INPUT terminals.





**CAUTION**

**AVOID A SHORT CIRCUIT ACROSS THE POWER LINE!** To measure power line voltage, first connect only the upper (red) INPUT terminal to each side of the power line, in turn, leaving it connected to the side that causes meter indication. Then connect the lower (black) INPUT terminal (grounded internally) to the other side of the line. If this procedure is not followed, the power line may be short-circuited through the grounded INPUT terminal of the voltmeter.

f. Read the meter indication on the appropriate VOLTS scale, in accordance with the full-scale value indicated on the RANGE switch. Evaluate the reading in terms of the full-scale value indicated on the RANGE switch. Study the following examples:

Example 1

When the RANGE switch is in the .1 VOLTS range, read the 0 to 1 VOLTS scale. If the meter indicates .64 on that scale, the voltage being measured is:

$$.64 \text{ (meter indication)} \times \frac{.1 \left[ \frac{\text{switch-selected}}{\text{voltage range}} \right]}{1 \text{ (full-scale value)}} = .064 \text{ volt}$$

Example 2

When the RANGE switch is in the 30 VOLTS range, read the 0 to 3 VOLTS scale. If the meter indicates 1.6 on that scale, the voltage being measured is:

$$1.6 \text{ (meter indication)} \times \frac{30 \left[ \frac{\text{switch-selected}}{\text{voltage range}} \right]}{3 \text{ (full-scale value)}} = 16 \text{ volts}$$

**3-17. MEASUREMENT OF DECIBELS.**

3-18. The DECIBELS meter scale is provided for measuring dbm directly across 600 ohms and for measuring db ratio for comparison purposes when each measurement is made across the same circuit impedance. To measure signal level directly in dbm (0 dbm equals 1 milliwatt into 600 ohms) proceed as follows:

- Connect the voltmeter to the a-c power source.
- Turn the Power switch ON and allow a warmup period of approximately five minutes.
- Disconnect any external equipment from the OUTPUT terminals.
- Set the RANGE switch to the DB range which will give an upscale reading of the signal to be measured. If in doubt, select a higher-level scale.
- Connect the voltage to be measured to the INPUT terminals.

f. Note the meter indication on the DECIBELS scale (-12 to +2 db). The signal level is the algebraic sum of the meter indication and the db value indicated by the RANGE selector. Study the following examples:

Example 1

If the indication on the DECIBELS scale is +2 and the RANGE switch is in the +20 DB position, the level is +22 dbm.

Example 2

If the indication on the DECIBELS scale is +1.5 and the RANGE switch is in the -40 DB position, the level is -38.5 dbm.

3-19. To measure db across impedances other than 600 ohms, follow the above procedure and evaluate the results as follows:

**NOTE**

Since the measurement is made across other than 600 ohms, the level obtained in step f is in db, but not in dbm.

a. To obtain the difference in db between measurements made across equal impedances, algebraically subtract the levels being compared.

b. To obtain the reading of a single measurement in dbm, note the impedance across which the measurement is made and refer to the Impedance Correction Graph, described in paragraph 3-20.

c. To obtain the difference in dbm between measurements made across different impedances, convert each measurement to dbm using the Impedance Correction Graph described in paragraph 3-20. Then algebraically subtract the dbm levels being compared.

**3-20. IMPEDANCE CORRECTION GRAPH.**

3-21. As the voltmeter DECIBELS scale is calibrated to indicate dbm for measurements made across 600-ohm circuits, a correction factor must be used when measurements are made across circuit impedances other than 600 ohms, if absolute dbm levels are desired. The correction factor is not necessary in measuring relative db levels (not dbm) across the same impedance, but it is required for comparison of db levels measured across different impedances. The Impedance Correction Graph in figure 3-4 gives the correction factor for conversion of the meter reading to dbm when the impedance of the circuit under test is known. To use the graph, read the conversion factor corresponding to the test circuit impedance and add it to the meter reading determined by the method of paragraph 3-17. Observe the algebraic sign of the correction factor in making the algebraic addition. Use the following examples:

Example 1

If the measurement is made across 90 ohms, the indication on the DECIBELS scale is +2, and the RANGE switch is at the +30 DB position, the level in dbm is obtained as follows:





+ 2 (meter indication)	
+30 (RANGE switch position)	
+32 (sum)	
+ 8 (correction factor from the Impedance	
+40 dbm	Correction Graph)

Example 2

For the same conditions as given above, except that the measurement is made across an impedance of 60,000 ohms, the level in dbm is obtained as follows:

+ 2 (meter indication)	
+30 (RANGE switch position)	
+32 (sum)	
-20 (Correction factor from the Impedance	
+12 dbm	Correction Graph)

**3-22. USE OF VOLTMETER AMPLIFIER.**

3-23. The amplifier in the voltmeter may be used for amplifying weak signals. With full-scale meter deflection, the open-circuit output of the amplifier is approximately 0.15 volt rms regardless of the RANGE switch position. The impedance looking into the OUTPUT terminals is approximately 50 ohms. The frequency

response and calibration of the voltmeter may be affected by the impedance of a load applied to the OUTPUT terminals. To check the effect of the applied load: observe the meter reading obtained with no load connected to the OUTPUT terminals and then note any shift of reading when the external circuit is connected to the OUTPUT terminals. If the shift is negligible, the measurement is not being affected appreciably by the load. Whenever the input signal is changed, i.e., a different frequency or band of frequencies is applied, repeat the quick check described above.

3-24. Maximum gain from the amplifier is obtainable only on the lowest (.001 volts) range, since output level is the same for all bands. This is due to the 10-db amplification loss per step inserted by the RANGE switch as it is turned clockwise. Amplification may also be obtained on the .003, .01, .03, and 1 volt ranges.

3-25. When the voltmeter is used as an amplifier, select a range which gives a meter deflection near full scale. Off-scale signals more than twice the value of the position of the RANGE switch will cause severe distortion.



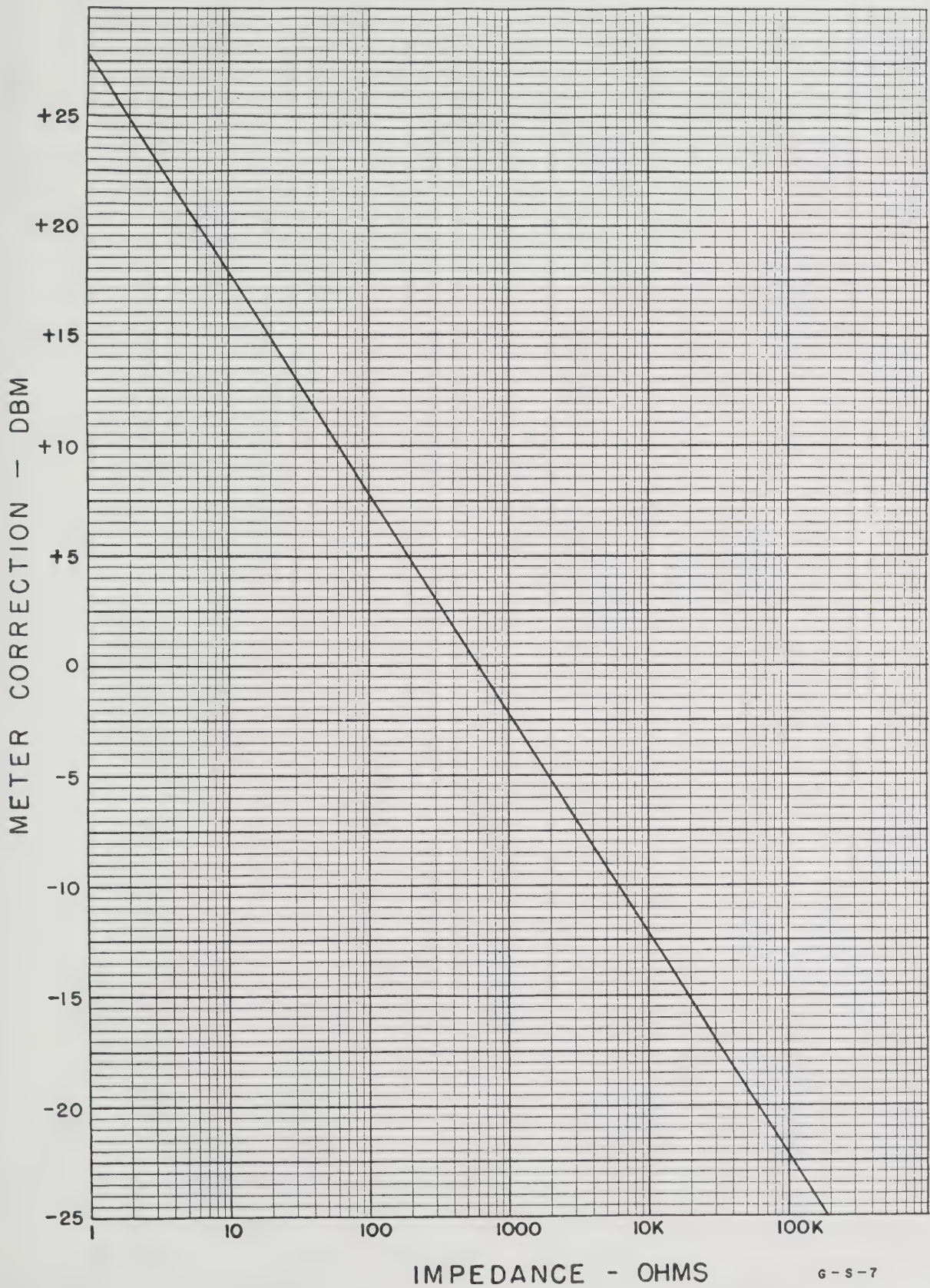


Figure 3-4. Impedance Correction Graph







Figure 4-1. Voltmeter Block Diagram





## SECTION IV

### CIRCUIT DESCRIPTION

#### 4-1. BLOCK DIAGRAM.

4-2. The electrical circuits of the voltmeter are shown in the block diagram in figure 4-1; they consist of an input voltage divider controlled by the RANGE switch, a cathode follower input tube, a precision step attenuator controlled by the RANGE switch, a broadband amplifier, an indicating meter, and a regulated power supply. The voltage applied to the INPUT terminals for measurement is divided by 1000 before application to the input cathode follower when the RANGE switch is set to the 1-volt range and higher; the input voltage is applied directly to the cathode follower on the lower ranges. The voltage from the cathode follower is divided in the precision attenuator to be less than 1 millivolt for application to the voltmeter amplifier. The output of the amplifier is rectified in a full-wave bridge rectifier with a d-c milliammeter across its midpoints. The resultant direct current through the meter is directly proportional to the input voltage.

#### 4-3. INPUT VOLTAGE DIVIDER AND STEP ATTENUATOR.

4-4. The input voltage divider limits the signal level applied to the input cathode follower to less than 0.3 volt rms when voltages above this level are measured with the RANGE switch set at the 1-volt range or above. The divider consists of a resistive branch with one element made adjustable to obtain exact 1000:1 division at middle frequencies and a parallel capacitive branch with one element made adjustable to maintain exact 1000:1 division to beyond 4 megacycles. The input impedance of the voltmeter is established by this divider and is the same for all positions of the RANGE switch. On the six low-voltage positions of the RANGE switch, the input divider provides no attenuation of the input voltage. (See figure 5-10 for the complete schematic.)

4-5. The step attenuator in the cathode circuit of the input cathode follower reduces the voltage to be measured to 1 millivolt or less for application to the voltmeter amplifier. Each step of the attenuator lowers the signal level by exactly 10 db ( $1:\sqrt{10}$ ). The attenuator consists of six precision wirewound resistors which are selected to very high accuracy and carefully mounted on a 12-position rotary switch. The RANGE switch rotor has two contactors (see figures 5-9 and 5-10); the first contacts each resistor in turn while the input divider is in the non-attenuating position; the second rotor finger repeats these contacts while the input attenuator is in the attenuating position. On the .001-volt range a fixed capacitor (C15) is automatically connected to provide flat frequency response beyond 4 megacycles. In the .003- and the .01-volt ranges, separate adjustable capacitors (C14, C16) are automatically connected to the attenuator to permit setting the frequency response at 4 megacycles. C14 and C16 are also connected to the attenuator on the 3- and 10-volt ranges. Fixed capacitor C106 (permanently connected) flattens frequency response on the .03- and 30-volt ranges.

4-6. Cathode follower V1 provides a constant, high input impedance to the input voltage divider and INPUT terminals of the voltmeter and provides a relatively low impedance in its cathode circuit to drive the step attenuator. The voltage gain factor across V1 is 0.95.

#### 4-7. BROADBAND VOLTMETER AMPLIFIER.

4-8. Amplification of the signal voltage is provided by a four-stage stabilized amplifier consisting of tubes V2 through V5 and associated circuits. The amplifier provides between 55- and 60-db gain with about 55 db of negative feedback at mid-frequencies. The feedback signal is taken from the plate of the output amplifier (V5) through the meter rectifiers and gain-adjusting circuit to the cathode of the input amplifier (V2). Variable resistor R107 in the feedback network adjusts the negative feedback level to set the basic gain of the amplifier at mid-frequencies, while adjustable capacitor C102 permits setting amplifier gain at 4 megacycles. Variable resistor R118 in the coupling circuit between V4 and V5 permits adjusting the gain of the amplifier at 10 cycles per second by controlling the phase shift of low-frequency signals between these two stages (increasing phase shift decreases degeneration and increases gain).

4-9. Variable resistor R119 in the grid return path for V3, V4, and V5 adjusts the total transconductance of these tubes in order to restrict the maximum gain-bandwidth product of the amplifier. The gain-bandwidth product must be restricted to give a smooth frequency response rolloff above 4 megacycles and to prevent possible unstable operation at frequencies far above 4 megacycles when tubes having unusually high transconductance are used (tube transconductance tolerances during manufacture permit wide variations in new tubes; the adjustment permits the use of such tubes). The plate voltage from V5 is rectified by the meter rectifiers and drives the feedback network. The cathode voltage of V5 is fed to the meter OUTPUT terminals for monitoring purposes. The current through V5, and thus the signal voltage at the cathode, is affected by the loading of the meter rectifiers. For signal levels causing third-scale or more meter deflection, this distortion consists of a very small irregularity near 0 volts on the waveform as each diode begins conduction.

#### 4-10. INDICATING METER CIRCUIT.

4-11. The meter rectifier circuit consists of two silicon diodes and two capacitors connected as a bridge with the indicating meter across the mid-points as shown in figure 4-2. The diodes provide full-wave rectification of the signal current for operating the meter. Electron flow through the meter is supplied in the following manner (see figure 4-2). During the positive-going half cycle of plate voltage on V5, rectifier CR1 conducts electrons from both C32 and C33 back to the B+ buss. The portion of electrons from C33 flows through the meter on the way to B+. At this point in the cycle, both C32 and C33 are charged to the potential of B+ less some small drop in R51 and R52.



4-12. During the negative-going half cycle of the plate voltage of V5, rectifier CR2 conducts electrons back to both C32 and C33 from the plate of V5. That portion of electrons going back to C32 flows through the meter on the way (in the same direction that the electrons flowed in the first, positive, half cycle). At this point in the cycle, both C32 and C33 are discharged. The pulsating current through the meter is smoothed by C34 to prevent meter pointer vibration when measuring low-frequency signals. The current is proportional to the arithmetic average value of the waveform amplitude of the signal. Meter calibration in rms volts is based on the mathematical ratio between the average and rms values of true sine wave current.

4-13. In addition, the bridge serves as a segment of a voltage divider (in series with L11 and R108) connected across the output of the amplifier. The negative feedback voltage fed to the input of the amplifier is obtained across L11 and R108. The alternating charge and discharge of C32 and C33 produce at their junction with L11 an alternating current of the same phase and waveform as that at the plate of V5. This phase is negative with respect to the input signal applied to the first stage of the amplifier (V2), and drives the negative feedback network.

#### 4-14. POWER SUPPLY.

4-15. The power supply consists of tubes V6 through V9 and the associated circuits, as shown in the complete

schematic diagram, figure 5-10. The power supply furnishes regulated +250V d-c voltage for the grid and plate bias circuits of tubes V1 through V5, unregulated 12.6V d-c voltage for the heater supply of tubes V1 through V4, and 6.3V a-c voltage for the heater supply of tubes V5 through V8. The power supply is designed to operate from either a 115-volt ( $\pm 10\%$ ) or a 230-volt ( $\pm 10\%$ ) a-c power source of 50 to 1000 cps. The primary winding of power transformer T1 is arranged in two sections, which can be strapped either in parallel or in series, to permit operation on 115V or 230V, respectively.

4-16. The output of rectifier V6 is applied to the voltage regulator circuit consisting of V7 through V9 which supplies a constant, +250 volts dc to the stabilized amplifier circuit of the voltmeter. Tube V7 is the series regulator tube, and V9 provides a fixed reference voltage drop, with which the output voltage is compared in amplifier V8B. V8A is a cathode follower which couples the reference voltage from V9 to V8B without loading V9. The regulated output voltage is applied to the control grid of V8B, while the reference voltage is applied to its cathode. The difference between the control grid and cathode voltages controls the operating point of V8B and thus its plate voltage, which in turn supplies the grid voltage for regulator V7. Any change in the regulated output of V7 produces a correcting change in the grid bias of V7 through the action of V8B, thus maintaining an essentially constant output voltage despite changes in line voltage or load on the supply. The gain of V8B is high enough to keep the output at the V7 cathode regulated

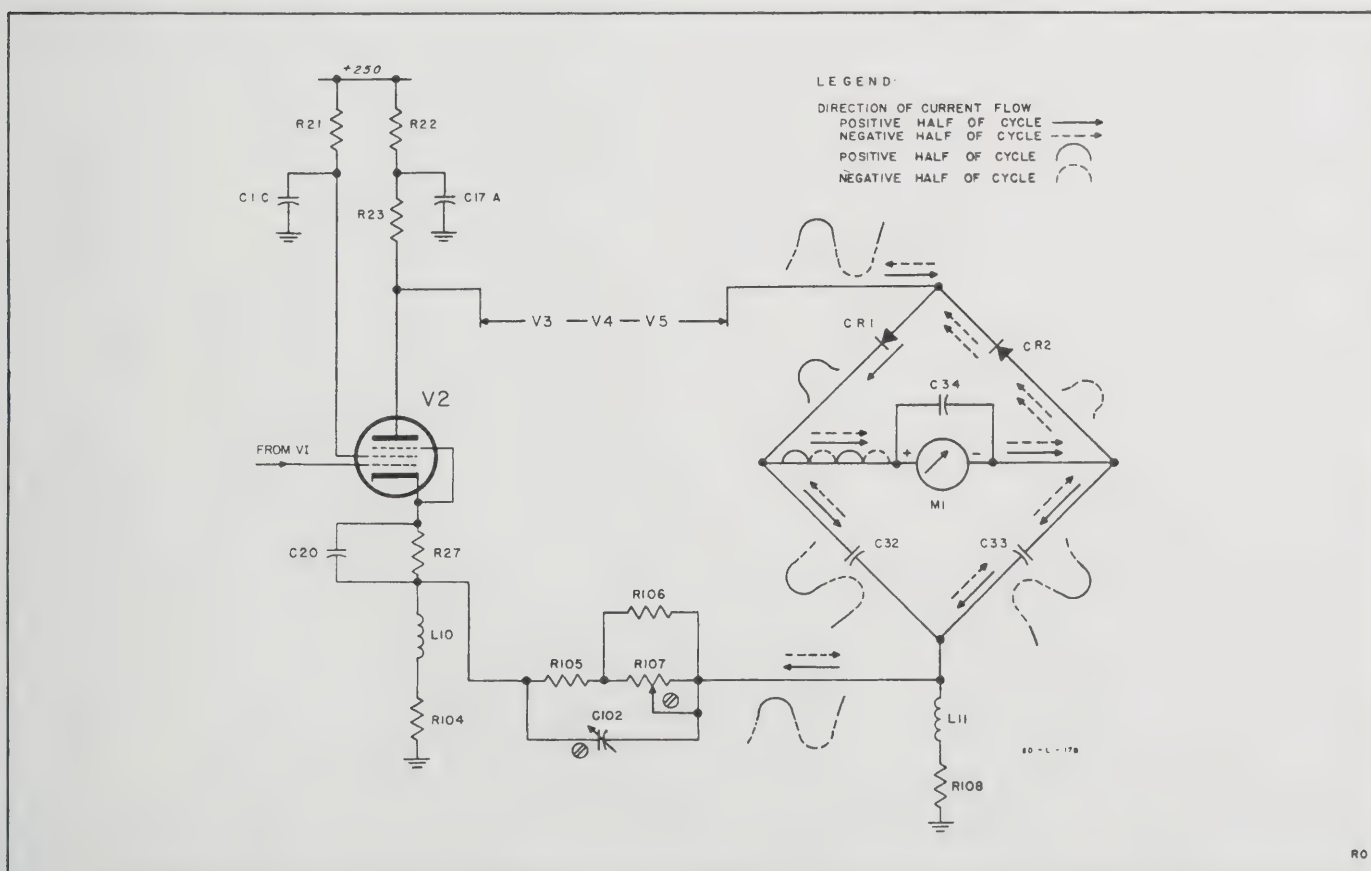


Figure 4-2. Simplified Schematic of Meter Bridge Circuit





to within  $\pm 1$  volt dc as the V7 plate voltage is varied  $\pm 10\%$ , with about 60 ma of load current. The response of the regulating circuits is fast enough to reduce ripple in the output voltage to less than 1 millivolt, supplementing the filtering action of C30. C36 couples the ripple component in the regulated output directly to V8B to avoid attenuation in R62. R57 shunts a small portion of the load current around V7 to prevent excessive V7 plate dissipation at high line voltages. R63 and C35 constitute a low-pass filter which prevents noise generated in V9 from reaching V8B.

4-17. The heater supply for the voltmeter tubes is divided into two sections. One section supplies d-c voltage for the tubes in the input cathode follower and

the amplifier. The other section supplies a-c voltage for the tubes in the power supply. The voltage required for the heaters of tubes V1 through V4 is obtained from 6.3V and 7.3V secondary windings of transformer T1, which are series connected. The voltage developed across the two series-connected windings is rectified by full-wave rectifier CR3, reduced to 12.6 volts by R66 and R68 in parallel, and applied to the series-parallel-connected heaters of V1 through V4, as shown in figure 5-10. The series-parallel connection of the four heaters establishes a voltage of 6.3V for each. The heater of V5 receives 6.3V ac from one of the windings which drives CR3. The heaters of V6, V7, and V8 receive 6.3V ac from a separate 6.3V secondary winding on T1.





## SECTION V

### MAINTENANCE

#### 5-1. SCOPE.

5-2. This section contains complete instructions for repairing and calibrating the voltmeter. This material is covered in the following groups of paragraphs:

Lead Paragraph	Topic
5-3.	Precautions
5-5.	Test Equipment Required
5-7.	Meter Zero Adjustment
5-9.	Cabinet Removal
5-10.	Tube Replacement
5-13.	Replacement of Special Parts
5-17.	Trouble Shooting
5-20.	Testing the Power Supply
5-22.	Testing Voltmeter Performance
5-24.	Calibration and Frequency Response Adjustments

#### 5-3. PRECAUTIONS.

5-4. Observe the following precautions:

a. Make no adjustments and replace no parts in the voltmeter except as described in one of the following

procedures. If an adjustment or replacement of parts is made without following instructions or understanding the effects, further trouble shooting may be complicated.

b. Do not remove tubes when the voltmeter is turned on. Before replacing tubes refer to paragraph 5-10.

#### 5-5. TEST EQUIPMENT REQUIRED.

5-6. The test equipment required for complete testing of the voltmeter is listed in figure 5-1. Equivalent instruments may be substituted for those listed.

#### 5-7. METER ZERO ADJUSTMENT.

5-8. The meter is properly zero-set when its pointer rests over the zero calibration mark on the meter scale when the instrument is 1) at normal operating temperature, 2) in its normal operating position, and 3) turned off. Adjust the zero-set if necessary, as follows:

a. Allow the voltmeter to operate for 20 minutes so that the meter movement will reach normal operating temperature.

b. Turn the voltmeter off and allow one minute for all capacitors to discharge.

INSTRUMENT TYPE	REQUIRED CHARACTERISTICS	USE	DESIGNATION
Electronic Multimeter	0 to 300 a-c and d-c volts; accuracy of $\pm 3\%$ or better; input impedance 100 megohms.	Voltage and resistance measurement.	ME-26B/U or H-P 410B
Oscillator	10 cps to 300 kc; 3 volts output into 50-ohm load.	Signal source for testing and calibration	H-P 200S
Voltmeter Calibrator (Precision Voltage Source)	400-cps output voltage; 0.001 to 300 volts in 10-db steps $\pm 0.2\%$ ; 0.1 to 1.0 volt in 0.1 volt steps $\pm 0.2\%$ .	Calibrating voltmeter at mid-frequencies.	H-P 738BR
Frequency Response Test Set	300-kc to 4-mc range; 3 volts output into 50-ohm load; 10-db steps, 0 to 70 db.	Calibrating voltmeter frequency response.	H-P 739A
Oscilloscope or AC Voltmeter	10-cps to 4-mc range.	Trouble shooting by signal tracing.	H-P 160B or H-P 400D
Variable Transformer	Adjust line voltage between 103 and 127V ac with 1-amp load.	Checking voltmeter operation with varying line voltage.	CN-16/U or Ohmite VT2
D-C Current Test Set (Milliammeter)	Clip-on type measurement; current range up to 100 ma.	Checking load on power supply.	H-P 428B

Figure 5-1. Test Equipment Required



c. Rotate mechanical zero-adjustment screw clockwise until meter pointer is to the left of zero and moving upscale toward zero.

d. Continue to rotate adjustment screw clockwise; stop when pointer is exactly on zero. If pointer overshoots zero, repeat steps c and d.

e. When pointer is exactly on zero, rotate adjustment screw approximately 15 degrees counterclockwise. This is enough to free the zero adjustment screw from the meter suspension. If pointer moves during this step, because the adjustment screw is turned too far counterclockwise, repeat the procedure of steps c through e.

#### 5-9. CABINET REMOVAL.

a. Remove the two cabinet retaining screws at the rear of the instrument.

b. Push the instrument chassis forward out of the cabinet. The bezel ring remains attached to the front panel.

c. When replacing cabinet, pull power cable through opening at rear of cabinet. Be sure power cable is not caught between chassis and cabinet. Replace retaining screws.

#### 5-10. TUBE REPLACEMENT.



Do not remove tubes from the voltmeter when power is applied. To do so may damage the voltmeter.

5-11. In many cases instrument malfunction can be corrected by replacing a weak or defective tube. Check tubes by substitution while following the voltmeter

performance check procedure in paragraph 5-22. Results obtained through the use of a "tube checker" can be misleading. Before removing the tubes from the instrument, mark the original tubes so they can be returned to the same socket if they are not defective. Replace only those tubes proven to be defective.

5-12. Figure 5-2 lists each tube in the voltmeter with its function and the check or adjustment required if the tube is replaced.

#### 5-13. REPLACEMENT OF SPECIAL PARTS.

5-14. PRECISION RESISTORS AND INDUCTORS. Several parts used in the voltmeter have closer tolerances than those used in most test equipment. Resistors R104, R105, R108, and R111 through R116 are precision components. If these resistors require replacement, use the same value and type as the original, as shown in the parts breakdown. If different values are used or component positions are moved, the calibration of the voltmeter may be inaccurate or the frequency response may be altered. The inductance of L10 and L11 affects the frequency response of the voltmeter. Do not alter the shape or position of these coils. Install replacement components in the same positions the original components occupied, as nearly as possible.

5-15. DIODE RECTIFIERS. Special high-performance silicon diodes selected by the Hewlett-Packard Co. are used for CR1 and CR2. When replacing the silicon diodes, be careful in soldering; heat can damage them. Place a heat sink (such as a long-nose pliers) on each diode lead close to the diode body to conduct the heat away. If CR1 and CR2 are replaced, the voltmeter calibration and frequency response must be checked as described in paragraph 5-22.

5-16. RANGE SWITCH. Because of the critical construction and wiring of switch S1, it is not practical to attempt a major repair on the switch. When mechanical failure occurs in switch S1, replace the complete

CIRCUIT REF.	TYPE	FUNCTION	CHECK OR ADJUSTMENT
V1	6CB6*	Cathode Follower	Calibration and frequency response (para. 5-22)
V2	6CB6	1st Amplifier	
V3	6CB6	2nd Amplifier	
V4	6CB6	3rd Amplifier	
V5	6CB6	4th Amplifier	
V6	6AX5	High Voltage Rectifier	Test of the power supply (para. 5-20)
V7	12B4A	Series Regulator	
V8	6U8	Control Tube	
V9	5651	Reference Tube	
* Note that V1 must be replaced by a 6CB6, aged and selected for low noise and microphonics ( $\phi_p$ , Part No. 5080-0621).			

Figure 5-2. Adjustments Required When Tubes Are Replaced





switch assembly. Use the following procedure. (Locate parts by referring to figures 5-3 and 5-4; RANGE switch connections are shown in figure 5-9.)

- a. Remove voltmeter cabinet. (See paragraph 5-9.)
- b. Loosen setscrews in RANGE switch knob and remove knob.
- c. Disconnect capacitor C104 from switch S1.
- d. Disconnect white leads from capacitors C14 and C16. Label each lead with a tag.
- e. Remove the two screws and one nut which retain the switch shield plate.
- f. Disconnect white leads from switch contacts. Tag each lead to permit easy connection to the new switch.
- g. Disconnect the heavy dark-green switch lead, the heavy light-green switch lead, and the heavy black switch lead at terminal strips. Tag each lead.

#### NOTE

The input shield must be removed for access to the terminal board connection of the dark-green lead.

- h. Remove the nut which holds the switch bushing to the front panel.
- i. Remove RANGE switch assembly.
- j. The sequence for installing the replacement RANGE switch assembly is the reverse of the removal procedure.
- k. After replacement of switch S1, check the calibration and frequency response of the voltmeter and make necessary adjustments.

### 5-17. TROUBLE SHOOTING.

5-18. The first step in trouble shooting is to learn the nature of the symptoms of the malfunction with as much detail as possible. Inspect the test setup being used when symptoms of malfunction were observed, to be sure that the source of trouble is not external to the voltmeter. Then remove the voltmeter cabinet as directed in paragraph 5-9 and inspect the circuits of the voltmeter, looking for signs of overheating, deterioration, and physical damage or tampering. Check the fuse. If the fuse is blown, try another fuse to see if it blows; if it does, measure the d-c resistance of filter capacitors C1, C17, C30, C39, rectifier CR3, and the windings of transformer T1 to locate the short circuit without applying power to the voltmeter.

5-19. If the voltmeter can be turned on safely (without the fuse blowing), measure the line voltage applied to T1 and the voltmeter power supply output voltages (see paragraph 5-20). Check the tubes of the power supply if the regulated voltage is not the proper value or is unstable. Use the procedures of figure 5-5 and the tests described in paragraph 5-22 to learn the full nature of the trouble symptom. Watch for marginal

operation by operating the voltmeter at 103 and 127 line volts while making tests. Check the tubes in the voltmeter amplifier. Measure the tube element voltages at the tube sockets and compare readings with the values shown in the voltage and resistance diagram in figure 5-8. Apply a test signal to the input and measure the voltage of the test signal while tracing it through each coupling network and each stage of amplification. Compare readings with those shown in the block diagram, figure 4-1. In figure 4-1, an a-c current probe, H-P Model 456A, is recommended for the measurement of a-c current in the meter circuit without breaking any leads. If this current probe is not available, avoid measurement of the a-c current. Check meter indications as directed in paragraph 5-22 instead. An oscilloscope may be used for observing test signal waveshape and measuring amplitude, if desired.

### 5-20. TESTING THE POWER SUPPLY.

5-21. The regulated power supply produces a constant +250 vdc to operate all the tubes in the amplifier section. The stability of the voltmeter depends directly upon the stability of the +250 volts from the supply. When the supply is operating satisfactorily, the +250 volt output remains constant and the ripple level on it remains less than about 1 millivolt for line voltages between 103 and 127 volts. Weak tubes (V6, V7, and V8) are the usual causes of instability. An unstable regulator tube is indicated by excessive line frequency ripple and varying output voltage as the line voltage is changed. Marginal operation is indicated if a trouble symptom appears only when a low or high line voltage is applied. To test the complete power supply proceed as follows:

- a. Connect the voltmeter to an adjustable line transformer so the applied line voltage can be varied between 103 and 127 volts. Set line voltage to 115 volts, turn on the voltmeter, and allow a five-minute warmup period.

- b. Measure the d-c voltage between V6 (pin 8) and ground. Normal value is  $410 \pm 10$  volts with exactly 115 volt power line input. Lower line voltage 10% to 103 volts for 2 minutes. If the d-c voltage slowly drops below 360 volts, replace V6.

- c. Measure the d-c voltage between V7 (pin 1) and ground with line voltage adjusted to 115 volts. Correct value is  $250 \pm 5$  volts.

- d. Vary line voltage from 103 to 127 volts. The d-c voltage observed in step c must not change more than  $\pm 1$  volt. For wrong voltage and/or poor regulation, replace V7, V8 or V9.

- e. Measure the a-c voltage between V7 (pin 1) and ground. Ripple voltage must be less than 3 mv for any line voltage (103 to 127 volts). High ripple voltage is caused by defective V8, V7, V6 or V9. Replace in this order.

- f. Measure the direct current in the lead from V7 (pin 1) which must be less than 60 milliamperes. If the current is much too high, the regulator circuit will not function properly. Excessive current indicates





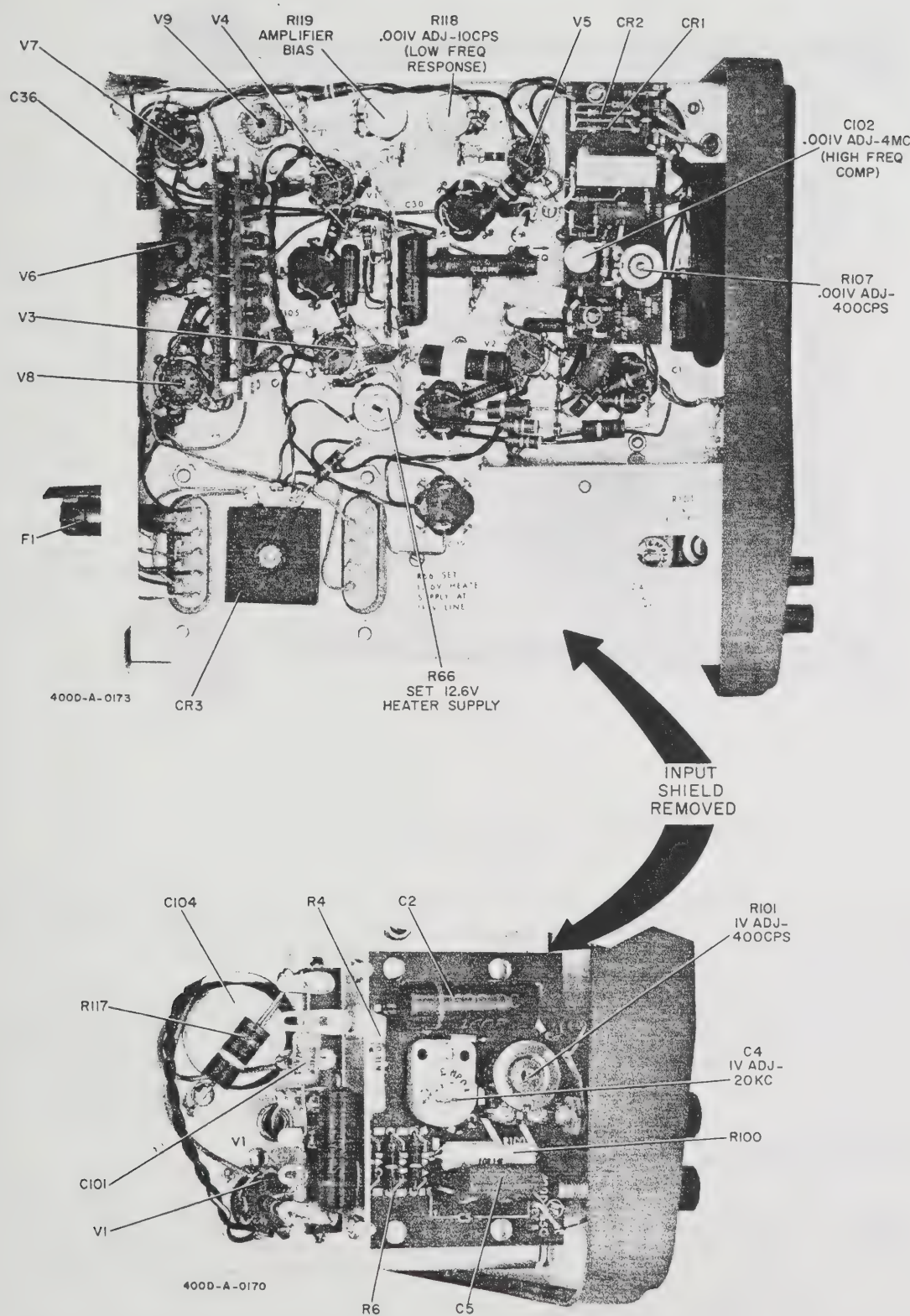


Figure 5-3. Left Side View of Voltmeter Chassis



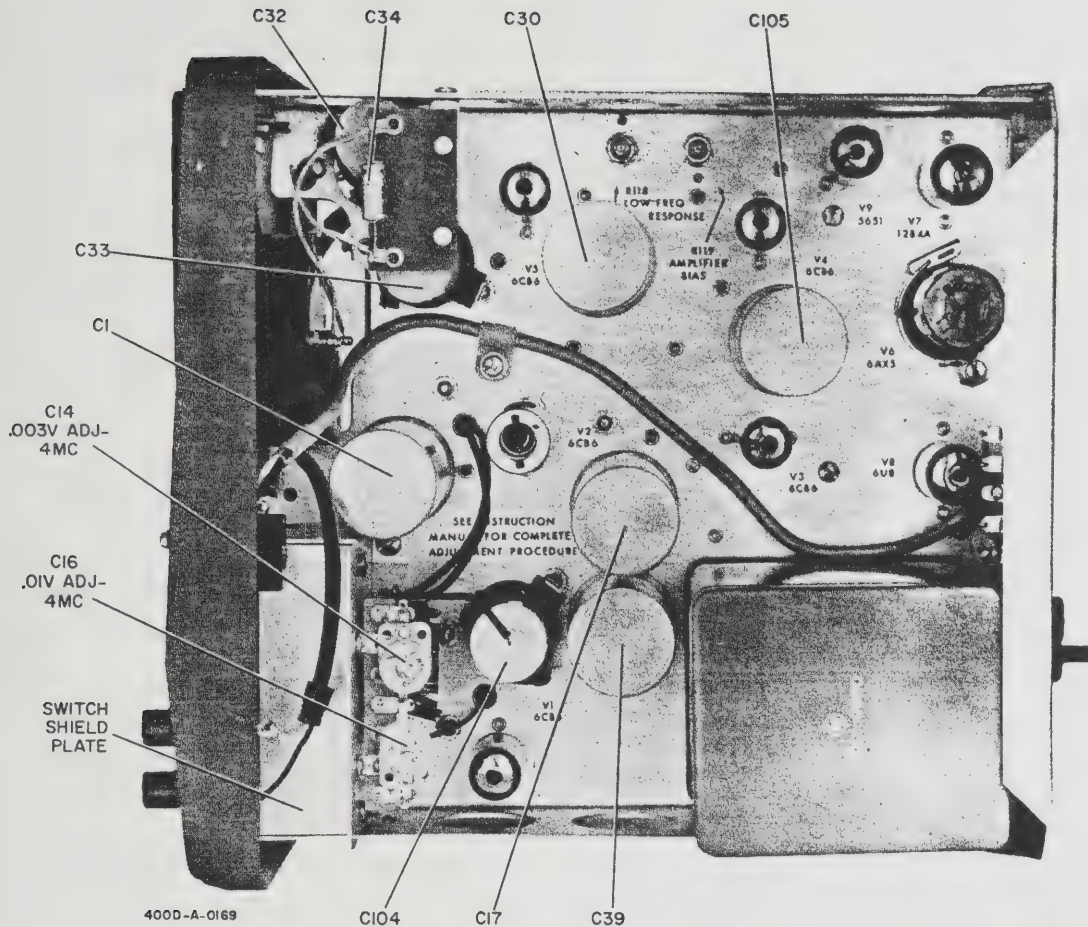


Figure 5-4. Right Side View of Voltmeter Chassis

a short circuit or partial short in the circuits of the voltmeter amplifier section. A clip-on type milliammeter should be used for this measurement.

g. If the output voltage is stable but is incorrect, measure the resistance of R62 and R64. The ratio of these two resistors determines what the output voltage will be. If the value of one of these resistors is incorrect and produces the wrong output voltage, replace it with a resistor which provides the correct output voltage.

h. Measure the d-c voltage across C39A which must be 12.6 volts with a line voltage of 115 volts. If necessary, adjust R66 to obtain 12.6 volts. If the voltage cannot be set to 12.6 volts, check the a-c voltage from the associated transformer windings; also check CR3 and C39.

## 5-22. TESTING VOLTMETER PERFORMANCE.

5-23. The following test procedure checks the accuracy and stability of the voltmeter at low and high frequencies

and with low and high line voltages. It can be used for comprehensive incoming inspection, for proof of performance, and for trouble shooting. If the readings are within specifications during these tests, the voltmeter is operating properly. This test is made without removing the cabinet. Instruments used to test the accuracy of the voltmeter (see paragraph 5-5) must be known to have sufficient accuracy to make valid measurements. Proceed as follows:

- Connect the voltmeter as shown in figure 5-6. (This setup measures calibration accuracy at mid-frequencies.)
- Set the line voltage to 115 volts, turn the voltmeter on and allow a 30-minute warmup period.
- Check the instrument meter zero setting as instructed in paragraph 5-7.
- Connect the voltmeter to the voltmeter calibrator; set voltmeter RANGE switch to .001, and set voltmeter calibrator VOLTAGE SELECTOR switch to provide 0 volts output.





TROUBLE	PROBABLE CAUSE	REMEDY
1. Power indicator lamp does not light.	a. Fuse F1 burned out. b. Power indicator lamp DS1 defective. c. Defective a-c power cable. d. Power switch S2 defective. e. Transformer T1 primary winding terminals incorrectly connected.	a. Replace fuse F1. If replaced fuse blows, check items 2 and 3 below. b. Replace power indicator lamp DS1. c. Repair or replace power cable. d. Replace Power switch S2. e. Check connections of transformer T1 primary winding; rewire if necessary.
2. Fuse F1 blows immediately when Power switch S2 is operated to ON.	a. Tube V6 shorted. b. Rectifier CR3 defective. c. Short circuit in transformer T1 or in circuit wiring.	a. Replace rectifier tube V6. b. Replace heater rectifier CR3. c. Remove all tubes, and check transformer windings. Replace transformer T1 if defective. Check for short circuit.
3. Fuse F1 blows after Power switch S2 has been operated to ON and tube heaters have warmed up.	Short in power supply circuit.	Check for short circuit at cathodes V6 and V7. Replace defective component.
4. Power indicator lamp lights; voltmeter does not indicate on all ranges.	a. Power supply or voltage regulator circuits defective. b. Rectifier CR3 or circuit component defective. c. Diode CR1 or CR2 defective.	a. Check tubes V6, V9, V7, and V8 in turn. Check high-voltage winding of transformer T1. Replace defective component. b. Check for 12.6 volts dc across output of rectifier CR3. Check resistors R66 and R68. If tubes V1 and V2 are not lighted, check capacitor C39. Replace defective component. c. Replace diode (paragraph 5-15).
5. Meter indication normal on low ranges (.001 to .3 volts). Meter sensitivity distorted on high-voltage ranges (1 to 300 volts).	Compensated 1000:1 divider defective.	Check C4 and R4. Replace defective component.
6. Meter indicates low on all ranges.	a. Low amplifier gain. b. Diode CR1 or CR2 defective.	a. Check B+ voltage (paragraph 5-20). Check tubes V2 through V5 for low emission. If any tube is replaced, check and recalibrate the voltmeter (paragraph 5-22). b. Replace diode (paragraph 5-15).
7. Meter indication unstable or erratic.	a. Power supply, circuit defective. b. Amplifier tube V1, V2, V3, V4, and V5 defective.	a. Check heaters and B+ voltage. Replace defective component. b. Check V1 through V5 for microphonics or noise. If tube is replaced, check and recalibrate the voltmeter (paragraph 5-22).
8. Meter indication normal on .001 and 1 volt range. Meter sensitivity distorted on all other ranges (.003, .01, .03, .1, .3, 3, 10, 30, 100, and 300 volts).	Faulty RANGE switch S1.	Check switch contacts of S1. Replace RANGE switch S1 if defective (paragraph 5-16).

Figure 5-5. Trouble-Shooting Procedure



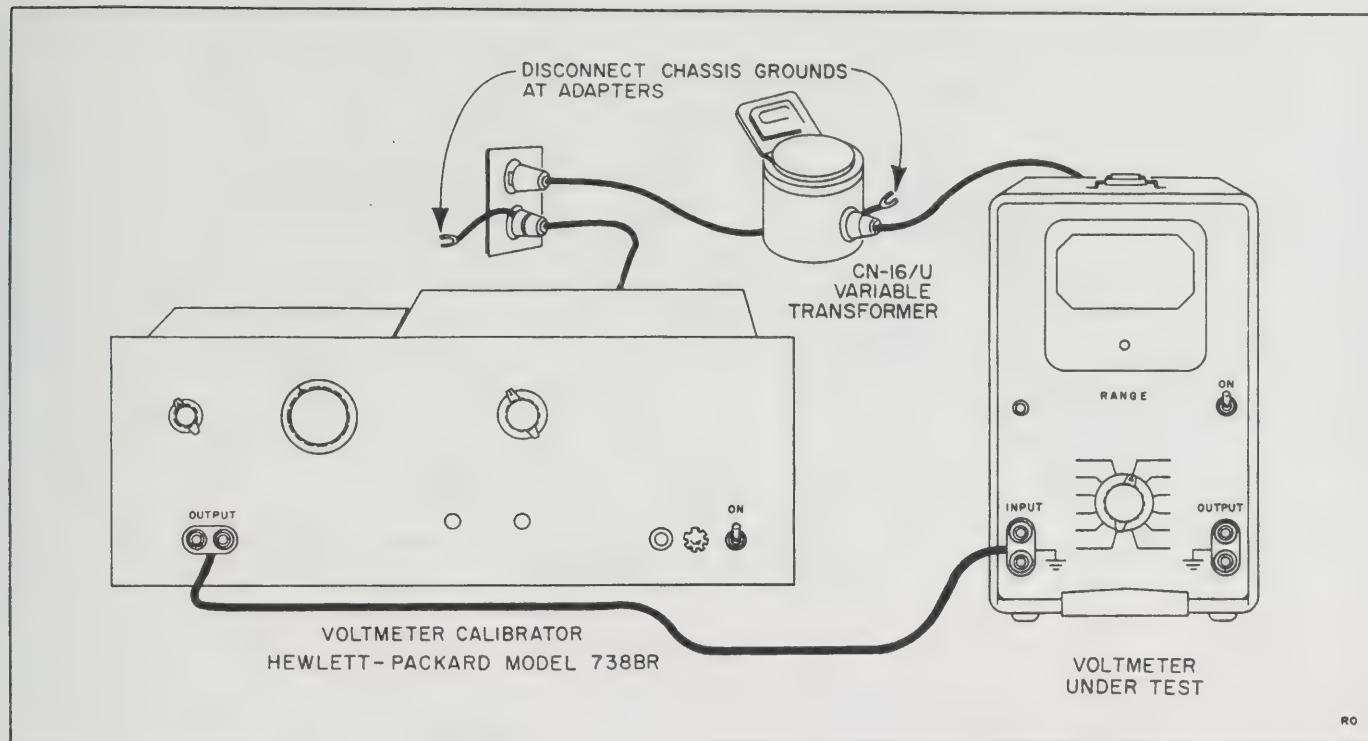


Figure 5-6. Test Setup for Calibration Check and Adjustments

The residual reading on voltmeter must be no higher than the residual reading obtained with voltmeter INPUT terminated with a 10-megohm resistor and shielded to prevent stray pickup. If the residual reading is higher when connected to the calibrator, refer to paragraph 3-12.

e. Set the voltmeter RANGE switch to .001. Set the voltmeter calibrator to provide .001 volt rms (400 cps) output. Record deviation of voltmeter reading from 1 on the voltmeter scale.

f. Set the voltmeter RANGE switch to 1. Set the voltmeter calibrator to provide 1 volt rms output. Record deviation of voltmeter reading from 1 on the voltmeter scale.

g. Still using the voltmeter 1-volt range, reduce the voltmeter calibrator output in 0.1 volt steps. Record deviation of voltmeter readings from each 0.1 volt calibration mark.

h. Compare recorded deviations with the permissible errors listed in the performance specifications in figure 1-2.

i. Connect the voltmeter as shown in figure 5-7 and set line voltage to 115. (This setup measures calibration accuracy at low and high frequencies.)

j. Set voltmeter RANGE switch to .001. Set frequency response test set OUTPUT ATTENUATOR to .001 to measure the lowest voltmeter range; initially set AMPLITUDE control for 0 volts output. Then note volt-

meter reading; it must not be higher than the residual reading noted in step d.

k. Turn the frequency response test set RANGE SELECTOR to EXTERNAL. Set the external oscillator frequency to 400 cps; adjust the oscillator output level to obtain a reading of .9 on the 0 to 1 VOLTS scale of the voltmeter. Then adjust the METER SET control on the frequency response test set to obtain a standard meter indication at the SET LEVEL mark on the test set meter.

l. Tune the external oscillator to 10 cps and adjust its output level to keep the frequency response test set meter reading at SET LEVEL. Do not adjust the METER SET control as this would alter the fixed monitoring point of the meter. Record the voltmeter deviation from .9 on the scale. This reading must be between 0.85 and 0.95 to be within specifications.

m. Set the RANGE SELECTOR on the test set to 3-10 mc, set the FREQ. TUNING dial to 4, and adjust the AMPLITUDE control to keep the frequency response test set meter reading at SET LEVEL. Record the voltmeter deviation from .9 on the scale. This reading must be between 0.85 and 0.95 to be within specifications. The gain and frequency response of the basic voltmeter amplifier is now tested.

n. Repeat step m using line voltages of 103 and 127. Record voltmeter deviation from .9 on the scale.

o. Set voltmeter RANGE switch to .003 and also set the frequency response test set OUTPUT ATTENUATOR to .003 to check this voltmeter range. Repeat steps k and m. Record voltmeter deviation from .9 on the scale.





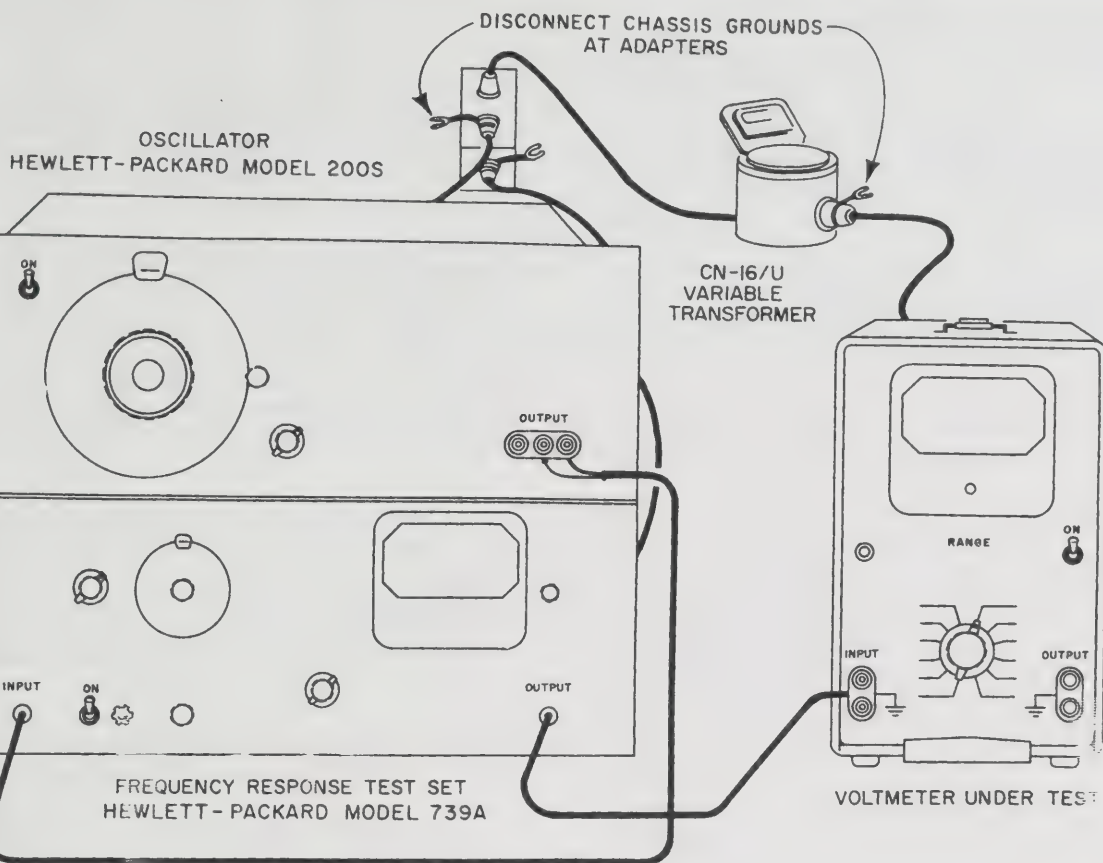


Figure 5-7. Test Setup for Frequency Response Check and Adjustment

p. Set voltmeter RANGE switch to .01 and also set the frequency response test set OUTPUT ATTENUATOR to .01 to check this voltmeter range. Repeat steps k and m. Record voltmeter deviation from .9 on the scale.

q. Set voltmeter RANGE switch to 1 and also set the frequency response test set OUTPUT ATTENUATOR to 1. Repeat step k.

r. Turn the frequency response test set RANGE SELECTOR to EXTERNAL. Set external oscillator frequency to 20 kc and adjust output level to keep the frequency response test set meter reading at SET LEVEL. Record voltmeter deviation from .9 on the scale.

s. Repeat step m and record voltmeter deviation from .9 on the scale.

t. The voltmeter is now completely tested. If the measurements made have shown the voltmeter reading to be within the tolerances given in the performance specifications in Section I, the voltmeter is operating satisfactorily. If operation is unsatisfactory, make calibration and frequency response adjustments as directed in paragraph 5-24.

#### 5-24. CALIBRATION AND FREQUENCY RESPONSE ADJUSTMENTS.

5-25. Calibration and frequency response adjustments may be required when components other than those in the power supply circuit are replaced. After replacing any of these components, carry out the voltmeter performance test of paragraph 5-22 to see if adjustments are necessary. If the voltmeter operates within specifications during the test of paragraph 5-22, with respect to both calibration (at mid-frequencies) and frequency response, no adjustments are needed. If operation at mid-frequencies meets calibration specifications, only the frequency response adjustments need be made. Otherwise, make all calibration and frequency response adjustments in the order listed in the following procedure.

5-26. Calibration of the voltmeter consists of five parts:

- Setting the basic gain of the amplifier at 400 cps.
- Setting the division ratio of the input attenuator at 400 cps.
- Setting the frequency response of the amplifier.
- Setting the 4-mc frequency response of the step attenuator.



e. Setting the 20-kc and 4-mc frequency response of the input divider.

## NOTE

It is important to follow the complete procedure in the order given, instead of attempting individual adjustments which might appear to correct a certain fault in calibration.

5-27. Although a special voltmeter calibrator instrument and frequency response test set (listed in paragraph 5-5) are shown for calibrating the voltmeter, other precision a-c voltage sources having the required accuracy may be used for this calibration procedure. In the following procedure, the mechanical meter zero-set and the regulated B+ voltage must already be correctly set (see paragraphs 5-7 and 5-20, respectively). Proceed as follows:

a. Connect voltmeter calibrator and voltmeter under test as shown in figure 5-6. (Do not turn on.)

b. Provide a ground-level input to the voltmeter to check for stray pickup between the instruments by setting the voltmeter calibrator controls as follows:

OUTPUT SELECTOR to 400~RMS  
RANGE SELECTOR switch to 1.5 - 5  
VOLTAGE SELECTOR switch to 0  
POWER switch to ON

c. Set the RANGE switch on the voltmeter under test to .001 volt, and the Power switch to ON. Allow at least a ten-minute warmup. Refer to paragraph 3-12 of this manual and to the manual for the Model 738BR Voltmeter Calibrator for a procedure to test for ground currents. Eliminate any ground currents by breaking ground loops as directed in paragraph 3-12.

d. To test the .001 volt range, set the voltmeter calibrator to .001 volt and the voltmeter RANGE switch to .001. If necessary, adjust R107 (figure 5-3) to obtain a reading of exactly 1 on the 0 to 1 VOLTS scale on the panel meter of the voltmeter under test. This sets the gain of the amplifier at audio frequencies.

e. Set the RANGE switch on the voltmeter to the 1-volt range. Set the voltmeter calibrator to 1 volt, to test this range. If necessary, adjust R101 (figure 5-3) to obtain a reading of exactly 1 volt on the voltmeter. This sets the division ratio of the input voltage divider at audio frequencies.

f. Connect the frequency response test set, the oscillator, and the voltmeter under test as shown in figure 5-7. Observe grounding precautions described in step c.

g. On the frequency response test set, set the OUTPUT ATTENUATOR to .001, the RANGE SELECTOR to EXTERNAL, and turn the Power switch ON. This adjusts the frequency response test set to provide an output from the external oscillator for the voltmeter .001-volt range.

h. Set the RANGE switch on the voltmeter under test to .001.

i. Set the oscillator for 400 cps output frequency and adjust its output level to obtain a reading at 0.9 on the voltmeter scale.

j. Adjust the frequency response test set METER SET control to obtain a meter reading at SET LEVEL on the test set. This standardizes the monitoring point of the output level.

k. Set the RANGE SELECTOR and FREQ. TUNING controls of the frequency response test set for 4-mc output frequency and adjust the AMPLITUDE control to provide a reading at SET LEVEL on the meter.

l. If necessary adjust C102 (figure 5-3) to obtain a reading at 0.9 on the voltmeter under test. This sets amplifier gain at video frequencies.

m. While watching voltmeter under test, adjust the frequency response test set FREQ. TUNING control from 4 to 10 Mc while holding output level constant with AMPLITUDE control. The frequency response curve increases from 4 to approximately 6 Mc and then drops off from approximately 6 to 10 Mc. The frequency response of instrument is within specification if voltmeter reading remains in 0 to 0.92 range. If not in specifications adjust R119 and repeat steps g through l.

## NOTE

Whenever R119 is adjusted, both lo- and hi-freq. response is affected and must be retested.

n. Readjust oscillator and frequency response test set for 20 cps output and a SET LEVEL indication on the test set meter. If necessary adjust R118 (figure 5-4) to obtain a reading at exactly 0.9 on the voltmeter under test.

o. Repeat step n at a frequency of 10 cps, for a voltmeter reading between 0.85 and 0.95 ( $\pm 5\%$ ). If 10 cps response is outside this range, readjust R118 slightly to bring 10 cps response within the specified limits.

p. Repeat the 400-cps to 4-mc frequency response check (steps g through k) on the .003 volt range of the voltmeter and if necessary adjust C14 (figure 5-4) to obtain a reading of 0.9 on the voltmeter at 4 mc.

q. Repeat the 400-cps to 4-mc frequency response check (steps g through k) on the 0.01 volt range of the voltmeter and if necessary adjust C16 (figure 5-4) to obtain a reading of 0.9 on the voltmeter at 4 mc.

r. On the 1-volt range of the voltmeter, measure frequency response at both 20 kc and 4 mc using a procedure similar to steps g through k. At 20 kc if necessary adjust C4 (figure 5-3) to obtain a reading of 0.9 on the voltmeter. At 4 mc if necessary pad the value of R6 (figure 5-3) to obtain a reading between 0.85 and 0.95 ( $\pm 5\%$ ). R6 consists of several resistors connected in parallel. Increasing the value of one of these resistors raises the meter reading at 4 mc. The input shield must be in place on the voltmeter chassis when making this reading.





VOLTAGE AND RESISTANCE DIAGRAM

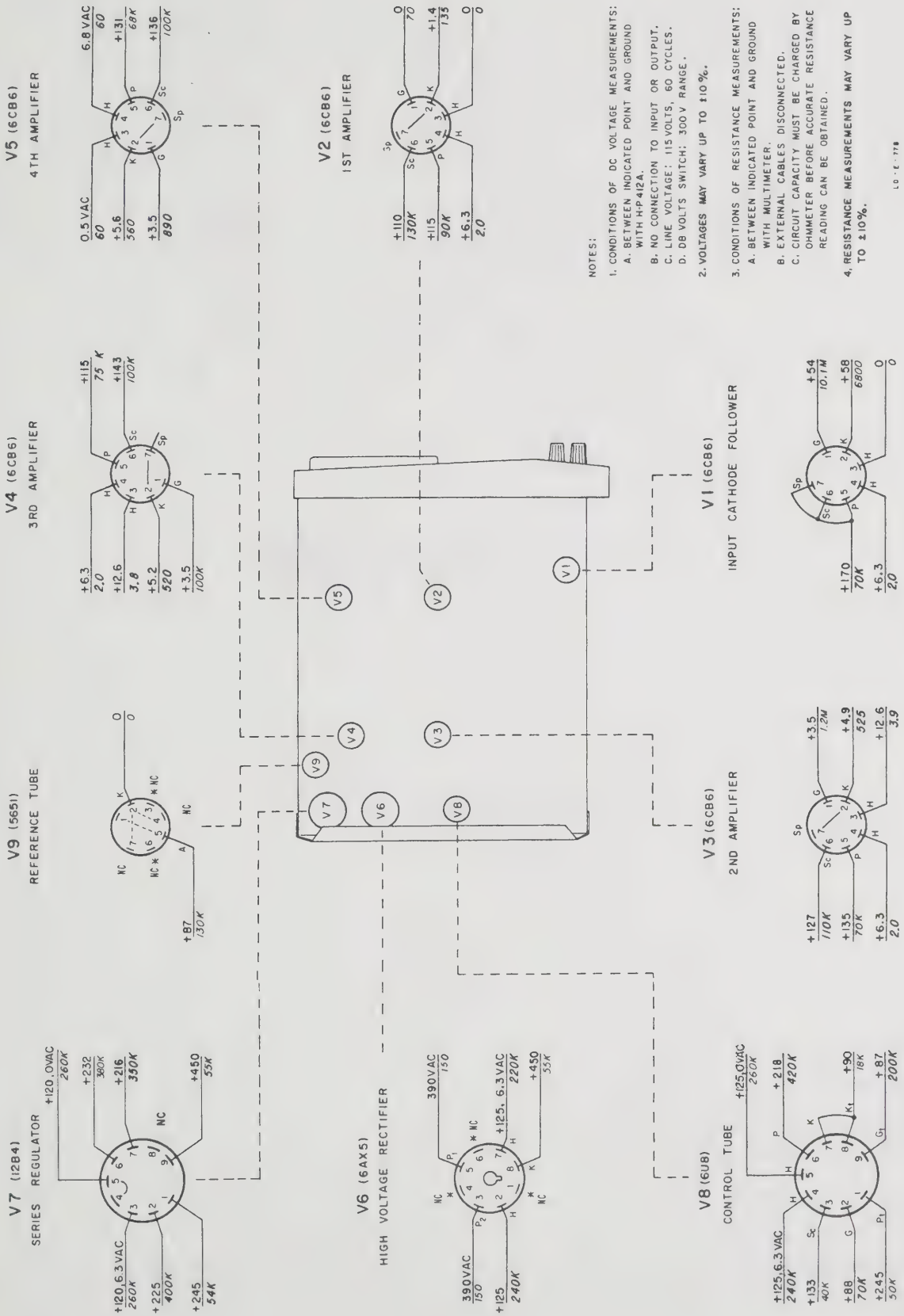


Figure 5-8. Voltage and Resistance Diagram



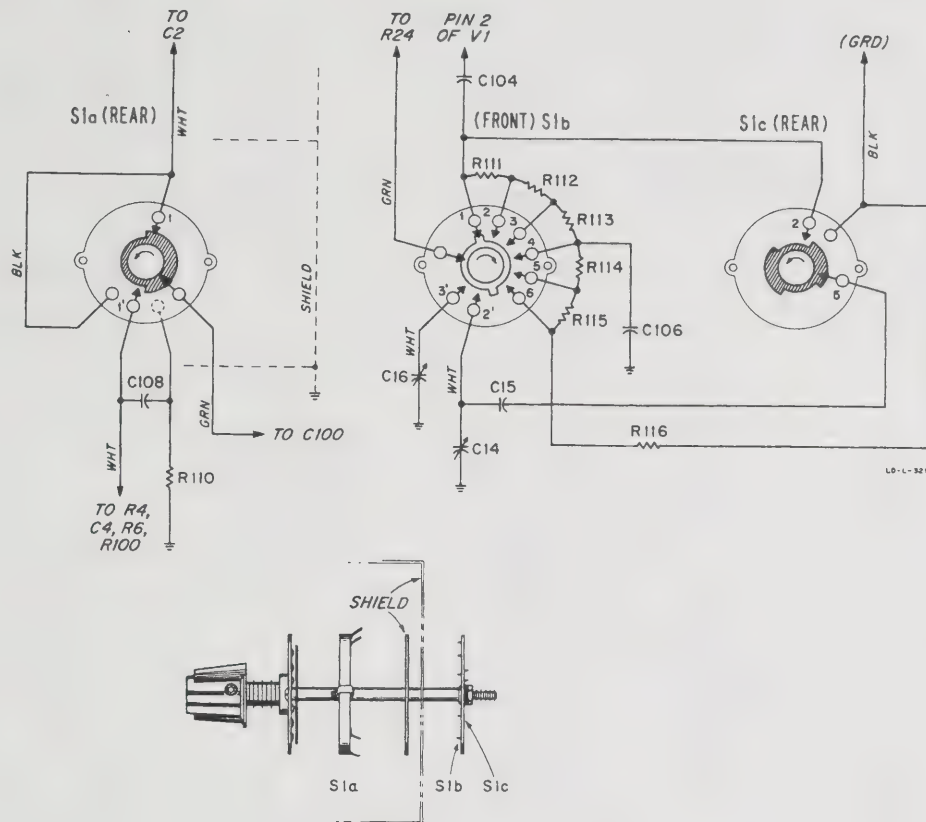


Figure 5-9. Diagram of RANGE Switch









## SECTION VI

### INTRODUCTION TO ILLUSTRATED PARTS BREAK DOWN

#### 6-1. GENERAL.

6-2. This Illustrated Parts Breakdown lists and describes the parts applicable to the Vacuum Tube Voltmeters, Models 400D, 400H, 400L, and H02-400D, manufactured by Hewlett-Packard Co. The breakdown consists of four sections as shown in the Table of Contents.

6-3. GROUP ASSEMBLY PARTS LIST. The Group Assembly Parts List (Section VII) consists of the complete Voltmeter divided into six main assemblies or components as shown in the Table of Contents. Each assembly listed is followed immediately by its component parts indented to show relationship to the assembly.

6-4. Part numbers are used to identify parts. A MIL-type part number or a typical manufacturer and part number are listed for each vendor part in the Group Assembly Parts List. The actual part used may be supplied by a different vendor, but in all cases the Hewlett-Packard stock number remains the same. The H-P Stock No. column is adjacent to the manufacturer or military Part No. column.

6-5. The index numbers are numerically arranged in the Group Assembly Parts List and are used mainly to assist in locating a part in the Group Assembly Parts List after it has been found in the Numerical Indexes (Section VIII) or located on the figure which illustrates that particular assembly.

6-6. The nomenclature of each part in the Group Assembly Parts List is indented to indicate assembly relationship. Each part is indented one column to the right of the next higher assembly. When the details of an assembly are shown on a different figure and parts list, the nomenclature of that assembly is followed by a parenthetical note stating in which figure and parts list the details will be found.

6-7. Attaching parts are shown in the same indent as the parts which they attach, and immediately following the part. They are separated from the parts which they attach by the words (ATTACHING PARTS). The attaching parts are separated from the following assembly, or the details of the assembly which they attach, by the symbol ---\*---. When attaching parts are shown as attaching two or more parts, the quantities of the attaching parts are those required to attach the total number of the assemblies or parts being attached.

6-8. The quantities listed in the "Units per Assy" column of the Group Assembly Parts List are, in the case of assemblies, the total quantity used in the Voltmeter at the location indicated. In the case of component parts indented under the assembly, the quantity listed is the quantity used per assembly. The quantities specified in any one entry, therefore, are not necessarily the total used per complete Voltmeter. Refer to the Numerical Indexes (Section VIII) for the total quantities used per complete voltmeter.

6-9. USABLE ON CODE. Part variations within the voltmeters are indicated by a letter symbol or combination of letter symbols in parentheses immediately following the figure and index number in the same column. An explanation of the symbols used is outlined below. In cases where the "Usable on Code" column has been left blank, parts listed apply to all models covered by this book.

USABLE ON CODE	MODEL NUMBER
D	400D
H	400H
L	400L
H02	H02-400D

6-10. PART NO. NUMERICAL INDEX. The Part Number Numerical Index (Section VIII) is compiled in accordance with the numerical part number filing system described below:

a. Part number numerical arrangement starts at the left-hand position of the part number and continues from left to right, one position at a time, until part number numerical arrangement is determined for all the part numbers. In the Part No. Numerical Index the federal stock number consists of a class code prefix followed by a serial number or the part number; that is, when a serial number has been assigned, the class code and serial number form the stock number; when a serial number has not been assigned, the class code and part number form the federal stock number.

b. The order of precedence in the arrangement of the part number is as follows:

- (1) Space (blank position in the number)
- (2) Dash (-)
- (3) Letters A through Z
- (4) Numerals 0 through 9  
Alphabetical O's shall be considered as numerical zeros

6-11. In cases where the same part appears in several assemblies and therefore has several different figure and/or index numbers, the Part No. Numerical Index lists the figure and index number of each appearance, and the total quantity of the part used is given on the line with the first figure and index number entry.

6-12. HEWLETT-PACKARD STOCK NO. INDEX. The Hewlett-Packard Stock No. Index is a numerical index of Hewlett-Packard stock numbers, arranged in alpha-numerical form in the same manner as the Part No. Numerical Index. The Hewlett-Packard Stock No. Index follows the Part No. Numerical Index in Section VIII.





6-13. REFERENCE DESIGNATION INDEX. The Reference Designation Index (Section IX) lists electrical parts by reference designator and is compiled with reference designators in alpha-numerical order. It provides a convenient method for locating parts within the Group Assembly Parts List when the reference designator is known.

6-14. SOURCE CODING. Source coding as applied to the Numerical Indexes has been assigned by Department representatives.

#### SOURCE CODE DEFINITIONS

##### a. CODE "P" - PARTS UNDER INVENTORY STOCK CONTROL

(1) CODE "P" is applied to the parts which are procured in view of relatively high usage. Code "P" parts may be requisitioned and installed by any maintenance level, unless followed by the letter - "O", which restricts requisition and replacement to Depot (O&R) level only. Restricted service manufacture is considered practicable but only after an attempt has been made to procure from Supply Sources. In lieu of the procurement of "P" coded parts, the Department may designate a Depot (O&R) level activity to manufacture supply requirements for the Program.

(2) CODE "P1" is applied to parts which are very difficult or uneconomical to manufacture. Service manufacture is considered impracticable. Code "P1" parts may be requisitioned and installed by any maintenance level, unless followed by the letter - "O" which restricts the requisition and replacement to Depot (O&R) level only.

##### b. CODE "M" MANUFACTURE, PARTS NOT PROCURED

(1) CODE "M" is applied to parts which are within the facilities of any activity to manufacture. Procurement and stocking are not justified in view of the relatively low usage, or storage and installation factors, of these parts. Needs are to be met by local manufacture as required.

(2) CODE "M1" is applied to parts which can be manufactured only by utilizing the facilities of the Depot (O&R) activity. Procurement and stocking of these parts are not justified in view of their relatively low usage and installation factors. The needs of all activities are to be met through salvage, or by Depot (O&R) level manufacture.

##### c. CODE "A" ASSEMBLE - ASSEMBLY NOT PROCURED

(1) CODE "A" is applied to assemblies made up of two or more units each of which carry individual part numbers and descriptions, and which may be assembled by any maintenance level.

(2) CODE "A1" is applied to assemblies made up of two or more parts each of which carry individual part numbers and descriptions, and which may be assembled only by activities having Depot (O&R) facilities.

##### d. CODE "X" PARTS CONSIDERED IMPRACTICABLE FOR MANUFACTURE OR PROCUREMENT

(1) CODE "X" is applied to the Main Structural Members or similar parts which, if required, would suggest extensive aircraft or equipment reconditioning. The need of a part, or parts, coded "X" (wing spar caps, center section structure) should normally result in a recommendation to retire the aircraft or equipment from Service.

(2) CODE "X1" is applied to parts for which the procurement of the next larger assembly is justified; e.g., an integral detail part, such as welded segments, inseparable from its assembly; a part machined in a matched set; or a part of an assembly which, if required, would suggest extensive reconditioning of each assembly.

(3) CODE "X2" is applied to parts which are neither procured nor stocked. Activities requiring such parts shall attempt to obtain from salvage; if not obtainable from salvage, such parts shall be requisitioned through normal supply channels with supporting justification.

##### e. CODE \* PARTS NOT PROCURED, MANUFACTURED OR STOCKED

(1) CODE \* applies to installation drawings, diagrams, instructions or field service drawings, basic drawing numbers which cannot be procured or manufactured, and obsolete parts.

6-15. VENDOR'S CODE. Vendor's code numbers have been assigned in accordance with Federal Supply Code H-4-1. The vendor's code appears in parentheses following the item name or within the description of each item in the Group Assembly Parts List (Section VII). The vendor's codes used in this Illustrated Parts Breakdown are listed below for convenience.

#### VENDOR'S CODE

CODE	NAME AND ADDRESS
04009	Arrow, Hart, and Hegeman Electric Co., Hartford, Conn.
14655	Cornell Dubilier Electric Corp., South Plainfield, N.J.
14674	Corning Glass Works, Corning, N.Y.
19701	Electra Mfg. Co., Kansas City, Mo.
24446	General Electric Co., Schenectady, N.Y.



CODE	NAME AND ADDRESS	CODE	NAME AND ADDRESS
28480	Hewlett-Packard Co., Palo Alto, Calif.	83330	Smith, Herman H., Inc., Brooklyn, N.Y.
28520	Heyman Mfg. Co., Kenilworth, N.J.	83380	Buckley, C.E., Leominster, Mass.
35434	Lectrohm, Inc., Chicago, Ill.	84411	Good All Electric Mfg. Co., Ogalala, Nebr.
56289	Sprague Electric Co., North Adams, Mass.	85628	King Engineering Co., Baltimore, Md.
70903	Belden Mfg. Co., Chicago, Ill.	85682	Ringel Bros., Newark, N.J.
71400	Bussman Fuse, Division of McGraw-Edison Co., St. Louis, Mo.	86684	RCA Electron Tube, Division of Radio Corp. of America, Harrison, N.J.
71785	Cinch Mfg. Corp., Chicago, Ill.	88044	Aeronautical Standards Group, Departments of Navy and Air Force, Washington, D.C.
72765	Drake Mfg. Co., Chicago, Ill.	91506	Augat Bros., Inc., Attleboro, Mass.
72982	Erie Resistor Corp., Erie, Pa.	91637	Dale Products, Inc., Columbus, Nebr.
73734	Federal Screw Products Co., Chicago, Ill.	91662	Elco Corp., Philadelphia, Pa.
75915	Littlefuse, Inc., Des Plaines, Ill.	93519	General Electric Co., Lamp Works, Oakland, Calif.
78189	Shakeproof, Division of Illinois Tool Works, Elgin, Ill.	96906	Military Standards
81482	Cooperative Industries, Inc., Chester, N.J.	99849	St. Louis Blow Pipe and Heater Co., Inc., St. Louis, Mo.
82577	Hughes Aircraft Co., Culver City, Calif.		





# HOW TO USE THIS ILLUSTRATED PARTS BREAKDOWN

**1** FIND PAGE NO. IN TABLE OF CONTENTS  
**2** TURN TO PAGE  
**3** FIND PART AND ITS INDEX NO.  
**4** LOCATE INDEX NO. ON PARTS LIST

**5** FIND PART NO. IN NUMERICAL LIST  
**6** TURN TO FIGURE AND INDEX NO.  
**7** LOCATE PART ON ILLUSTRATION

**8** LOCATE REFERENCE DESIGNATION  
**9** TURN TO FIGURE AND INDEX NO.  
**10** LOCATE PART ON ILLUSTRATION

**Figure 7-6. Printed Circuit Board Assembly, Part No. 490D-85C**

FIG. & INDEX NO.	W. STOCK NO.	MFR. OR MIL. PART NO.	DESCRIPTION
7-6	490D-85C	490D-85C	PRINTED CIRCUIT BOARD ASS (2480) (See Index 7-2 Index 18 higher assembly)
-1	0180-0005	140P47399	CAPACITOR, FIXED, PAPER, DIELECTRIC, 0.047 uF ±10% (3580)
-2	0687-4701	RC20GF470K	RESISTOR, FIXED, COMB 47 ohm ±10%, 1/2w (MIL)
-3	3100-0131	3100-0131	RESISTOR, VARIABLE, 50 (3480)
-4	0710-0029	DC-1-10K	RESISTOR, FIXED, FILM (1870)
-5	0140-0094	CM35E473J	CAPACITOR, FIXED, ML 4700 pF ±5%, 500Vdc (1)
-6	0687-1001	RC20GF100K	RESISTOR, FIXED, COMB 10 ohm ±10%, 1/2w (MIL)
-7	0687-3901	RC20GF390K	RESISTOR, FIXED, COMB 39 ohm ±10%, 1/2w (MIL)
-8	0130-0003	503-000-C9P0-10R	RECORD ORIGINATOR CAPACITOR, VARIABLE DIELECTRIC, 10 pF (1870)
-9	0710-0143	DC-1-10.31M	RESISTOR, FIXED, FILM (1870)
-10	490D-85C-1	490D-85C-1	PRINTED CIRCUIT

HOW TO FIND THE PART NUMBER IF THE MAJOR ASSEMBLY IN WHICH THE PART IS USED IS KNOWN.

- Turn to the Table of Contents and find the page number for the major assembly in which the part is used.
- Turn to the page determined in step (1).
- Locate the part and its index number on the illustration.
- Find the index number on the Group Assembly Parts List page to determine the complete description.

HOW TO FIND THE ILLUSTRATION FOR A PART IF THE PART NUMBER IS KNOWN.

- Refer to the Part No. Numerical Index in Section VIII and find the part number.
- Turn to Section VII and find the first figure and index number that was indicated in the Part No.

Numerical Index for that part. If this figure shows the part in a major assembly other than the one desired, refer to the other figure numbers listed in the Part No. Numerical Index.

- On the face of the illustration, find the index number determined in step (6).

HOW TO FIND THE PART AND ILLUSTRATION NUMBER FOR AN ELECTRONIC OR ELECTRICAL PART IF THE REFERENCE DESIGNATION IS KNOWN.

- Refer to Section IX, Reference Designation Index, and find the reference designation. The part number and the figure and index number will be shown in the right-hand columns opposite the reference designation.
- Turn to Section VII and find the figure and index number shown for the part in the "FIG. AND INDEX NO." column of the Reference Designation Index.
- On the face of the illustration, find the index number determined in step (9).



## SECTION VII

### GROUP ASSEMBLY PARTS LIST

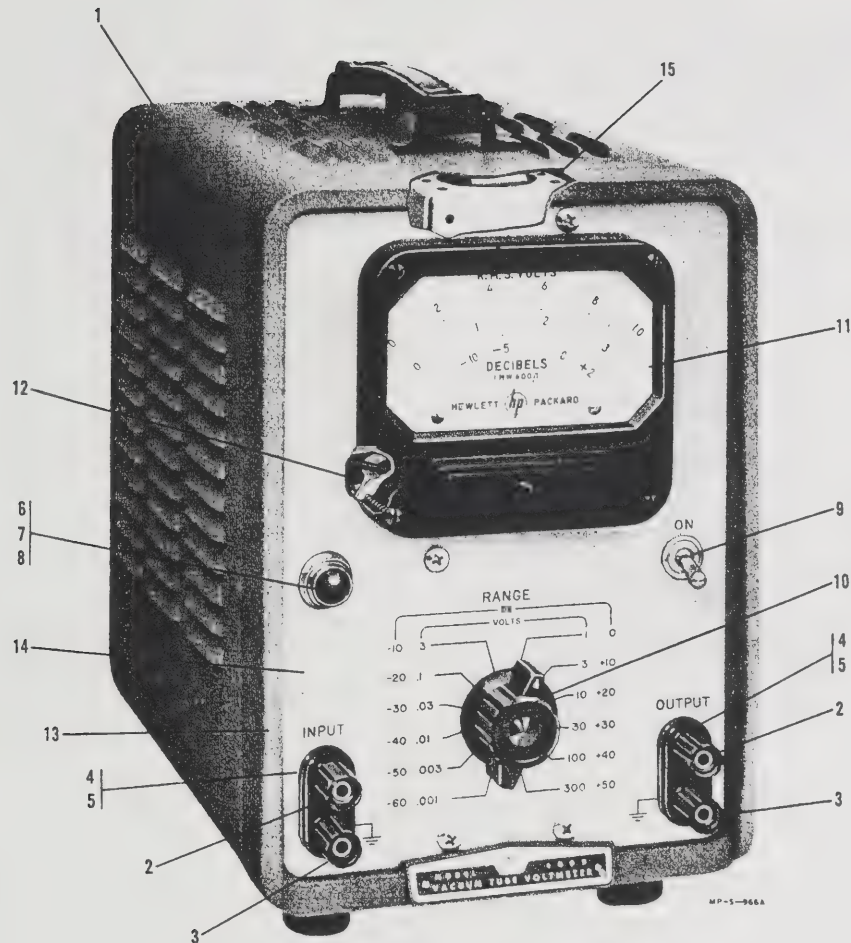


Figure 7-1. 400D/H/L Vacuum Tube Voltmeter

FIG. & INDEX NO.	H-P STOCK NO.	MRF. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-1- (D) (H) (L) (H02) -1	400D	400D	VACUUM TUBE VOLTMETER (28480)	...	1					
	400H	400H	VACUUM TUBE VOLTMETER (28480)	...	1					
	400L	400L	VACUUM TUBE VOLTMETER (28480)	...	1					
	H02-400D	H02-400D	VACUUM TUBE VOLTMETER (28480)	...	1					
	400D-44	400D-44	CABINET ASSEMBLY (28480)	...	1					
			(ATTACHING PARTS)							
	2520-0006	AN526-832-10	SCREW, MACHINE	...	2					
			---*---							





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-1-		NO NUMBER	.						PANEL ASSEMBLY, FRONT	1
									(ATTACHING PARTS)	
	2520-0003	AN526-832-8	.						SCREW, MACHINE . . . . .	5
	2580-0003	510-081810-01	.						NUT, ASSEMBLED WASHER (78189) . .	1
									---*---	
-2	5060-0634	5060-0634	.	.					POST, BINDING, Red (28480) . . . .	2
-3	5060-0635	5060-0635	.	.					POST, BINDING, Black (28480) . . .	2
-4	0340-0089	0340-0089	.	.					INSULATOR, STANDOFF (28480) . .	2
-5	0340-0090	0340-0090	.	.					INSULATOR, STANDOFF (28480) . .	2
-6	1450-0020	14L-15	.	.					LENS, INDICATOR LIGHT (72765) .	1
-7	2140-0012	12	.	.					LAMP, INCANDESCENT, 6-8 VOLT, 2 pin base (93519)	1
-8	1450-0022	2020-AE	.	.					LAMPHOLDER, 2 pin base (72765) .	1
-9	3101-0001	80994-H	.	.					SWITCH, TOGGLE, SPST (04009) . .	1
-10	0370-0035	0370-0035	.	.					KNOB (28480) . . . . .	1
-11 (D, H02)	1120-0005	1120-0005	.	.					MULTIMETER, REPLACEMENT . .	1
									(28480)	
(H)	1120-0301	1120-0301	.	.					MULTIMETER, REPLACEMENT . .	1
									(28480)	
(L)	1120-0098	1120-0098	.	.					MULTIMETER, REPLACEMENT . .	1
									(28480)	
-12	1400-0015	1550	.	.					CLAMP, LOOP (73734) . . . . .	1
-13	5020-0137	5020-0137	.	.					BEZEL, INSTRUMENT MOUNTING (28480)	1
									(ATTACHING PARTS)	
	2360-0003	AN515-6-4	.	.					SCREW, MACHINE . . . . .	6
									---*---	
-14 (D, H02)	400D-2	400D-2	.	.					PANEL, FRONT (28480) . . . . .	1
(H, L)	400H-2A	400H-2A	.	.					PANEL, FRONT (28480) . . . . .	1
-15		NO NUMBER	.						MAIN CHASSIS ASSEMBLY . . . . .	1
									(See figure 7-2) (28480)	



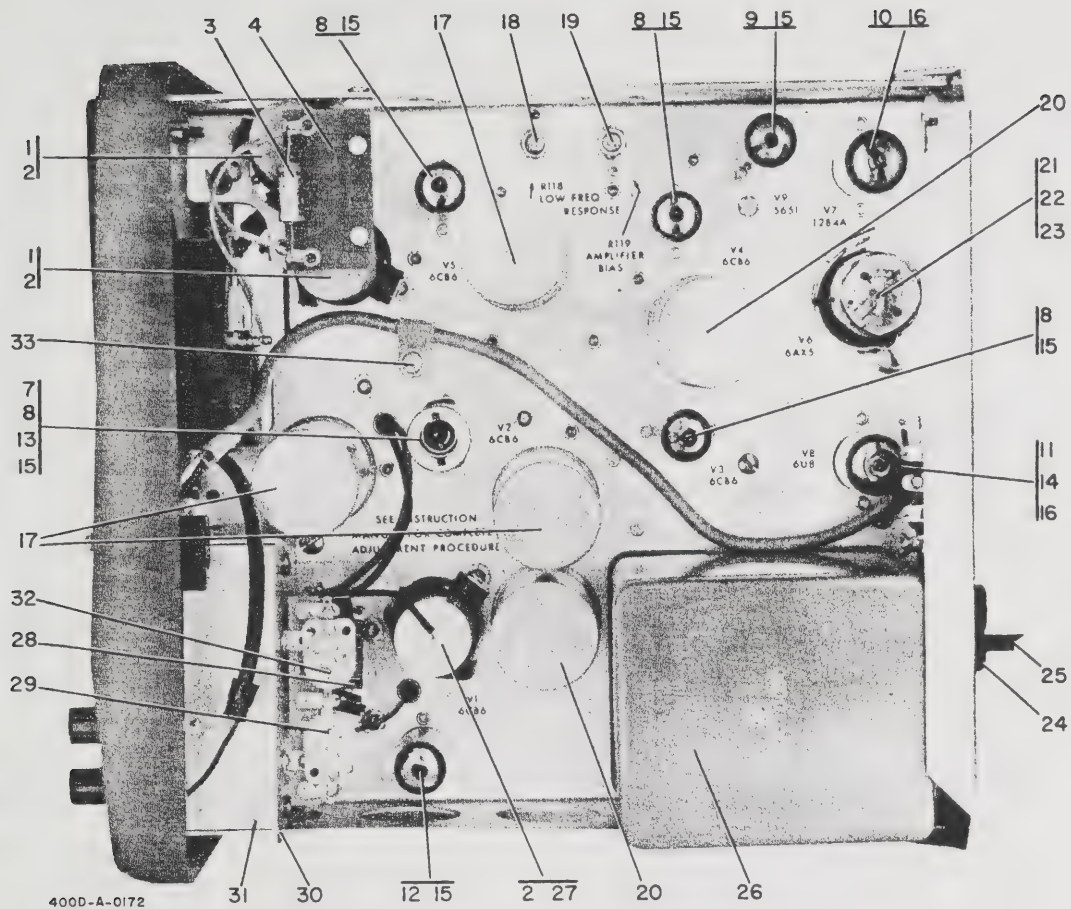


Figure 7-2. Main Chassis Assembly (Sheet 1 of 2)

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-		NO NUMBER	MAIN CHASSIS ASSEMBLY (28480) . . . . . (See figure 7-1, index 15 for next higher assembly)							REF
-1	0170-0002	663UW20504	. CAPACITOR, FIXED, PAPER . . . . . DIELECTRIC, 2.0 $\mu$ f $\pm$ 20%, 400 wvdc (84411)							2
-2	1390-0020	INSULOID N3	. CLAMP, LOOP (85628) . . . . .							3
			(ATTACHING PARTS)							
	2420-0001	510-061810-01	. NUT, ASSEMBLED WASHER (78189) . . .							3
			---*---							
-3 (D, H02)	0180-0063	30D120A1	. CAPACITOR, FIXED, ELECTROLYTIC, . 500 $\mu$ f $\pm$ 100%, -10%, 3 wvdc (56289)							1
(H, L)	0180-0033	30D133A1	. CAPACITOR, FIXED, ELECTROLYTIC, . 50 $\mu$ f, 6 wvdc (56289)							1
-4	400D-75H	400D-75H	. BRACKET, CAPACITOR (28480) . . . . .							1
			(ATTACHING PARTS)							
	2390-0009	COML	. SCREW, ASSEMBLED WASHER, . . . . . 6-32 by 3/8 in. lg, s.s.							1
			---*---							





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-										
-7	1220-0010	126	.	SHIELD,ELECTRON TUBE (91662)	...					1
-8	1923-0028	6CB6	.	ELECTRON TUBE (24446)	.....					5
-9	1940-0001	5651	.	ELECTRON TUBE (86684)	.....					1
-10	1921-0010	12B4	.	ELECTRON TUBE (24446)	.....					1
-11	1933-0004	6U8	.	ELECTRON TUBE (24446)	.....					1
-12	5080-0621	6CB6	.	ELECTRON TUBE (24446)	.....					1
-13	1220-0005	429-.125	.	BASE,Tube shield (91662)	.....					1
-15	1200-0009	316PH-3702	.	SOCKET,ELECTRON TUBE (91662)	...					6
-16	1200-0008	44F-16388	.	SOCKET,ELECTRON TUBE (71785)	...					2
-17	0180-0025	D32452	.	CAPACITOR,FIXED,ELECTROLYTIC,						3
				4 section,20 $\mu$ f per section,450 wvdc	(56289)					
-18	2100-0080	2100-0080	.	RESISTOR,VARIABLE,1M $\pm$ 30%,0.2w	..					1
				(28480)						
-19	2100-0136	2100-0136	.	RESISTOR,VARIABLE,6K $\pm$ 20%,0.3w	..					1
				(28480)						
-20	0180-0028	D27390	.	CAPACITOR,FIXED,ELECTROLYTIC,						2
				2 section,1500 $\mu$ f per section,15 wvdc	(56289)					
-21	1930-0014	6AX5-GT	.	ELECTRON TUBE (86684)	.....					1
-22	1400-0033	120D5-63AHS	.	RETAINER,ELECTRON TUBE (91506)	.					1
-23	1200-0020	51A12272	.	SOCKET,ELECTRON TUBE (71785)	...					1
-24	0400-0013	5P-1	.	GROMMET,PLASTIC (28520)	.....					1
-25 (D,H,L)	8120-0050	CS-9941/PH151/ 7.5FT	.	CABLE ASSEMBLY,POWER,	.....					1
				ELECTRICAL (70903)						
(H02)	H02-400D- PWR-CORD	H02-400D-PWR- CORD	.	CABLE ASSEMBLY,POWER,	.....					1
				ELECTRICAL (28480)						
(H02)		CS-9941/PH151/ 7.5FTW/O PLUG	.	CABLE,POWER,ELECTRICAL (70903)						1
(H02)	1251-0037	MS24663	.	CONNECTOR,PLUG,ELECTRICAL						1
				(96906)						
-26	9100-0050	9100-0050	.	TRANSFORMER,POWER,STEP-DOWN AND STEP-UP (28480)						1
				(ATTACHING PARTS)						
	2900-0001	510-101810-51	.	NUT,ASSEMBLED WASHER (78189)	...					4
				-----						
-27	0170-0057	S70375	.	CAPACITOR,FIXED,PAPER	.....					1
				DIELECTRIC,5 $\mu$ f $\pm$ 10%,100 wvdc (56289)						
-28	0130-0006	503-000-B2P0-28R	.	CAPACITOR,VARIABLE,CERAMIC	..					1
				DIELECTRIC,5-20 pf,500 wvdc (72982)	.					
-29	0130-0001	503-000-D2P0-33R	.	CAPACITOR,VARIABLE,CERAMIC	..					1
				DIELECTRIC,7-45 pf,500 wvdc (72982)	.					
-30	400D-6J	400D-6J	.	SHIELD,ROTARY SWITCH (28480)	...					1
				(ATTACHING PARTS)						
	2550-0007	COML	.	SCREW,ASSEMBLED WASHER,8-32 by 3/8 in. lg,s.s.						2
				-----						
-31	400D-6K	400D-6K	.	BRACKET,ANGLE (28480)	.....					1
				(ATTACHING PARTS)						
	2390-0009	COML	.	SCREW,ASSEMBLED WASHER,6-32 by 3/8 in. lg,s.s.						2
				-----						
-32	400D-19A	400D-19A	.	RANGE SWITCH ASSEMBLY (28480)	..					1
				(See figure 7-3)						



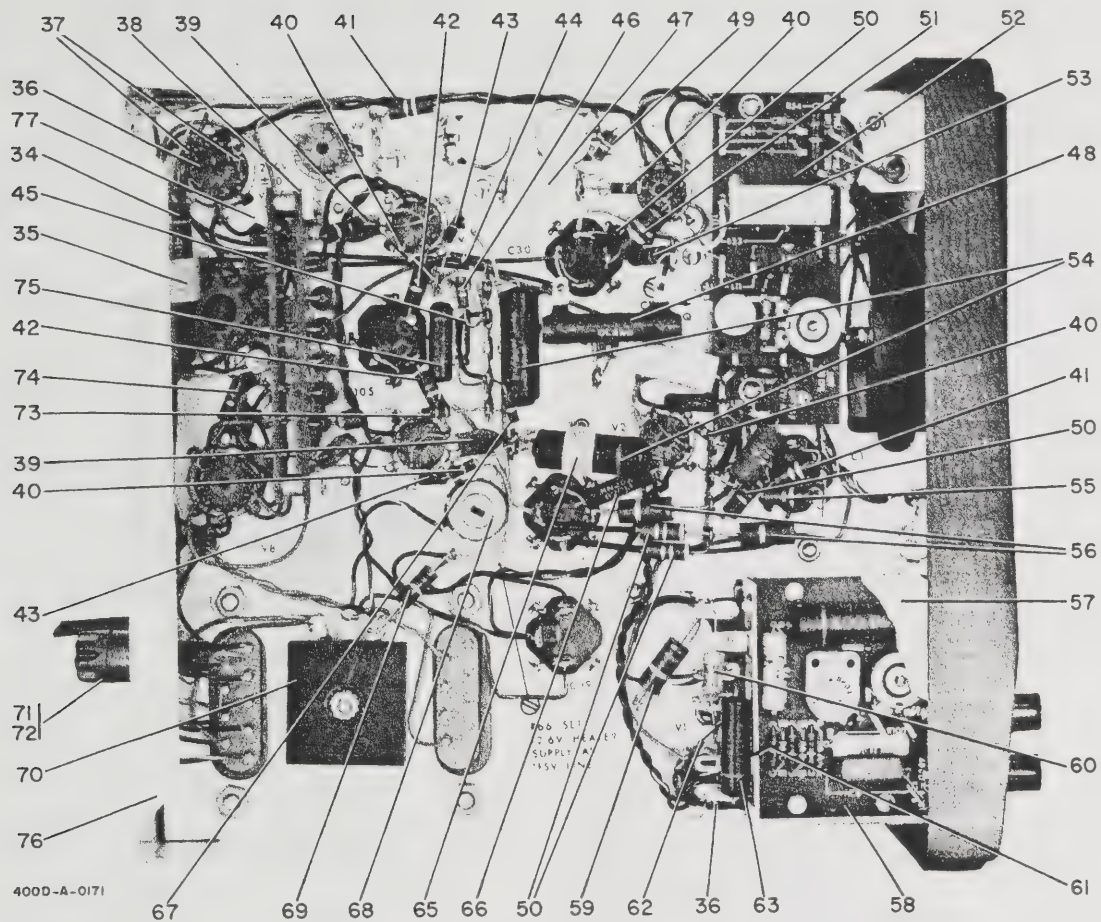


Figure 7-2. Main Chassis Assembly (Sheet 2 of 2)

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-33	1400-0074	INSULOID C3	.	CLAMP, LOOP (85682) . . . . .						1
				(ATTACHING PARTS)						
	2390-0009	COML	.	SCREW, ASSEMBLED WASHER, 6-32 by						1
				3/8 in. lg, s.s.						
	3050-0100	AN960-6	.	WASHER, FLAT (88044) . . . . .						1
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . . .						1
				-----						
-34	0160-0024	PKM 4P5	.	CAPACITOR, FIXED, PAPER . . . . .						1
				DIELECTRIC, 0.5 $\mu$ f $\pm$ 10%, 400 wvdc (14655)						
-35	1400-0016	781	.	CLAMP, LOOP (83330) . . . . .						1
				(ATTACHING PARTS)						
	2390-0001	COML	.	SCREW, ASSEMBLED WASHER, 6-32 by						1
				1/2 in. lg, s.s. (78189)						
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						1
				-----						
-36	0687-4711	RC20GF471K	.	RESISTOR, FIXED, COMPOSITION, . .						2
				470 ohm $\pm$ 10%, 1/2w (MIL-R-11)						
-37	0687-4741	RC20GF474K	.	RESISTOR, FIXED, COMPOSITION, . .						2
				470K $\pm$ 10%, 1/2w (MIL-R-11)						





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-38	400D-75G	400D-75G	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-4)						1
	2390-0009	COML	.	(ATTACHING PARTS) SCREW, ASSEMBLED WASHER, 6-32 by 3/8 in. lg, s.s.						2
-39	0150-0012	29C214A3-H-1038	.	CAPACITOR, FIXED, CERAMIC . . . . DIELECTRIC, 0.01 $\mu$ f $\pm$ 20%, 1000 wvdc (56289)						3
-40	0687-4701	RC20GF470K	.	RESISTOR, FIXED, COMPOSITION, . . . 47 ohm $\pm$ 10%, 1/2w (MIL-R-11)						4
-41	0690-2241	RC32GF224K	.	RESISTOR, FIXED, COMPOSITION, . . . 220K $\pm$ 10%, 1w (MIL-R-11)						2
-42	0699-0005	RC32GF2R7K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.7 ohm $\pm$ 10%, 1w (MIL-R-11)						2
-43	0687-5611	RC20GF561K	.	RESISTOR, FIXED, COMPOSITION, . . . 560 ohm $\pm$ 10%, 1/2w (MIL-R-11)						2
-44	0687-2751	RC20GF275K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.7M $\pm$ 10%, 1/2w (MIL-R-11)						1
-45	0180-0033	30D133A1	.	CAPACITOR, FIXED, ELECTROLYTIC, 50 $\mu$ f, 6 wvdc (56289)						1
-46	0687-1041	RC20GF104K	.	RESISTOR, FIXED, COMPOSITION, . . . 100K $\pm$ 10%, 1/2w (MIL-R-11)						1
-47	0170-0063	148P22394	.	CAPACITOR, FIXED, PLASTIC . . . DIELECTRIC, 0.020 $\mu$ f $\pm$ 10%, 400 wvdc (56289)						1
-48	0816-0017	C-10-6.3K	.	RESISTOR, FIXED, WIRE WOUND, . . 6.3K $\pm$ 10%, 10w (35434)						1
-49	0687-6841	RC20GF684K	.	RESISTOR, FIXED, COMPOSITION, . . 680K $\pm$ 10%, 1/2w (MIL-R-11)						1
-50	0690-4731	RC32GF473K	.	RESISTOR, FIXED, COMPOSITION, . . 47K $\pm$ 10%, 1w (MIL-R-11)						4
-51	0693-1031	RC42GF103K	.	RESISTOR, FIXED, COMPOSITION, . . 10K $\pm$ 10%, 2w (MIL-R-11)						1
-52	400D-75F	400D-75F	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-5)						1
	2360-0012	AN526-632-14	.	(ATTACHING PARTS) SCREW, MACHINE (88044) . . . . .						2
	2190-0006	AN935-6	.	WASHER, LOCK (88044) . . . . .						2
	0380-0008	2102	.	SPACER, SLEEVE (83330) . . . . .						2
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . . -----						2
-53	0690-3321	RC32GF332K	.	RESISTOR, FIXED, COMPOSITION, . . 3.3K $\pm$ 10%, 1w (MIL-R-11)						1
-54	0160-0013	160P10494	.	CAPACITOR, FIXED, PAPER . . . . .						2
-55	0689-1145	RC32GF114J	.	DIELECTRIC, 0.1 $\mu$ f $\pm$ 10%, 400 wvdc (56289) RESISTOR, FIXED, COMPOSITION, . . 110K $\pm$ 5%, 1w (MIL-R-11)						1
-56	0693-8221	RC42GF822K	.	RESISTOR, FIXED, COMPOSITION, . . 8.2K $\pm$ 10%, 2w (MIL-R-11)						2
-57	400D-6H	400D-6H	.	SHIELD, Input printed circuit board . . assembly (28480)						1
	2420-0001	510-061810-01	.	(ATTACHING PARTS) NUT, ASSEMBLED WASHER (78189) . . -----						2



FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-58	400D-65C	400D-65C	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-6)						1
			.	(ATTACHING PARTS)						
	2390-0009	COML	.	SCREW, ASSEMBLED WASHER, 6-32 by 3/8 in. lg, s.s.						2
			.	-----						
-59	0693-6821	RC42GF682K	.	RESISTOR, FIXED, COMPOSITION, . . . 6.8K $\pm 10\%$ , 2w (MIL-R-11)						1
-60	0170-0040	148P47392	.	CAPACITOR, FIXED, PLASTIC . . . . DIELECTRIC, 0.047 $\mu$ f $\pm 10\%$ , 200 wvdc (56289)						1
-61	0687-2251	RC20GF225K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-62	0687-8251	RC20GF825K	.	RESISTOR, FIXED, COMPOSITION, . . . 8.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-63	0160-0002	160P10396	.	CAPACITOR, FIXED, PAPER DIELECTRIC, 0.01 $\mu$ f $\pm 10\%$ , 600 wvdc (56289)						1
-64	400D-6F	400D-6F	.	MOUNTING PLATE, Shield (56289) . . .						1
			.	(ATTACHING PARTS)						
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						2
			.	-----						
-65	1400-0025	777	.	CLAMP, LOOP (83380) . . . . .						1
			.	(ATTACHING PARTS)						
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						2
			.	-----						
-66	0761-0001	N25-8.2K	.	RESISTOR, FIXED, FILM, 8.2K $\pm 5\%$ , 1w (14674)						1
-67	0687-1251	RC20GF125K	.	RESISTOR, FIXED, COMPOSITION, . . . 1.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-68	2100-0077	2100-0077	.	RESISTOR, VARIABLE, 4 ohm $\pm 20\%$ , 1w (28480)						1
-69	0690-1001	RC32GF100K	.	RESISTOR, FIXED, COMPOSITION, . . . 10 ohm $\pm 10\%$ , 1w (MIL-R-11)						1
-70	1882-0005	61-6911	.	RECTIFIER, METALLIC (81482) . . .						1
			.	(ATTACHING PARTS)						
	2370-0009	MS35239-42	.	SCREW, MACHINE (96906) . . . . .						1
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						1
			.	-----						
-71	2110-0007	MDL-1	.	FUSE, CARTRIDGE, 1 amp, 250v, slow blow for 115v (71400)						1
-72	1400-0084	342014	.	FUSEHOLDER (75915) . . . . .						1
-73	0687-3351	RC20GF335K	.	RESISTOR, FIXED, COMPOSITION, 3.3M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-74	0690-1831	RC32GF183K	.	RESISTOR, FIXED, COMPOSITION, . . . 18K $\pm 10\%$ , 1w (MIL-R-11)						1
-75	0160-0044	160P27296	.	CAPACITOR, FIXED, PAPER . . . . . DIELECTRIC, 0.0027 $\mu$ f $\pm 10\%$ , 600 wvdc (56289)						1
-76	400D-1A	400D-1A	.	PANEL, Rear (28480) . . . . .						1
-77	400D-1B	400D-1B	.	CHASSIS, ELECTRICAL EQUIPMENT (28480)						1





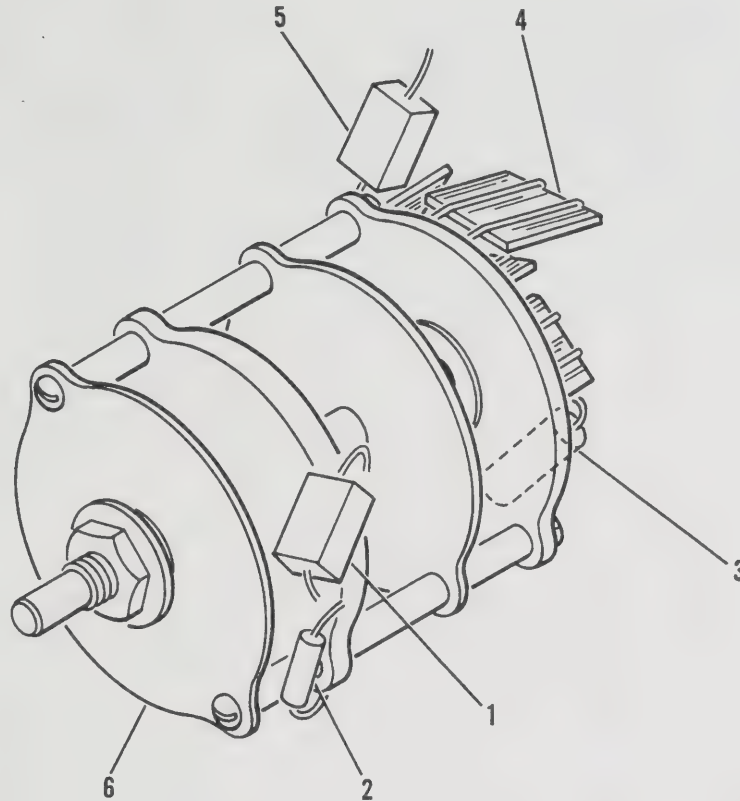


Figure 7-3. Range Switch Assembly

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-3-	400D-19A	400D-19A	RANGE SWITCH ASSEMBLY (28480) . . . . (See figure 7-2, index 32 for next higher assembly)							REF
-1	0140-0039	CM15E470J	.	CAPACITOR, FIXED, MICA DIELECTRIC, 47 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
-2	0687-1531	RC20GF153K	.	RESISTOR, FIXED, COMPOSITION, . . . 15K $\pm 10\%$ , 1/2w (MIL-R-11)						1
-3	0150-0009	315-000-C0G0-100D	.	CAPACITOR, FIXED, CERAMIC . . . . DIELECTRIC, 10 pf $\pm 0.5$ pf, 500 wvdc (72982)						1
-4	400D-26G	400D-26G	.	RESISTOR ASSEMBLY, Matched set of 6 wire wound resistors, replaceable only as a set (28480)						1
-5	0140-0014	CM15E560J	.	CAPACITOR, FIXED, MICA DIELECTRIC, 56 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
-6	3100-0251	3100-0251	.	SWITCH, ROTARY, Not separately . . . replaceable (28480)						1



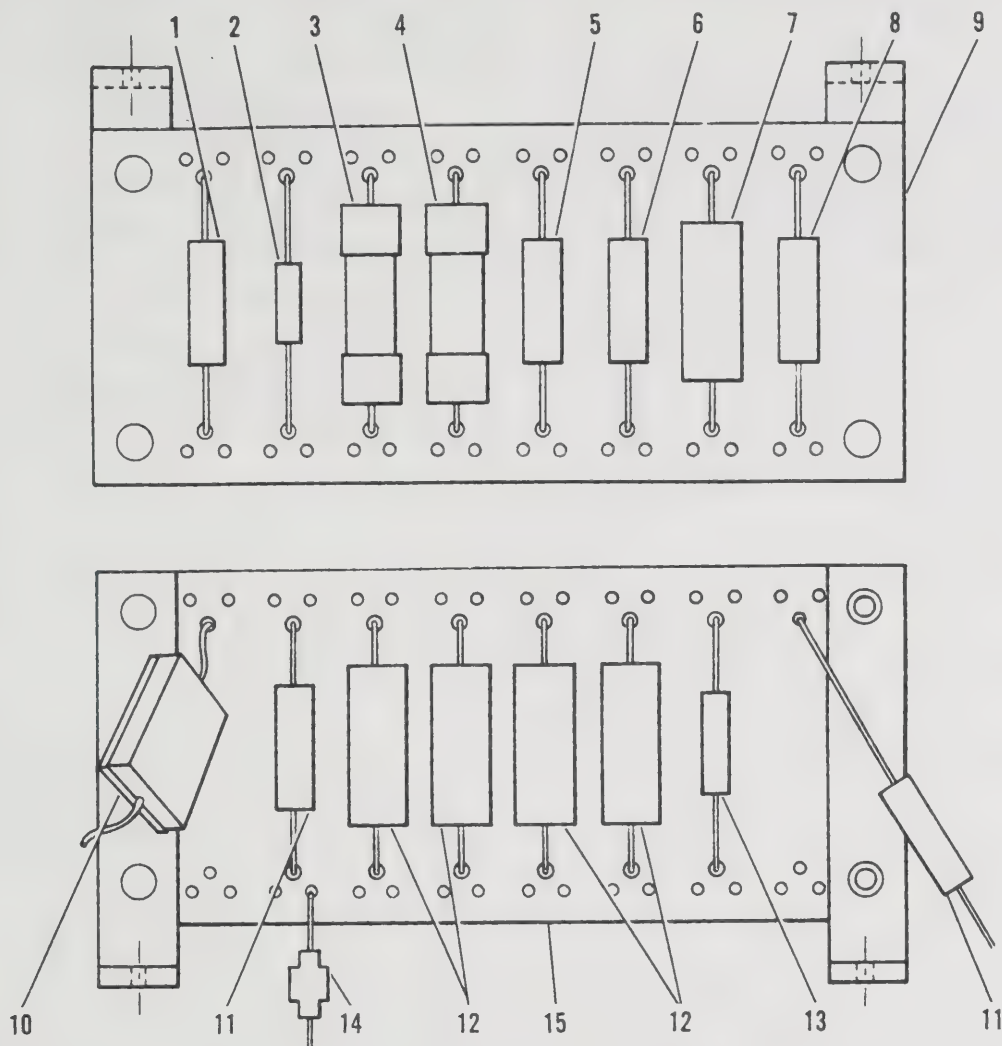


Figure 7-4. Printed Circuit Board Assembly, Part No. 400D-75G

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-4-	400D-75G	400D-75G	PRINTED CIRCUIT BOARD ASSEMBLY . . (28480) (See figure 7-2, index 38 for next higher assembly)							REF
-1	0690-6831	RC32GF683K	. RESISTOR, FIXED, COMPOSITION, . . . 68K $\pm 10\%$ , 1w (MIL-R-11)							1
-2	0687-1041	RC20GF104K	. RESISTOR, FIXED, COMPOSITION, . . . 100K $\pm 10\%$ , 1/2w (MIL-R-11)							1
-3	0730-0065	DC-1-90.5K	. RESISTOR, FIXED, FILM, 90.5K $\pm 1\%$ , 1w . (19701)							1
-4	0730-0076	DC-1-166K	. RESISTOR, FIXED, FILM, 166K $\pm 1\%$ , 1w . (19701)							1
-5	0690-1241	RC32GF124K	. RESISTOR, FIXED, COMPOSITION, . . 120K $\pm 10\%$ , 1w (MIL-R-11)							1
-6	0690-5631	RC32GF563K	. RESISTOR, FIXED, COMPOSITION, . . 56K $\pm 10\%$ , 1w (MIL-R-11)							1
-7	0693-1841	RC42GF184K	. RESISTOR, FIXED, COMPOSITION, . . 180K $\pm 10\%$ , 2w (MIL-R-11)							1





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-4-8	0690-3341	RC32GF334K	.	RESISTOR, FIXED, COMPOSITION, . . .						1
-9	400D-75G-2	400D-75G-2	.	330K $\pm 10\%$ , 1w (MIL-R-11)						1
-10	0140-0007	CM20B681K	.	PRINTED CIRCUIT BOARD (28480) . . .						1
-11	0689-2425	RC32GF242J	.	CAPACITOR, FIXED, MICA DIELECTRIC, . . .						1
-12	0693-2731	RC42GF273K	.	680 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						2
-13	0140-0025	CM15E680K	.	RESISTOR, FIXED, COMPOSITION, . . .						4
-14	9140-0040	42 $\mu$ H-10%- PHENOLIC FORM	.	2.4K $\pm 5\%$ , 1w (MIL-R-11)						1
-15	400D-75G-1	400D-75G-1	.	27K $\pm 10\%$ , 2w (MIL-R-11)						1
			.	CAPACITOR, FIXED, MICA DIELECTRIC, . . .						1
			.	68 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
			.	COIL, RF, 42 $\mu$ h $\pm 10\%$ (99849) . . . . .						1
			.	PRINTED CIRCUIT BOARD (28480) . . .						1

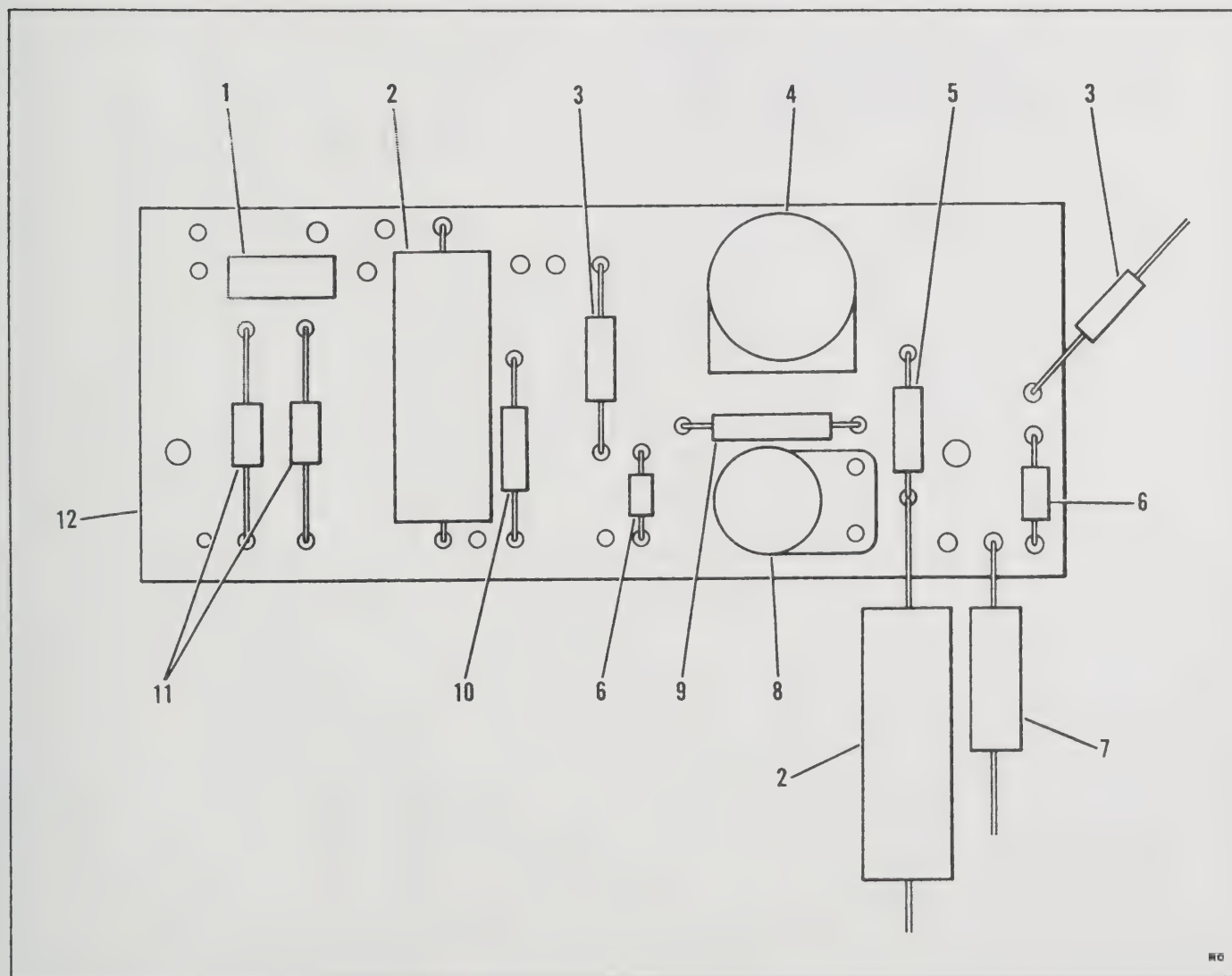


Figure 7-5. Printed Circuit Board Assembly, Part No. 400D-75F



FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-5-	400D-75F	400D-75F	PRINTED CIRCUIT BOARD ASSEMBLY . . (28480) (See figure 7-2, index 52 for next higher assembly)							REF
-1	0689-5105	RC32GF510J	.	RESISTOR, FIXED, COMPOSITION,	.	.	.	.	.	1
-2	0170-0064	148P47491	.	51 ohm $\pm 5\%$ , 1w (MIL-R-11)	.	.	.	.	.	2
			.	CAPACITOR, FIXED, PAPER . . . . .	.	.	.	.	.	2
			.	DIELECTRIC, 0.47 $\mu$ f $\pm 10\%$ , 100 wvdc (56289)	.	.	.	.	.	2
-3	400D-26F	400D-26F	.	RESISTOR, FIXED, WIRE WOUND, . . .	.	.	.	.	.	2
-4	2100-0108	2100-0108	.	10 ohm $\pm 0.5\%$ , 1/2w (28480)	.	.	.	.	.	1
-5	400D-26C	400D-26C	.	RESISTOR, VARIABLE, 100 ohm $\pm 30\%$ , 1/3w (28480)	.	.	.	.	.	1
-6	400D-60A	400D-60A	.	RESISTOR, FIXED, WIRE WOUND, . . .	.	.	.	.	.	1
-7	0813-0009	CS-2-125	.	205 ohm $\pm 0.5\%$ (28480)	.	.	.	.	.	2
-8	0130-0002	557-000-U2P0-34R	.	COIL, RADIO FREQUENCY, 0.05 $\mu$ h (28480)	.	.	.	.	.	1
-9	0727-0018	DC-1/2C-40	.	RESISTOR, FIXED, COMPOSITION, . . .	.	.	.	.	.	1
-10	0686-5115	RC20GF511J	.	125 ohm $\pm 10\%$ , 2w (91637)	.	.	.	.	.	1
-11	1901-0027	HD-5004	.	CAPACITOR, VARIABLE, CERAMIC . . .	.	.	.	.	.	2
-12	400D-75F-1	400D-75F-1	.	DIELECTRIC, 8-50 pf, 350 wvdc (72982)	.	.	.	.	.	1
			.	RESISTOR, FIXED, FILM, . . . . .	.	.	.	.	.	1
			.	40 ohm $\pm 1\%$ , 1/2w (19701)	.	.	.	.	.	1
			.	RESISTOR, FIXED, COMPOSITION, . . .	.	.	.	.	.	2
			.	510 ohm $\pm 5\%$ , 1/2w (MIL-R-11)	.	.	.	.	.	1
			.	SEMICONDUCTOR DEVICE, DIODE (82577)	.	.	.	.	.	2
			.	PRINTED CIRCUIT BOARD (28480) . .	.	.	.	.	.	1





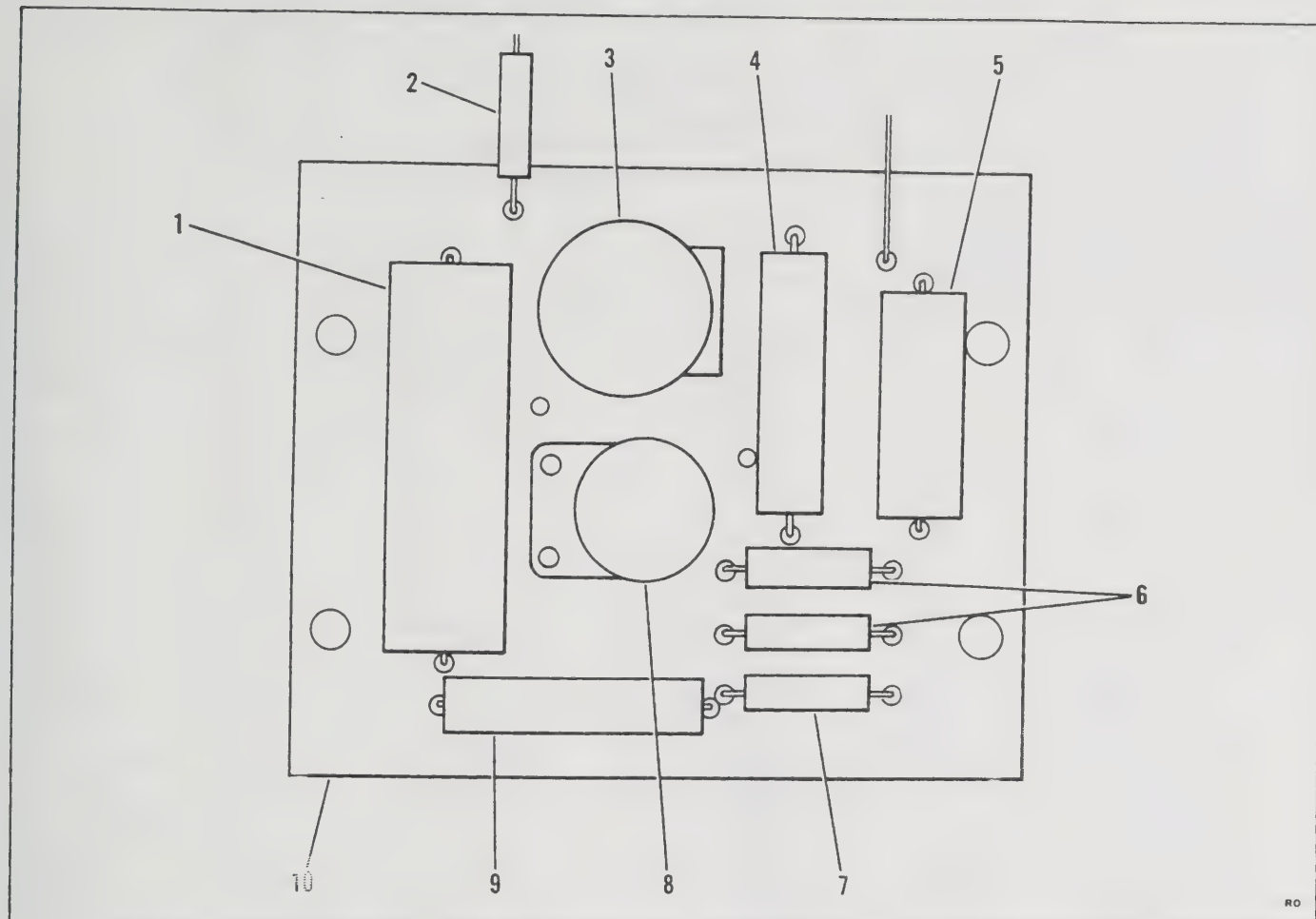


Figure 7-6. Printed Circuit Board Assembly, Part No. 400D-65C

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-6-	400D-65C	400D-65C	PRINTED CIRCUIT BOARD ASSEMBLY . . . (28480) (See figure 7-2, index 58 for next higher assembly)							REF
-1	0160-0005	160P47396	. CAPACITOR, FIXED, PAPER . . . . . DIELECTRIC, 0.047 $\mu$ f $\pm$ 10%, 600 wvdc (56289)							1
-2	0687-4701	RC20GF470K	. RESISTOR, FIXED, COMPOSITION, . . . 47 ohm $\pm$ 10%, 1/2w (MIL-R-11)							1
-3	2100-0151	2100-0151	. RESISTOR, VARIABLE, 500 ohm $\pm$ 20%, 1/5w (28480)							1
-4	0730-0029	DC-1-10K	. RESISTOR, FIXED, FILM, 10K $\pm$ 1%, 1w . (19701)							1
-5	0140-0084	CM35E472J	. CAPACITOR, FIXED, MICA DIELECTRIC, 4700 pf $\pm$ 5%, 500 wvdc (MIL-C-5)							1
-6	0687-1001	RC20GF100K	. RESISTOR, FIXED, COMPOSITION, . . . 10 ohm $\pm$ 10%, 1/2w (MIL-R-11)							2
-7	0687-5601	RC20GF560K	. RESISTOR, FIXED, COMPOSITION, . . . 56 ohm $\pm$ 10%, 1/2w, value selected at factory, optimum value show (MIL-R-11)							1
-8	0130-0003	503-000-C0P0-10R	. CAPACITOR, VARIABLE, CERAMIC DIELECTRIC, 1.5-7 pf, 500 wvdc (72982)							1
-9	0730-0143	DC-1-10.31M	. RESISTOR, FIXED, FILM, 10.31M $\pm$ 1%, 1w (19701)							1
-10	400D-65C-1	400D-65C-1	. PRINTED CIRCUIT BOARD (28480) . . .							1



# SECTION VIII

## NUMERICAL INDEXES

### PART NO. NUMERICAL INDEX

MFR. OR MIL. PART NO.	STOCK NO.		FIG. AND INDEX NO.	QTY PER ART.	SOURCE CODE
	CLASS CODE	SERIAL OR PART NO.			
1120-0098	6625		7-1-11	1	
1120-0301	6625		7-1-11	1	
12	6240		7-1-7	1	
12B4A	5960		7-2-10	1	
120D5-63AHS	5960		7-2-22	1	
126	5960		7-2-7	1	
14L-15	6210		7-1-6	1	
148P22394	5910		7-2-47	1	
148P47392	5910		7-2-60	1	
148P47491	5910		7-5-2	2	
1550	5340		7-1-12	1	
160P10396	5910		7-2-63	1	
160P10494	5910		7-2-54	2	
160P27296	5910		7-2-75	1	
160P47396	5910		7-6-1	1	
2020-AE	6250		7-1-8	1	
2100-0077	5905		7-2-68	1	
2100-0080	5905		7-2-18	1	
2100-0108	5905		7-5-4	1	
2100-0136	5905		7-2-19	1	
2100-0151	5905		7-6-3	1	
2102	5340		7-2-	2	
29C214A3-H-1038	5910		7-2-39	3	
30D120A1	5910		7-2-3	1	
30D133A1	5910		7-2-3	2	
			7-2-45		
3100-0251	5930		7-3-6	1	
315-000-C0G0-100D	5910		7-3-3	1	
316PH-3702	5935		7-2-15	6	
342014	5920		7-2-72	1	
400D	6625-643-1670		7-1-	1	
400D-1A			7-2-76	1	
400D-1B	5999		7-2-77	1	
400D-19A			7-2-32	1	
400D-2			7-1-14	1	
400D-26C	5905		7-5-5	1	
400D-26F	5905		7-5-3	2	
400D-26G	5905		7-3-4	1	
400D-44			7-1-1	1	
400D-6F			7-2-64	1	
400D-6H			7-2-57	1	
400D-6J	5930		7-2-30	1	
400D-6K	5940		7-2-31	1	
400D-60A	5950		7-5-6	2	
400D-65C			7-2-58	1	
400D-65C-1	5999		7-6-10	1	
400D-75F			7-2-52	1	
400D-75F-1	5999		7-5-12	1	
400D-75G			7-2-38	1	
400D-75G-1	5999		7-4-15	1	
400D-75G-2	5999		7-4-9	1	
400D-75H			7-2-4	1	
400H	6625-557-8261		7-1-	1	
400H-2A			7-1-14	1	
400L	6625-729-8360		7-1-	1	
42μH-10%-PHENOLIC FORM	5950		7-4-14	1	
429-.125			7-2-13	1	
44F-16388	5935		7-2-16	2	
5P-1	5325		7-2-24	1	
5020-0137			7-1-13	1	
503-000-B2P0-28R	5910		7-2-28	1	
503-000-C0P0-10R	5910		7-6-8	1	
503-000-D2P0-33R	5910		7-2-29	1	
5060-0634	5940		7-1-2	2	
5060-0635	5940		7-1-3	2	
51A12272	5935		7-2-23	1	
510-061810-01	5310		7-2-	12	
510-081810-01	5310		7-1-	1	
557-000-U2P0-34R	5910		7-5-8	1	
5651	5960		7-2-9	1	
6AX5-GT	5960		7-2-21	1	
6CB6	5960		7-2-8	5	
			7-2-12		
6U8	5960		7-2-11	1	
61-6911	6130		7-2-70	1	
663UW20504	5910		7-2-1	2	
777	5340		7-2-65	1	
781	5340		7-2-35	1	
80994-H	5930		7-1-10	1	
9100-0050	5950		7-2-26	1	

MFR. OR MIL. PART NO.	STOCK NO.		FIG. AND INDEX NO.	QTY PER ART.	SOURCE CODE
	CLASS CODE	SERIAL OR PART NO.			
AN515-6-4	5305		7-1-	6	
AN526-632-14	5305		7-2-	2	
AN526-832-10	5905		7-1-	2	
AN526-832-8	5305		7-1-	5	
AN935-6	5310		7-2-	2	
AN960-6	5310		7-2-	1	
C-10-6.3K	5905		7-2-48	1	
CM15B680K	5910		7-4-13	1	
CM15E470J	5910		7-3-1	1	
CM15E560J	5910		7-3-5	1	
CM20B681K	5910		7-4-10	1	
CM35E472J	5910		7-6-5	1	
CS-2-125	5905		7-5-7	1	
CS-9941/PH151/7.5FT	6145		7-2-25	1	
CS-9941/PH151/7.5FT	6145		7-2-25	1	
W/O PLUG					
DC-1/2C-40	5905		7-5-9	1	
DC-1-10.31M	5905		7-6-9	1	
DC-1-10K	5905		7-6-4	1	
DC-1-166K	5905		7-4-4	1	
DC-1-90.5K	5905		7-4-3	1	
D27390	5910		7-2-20	2	
D32452	5910		7-2-17	3	
HD-5004	5960		7-5-11	2	
H02-400D	6625		7-1-	1	
H02-400D-PWR CORD	6145		7-2-25	1	
INSULOID C3	5340		7-2-33	1	
INSULOID N3	5340		7-2-2	3	
MAIN CHASSIS			7-1-15	1	
ASSEMBLY					
MDL-1	5920		7-2-71	1	
MS24663	5935		7-2-25	1	
MS35239-42	5305		7-2-	1	
N25-8.2K	5905		7-2-66	1	
PANEL ASSEMBLY			7-1-	1	
PKM 4P5	5910		7-2-34	1	
RC20GF100K	5905		7-6-6	2	
RC20GF104J	5905		7-2-46	1	
RC20GF104K	5905		7-4-2	1	
RC20GF125K	5905		7-2-67	1	
RC20GF153K	5905		7-3-2	1	
RC20GF225K	5905		7-2-61	1	
RC20GF275K	5905		7-2-44	1	
RC20GF335K	5905		7-2-73	1	
RC20GF470K	5905		7-2-40	5	
			7-6-2		
RC20GF471K	5905		7-2-36	2	
RC20GF474K	5905		7-2-37	2	
RC20GF511J	5905		7-5-10	1	
RC20GF560K	5905		7-6-7	1	
RC20GF561K	5905		7-2-43	2	
RC20GF684K	5905		7-2-49	1	
RC20GF825K	5905		7-2-62	1	
RC32GF100K	5905		7-2-69	1	
RC32GF114J	5905		7-2-55	1	
RC32GF124K	5905		7-4-5	1	
RC32GF183K	5905		7-2-74	1	
RC32GF2R7K	5905		7-2-42	2	
RC32GF224K	5905		7-2-41	2	
RC32GF242J	5905		7-4-11	2	
RC32GF332K	5905		7-2-53	1	
RC32GF334K	5905		7-4-8	1	
RC32GF473K	5905		7-2-50	4	
RC32GF510J	5905		7-5-1	1	
RC32GF563K	5905		7-4-6	1	
RC32GF683K	5905		7-4-1	1	
RC42GF103K	5905		7-2-51	1	
RC42GF184K	5905		7-4-7	1	
RC42GF273K	5905		7-4-12	4	
RC42GF682K	5905		7-2-59	1	
RC42GF822K	5905		7-2-56	2	
SCREW, ASSEMBLED	5305		7-2-	1	
WASHER					
SCREW, ASSEMBLED	5305		7-2-	8	
WASHER					
SCREW, ASSEMBLED	5305		7-2-	2	
WASHER					
S70375	5910		7-2-27	1	
0340-0089	5970		7-1-4	2	
0340-0090	5970		7-1-5	2	
0370-0035	5355		7-1-10	1	
1120-0005	6625		7-1-11	1	





HEWLETT-PACKARD STOCK NO. INDEX

H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES	H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES	H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES
H02-400D	1		0689-5105	1	1	2100-0108	1	1
H02-400D- PWR CORD	1		0690-1001	1	1	2100-0136	1	1
0130-0001	1	1	0690-1241	1	1	2100-0151	1	1
0130-0002	1	1	0690-1831	1	1	2110-0007	1	10
0130-0003	1	1	0690-2241	2	1	2140-0012	1	1
0130-0006	1	1	0690-3321	1	1	2190-0006	2	
0140-0007	1	1	0690-3341	1	1	2360-0003	6	
0140-0014	1	1	0690-4731	4	1	2360-0012	2	
0140-0025	1	1	0690-5631	1	1	2370-0009	1	
0140-0039	1	1	0690-6831	1	1	2390-0001	1	
0140-0084	1	1	0693-1031	1	1	2390-0009	8	
0150-0009	1	1	0693-1841	1	1	2420-0001	14	
0150-0012	3	1	0693-2731	4	1	2520-0003	5	
0160-0002	1	1	0693-6821	1	1	2520-0006	2	
0160-0005	1	1	0693-8221	2	1	2550-0007	2	
0160-0013	2	1	0699-0005	2	1	2580-0003	1	
0160-0024	1	1	0727-0018	1	1	2900-0001	4	
0160-0044	1	1	0730-0029	1	1	3050-0100	1	
0170-0002	2	1	0730-0065	1	1	3101-0001	1	1
0170-0040	1	1	0730-0076	1	1	400D	1	
0170-0057	1	1	0730-0143	1	1	400D-1A	1	
0170-0063	1	1	0761-0001	1	1	400D-1B	1	
0170-0064	2	1	0813-0009	1	1	400D-19A	1	
0180-0025	3	1	0816-0017	1	1	400D-2	1	
0180-0028	2	1	1120-0005	1	1	400D-26C	1	1
0180-0033	2	1	1120-0091	1	1	400D-26F	2	1
0180-0063	1	1	1120-0301	1	1	400D-26G	1	1
0340-0089	2		1200-0008	2		400D-44	1	
0340-0090	2		1200-0009	6		400D-6F	1	
0370-0035	1		1200-0020	1		400D-6H	1	
0380-0008	2		1220-0005	1		400D-6J	1	
0400-0013	1		1220-0010	1		400D-6K	1	
0686-5115	1	1	1251-0037	1		400D-60A	2	1
0687-1001	2	1	1390-0020	3		400D-65C	1	
0687-1041	2	2	1400-0015	1		400D-65C-1	1	
0687-1251	1	1	1400-0016	1		400D-75F	1	
0687-1531	1		1400-0025	1		400D-75F-1	1	
0687-2251	1	1	1400-0033	1		400D-75G	1	
0687-2751	1	1	1400-0074	1		400D-75G-1	1	
0687-3351	1	1	1400-0084	1		400D-75G-2	1	
0687-4701	5	2	1450-0020	1		400D-75H	1	
0687-4711	2	1	1450-0022	1		400H	1	
0687-4741	2	1	1882-0005	1	1	400H-2A	1	
0687-5601	1	1	1901-0027	2	2	400L	1	
0687-5611	2	1	1921-0010	1	1	5020-0137	1	
0687-6841	1	1	1923-0028	4	4	5060-0634	2	1
0687-8251	1	1	1930-0014	1	1	5060-0635	2	1
0689-1145	1	1	1933-0004	1	1	5080-0621	1	1
0689-2425	2	1	1940-0001	1	1	8120-0050	1	1
			2100-0077	1	1	9100-0050	1	1
			2100-0080	1	1	9140-0040	1	



SECTION IX  
REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
CR1	7-5-11	5960-	HD-5004	1901-0027
CR2	7-5-11	5960-	HD-5004	1901-0027
CR3	7-2-70	6130-	61-6911	1882-0005
C1	7-2-17	5910-	D32452	0180-0025
C100	7-2-63	5910-	160P10396	0160-0002
C101	7-2-60	5910-	148P47392	0170-0040
C102	7-5-8	5910-	557-000-U2P0-34R	0130-0002
C104	7-2-27	5910-	S70375	0170-0057
C105	7-2-20	5910-	D27390	0180-0028
C106	7-3-5	5910-	CM15E560J	0140-0014
C107	7-2-45	5910-	30D133A1	0180-0033
C108	7-3-1	5910-	CM15E470J	0140-0039
C14	7-2-28	5910-	503-000-B2P0-28R	0130-0006
C15	7-3-3	5910-	315-000-C0G0-100D	0150-0009
C16	7-2-29	5910-	503-000-D2P-033R	0130-0001
C17	7-2-17	5910-	D32452	0180-0025
C19	7-2-54	5910-	160P10494	0160-0013
C2	7-6-1	5910-	160P47396	0160-0005
C20	7-5-2	5910-	148P47491	0170-0064
C22	7-4-10	5910-	CM20B681K	0140-0007
C23	7-2-54	5910-	160P10494	0160-0013
C24	7-2-75	5910-	160P27296	0160-0044
C25	7-2-39	5910-	29C214A3-H-1038	0150-0012
C26	7-4-13	5910-	CM15E680K	0140-0025
C28	7-2-47	5910-	148P22394	0170-0063
C29	7-2-39	5910-	29C214A3-H-1038	0150-0012
C30	7-2-17	5910-	D32452	0180-0025
C31	7-5-2	5910-	148P47491	0170-0064
C32	7-2-1	5910-	663UW20504	0170-0002
C33	7-2-1	5910-	663UW20504	0170-0002
C34 D, H02	7-2-3	5910-	30D120A1	0180-0063
C34 H, L	7-2-3	5910-	30D133A1	0180-0033
C35	7-2-39	5910-	29C214A3-H-1038	0150-0012
C36	7-2-34	5910-	PKM 4P5	0160-0024
C39	7-2-20	5910-	D27390	0180-0028
C4	7-6-8	5910-	503-000-C0P0-10R	0130-0003
C5	7-6-5	5910-	CM35E472J	0140-0084
DS1	7-1-7	6240-	12	2140-0012
F1	7-2-71	5920-	MDL-1	2110-0007
L1	7-4-14	5950-	42μH-10%-PHENOLIC FORM	9140-0040
L10	7-5-6	5950-	400D-60A	400D-60A
L11	7-5-6	5950-	400D-60A	400D-60A
M1 D, H02	7-1-11	6625-	1120-0005	1120-0005
M1 H	7-1-11	6625-	1120-0301	1120-0301
M1 L	7-1-11	6625-	1120-0098	1120-0098
P1 D, H, L	7-2-25	6145-	CS-9941/PH151/7.5 FT	8120-0050
P1 H02	7-2-25	6145-	H02-400D-PWR CORD	H02-400D-PWR CORD
R1	7-2-55	5905-	RC32GF114J	0689-1145
R100	7-6-4	5905-	DC-1-10K	0730-0029
R101	7-6-3	5905-	2100-0151	2100-0151
R102	7-2-62	5905-	RC20GF825K	0687-8251





REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
R103	7-2-61	5905-	RC20GF225K	0687-2251
R104	7-5-3	5905-	400K-26F	400D-26F
R105	7-5-5	5905-	400D-26C	400D-26C
R106	7-5-9	5905-	DC-1/2C-40	0727-0018
R107	7-5-4	5905-	2100-0108	2100-0108
R108	7-5-3	5905-	400D-26F	400D-26F
R110	7-3-2	5905-	RC20GF153K	0687-1531
R111	7-3-4	5905-	400D-26G	400D-26G
R112	7-3-4	5905-	400D-26G	400D-26G
R113	7-3-4	5905-	400D-26G	400D-26G
R114	7-3-4	5905-	400D-26G	400D-26G
R115	7-3-4	5905-	400D-26G	400D-26G
R116	7-3-4	5905-	400D-26G	400D-26G
R117	7-2-59	5905-	RC42GF682K	0693-6821
R118	7-2-18	5905-	2100-0080	2100-0080
R119	7-2-19	5905-	2100-0136	2100-0136
R120	7-2-41	5905-	RC32GF224K	0690-2241
R121	7-2-42	5905-	RC32GF2R7K	0699-0005
R122	7-2-42	5905-	RC32GF2R7K	0699-0005
R20	7-2-56	5905-	RC42GF822K	0693-8221
R21	7-2-50	5905-	RC32GF473K	0690-4731
R22	7-2-56	5905-	RC42GF822K	0693-8221
R23	7-2-66	5905-	N25-8. 2K	0761-0001
R24	7-2-40	5905-	RC20GF470K	0687-4701
R27	7-5-7	5905-	CS-2-12S	0813-0009
R30	7-2-67	5905-	RC20GF125K	0687-1251
R31	7-2-40	5905-	RC20GF470K	0687-4701
R32	7-2-50	5905-	RC32GF473K	0690-4731
R33	7-4-12	5905-	RC42GF273K	0693-2731
R34	7-4-12	5905-	RC42GF273K	0693-2731
R35	7-4-11	5905-	RC32GF242J	0689-2425
R36	7-2-73	5905-	RC20GF335K	0687-3351
R37	7-2-44	5905-	RC20GF275K	0687-2751
R38	7-2-43	5905-	RC20GF561K	0687-5611
R39	7-2-46	5905-	RC20GF104J	0687-1041
R4	7-6-9	5905-	DC-1-10. 31M	0730-0143
R40	7-2-40	5905-	RC20GF470K	0687-4701
R41	7-2-50	5905-	RC32GF473K	0690-4731
R42	7-4-12	5905-	RC42GF273K	0693-2731
R43	7-4-12	5905-	RC42GF273K	0693-2731
R44	7-4-11	5905-	RC32GF242J	0689-2425
R47	7-2-43	5905-	RC20GF561K	0687-5611
R48	7-2-49	5905-	RC20GF684K	0687-6841
R49	7-2-40	5905-	RC20GF470K	0687-4701
R50	7-2-50	5905-	RC32GF473K	0687-4731
R51	7-2-53	5905-	RC32GF332K	0690-3321
R52	7-2-51	5905-	RC42GF103K	0693-1031
R53	7-5-10	5905-	RC20GF511J	0686-5115
R54	7-5-1	5905-	RC32GF510J	0689-5105
R55	7-4-7	5905-	RC42GF184K	0693-1841
R56	7-4-6	5905-	RC32GF563K	0690-5631
R57	7-2-48	5905-	C-10-6. 3K	0816-0017
R58	7-4-5	5905-	RC32GF124K	0690-1241
R59	7-4-8	5905-	RC32GF334K	0690-3341
R6A	7-6-6	5905-	RC20GF100K	0687-1001
R6B	7-6-6	5905-	RC20GF100K	0687-1001
R6C	7-6-7	5905-	RC20GF560K	0687-5601
R60	7-2-74	5905-	RC32GF183K	0690-1831
R61	7-4-1	5905-	RC32GF683K	0690-6831
R62	7-4-4	5905-	DC-1-166K	0730-0076



REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
R63	7-4-2	5905-	RC20GF104K	0687-1041
R64	7-4-3	5905-	DC-1-90.5K	0730-0065
R66	7-2-68	5905-	2100-0077	2100-0077
R67	7-2-36	5905-	RC20GF471K	0687-4711
R68	7-2-69	5905-	RC32GF100K	0690-1001
R7	7-2-41	5905-	RC32GF224K	0690-2241
R83	7-2-37	5905-	RC20GF474K	0687-4741
R85	7-2-37	5905-	RC20GF474K	0687-4741
R86	7-6-2	5905-	RC20GF470K	0687-4701
R9	7-2-36	5905-	RC20GF471K	0687-4711
S1	7-3-6	5930-	3100-0251	3100-0251
S2	7-1-9	5930-	80994-H	3101-0001
T1	7-2-26	5950-	9100-0050	9100-0050
V1	7-2-12	5960-	6CB6	5080-0621
V2	7-2-8	5960-	6CB6	1923-0028
V3	7-2-8	5960-	6CB6	1923-0028
V4	7-2-8	5960-	6CB6	1923-0028
V5	7-2-8	5960-	6CB6	1923-0028
V6	7-2-21	5960-	6AX5GT	1930-0014
V7	7-2-10	5960-	12B4	1921-0010
V8	7-2-11	5960-	6U8	1933-0004
V9	7-2-9	5960-	5651	1940-0001
XDS1	7-1-8	6250-	2020-AE	1450-0022
XF1	7-2-72	5920-	342014	1400-0084
XV1	7-2-15	5935-	316PH-3702	1200-0009
XV2	7-2-15	5935-	316PH-3702	1200-0009
XV3	7-2-15	5935-	316PH-3702	1200-0009
XV4	7-2-15	5935-	316PH-3702	1200-0009
XV5	7-2-15	5935-	316PH-3702	1200-0009
XV6	7-2-23	5935-	51A12272	1200-0020
XV7	7-2-16	5935-	44F-16388	1200-0008
XV8	7-2-16	5935-	44F-16388	1200-0008
XV9	7-2-15	5935-	316PH-3702	1200-0009





**APPENDIX**  
**CODE LIST OF MANUFACTURERS (Sheet 1 of 2)**

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 handbooks.

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
00000	U. S. A. Common	Any supplier of U. S.	07149	Filmohm Corp.	New York, N. Y.	49556	Raytheon Company	Lexington, Mass.	74570	E. F. Johnson Co.	Vaseca, Minn.
00136	McCoy Electronics	Mount Holly Springs, Pa.	07233	Cinch-Graphix Corp.	City of Industry, Calif.	52090	Rowan Controller Co.	Baltimore, Md.	75042	International Resistance Co.	Philadelphia, Pa.
00713	Sage Electronics Corp.	Rochester, N. Y.	07261	Avnet Corp.	Los Angeles, Calif.	63743	Ward Leonard Electric	MT. Vernon, N. Y.	75123	Jones, Howard B., Division	Chicago, Ill.
00334	Humidall Co.	Colton, Calif.	07263	Fairchild Semiconductor Corp.	Mountain View, Calif.	54294	Shallcross Mfg. Co.	Selma, N. C.		of Cinch Mfg. Corp.	Chicago, Ill.
00335	Westrex Corp.	New York, N. Y.	07322	Minnesota Rubber Co.	Minneapolis, Minn.	55026	Simpson Electric Co.	Chicago, Ill.	75378	James Knights Co.	Sandwich, Ill.
00373	Garlock Packing Co.	Camden, N. J.	07387	The Butcher Corp.	Los Angeles, Calif.	55933	Sorelone Corp.	Elmsford, N. Y.	75382	Kulka Electric Corporation	MT. Vernon, N. Y.
00656	Aerovox Corp.	New Bedford, Mass.	07700	Technical Wire Products	Springfield, N. J.	55938	Sorensen & Co., Inc.	So. Norwalk, Conn.	75388	Lenz Electric Mfg. Co.	Chicago, Ill.
00779	Amp. Inc.	Harrisburg, Pa.	07910	Continental Device Corp.	Hawthorne, Calif.	56137	Sprauding Fibre Co., Inc.	Towawanda, N. Y.	75915	Littell Inc.	Des Plaines, Ill.
00781	Aircraft Radio Corp.	Bloomton, N. J.	07933	Rheem Semiconductor Corp.	Mountain View, Calif.	56289	Sprague Electric Co.	North Adams, Mass.	76005	Lord Mfg. Co.	Erie, Pa.
00815	Northern Engineering Laboratories, Inc.	Burlington, Wis.	07966	Shockley Semi-Conductor Laboratories	Palo Alto, Calif.	59446	Telex, Inc.	St. Paul, Minn.	76210	C. W. Marwedel	San Francisco, Calif.
						59730	Tosco & Belts Co.	Elizabeth 1, N. J.	76433	Micronoid Electronic Mfg. Corp.	Brooklyn, N. Y.
00853	Sangamo Electric Company, Civil Division (Capacitors)	Marion, Ill.	07980	Boonton Radio Corp.	Boonton, N. J.	60741	Tripplett Electrical Inc.	Bluffton, Ohio	76487	James Miller Mfg. Co., Inc.	Salmon, Mass.
00866	Goe Engineering Co.	Los Angeles, Calif.	08145	U. S. Engineering Co.	Los Angeles, Calif.	61775	Univac Switch and Signal, Div. of Westinghouse Air Brake Co.	Swissvale, Pa.	76493	J. W. Miller Co.	Los Angeles, Calif.
00891	Carl E. Holmes Corp.	Los Angeles, Calif.	08358	Burgess Battery Co.	Niagara Falls, Ontario, Canada.	62119	Universal Electric Co.	Grosse, Mich.	76530	Monarch Products Co.	San Leandro, Calif.
01121	Allen Bradley Co.	Milwaukee, Wis.	08717	Staan Company	Burbank, Calif.	63743	Ward-Leonard Electric Co.	MT. Vernon, N. Y.	76545	Mueller Electric Co.	Cleveland, Ohio
01255	Liton Industries, Inc.	Beverly Hills, Calif.	08718	Canon Electric Co.	Phoenix, Ariz.	64599	Western Electric Co., Inc.	New York, N. Y.	77068	Bendix Pacific Division of	No. Hollywood, Calif.
01281	TRW Semiconductors, Inc.	Lawndale, Calif.	08792	CBS Electronics Semiconductor Operations, Div. of C. B. S., Inc.	Lowell, Mass.	65092	Weston Int. Div. of Daystrom, Inc.	Newark, N. J.	77075	Phaenon Instrument and Electronic Co.	San Francisco, Calif.
01295	Texas Instruments, Inc.	Dallas, Texas	08984	Mc-Rain	Indianapolis, Ind.	66295	Wittek Manufacturing Co.	Chicago 23, Ill.	77221	Phaenon Instrument and Electronic Co.	South Pasadena, Calif.
01349	The Alliance Mfg. Co.	Alliance, Ohio	09026	Babcock Relays, Inc.	Costa Mesa, Calif.	66346	Wollensack Optical Co.	Rochester, N. Y.	77250	Phoelii Mfg. Co.	Chicago, Ill.
01561	Chassi-Triak Corp.	Indianapolis, Ind.	09134	Texas Capacitor Co.	Houston, Texas	70276	Allen Mfg. Co.	Hartford, Conn.	77252	Philadelphia Steel and Wire Corp.	Philadelphia, Pa.
01589	Pacific Relays, Inc.	Van Nuys, Calif.	09145	Altoha Electronics	Sun Valley, Texas	70309	Allied Control Co., Inc.	New York, N. Y.			
01930	Amerock Corp.	Rockford, Ill.	09250	Electro Assemblies, Inc.	Chicago, Ill.	70319	Almsteel Screw Prod. Co., Inc.	Garden City, N. Y.	77342	Potter and Brumfield, Div. of American Machine and Foundry	Piscataway, Ind.
01961	Pulse Engineering Co.	Santa Clara, Calif.	09569	Mallory Battery Co. of Canada, Ltd.	Toronto, Ontario, Canada	70485	Atlantic India Rubber Works, Inc.	Chicago, Ill.	77630	Radio Detection Co., Inc.	Camden, N. J.
02114	Ferroxcube Corp. of America	Saugerties, N. Y.	09664	The Bristol Co.	Waterbury, Conn.	70563	Amperite Co., Inc.	New York, N. Y.	77638	Radio Receiver Co., Inc.	Brooklyn, N. Y.
02286	Cole Mfg. Co.	Palo Alto, Calif.	10214	General Transistor Western Corp.	Los Angeles, Calif.	70993	Belden Mfg. Co.	Chicago, Ill.	77642	Resistance Products Co.	Harrisburg, Pa.
02660	Amphenol-Borg Electronics Corp.	Chicago, Ill.				70998	Bird Electronic Corp.	Cleveland, Ohio	77969	Rubbercraft Corp. of Calif.	Torrance, Calif.
02735	Radio Corp. of America, Semiconductor and Materials Div.	Somerville, N. J.	10411	Tri-Tal, Inc.	Berkeley, Calif.	71002	Bioston Gear Works Div. of Murray Co. of Texas	Quincy, Mass.	78189	Shakerproof Division of Illinois Tool Works	Elgin, Ill.
02771	Vocaline Co. of America, Inc.	Old Saybrook, Conn.	10646	Carbondom Co.	Niagara Falls, N. Y.	71218	Bad Radio Inc.	Cleveland, Ohio	78283	Signal Indicator Corp.	New York, N. Y.
02777	Hopkins Engineering Co.	San Fernando, Calif.	11236	CTS of Bener, Inc.	Bener, Ind.	71286	Camloc Fastener Corp.	Parsippany, N. J.	78290	Struthers-Dunn Inc.	Pittsman, N. J.
03508	G. E. Semiconductor Products Dept.	Syracuse, N. Y.	11237	Chicago Telephone of California, Inc.	So. Pasadena, Calif.	71313	Allen D. Cardwell Electronic Prod. Corp.	Plainville, Conn.	78452	Thompson-Brewer & Co.	Chicago, Ill.
03705	Apex Machine & Tool Co.	Dayton, Ohio	11312	Microvare Electronics Corp.	Palo Alto, Calif.	71400	Bussmann Fuse Div. of McGraw-Edison Co.	St. Louis, Mo.	78471	Tiley Mfg. Co.	San Francisco, Calif.
03739	Eldem Corp.	El Monte, Calif.	11534	Duncan Electronic, Inc.	Santa Ana, Calif.	71436	Chicago Condenser Corp.	Chicago, Ill.	78488	Stackpole Carbon Co.	St. Marys, Pa.
03877	Transitron Electronic Corp.	Wakfield, Mass.	11711	General Instrument Corporation Semiconductor Division	Newark, N. J.	71450	CTS Corp.	Elkhart, Ind.	78493	Standard Thomson Corp.	Walham, Mass.
03888	Pyrolum Resistor Co.	Morristown, N. J.	11717	Imperial Electronic, Inc.	Buena Park, Calif.	71458	Canon Electric Co.	Los Angeles, Calif.	78553	Tinnerman Products, Inc.	Cleveland, Ohio
03954	Air Marine Motors, Inc.	Los Angeles, Calif.	11870	Melabs, Inc.	Palo Alto, Calif.	71471	Cinema Engineering Co.	Burbank, Calif.	78790	Transformer Engineers	Passadena, Calif.
4009	Arrow, Harl and Hegeman Elect. Co.	Harford, Conn.	12697	Claroast Mfg. Co.	Dover, N. J.	71482	C. P. Clare & Co.	Chicago, Ill.	78947	Uicmate Co.	Newtownville, Mass.
40467	Elmenco Products Co.	New York, N. Y.	12859	Nippon Electric Co., Ltd.	Tokyo, Japan	71590	Centraid Div. of Globe Union Inc.	Milwaukee, Wis.	79142	Veeder Root, Inc.	Hartford, Conn.
40422	Hi-Q Division of Aerovox	Myrtle Beach, S. C.	12930	Delta Semiconductor, Inc.	Newport Beach, Calif.	71595			79251	Wenco Mfg. Co.	Chicago, Ill.
40498	Elgin National Watch Co.	Burbank, Calif.	13103	Thermalloy	Dallas, Texas	71700	The Cornish Wire Co.	New York, N. Y.	79727	Continental-Wire Electronics Corp.	Philadelphia, Pa.
40404	Dynac Division of Hewlett-Packard Co.	Palo Alto, Calif.	13396	Telefunken (G. M. B. H.)	Hannover, Germany	71714	Chicago Miniature Lamp Works	Chicago, Ill.	79963	Zierick Mfg. Corp.	New Rochelle, N. Y.
			13835	Midland Mfg.	Kansas City, Mo.	71753	A. G. Smith Corp., Crowley Div.	West Orange, N. J.	80031	Mecco Division of Sessions	Chicago, Ill.
40461	Sylvania Electric Prods., Inc.	Mountain View, Calif.	14099	Sea-Tech	Newbury Park, Calif.	71785	Cinch Mfg. Corp.	Chicago, Ill.	80120	Schneider Alloy Products	Elizabath, N. J.
	Electronic Tube Div.	Mountain View, Calif.	14193	Calif. Resistor Corp.	Santa Monica, Calif.	71788	Dow Corning Corp.	Midland, Mich.	80130	Times Facsimile Corp.	New York, N. Y.
40713	Motrola, Inc., Semiconductor Prod. Div.	Phoenix, Arizona	14298	American Components, Inc.	Coshocton, Pa.	72092	Eitel-McCollough, Inc.	San Bruno, Calif.	80131	Electronic Industries Association	Any brand
			14655	Conell Dubilier Elec. Corp.	So. Plainfield, N. J.	72136	Electro Mottlough Mfg. Co., Inc.	Williamston, Conn.	80207	Unimax Switch, Div. of W. L. Masson Corp.	Wallingford, Conn.
40732	Filton Co., Inc., Western Div.	Culver City, Calif.	14860	Williams Mfg. Co.	San Jose, Calif.	72136					
40733	Automatic Electric Co.	Northlake, Ill.	15909	The Davens Co.	Livingston, N. J.	72177	Coto Coil Co., Inc.	Providence, R. I.	80223	United Transformer Corp.	New York, N. Y.
40737	Automatic Electric Sales Corp.	Northlake, Ill.	16037	Spuice Pine Mica Co.	Spuice Pine, N. C.	72354	J. E. Fast & Co.	Chicago, Ill.	80248	Oxford Electric Corp.	Chicago, Ill.
40756	Sevqua Wire & Cable Co.	Redwood City, Calif.	16352	Computer Diode Corp.	Lodi, N. J.	72619	Dialight Corp.	Brooklyn, N. Y.	80284	Bowns Laboratories, Inc.	Riverside, Calif.
40811	Precision Coil Spring Co.	El Monte, Calif.	16588	De Jur-Asco Corporation	Long Island City 1, N. Y.	72656	General Ceramics Corp.	Kearbey, N. J.	80411	Acro Div. of Robertshaw	Fulton Co. Ohio
40870	P. M. Motor Company	Chicago 44, Ill.	16758	Delco Radio Div. of G. M. Corp.	Kokomo, Ind.	72659	General Instrument Corp., Semiconductor Div.	Newark, N. J.	80486	All Star Products Inc.	Defiance, Ohio
45006	Twentieth Century Plastics, Inc.	Los Angeles, Calif.	18873	E. J. DuPont and Co., Inc.	Wilmington, Del.	72758	Grind-Hopkins	Oakland, Calif.	80509	Avy Adhesive Label Corp.	Monrovia, Calif.
			19315	Ecipont Pioneer, Div. of Bendix Aviation Corp.	Teterboro, N. J.	72765	Drake Mfg. Co.	Chicago, Ill.	80583	Hammend Co., Inc.	New York, N. Y.
45277	Westinghouse Electric Corp., Semi-Conductor Dept.	Youngwood, Pa.	19500	Thomas A. Edison Industries, Div. of McGraw-Edison Co.	West Orange, N. J.	72825	Hugh H. Eby inc.	Philadelphia, Pa.	80640	Stevens, Arnold, Co., Inc.	Boston, Mass.
45347	Ultronic, Inc.	San Mateo, Calif.	19701	Electra Manufacturing Co.	Kansas City, Mo.	72928	Gudeman Co.	Los Angeles, Calif.	81030	International Instruments, Inc.	New Haven, Conn.
45593	Iluminomic Engineering Co.	Sunnyvale, Calif.	20183	Electronic Tube Corp.	Philadelphia, Pa.	72964	Robert M. Hadley Co.	Erie, Pa.	81073	Grayhill Co.	La Grange, Ill.
45624	Barber Colman Co.	Rockford, Ill.	21226	Executive, Inc.	Chicago, Ill.	72982	Erie Resistor Corp.	Princeton, Ind.	81095	Triad Transformer Corp.	Venice, Calif.
45728	Triffitt Optical Co.	Reslyn Heights, Long Island, N. Y.	21520	Fanstel Metallurgical Corp.	New Britain, Conn.	73061	Hansen Mfg. Co., Inc.	Chicago, Ill.	81312	Winchester Electronics Co., Inc.	Norwalk, Conn.
45729	Metropolitan Telecommunications Corp.	Hetro Cap. Division	21520	The Falvar Bearing Co.	Clifton, N. J.	73076	H. M. Harper Co.	Fullerton, Calif.	81349	Military Specification	Cleveland, Ohio
45783	Stewart Engineering Co.	Santa Cruz, Calif.	21964	General Electric Co.	Schenectady, N. Y.	73138	Helipot Div. of Beckman Instruments, Inc.	Newport Beach, Calif.	81415	Wilkor Products, Inc.	Industrial Components
45820	Wakfield Engineering Inc.	Wakfield, Mass.	24455	G. E., Lamp Division	Nela Park, Cleveland, Ohio	73293	Hughes Products Division of Hughes Aircraft Co.	Hicksville, N. Y.	81453	Div. of Indus. Tube Operations	Newton, Mass.
46004	The Bassick Co.	Bridgeport, Conn.	24655	General Radio Co.	West Concord, Mass.	73445	Amperex Electronic Co., Div. of North American Philips Co., Inc.	So. Pasadena, Calif.	81483	International Rectifier Corp.	El Segundo, Calif.
46175	Bausch and Lomb Optical Co.	Rochester, N. Y.	26365	Gries Reproductor Corp.	New Rochelle, N. Y.	73506	Beckman Helipot Corp.	Hamden, Conn.	81541	The Airgas Products Co.	Cambridge, Mass.
46402	E. T. A. Products Co. of America	Chicago, Ill.	26462	Globet File Co. of America, Inc.	Carlsstadt, N. J.	73559	Bradley Semiconductor Corp.	Hartford, Conn.	81850	Barry Controls, Inc.	Waterbury, Mass.
46540	Anaton Electronic Hardware Co. Inc.	New Rochelle, N. Y.	26997	Hamilton Watch Co.	Lancaster, Pa.	73587	Carling Electric, Inc.	Philadelphia, Pa.	82042	Carte Parts Co.	Skokie, Ill.
46555	Beebe Electrical Instrument Co., Inc.	Pensacook, N. H.	28480	Hewlett-Packard Co.	Palo Alto, Calif.	73734	George K. Garrett Co., Inc.	Chicago, Ill.	82142	Jeffers Electronics Division of Speer Carbon Co.	Du Bois, Pa.
46751	U. S. Sensor Division of Nuclear Co. of America	Phoenix, Arizona	31373	G. E. Receiving Tube Dept.	Owensboro, Ky.	73743	Federal Screw Prod. Co.	Cincinnati, Ohio	82170	Allen B. DuPont Labs, Inc.	Clifton, N. J.
46812	Torrington Mfg. Co., West Div.	Van Nuys, Calif.	35434	Leclrohm Inc.	Chicago, Ill.	73793	Fischer Special Mfg. Co.	Elyria, Ohio	82209	Maguire Industries, Inc.	Greenwich, Conn.
47115	Electronic Components Dept.	Bradford, Pa.	36196	Slawsky Corp.	Hawkesbury, Ontario, Canada	73846	Goshen Slamping & Tool Co.	Goshen, Ind.	82219	Sylvania Electric Prod. Inc.	Emporium, Pa.
47126	Digirton Co.	Pasadena, Calif.	37942	P. R. Mallory & Co., Inc.	Indianapolis, Ind.	73859	JFD Electronics Corp.	Brooklyn, N. Y.	82376	Astron Co.	East Newark, N. J.
47137	Transistor Electronics Corp.	Minneapolis, Minn.	39543	Mechanical Industries Prod. Co.	Akron, Ohio	73905	Jennings Radio Mfg. Co.	San Jose, Calif.	82389	Switchcraft, Inc.	Chicago, Ill.
47138	Westinghouse Electric Corp. Electronic Tube Div.	Elmira, N. Y.	40920	Miniature Precision Bearings, Inc.	Keene, N. H.	74276	Signalite Inc.	Winchester, Mass.	82647	Metals and Controls, Inc., Div. of Texas Instruments, Inc.	Atleboro, Mass.
			42180	Muler Co.	Chicago, Ill.	74455	J. H. Winns, and Sons	Danbury, Conn.			
			44655	C. A. Norgren Co.	Englewood, Colo.	74861	Industrial Condenser Corp.				
			47904	Polaroid Corp.	Cambridge, Mass.	74868	R. F. Products Division of Amphenol-Borg Electronics Corp.				
			48620	Precision Thermometer and Inst. Co.	Philadelphia, Pa.						

From: FSC. Handbook Supplements  
H4-1 Dated OCTOBER 1963  
H4-2 Dated MARCH 1962



# **APPENDIX** **CODE LIST OF MANUFACTURERS (Sheet 2 of 2)**


Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
82866	Research Products Corp.	Madison, Wis.	89538	Carter Parts Div. of Economy Baler Co.	Chicago, Ill.	95263	Leecraft Mfg. Co., Inc.	New York, N.Y.	THE FOLLOWING H-P VENDORS HAVE NO NUMBER ASSIGNED IN THE LATEST SUPPLEMENT TO THE FEDERAL SUPPLY CODE FOR MANUFACTURERS HANDBOOK.		
82877	Rotom Manufacturing Co., Inc.	Woodstock, N.Y.				95264	Lenco Electronics, Inc.	Burbank, Calif.			
82893	Vector Electronic Co.	Glendale, Calif.	89665	United Transformer Co.	Chicago, Ill.	95265	National Coil Co.	Sheridan, Wyo.			
83053	Western Washer Mfg. Co.	Los Angeles, Calif.	90179	U.S. Rubber Co. Mechanical Goods Div.	Passaic, N.J.	95275	Vitramon, Inc.	Bridgeport, Conn.			
83058	Carl Fastener Co.	Cambridge, Mass.	90970	Bearing Engineering Co.	San Francisco, Calif.	95348	Gordas Corp.	Bloomfield, N.J.	C0000	JFD Electronics Corp.	Van Nuys, Calif.
83086	New Hampshire Ball Bearing, Inc.	Peterborough, N.H.	91260	Connor Spring Mfg. Co.	San Francisco, Calif.	95354	Methode Mfg. Co.	Chicago, Ill.	G0000	Tranex Company	Mountain View, Calif.
83125	Pyramid Electric Co.	Darlington, S.C.	91345	Miller Dial & Nameplate Co.	El Monte, Calif.	95587	Weckesser Co.	Chicago, Ill.	10000	Western Devices, Inc.	Inglewood, Calif.
83148	Electro Cords Co.	Los Angeles, Calif.	91418	Radio Materials Co.	Chicago, Ill.	96087	Huggins Laboratories	Sunnyvale, Calif.	J0000	Winchesler Electronics, Inc.	Santa Monica, Calif.
83186	Victory Engineering Corp.	Union, N.J.	91506	Augat Brothers, Inc.	Attleboro, Mass.	96095	Hi-Q Division of Aerovox	Olean, N.Y.			
83298	Bendix Corp., Red Bank Div.	Red Bank, N.J.	91637	Dale Electronics, Inc.	Columbus, Nebr.	96256	Thordarson-Weissner Div. of Maguire Industries, Inc.	Mt. Carmel, Ill.	0000F	Malco Tool and Die	Los Angeles, Calif.
83315	Hubbell Corp.	Mundelein, Ill.	91662	Eico Corp.	Philadelphia, Pa.	96296	Solar Manufacturing Co.	Los Angeles, Calif.	0000W	Western Coil Div. of Automatic Ind., Inc.	Redwood City, Calif.
83330	Smith, Herman P., Inc.	Brooklyn, N.Y.	91737	Gienar Mfg. Co., Inc.	Waxfield, Mass.	96330	Carlton Screw Co.	Chicago, Ill.	0000N	Nahm-Bios, Spring Co.	Holliston, Mass.
83385	Central Screw Co.	Chicago, Ill.	91827	K F Development Co.	Redwood City, Calif.	96341	Microwave Associates, Inc.	Burlington, Mass.	0000P	Ty-Car Mfg. Co., Inc.	New York, N.Y.
83501	Gavitt Wire and Cable Co., Div. of Amerace Corp.	Brookfield, Mass.	91929	Minneapolis-Honeywell Regulator Co.	Freeport, Ill.	96501	Excel Transformer Co.	Oakland, Calif.	0000W	Webster Electronics Co., Inc.	Newark, N.J.
83594	Burroughs Corp., Electronic Tube Div.	Plainfield, N.J.	92150	Microswitch Div.	Peabody, Mass.	97464	Industrial Retaining Ring Co.	Irvine, N.J.	0000Z	Willow Leather Products Corp.	Los Angeles, Calif.
83740	Eveready Battery	New York, N.Y.	92196	Universal Metal Prod., Inc.	Bassett, Puente, Calif.	97539	Automatic and Precision Mfg. Co.	Yonkers, N.Y.	000AB	ETA	England
83777	Model Eng. and Mfg., Inc.	Huntington, Ind.	92367	Elget Optical Co., Inc.	Rochester, N.Y.	97966	CBS Electronics, Div. of C.B.S., Inc.	Danvers, Mass.	000AC	Indiana General Corp., Elect. Div.	Indianapolis, Ind.
83821	Loyd Scruggs Co.	Festus, Mo.	92607	Tinsolite Insulated Wire Co.	Tarrytown, N.Y.	97979	Reon Resistor Corp.	Yonkers, N.Y.	000AD	Cultis Instrument Inc.	Mt. Kisco, N.Y.
84171	Arco Electronics, Inc.	New York, N.Y.	93332	Sylvania Electric Prod., Inc., Semiconductor Div.	Woburn, Mass.	98141	Axel Brothers Inc.	Jamaica, N.Y.	000BB	Precision Instrument Components Co.	Van Nuys, Calif.
84396	A. J. Giesener Inc.	San Francisco, Calif.	93369	Robbins and Myers, Inc.	New York, N.Y.	98159	Rubber Teck, Inc.	Gardena, Calif.	000MM	Rubber Eng. & Development	Hayward, Calif.
84411	Good All Electric Mfg. Co.	Ogallala, Neb.	93410	Stevens Mfg. Co., Inc.	Mansfield, Ohio	98220	Francis L. Mosley	Pasadena, Calif.	000NN	A "N" D Manufacturing Co.	San Jose 27, Calif.
84970	Sarkes Tarzan, Inc.	Bloomington, Ind.	93788	Howard J. Smith Inc.	Port Monmouth, N.J.	98278	Microdot, Inc.	So. Pasadena, Calif.	000QQ	Cooltron	Oakland, Calif.
85454	Bontoon Molding Company	Bontoon, N.J.	93979	G. V. Controls	Livingston, N.J.	98291	Sealectro Corp.	Mamaroneck, N.Y.	000RR	Radio Industries	Des Plaines, Ill.
85471	A. B. Boyd Co.	San Francisco, Calif.	93983	Insuline-Van Norman Ind., Inc.	Manchester, N.H.	98405	Carad Corp.	Redwood City, Calif.	000SS	Control of Elgin Watch Co.	Burbank, Calif.
85474	R. M. Bracamonte & Co.	San Francisco, Calif.	94137	Electronic Division	Bayonne, N.J.	98731	General Mills	Minneapolis, Minn.	000WW	California Eastern Lab.	Burlingame, Calif.
85560	Koiled Kords, Inc.	New Haven, Conn.	94144	Raytheon Mfg. Co., Industrial Components Div., Receiving Tube Operation Quincy, Mass.	Quincy, Mass.	98821	North Hills Electric Co.	Mineola, N.Y.	000XX	Methode Electronics, Inc.	Chicago 31, Ill.
85591	Seamless Rubber Co.	Chicago, Ill.	94145	Raytheon Mfg. Co., Semiconductor Div., California Street Plant	Newton, Mass.	98925	Cleveland Electric Co.	Waltham, Mass.	000YY	S. K. Smith Co.	Los Angeles 45, Calif.
86197	Culton Precision Products	Clifton Heights, Pa.	94148	Scientific Radio Products, Inc.	Loveland, Colo.	98978	International Electronic Research Corp.	Burbank, Calif.			
86579	Precision Rubber Products Corp.	Dayton, Ohio	94154	Tung-Sol Electric, Inc.	Newark, N.J.	99109	Columbia Technical Corp.	New York, N.Y.			
86684	Radio Corp. of America, RCA Division	Harrison, N.J.	94197	Curtiss-Wright Corp., Electronics Div.	East Paterson, N.J.	99313	Varian Associates	Palo Alto, Calif.			
87216	Phico Corporation (Lansdale Division)	Lansdale, Pa.	94222	Southco Div. of S. Chester Corp.	Lester, Pa.	99515	Marshall Industries, Electron Products Division	Pasadena, Calif.			
87473	Western Fibrous Glass Products Co.	San Francisco, Calif.	94310	Trio Ohm Prod. Div. of Model Engineering and Mfg. Co.	Chicago, Ill.	99707	Control Switch Division, Controls Co. of America	El Segundo, Calif.			
87664	Van Waters & Rogers Inc.	Seattle, Wash.	94682	Worcester Pressed Aluminum Corp.	Worcester, Mass.	99800	Delevan Electronics Corp.	East Aurora, N.Y.			
87930	Tower Mfg. Corp.	Providence, R. I.	95023	Philbrick Researches, Inc.	Boston, Mass.	99848	Wrico Corporation	Indianapolis, Ind.			
88140	Cutler-Hammer, Inc.	Lincoln, Ill.	95236	Allies Products Corp.	Miami, Fla.	99934	Renbrandt, Inc.	Boston, Mass.			
88220	Gould-National Batteries, Inc.	St. Paul, Minn.	95238	Continental Connector Corp.	Woodside, N.Y.	99942	Hoffman Semiconductor Div. of Hoffman Electronics Corp.	Evanston, Ill.			
88698	General Mills, Inc.	Buffalo, N.Y.				99957	Technology Instrument Corp of Calif.	Newbury Park, Calif.			
89231	Graybar Electric Inc. Co.	Oakland, Calif.									
89473	General Electric Distributing Corp.	Schenectady, N.Y.									





MODELS 400D/H/L, H02-400D

VACUUM TUBE VOLTMETER

Manual Serial Prefixed: 310- (400D/H02-400D)  
313- (400H/L)  
( Part No. 400D/H/L-902)

To adapt this manual to instruments with earlier serial numbers check for errata below, and make changes shown in tables.

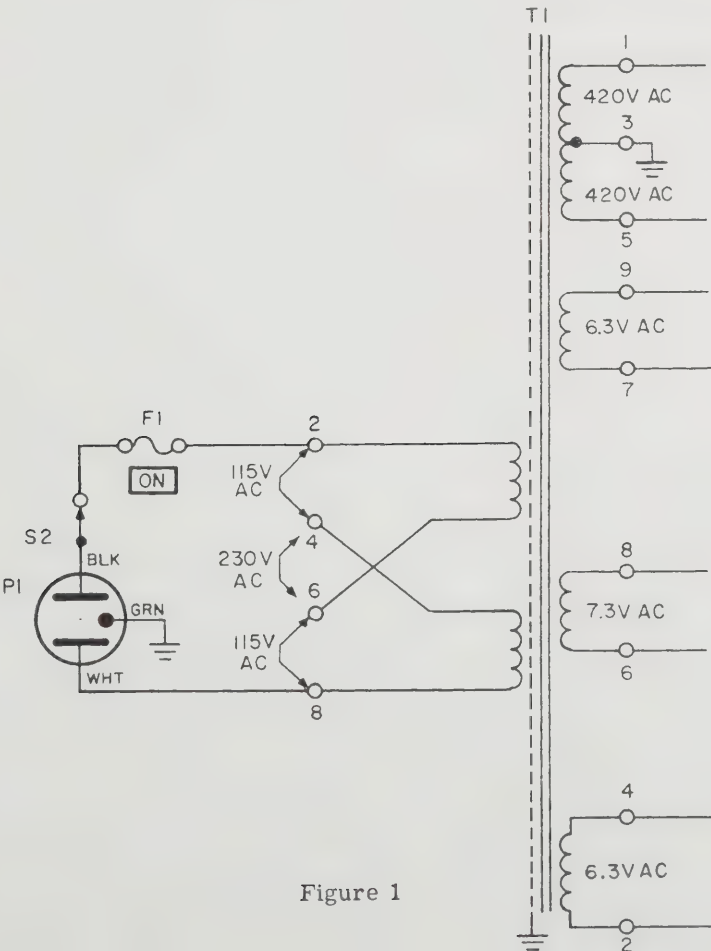
NOTE

These Manual Backdating Changes make this manual applicable to earlier instruments. Instrument-component values that differ from those in this manual, yet are not listed in the Backdating Changes, should be replaced using the part numbers given in this manual.

Instrument Serial Nos.	Make Manual Changes	Instrument Serial Nos.	Make Manual Changes
(400D/H02-400D) Above 310-45571	Manual applies	(400DR) Above 310-45571	4
(400H/L) Above 313-22177	Manual applies	(400DR) Below 310-45570	1, 4
(400D/H02-400D) Below 310-45570	1	(400HR/LR) Above 313-22177	4
(400H/L) Below 313-22176	1	(400HR/LR) Below 313-22176	1, 4
(400L) Below 048-13256	1, 2	(400HR) Below 017-12026	1, 5
(400H) Below 017-12026	1, 3	(400LR) Below 048-13256	1, 5

CHANGE #1


Section V, Figure 5-10, Voltmeter Schematic Diagram





## CHANGE #2

## Section VII, Figures 7-1-11 and 7-1-14

Multimeter, Replacement: Change  Part No. to read 1120-0081.Panel, Front: Change  Part No. to read 400H-2.

## Section VIII, Numerical Indexes

Change MFR. OR MIL. PART NO. 1120-0098 to read 1120-0081.

Change MFR. OR MIL. PART NO. 400H-2A to read 400H-2.

## Section IX, Reference Designation Index

Change Reference Designation M1 L MFR. OR MIL. PART NO. and -HP-PART NUMBER to read 1120-0081.

## CHANGE #3

## Section VII, Figures 7-1-11 and 7-1-14

Multimeter, Replacement: Change  Part No. to read 1120-0048.Panel, Front: Change  Part No. to read 400H-2.

## Section VIII, Numerical Indexes

Change MFR. OR MIL. PART NO. 1120-0301 to read 1120-0048.

Change MFR. OR MIL. PART NO. 400H-2A to read 400H-2.


## Section IX, Reference Designation Index

Change Reference Designation M1 H MFR. OR MIL. PART NO. and -HP-PART NUMBER to read 1120-0048.


## CHANGE #4

Replacement parts common to rack mount instruments (400DR/HR/LR) only:

## ADD


Description	 Part No.
Dust Cover	5000-0627
Panel, Front - DR	400D-2R
HR	400H-2B
LR	400L-2B
Bracket, Panel Mtg.	400D-12B
Insulator, Bushing	400D-41A
Bracket, Mtg. (HR/LR)	5020-0243

## DELETE

Description	 Part No.
Cabinet Ass'y	400D-44
Panel, Front - D	400D-2
H/L	400H-2A
Bezel	5020-0137

## CHANGE #5

## Replacement Parts:

Multimeter Replacement: Change  Stock No. to read (HR) 1120-0048; (LR) 1120-0081.Panel, Front: Change  Stock No. to read (HR) 400H-2R; (LR) 400L-2R.

All other additions and deletions in CHANGE #5 apply.
















# OPERATING AND SERVICE MANUAL

(  PART NO. 400D/H/L-902 )

## MODEL 400D

SERIALS PREFIXED: 310-

## MODEL 400H

SERIALS PREFIXED: 313-

## MODEL 400L

SERIALS PREFIXED: 313-

AND

## SPECIF. H02-400D

SERIALS PREFIXED: 310-

# VACUUM TUBE VOLTMETER

Appendix B, Manual Backdating  
Changes adapts this manual to:

Models 400D/H02-400D,	Serial Nos. 310-45570 and below
Models 400H/L,	Serial Nos. 313-22176 and below
Model 400H,	Serial Nos. 017-12026 and below
Model 400L,	Serial Nos. 048-13256 and below
Models 400DR/HR/LR,	All Serial Nos.

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## TABLE OF CONTENTS

Section	Page	Section	Page
I GENERAL DESCRIPTION . . . . .	1-1	5-22 Testing Voltmeter Performance . .	5-5
1-1 Introduction . . . . .	1-1	5-24 Calibration and Frequency Response Adjustments . . . . .	5-8
1-4 Description . . . . .	1-1	VI ILLUSTRATED PARTS	
1-11 Accessories . . . . .	1-2	BREAKDOWN . . . . .	6-1
II INSTALLATION . . . . .	2-1	6-1 General . . . . .	6-1
2-1 Unpacking and Inspection . . . . .	2-1	VII GROUP ASSEMBLY PARTS	
2-3 Line Voltage Requirement . . . . .	2-1	BREAKDOWN . . . . .	7-1
2-5 Power Line Connections . . . . .	2-1	7-1 Vacuum Tube Voltmeter	
2-8 Installation . . . . .	2-1	400D/H/L . . . . .	7-1
2-10 Operation Check . . . . .	2-1	7-2 Main Chassis Assembly . . . . .	7-3
III OPERATING INSTRUCTIONS . . . . .	3-1	7-3 Range Switch Assembly	
3-1 Instrument Turn-On . . . . .	3-1	400D-19A . . . . .	7-8
3-3 General Operating Information . . . . .	3-1	7-4 Printed Circuit Board	
3-12 Low-Level Measurements and Ground Currents . . . . .	3-2	Assembly 400D-75G . . . . .	7-9
3-14 Measurement of Voltage . . . . .	3-2	7-5 Printed Circuit Board	
3-17 Measurement of Decibels . . . . .	3-3	Assembly 400D-75F . . . . .	7-11
3-20 Impedance Correction Graph . . . . .	3-3	7-6 Printed Circuit Board	
3-22 Use of Voltmeter Amplifier . . . . .	3-4	Assembly 400D-65C . . . . .	7-12
IV CIRCUIT DESCRIPTION . . . . .	4-1	VIII NUMERICAL INDEXES . . . . .	8-1
4-1 Block Diagram . . . . .	4-1	Part No. Numerical Index . . . . .	8-1
4-3 Input Voltage Divider and Step Attenuator . . . . .	4-1	Hewlett-Packard Stock No. Index . . . . .	8-2
4-7 Broadband Voltmeter Amplifier . . . . .	4-1	IX REFERENCE DESIGNATION	
4-10 Indicating Meter Circuit . . . . .	4-1	INDEX . . . . .	9-1
4-14 Power Supply . . . . .	4-2		
V MAINTENANCE . . . . .	5-1	Appendix	
5-1 Scope . . . . .	5-1	A CODE LIST OF MANUFACTURERS	
5-3 Precautions . . . . .	5-1	Appendix	
5-5 Test Equipment Required . . . . .	5-1	<del>B SALES AND SERVICE OFFICES</del>	
5-7 Meter Zero Adjustment . . . . .	5-1	Appendix	
5-9 Cabinet Removal . . . . .	5-2	C MANUAL BACKDATING CHANGES	
5-10 Tube Replacement . . . . .	5-2		
5-13 Replacement of Special Parts . . . . .	5-2		
5-17 Trouble Shooting . . . . .	5-3		
5-20 Testing the Power Supply . . . . .	5-3		

## LIST OF ILLUSTRATIONS

Number	Title	Page	Number	Title	Page
1-1.	Vacuum Tube Voltmeters Models 400D, 400H, and 400L . . . . .	1-0	5-6.	Test Setup for Calibration Check and Adjustments . . . . .	5-7
1-2.	Table of Specifications . . . . .	1-1	5-7.	Test Setup for Frequency Response Check and Adjustment . . . . .	5-8
3-1.	Voltmeter Front Panel, Showing Controls and Connectors . . . . .	3-0	5-8.	Voltage and Resistance Diagram . . . . .	5-10
3-2.	Effect of Harmonics on Voltage Measurements . . . . .	3-1	5-9.	Diagram of RANGE Switch . . . . .	5-11
3-3.	Test Setup for Avoiding Ground Loop . . . . .	3-2	5-10.	Voltmeter Schematic Diagram . . . . .	5-13
3-4.	Impedance Correction Graph . . . . .	3-5	7-1.	400D/H/L Vacuum Tube Voltmeter . . . . .	7-1
4-1.	Voltmeter Block Diagram . . . . .	4-0	7-2.	Main Chassis Assembly (Sheet 1 of 2) . . . . .	7-3
4-2.	Simplified Schematic of Meter Bridge Circuit . . . . .	4-2	7-2.	Main Chassis Assembly (Sheet 2 of 2) . . . . .	7-5
5-1.	Test Equipment Required . . . . .	5-1	7-3.	RANGE Switch Assembly . . . . .	7-8
5-2.	Adjustments Required When Tubes Are Replaced . . . . .	5-2	7-4.	Printed Circuit Board Assembly Part No. 400D-75G . . . . .	7-9
5-3.	Left Side View of Voltmeter Chassis . . . . .	5-4	7-5.	Printed Circuit Board Assembly Part No. 400D-75F . . . . .	7-10
5-4.	Right Side View of Voltmeter Chassis . . . . .	5-5	7-6.	Printed Circuit Board Assembly Part No. 400D-65C . . . . .	7-12
5-5.	Trouble-Shooting Procedure . . . . .	5-6			



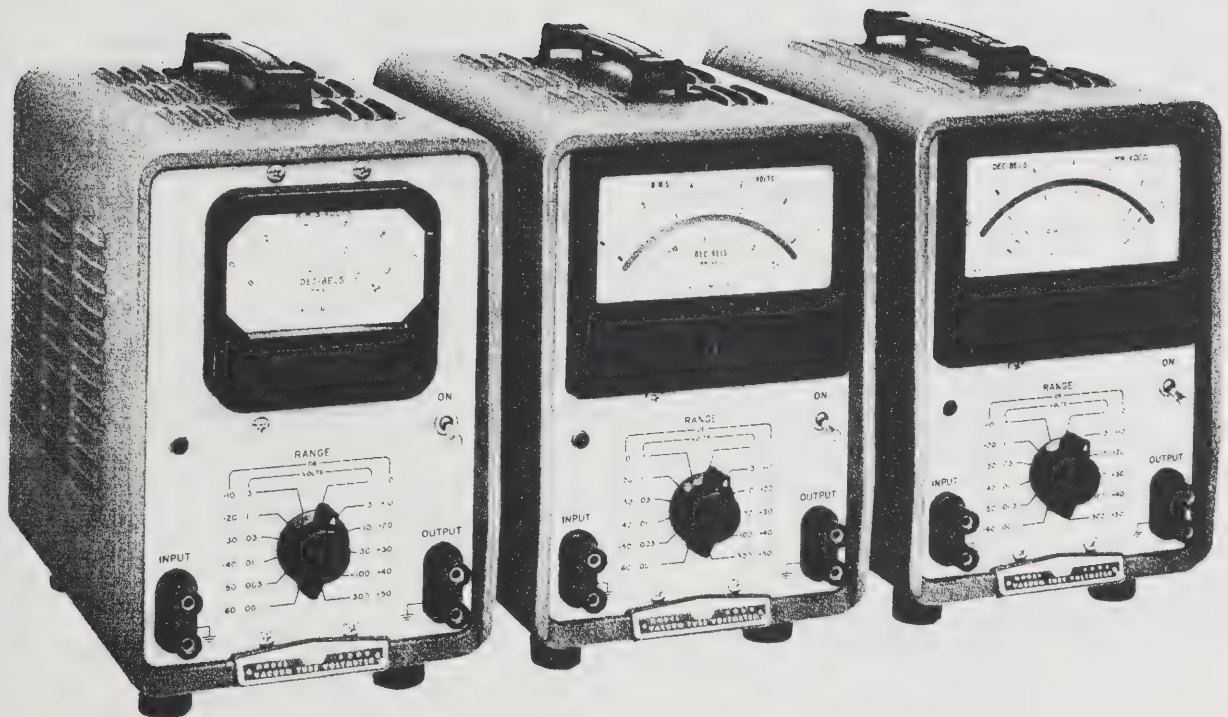


Figure 1-1. Vacuum Tube Voltmeters Models 400D, 400H, 400L





## SECTION I

### GENERAL DESCRIPTION

#### 1-1. INTRODUCTION. (See figure 1-1.)

1-2. This manual contains operating and servicing instructions, and a parts breakdown, for the Models 400D, 400H, and 400L Vacuum Tube Voltmeters manufactured by the Hewlett-Packard Company. The Model 400D Voltmeter is similar to a military counterpart, Electronic Voltmeter ME-30A/U, in appearance and operation, but contains modified electrical circuits to obtain improved performance. Applicable Federal Stock Numbers for the voltmeters are as follows:

Model 400D: 6625-643-1670  
Model 400H: 6625-557-8261  
Model 400L: 6625-729-8360

1-3. The Models 400D, 400H, and 400L Voltmeters are the same except for the differences listed in Figure 1-2.

a. The front panel meters are different in each model, as described in paragraph 1-6.

b. The accuracy specifications are different for each model, as described in figure 1-2.

#### 1-4. DESCRIPTION.

1-5. The Hewlett-Packard Models 400D, 400H, and 400L Vacuum Tube Voltmeters are general purpose, portable electronic a-c voltmeters of high sensitivity and stability. They are suited to both laboratory and field use. Models 400D/H measure a-c voltages from 0.001 to 300 volts and Model 400L from .003 to 300 volts rms full scale, with a frequency bandwidth covering 10 cps to 4 megacycles. The voltmeters are compact, accurate, and rugged and have fast meter response, high input impedance, stable calibration accuracy, and freedom from the effects of normal line voltage variations. The voltmeters are designed for long instrument life with a minimum of servicing.

a. Voltage Range: 400D/H - 0.1 millivolt to 300 volts; 400L - 0.3 millivolt to 300 volts, in 12 ranges providing full-scale readings of the following voltages:

0.001	0.100	10.00
0.003	0.300	30.00
0.010	1.000	100.00
0.030	3.000	300.00

b. Decibel Range: -72 to +52 db, in 12 ranges.

c. Frequency Range: 10 cps to 4 mc.

d. Input Impedance: 10 megohms shunted by 15 pf (15  $\mu$ uf) on ranges 1.0 volt to 300 volts; 25 pf on ranges 0.001 volt to 0.3 volt.

e. Stability: Line voltage variations of  $\pm 10\%$  do not reduce the specified accuracy, and line voltage transients are not reflected in the meter reading. Electron tube deterioration to 75% of normal transconductance affects accuracy less than 0.5% from 20 cps to 1 mc.

f. Amplifier: OUTPUT terminals are provided so that the voltmeter can be used to amplify small signals or to enable monitoring of waveforms under test with an oscilloscope. Output voltage is approximately 0.15 volt rms on all ranges with full-scale meter deflection. Amplifier frequency response is same as the voltmeter. Internal impedance is approximately 50 ohms over entire frequency range.

g. Accuracy: Model 400D -

$\pm 2\%$  of full scale, 20 cps to 1 mc;  
 $\pm 3\%$  of full scale, 20 cps to 2 mc;  
 $\pm 5\%$  of full scale, 10 cps to 4 mc.

Model 400H -

$\pm 1\%$  of full scale, 50 cps to 500 kc;  
 $\pm 2\%$  of full scale, 20 cps to 1 mc;  
 $\pm 3\%$  of full scale, 20 cps to 2 mc;  
 $\pm 5\%$  of full scale, 10 cps to 4 mc.

Model 400L -

$\pm 2\%$  of reading or  $\pm 1\%$  of full scale, whichever is more accurate, 50 cps to 500 kc.  
 $\pm 3\%$  of reading or  $\pm 2\%$  of full scale, whichever is more accurate, 20 cps to 1 mc.  
 $\pm 4\%$  of reading or  $\pm 3\%$  of full scale, whichever is more accurate, 20 cps to 2 mc.  
 $\pm 5\%$  of reading 10 cps to 4 mc.

h. Power Requirement: 115/230 volts  $\pm 10\%$ , 50 to 1000 cps, approximately 100 watts.

i. Size: 11-3/4 in. high, 7-1/2 in. wide, 12 in. deep.

j. Weight: 18 lbs; shipping weight approximately 23 lbs.

Figure 1-2. Table of Specifications



1-6. Each model voltmeter has three calibrated scales on the panel meter. The Models 400D and 400H have two linear VOLTS scales, 0 to 1 and 0 to 3, and one DECIBELS scale, -12 to +2 db. The meters used in the Models 400H and 400L are larger and include a mirror to eliminate parallax in viewing and to facilitate use of the higher scale calibration accuracy of these models. The Model 400L VOLTS scales are logarithmic in calibration, from 0.3 to 1 and 0.8 to 3; and the DECIBELS scale is linear. In all models, the VOLTS scales are calibrated to indicate the root-mean-square (rms) value of an applied sine wave. Actual meter deflection is proportional to the average value of the applied signal, thereby minimizing additional meter deflection due to noise and harmonic distortion.

1-7. A voltmeter output signal is provided at the front panel OUTPUT terminals. This output is proportional to the meter reading and has a waveshape similar to the applied signal. This signal level is about 0.15 volts rms for a full-scale meter reading, regardless of the input signal level. The internal impedance at the OUTPUT terminal is 50 ohms over the full frequency range. High-impedance loads (above 100K) will not adversely affect the accuracy of the voltmeter. This output is valuable for increasing the sensitivity of bridges, etc., where distortion added to the waveform is not a factor.

1-8. The voltmeter chassis is constructed of aluminum alloy throughout. The panel is finished in non-reflecting, light-grey baked enamel; the cabinet is finished in dark-blue, baked wrinkle paint. The cabinet is equipped with rubber feet and a leather carrying handle. Control markings on the front panel are engraved and black filled. INPUT and OUTPUT terminals are special binding posts which accept either bare wire or banana plugs; the 3/4-inch spacing between binding posts accepts standard dual-banana plugs. The "ground" side of the INPUT and OUTPUT terminals is connected to the instrument chassis which is in turn connected to the power line ground through the third (round) prong of the plug on the power cable.

1-9. The voltmeter is equipped with a non-detachable power cord. Test leads, which may be plain wire leads or coaxial cable, and test probes must be supplied by the user.

1-10. Instruments designated Models 400DR, 400HR, and 400LR are rack mount configurations of the 400D, 400H, and 400L, respectively. They are identical to their cabinet model counterparts in every other respect. They are designed to be mounted in a standard 19 inch wide x 7 inch high relay rack space. Refer to Appendix C for Replacement Parts information.

#### 1-11. ACCESSORIES.

1-12. Accessory instruments for the voltmeter are available (not supplied) to increase its range of operation and application, such as increasing voltage measurement range and input impedance, converting to current measurement, providing line matching, etc., as follows:

a. H-P 11004A Line Matching Transformer. Provides balanced 135-ohm or 600-ohm input, 5 kc to 600 kc.

b. H-P 11005A Bridging Transformer. Allows voltage measurement on balanced lines. 20 cps to 45 kc.

c. H-P 11039A Capacitive Voltage Divider. Safely measures power-frequency voltages to 25 kilovolts. Division ratio, 1000:1. Input capacity, 15 pf  $\pm$  1 pf.

d. H-P 11041A Capacitive Voltage Divider. Accuracy  $\pm$ 3%. Division ratio, 100:1. Input impedance, 50 megohms, resistive, shunted with 2.75 pf capacity. Maximum voltage, 1500 volts.

e. H-P 456A AC Current Probe. Allows current measurements without breaking the circuit. Sensitivity 1 mv/ma  $\pm$ 2% at 1 kc. Maximum input 1 amp rms; 2 amp peak. Output noise less than 50  $\mu$ v rms.

f. H-P 11029A-11034A Shunt Resistors. For measuring currents as small as 1 microamp full scale. Accuracy  $\pm$ 1% to 100 kc,  $\pm$ 5% to 4 mc (470A,  $\pm$ 5% to 1 mc). Maximum power dissipation, 1 watt.





## SECTION II

### INSTALLATION

#### 2-1. UNPACKING AND INSPECTION.

2-2. There are no special precautions for unpacking the voltmeter. Save the shipping carton and packing materials for possible storage or reshipment. When unpacking, inspect instrument and packing materials for signs of damage in shipment. Make an operation check as directed in paragraph 2-10 to determine if performance is satisfactory. If there is any indication of damage, immediately file a claim with the transport service used or other cognizant authority.

#### 2-3. LINE VOLTAGE REQUIREMENT.

2-4. The voltmeter is wired at the factory for use on 115-volt a-c power. This voltage may vary  $\pm 10\%$  without adverse effect upon voltmeter performance. The voltmeter can be wired for use on 230-volt a-c power by reconnecting the dual primary windings on the power transformer as shown in the schematic diagram in Section V. When using 230-volt power, change from a 1-amp to a 1/2-amp slow-blow fuse. If necessary, provide an adapter for attaching the standard 115-volt plug on the voltmeter to the 230-volt outlet.

#### 2-5. POWER LINE CONNECTION.

2-6. The three-conductor power cable on the voltmeter is terminated in a polarized three-prong male connector. The third contact is an offset round pin added to a standard two-blade connector, which grounds the instrument chassis when used with the appropriate receptacle. To connect this plug in a standard two-contact receptacle, use an adapter. The chassis ground connection is brought out of the adapter in a green pigtail lead for connection to a suitable ground.

2-7. The power plug normally supplied with the voltmeter is made of molded rubber and is an integral part of the power cable. On certain military contracts, a modification of the Model 400D, termed the H02-400D, is equipped with a removable plug having the same pin configuration but constructed of corrosion-resistant material. In all other respects the H02-400D is the same as the Model 400D and carries the same Federal Stock Number.

#### WARNING

The lower INPUT and OUTPUT signal terminals on the panel of the voltmeter are connected directly to the chassis of the voltmeter. Any voltage applied to the lower terminal will be shorted directly to ground. If the ground connection in the power cord is disconnected by use of an adapter, the entire voltmeter cabinet will carry whatever potential is applied to the lower terminal and may be a hazard to the operator.

#### 2-8. INSTALLATION.

2-9. The voltmeter is a portable instrument requiring no permanent installation. The voltmeter is for bench-top operation, standing on its rubber feet with its front panel near the vertical plane. A bail is provided for raising the front of the cabinet to obtain a better viewing angle.

#### 2-10. OPERATION CHECK.

2-11. The voltmeter is ready for use as received from the factory. The simple check described below can be made by incoming inspectors to determine if electrical damage was incurred in shipment. If more complete proof of instrument performance is required, the over-all performance check described in paragraph 5-22 must be used. Make a simple performance check as follows:

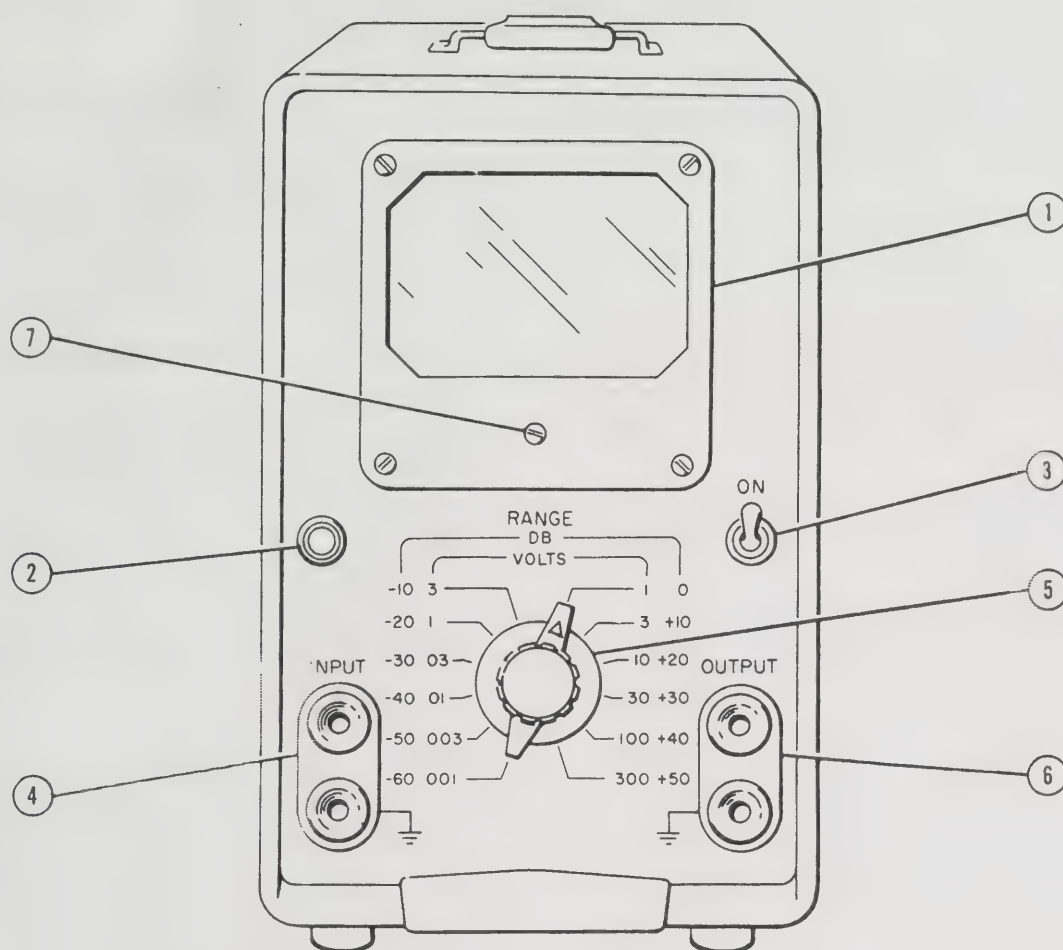
a. Connect voltmeter to the power line through a variable transformer. Set transformer for 115 volts, turn on and allow a five-minute warmup.

b. Measure any sine wave voltage, excepting the power line, from 0.01 to 300 volts whose exact voltage is known. Note that the lower INPUT terminal is connected to the power line ground.

c. While making the above measurement, adjust the line voltage from 103 to 127 volts. The reading on the meter must not change by more than the width of the pointer.







RO

REFERENCE NUMBER	DESIGNATION	FUNCTION
1	Panel meter	Indicates rms volts and decibels of sine wave signals.
2	Indicator light	Indicates that voltmeter is turned on.
3	ON Power switch	Applies line power to voltmeter.
4	INPUT terminals	Receive voltage to be measured or signal to be amplified.
5	RANGE (DB-VOLTS) switch	Selects full-scale deflection sensitivity.
6	OUTPUT terminals	Supply signal level proportional to meter reading, with same waveform as applied to INPUT terminals.
7	Zero adjust screw	Meter zero adjust screw (for 400D and 400H only).

Figure 3-1. Voltmeter Front Panel, Showing Controls and Connectors



## SECTION III

### OPERATING INSTRUCTIONS

#### 3-1. INSTRUMENT TURN-ON.

3-2. The voltmeter is ready for use as received from the factory and will give specified performance after a few minutes warmup. See Section II for information regarding connection to the power source and to the voltage to be measured. Controls are shown in figure 3-1.

#### 3-3. GENERAL OPERATING INFORMATION.

3-4. **METER ZERO CHARACTERISTIC.** When the Model 400D and 400H Voltmeters are turned off, the meter pointer should rest exactly on the zero calibration mark on the meter scale. If it does not, zero-set the meter as instructed in paragraph 5-7. The meter supplied in the Model 400L Voltmeter is not provided with a mechanical meter zero adjustment. When the voltmeter is turned on with the INPUT terminals shorted, the meter pointer may deflect upscale slightly; this deflection does not affect the accuracy of a reading.

#### NOTE

When the voltmeter RANGE switch is set to the lowest ranges and the INPUT terminals are not terminated or shielded, noise pickup can be enough to produce up to full-scale meter deflection. This condition is normal and is caused by stray voltages in the vicinity of the instrument. For maximum accuracy on the .001-volt range, the voltage under measurement should be applied to the voltmeter through a shielded test lead.

3-5. **METER SCALES.** The two voltage scales on each of the voltmeter models are related to each other by a factor of  $1:\sqrt{10}$  (10 db). In conjunction with the calibrated RANGE switch steps, this provides an intermediate range step spaced 10 db between "power of ten" ranges, which are 20 db apart. The relationship of the DECIBELS scale to the 0 to 1 VOLT scale is determined by making 0 db on the DECIBELS scale equal to the voltage required to produce 1 milliwatt in 600 ohms (0.775 volts). Thus, the DECIBELS scale reads directly in dbm (decibels referred to one milliwatt) across a 600-ohm circuit, and can be used to measure absolute level of sine wave signals. It can also be used to measure relative levels of any group of signals which have the same waveform, across any constant circuit impedance. The RANGE switch changes voltmeter sensitivity in 10-db steps accurate to within  $\pm 1/8$  db. The RANGE switch position indicates the value of a full-scale meter reading.

3-6. **CONNECTIONS.** Voltmeter test leads must be provided by the user. The type of leads and probes used will depend upon the application, as listed below:

a. For connection to low-impedance signal sources, plain wire leads often are sufficient.

b. For high-impedance sources, or where noise pickup is a problem, low-capacity shielded wire must be used with a shielded, dual banana plug for connection to the voltmeter terminals.

c. If a probe is used, it should also be shielded to prevent pickup from the hand.

d. For signals above a few hundred kilocycles, the capacity of the test leads must be kept to a minimum by using very short leads, preferably unshielded. An alligator clip should be used at the test end so that connection can be made without adding the capacity of the user's hands.

3-7. **MAXIMUM INPUT VOLTAGE.** Do not apply more than 600 volts dc to the INPUT terminals. To do so exceeds the voltage rating of the input capacitor.

3-8. If an applied voltage momentarily exceeds the selected full-scale voltmeter sensitivity, a few seconds may be required for circuit recovery, but no damage will result.

3-9. **INPUT VOLTAGE WAVEFORM.** The voltmeter is calibrated to indicate the root-mean-square value of a sine wave; however, meter pointer deflection is proportional to the average value of whatever waveform is applied to the input. If the input signal waveform is not a sine wave, the reading will be in error by an amount dependent upon the amount and phase of the harmonics present, as shown in figure 3-2 below. When harmonic distortion is less than about 10%, the error which results is negligible.

INPUT VOLTAGE CHARACTERISTICS	TRUE RMS VALUE	METER INDICATION
Fundamental = 100	100	100
Fundamental +10% 2nd harmonic	100.5	100
Fundamental +20% 2nd harmonic	102	100-102
Fundamental +50% 2nd harmonic	112	100-110
Fundamental +10% 3rd harmonic	100.5	96-104
Fundamental +20% 3rd harmonic	102	94-108
Fundamental +50% 3rd harmonic	112	90-116

Note: This chart is universal in application since these errors are inherent in all average-responding type voltage-measuring instruments.

Figure 3-2. Effect of Harmonics on Voltage Measurements





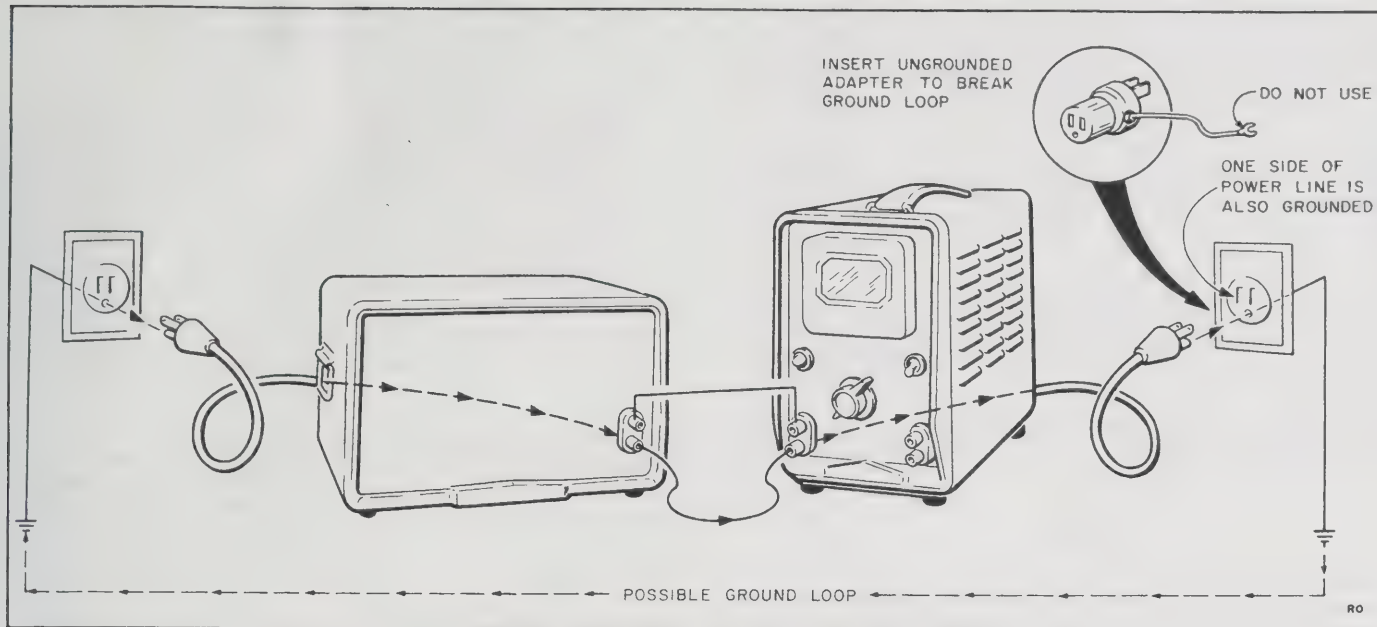


Figure 3-3. Test Setup for Avoiding Ground Loop

3-10. Since the voltmeter meter deflection is proportional to the average value of the input waveform, it is not adversely affected by moderate levels of random noise. The effect that noise has on the accuracy of the meter reading depends upon the waveform of the noise and upon the signal-to-noise ratio. A square wave has the greatest effect, a sine wave intermediate effect, and "white" noise has the least effect on the meter reading.

3-11. If the noise signal is a 50% duty cycle square wave and the signal-to-noise ratio is 10:1 (between peak voltages), the error will be about 1% of the meter reading. If the noise signal is "white" noise and the signal-to-noise ratio 10:1, the error is negligible.

### 3-12. LOW-LEVEL MEASUREMENTS AND GROUND CURRENTS.

3-13. When the voltmeter is used to measure signal levels below a few millivolts, ground currents in the meter test leads can cause an error in meter reading. Such currents are created when two or more ground connections are made between the instruments of a test setup and/or between the instruments and the power line ground. Two ground connections complete an electrical circuit (ground loop) for the voltages which are generated across all instrument chassis by stray fields, particularly the fields of transformers. These ground currents can be minimized by disconnecting the ground lead in the power cord from either the voltmeter or the signal source being measured, at the power outlet as shown in figure 3-3, and by making sure that in the test setup no other ground loop is formed that can cause a ground current to flow in the voltmeter test leads. Although the resultant voltage developed across a test lead is in the order of microvolts, it is enough to cause noticeable errors in measurements of a few millivolts. The presence of ground currents can sometimes be determined by simply changing the grounds for the instruments in the

setup and watching for a change in meter reading. If changing the ground system causes a change in meter reading, ground currents are present.

### 3-14. MEASUREMENT OF VOLTAGE.

3-15. The meter has two VOLTS scales, 0 to 1 and 0 to 3. When the RANGE switch is set to .001, .01, .1, 1, 10, or 100 VOLTS, read the 0 to 1 scale. When the RANGE switch is set to .003, .03, .3, 3, 30, or 300 VOLTS, read the 0 to 3 scale.

#### CAUTION

The lower (black) signal INPUT and OUTPUT terminals and the instrument case are connected to the power system ground when the instrument is used with a standard three-terminal (grounding) receptacle. Connect only ground-potential circuits to the black INPUT and OUTPUT terminals.

3-16. Operate the instrument as follows:

- Connect the voltmeter to the a-c power source.
- Turn the Power switch ON and allow a warmup period of approximately five minutes.
- Disconnect any external equipment from the OUTPUT terminals.
- Set the RANGE switch to the VOLTS range which will read the voltage to be measured at mid-scale or above. If in doubt, select a higher VOLTS range.
- Connect the voltage to be measured to the INPUT terminals.



**CAUTION**

**AVOID A SHORT CIRCUIT ACROSS THE POWER LINE!** To measure power line voltage, first connect only the upper (red) INPUT terminal to each side of the power line, in turn, leaving it connected to the side that causes meter indication. Then connect the lower (black) INPUT terminal (grounded internally) to the other side of the line. If this procedure is not followed, the power line may be short-circuited through the grounded INPUT terminal of the voltmeter.

f. Read the meter indication on the appropriate VOLTS scale, in accordance with the full-scale value indicated on the RANGE switch. Evaluate the reading in terms of the full-scale value indicated on the RANGE switch. Study the following examples:

Example 1

When the RANGE switch is in the .1 VOLTS range, read the 0 to 1 VOLTS scale. If the meter indicates .64 on that scale, the voltage being measured is:

$$\begin{aligned} &.64 \text{ (meter indication)} \times \\ &\frac{.1 \left[ \begin{array}{c} \text{switch-selected} \\ \text{voltage range} \end{array} \right]}{1 \text{ (full-scale value)}} = .064 \text{ volt} \end{aligned}$$

Example 2

When the RANGE switch is in the 30 VOLTS range, read the 0 to 3 VOLTS scale. If the meter indicates 1.6 on that scale, the voltage being measured is:

$$\begin{aligned} &1.6 \text{ (meter indication)} \times \\ &\frac{30 \left[ \begin{array}{c} \text{switch-selected} \\ \text{voltage range} \end{array} \right]}{3 \text{ (full-scale value)}} = 16 \text{ volts} \end{aligned}$$

**3-17. MEASUREMENT OF DECIBELS.**

3-18. The DECIBELS meter scale is provided for measuring dbm directly across 600 ohms and for measuring db ratio for comparison purposes when each measurement is made across the same circuit impedance. To measure signal level directly in dbm (0 dbm equals 1 milliwatt into 600 ohms) proceed as follows:

- Connect the voltmeter to the a-c power source.
- Turn the Power switch ON and allow a warmup period of approximately five minutes.
- Disconnect any external equipment from the OUTPUT terminals.
- Set the RANGE switch to the DB range which will give an upscale reading of the signal to be measured. If in doubt, select a higher-level scale.
- Connect the voltage to be measured to the INPUT terminals.

f. Note the meter indication on the DECIBELS scale (-12 to +2 db). The signal level is the algebraic sum of the meter indication and the db value indicated by the RANGE selector. Study the following examples:

Example 1

If the indication on the DECIBELS scale is +2 and the RANGE switch is in the +20 DB position, the level is +22 dbm.

Example 2

If the indication on the DECIBELS scale is +1.5 and the RANGE switch is in the -40 DB position, the level is -38.5 dbm.

3-19. To measure db across impedances other than 600 ohms, follow the above procedure and evaluate the results as follows:

**NOTE**

Since the measurement is made across other than 600 ohms, the level obtained in step f is in db, but not in dbm.

a. To obtain the difference in db between measurements made across equal impedances, algebraically subtract the levels being compared.

b. To obtain the reading of a single measurement in dbm, note the impedance across which the measurement is made and refer to the Impedance Correction Graph, described in paragraph 3-20.

c. To obtain the difference in dbm between measurements made across different impedances, convert each measurement to dbm using the Impedance Correction Graph described in paragraph 3-20. Then algebraically subtract the dbm levels being compared.

**3-20. IMPEDANCE CORRECTION GRAPH.**

3-21. As the voltmeter DECIBELS scale is calibrated to indicate dbm for measurements made across 600-ohm circuits, a correction factor must be used when measurements are made across circuit impedances other than 600 ohms, if absolute dbm levels are desired. The correction factor is not necessary in measuring relative db levels (not dbm) across the same impedance, but it is required for comparison of db levels measured across different impedances. The Impedance Correction Graph in figure 3-4 gives the correction factor for conversion of the meter reading to dbm when the impedance of the circuit under test is known. To use the graph, read the conversion factor corresponding to the test circuit impedance and add it to the meter reading determined by the method of paragraph 3-17. Observe the algebraic sign of the correction factor in making the algebraic addition. Use the following examples:

Example 1

If the measurement is made across 90 ohms, the indication on the DECIBELS scale is +2, and the RANGE switch is at the +30 DB position, the level in dbm is obtained as follows:





+ 2 (meter indication)	
+30 (RANGE switch position)	
+32 (sum)	
+ 8 (correction factor from the Impedance	
+40 dbm	Correction Graph)

Example 2

For the same conditions as given above, except that the measurement is made across an impedance of 60,000 ohms, the level in dbm is obtained as follows:

+ 2 (meter indication)	
+30 (RANGE switch position)	
+32 (sum)	
-20 (Correction factor from the Impedance	
+12 dbm	Correction Graph)

**3-22. USE OF VOLTMETER AMPLIFIER.**

3-23. The amplifier in the voltmeter may be used for amplifying weak signals. With full-scale meter deflection, the open-circuit output of the amplifier is approximately 0.15 volt rms regardless of the RANGE switch position. The impedance looking into the OUTPUT terminals is approximately 50 ohms. The frequency

response and calibration of the voltmeter may be affected by the impedance of a load applied to the OUTPUT terminals. To check the effect of the applied load: observe the meter reading obtained with no load connected to the OUTPUT terminals and then note any shift of reading when the external circuit is connected to the OUTPUT terminals. If the shift is negligible, the measurement is not being affected appreciably by the load. Whenever the input signal is changed, i.e., a different frequency or band of frequencies is applied, repeat the quick check described above.

3-24. Maximum gain from the amplifier is obtainable only on the lowest (.001 volts) range, since output level is the same for all bands. This is due to the 10-db amplification loss per step inserted by the RANGE switch as it is turned clockwise. Amplification may also be obtained on the .003, .01, .03, and 1 volt ranges.

3-25. When the voltmeter is used as an amplifier, select a range which gives a meter deflection near full scale. Off-scale signals more than twice the value of the position of the RANGE switch will cause severe distortion.





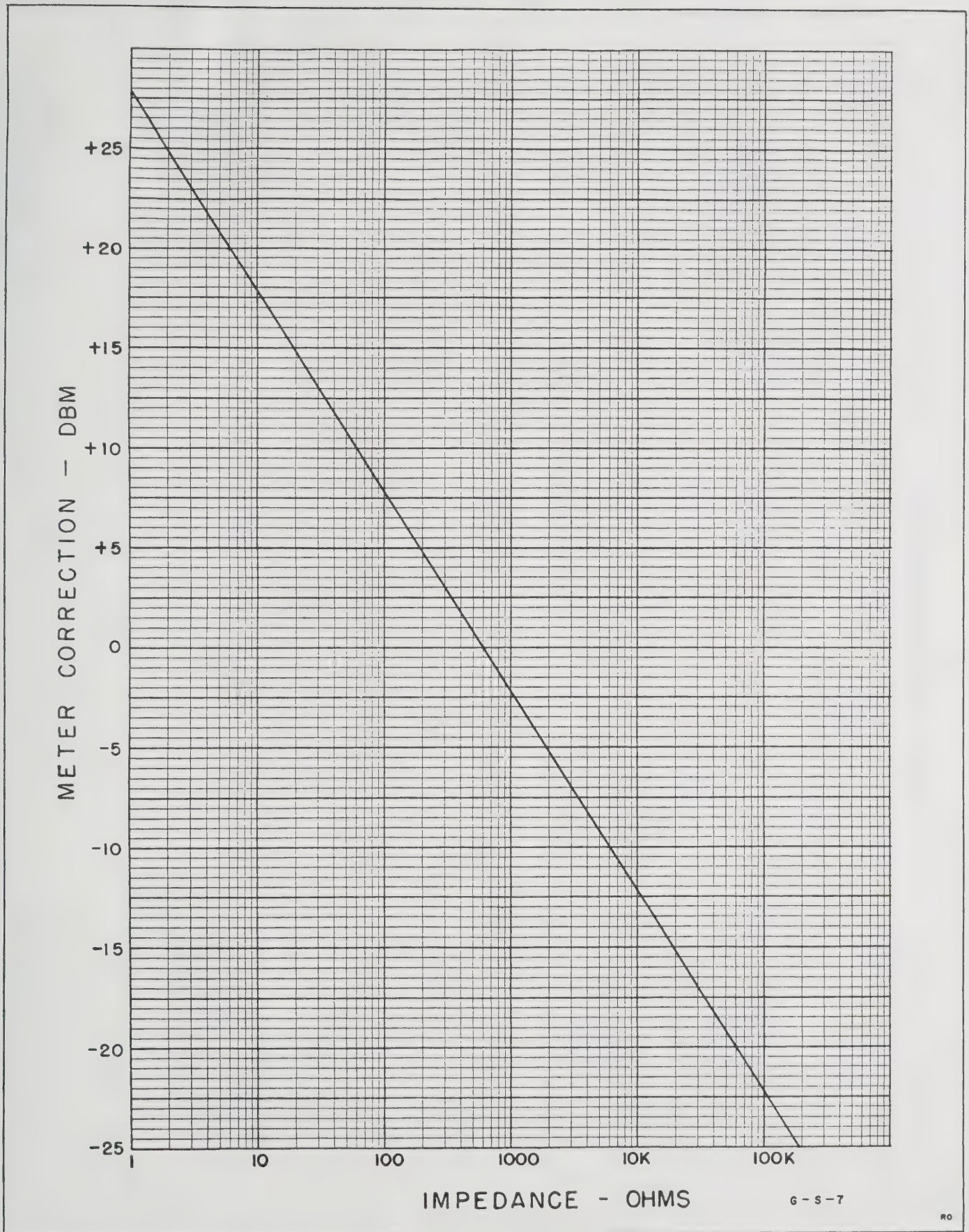


Figure 3-4. Impedance Correction Graph



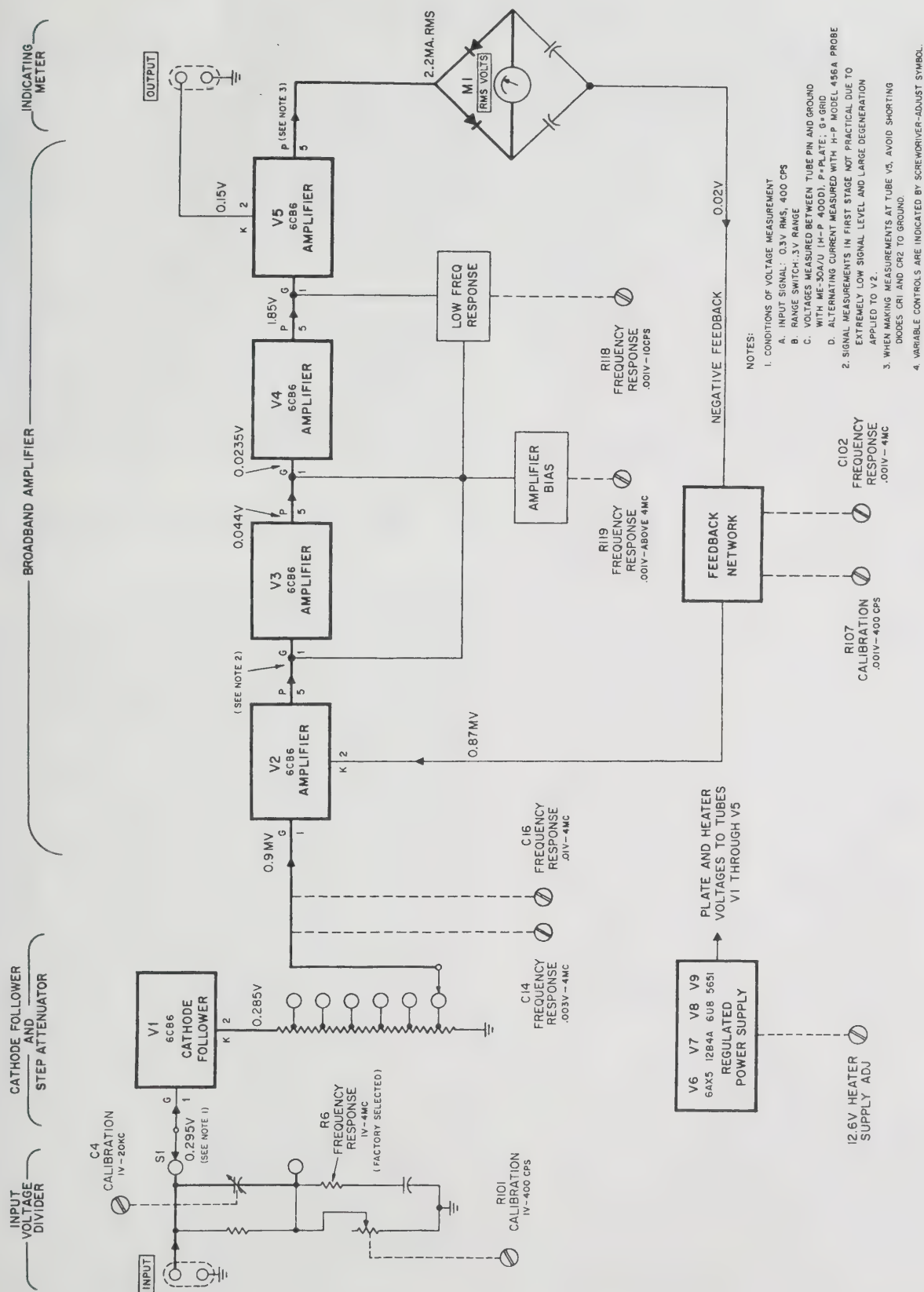


Figure 4-1. Voltmeter Block Diagram





## SECTION IV

### CIRCUIT DESCRIPTION

#### 4-1. BLOCK DIAGRAM.

4-2. The electrical circuits of the voltmeter are shown in the block diagram in figure 4-1; they consist of an input voltage divider controlled by the RANGE switch, a cathode follower input tube, a precision step attenuator controlled by the RANGE switch, a broadband amplifier, an indicating meter, and a regulated power supply. The voltage applied to the INPUT terminals for measurement is divided by 1000 before application to the input cathode follower when the RANGE switch is set to the 1-volt range and higher; the input voltage is applied directly to the cathode follower on the lower ranges. The voltage from the cathode follower is divided in the precision attenuator to be less than 1 millivolt for application to the voltmeter amplifier. The output of the amplifier is rectified in a full-wave bridge rectifier with a d-c milliammeter across its midpoints. The resultant direct current through the meter is directly proportional to the input voltage.

#### 4-3. INPUT VOLTAGE DIVIDER AND STEP ATTENUATOR.

4-4. The input voltage divider limits the signal level applied to the input cathode follower to less than 0.3 volt rms when voltages above this level are measured with the RANGE switch set at the 1-volt range or above. The divider consists of a resistive branch with one element made adjustable to obtain exact 1000:1 division at middle frequencies and a parallel capacitive branch with one element made adjustable to maintain exact 1000:1 division to beyond 4 megacycles. The input impedance of the voltmeter is established by this divider and is the same for all positions of the RANGE switch. On the six low-voltage positions of the RANGE switch, the input divider provides no attenuation of the input voltage. (See figure 5-10 for the complete schematic.)

4-5. The step attenuator in the cathode circuit of the input cathode follower reduces the voltage to be measured to 1 millivolt or less for application to the voltmeter amplifier. Each step of the attenuator lowers the signal level by exactly 10 db ( $1:\sqrt{10}$ ). The attenuator consists of six precision wirewound resistors which are selected to very high accuracy and carefully mounted on a 12-position rotary switch. The RANGE switch rotor has two contactors (see figures 5-9 and 5-10); the first contacts each resistor in turn while the input divider is in the non-attenuating position; the second rotor finger repeats these contacts while the input attenuator is in the attenuating position. On the .001-volt range a fixed capacitor (C15) is automatically connected to provide flat frequency response beyond 4 megacycles. In the .003- and the .01-volt ranges, separate adjustable capacitors (C14, C16) are automatically connected to the attenuator to permit setting the frequency response at 4 megacycles. C14 and C16 are also connected to the attenuator on the 3- and 10-volt ranges. Fixed capacitor C106 (permanently connected) flattens frequency response on the .03- and 30-volt ranges.

4-6. Cathode follower V1 provides a constant, high input impedance to the input voltage divider and INPUT terminals of the voltmeter and provides a relatively low impedance in its cathode circuit to drive the step attenuator. The voltage gain factor across V1 is 0.95.

#### 4-7. BROADBAND VOLTMETER AMPLIFIER.

4-8. Amplification of the signal voltage is provided by a four-stage stabilized amplifier consisting of tubes V2 through V5 and associated circuits. The amplifier provides between 55- and 60-db gain with about 55 db of negative feedback at mid-frequencies. The feedback signal is taken from the plate of the output amplifier (V5) through the meter rectifiers and gain-adjusting circuit to the cathode of the input amplifier (V2). Variable resistor R107 in the feedback network adjusts the negative feedback level to set the basic gain of the amplifier at mid-frequencies, while adjustable capacitor C102 permits setting amplifier gain at 4 megacycles. Variable resistor R118 in the coupling circuit between V4 and V5 permits adjusting the gain of the amplifier at 10 cycles per second by controlling the phase shift of low-frequency signals between these two stages (increasing phase shift decreases degeneration and increases gain).

4-9. Variable resistor R119 in the grid return path for V3, V4, and V5 adjusts the total transconductance of these tubes in order to restrict the maximum gain-bandwidth product of the amplifier. The gain-bandwidth product must be restricted to give a smooth frequency response rolloff above 4 megacycles and to prevent possible unstable operation at frequencies far above 4 megacycles when tubes having unusually high transconductance are used (tube transconductance tolerances during manufacture permit wide variations in new tubes; the adjustment permits the use of such tubes). The plate voltage from V5 is rectified by the meter rectifiers and drives the feedback network. The cathode voltage of V5 is fed to the meter OUTPUT terminals for monitoring purposes. The current through V5, and thus the signal voltage at the cathode, is affected by the loading of the meter rectifiers. For signal levels causing third-scale or more meter deflection, this distortion consists of a very small irregularity near 0 volts on the waveform as each diode begins conduction.

#### 4-10. INDICATING METER CIRCUIT.

4-11. The meter rectifier circuit consists of two silicon diodes and two capacitors connected as a bridge with the indicating meter across the mid-points as shown in figure 4-2. The diodes provide full-wave rectification of the signal current for operating the meter. Electron flow through the meter is supplied in the following manner (see figure 4-2). During the positive-going half cycle of plate voltage on V5, rectifier CR1 conducts electrons from both C32 and C33 back to the B+ buss. The portion of electrons from C33 flows through the meter on the way to B+. At this point in the cycle, both C32 and C33 are charged to the potential of B+ less some small drop in R51 and R52.



4-12. During the negative-going half cycle of the plate voltage of V5, rectifier CR2 conducts electrons back to both C32 and C33 from the plate of V5. That portion of electrons going back to C32 flows through the meter on the way (in the same direction that the electrons flowed in the first, positive, half cycle). At this point in the cycle, both C32 and C33 are discharged. The pulsating current through the meter is smoothed by C34 to prevent meter pointer vibration when measuring low-frequency signals. The current is proportional to the arithmetic average value of the waveform amplitude of the signal. Meter calibration in rms volts is based on the mathematical ratio between the average and rms values of true sine wave current.

4-13. In addition, the bridge serves as a segment of a voltage divider (in series with L11 and R108) connected across the output of the amplifier. The negative feedback voltage fed to the input of the amplifier is obtained across L11 and R108. The alternating charge and discharge of C32 and C33 produce at their junction with L11 an alternating current of the same phase and waveform as that at the plate of V5. This phase is negative with respect to the input signal applied to the first stage of the amplifier (V2), and drives the negative feedback network.

#### 4-14. POWER SUPPLY.

4-15. The power supply consists of tubes V6 through V9 and the associated circuits, as shown in the complete

schematic diagram, figure 5-10. The power supply furnishes regulated +250V d-c voltage for the grid and plate bias circuits of tubes V1 through V5, unregulated 12.6V d-c voltage for the heater supply of tubes V1 through V4, and 6.3V a-c voltage for the heater supply of tubes V5 through V8. The power supply is designed to operate from either a 115-volt ( $\pm 10\%$ ) or a 230-volt ( $\pm 10\%$ ) a-c power source of 50 to 1000 cps. The primary winding of power transformer T1 is arranged in two sections, which can be strapped either in parallel or in series, to permit operation on 115V or 230V, respectively.

4-16. The output of rectifier V6 is applied to the voltage regulator circuit consisting of V7 through V9 which supplies a constant, +250 volts dc to the stabilized amplifier circuit of the voltmeter. Tube V7 is the series regulator tube, and V9 provides a fixed reference voltage drop, with which the output voltage is compared in amplifier V8B. V8A is a cathode follower which couples the reference voltage from V9 to V8B without loading V9. The regulated output voltage is applied to the control grid of V8B, while the reference voltage is applied to its cathode. The difference between the control grid and cathode voltages controls the operating point of V8B and thus its plate voltage, which in turn supplies the grid voltage for regulator V7. Any change in the regulated output of V7 produces a correcting change in the grid bias of V7 through the action of V8B, thus maintaining an essentially constant output voltage despite changes in line voltage or load on the supply. The gain of V8B is high enough to keep the output at the V7 cathode regulated

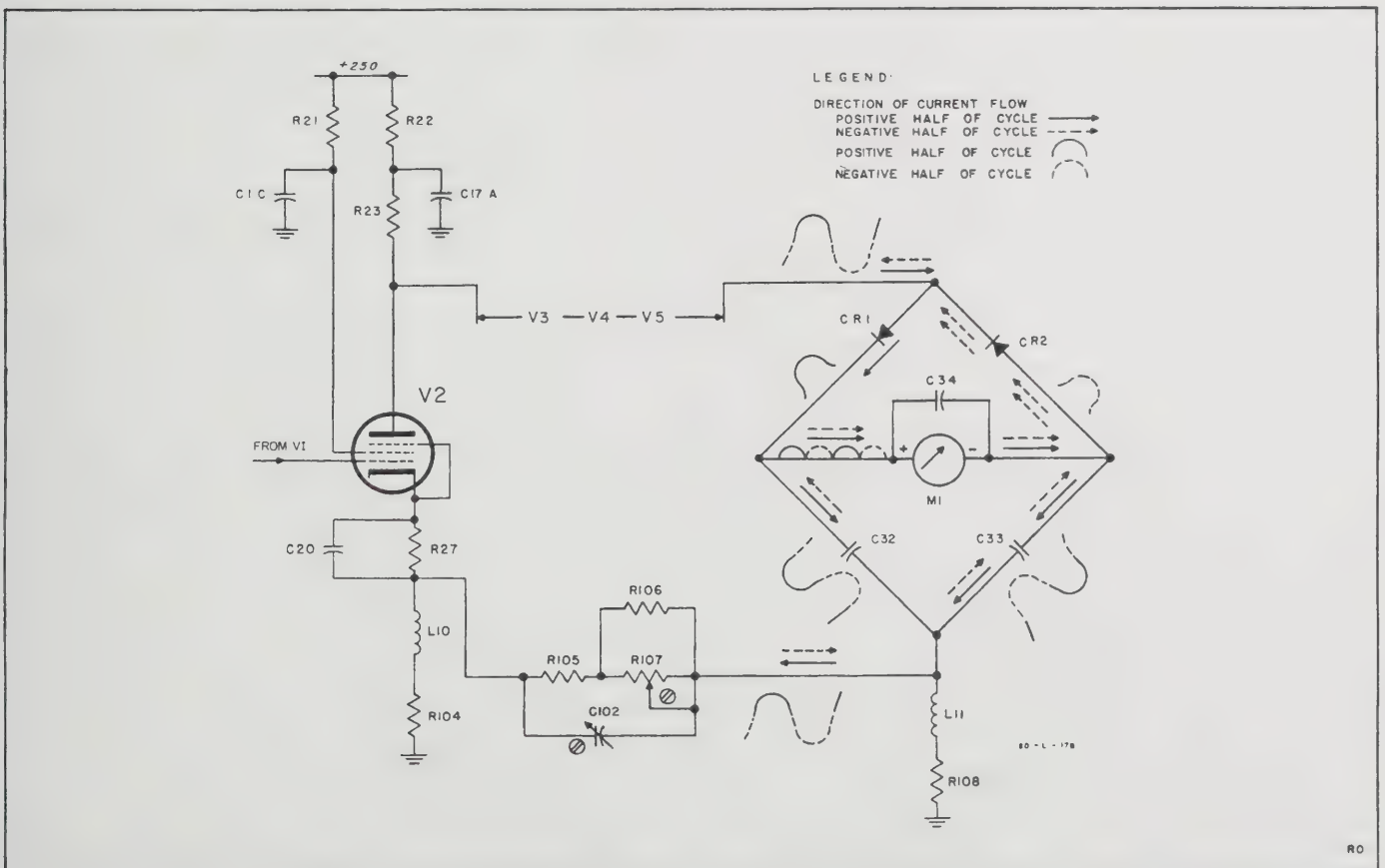


Figure 4-2. Simplified Schematic of Meter Bridge Circuit





to within  $\pm 1$  volt dc as the V7 plate voltage is varied  $\pm 10\%$ , with about 60 ma of load current. The response of the regulating circuits is fast enough to reduce ripple in the output voltage to less than 1 millivolt, supplementing the filtering action of C30. C36 couples the ripple component in the regulated output directly to V8B to avoid attenuation in R62. R57 shunts a small portion of the load current around V7 to prevent excessive V7 plate dissipation at high line voltages. R63 and C35 constitute a low-pass filter which prevents noise generated in V9 from reaching V8B.

4-17. The heater supply for the voltmeter tubes is divided into two sections. One section supplies d-c voltage for the tubes in the input cathode follower and

the amplifier. The other section supplies a-c voltage for the tubes in the power supply. The voltage required for the heaters of tubes V1 through V4 is obtained from 6.3V and 7.3V secondary windings of transformer T1, which are series connected. The voltage developed across the two series-connected windings is rectified by full-wave rectifier CR3, reduced to 12.6 volts by R66 and R68 in parallel, and applied to the series-parallel-connected heaters of V1 through V4, as shown in figure 5-10. The series-parallel connection of the four heaters establishes a voltage of 6.3V for each. The heater of V5 receives 6.3V ac from one of the windings which drives CR3. The heaters of V6, V7, and V8 receive 6.3V ac from a separate 6.3V secondary winding on T1.





## SECTION V

### MAINTENANCE

#### 5-1. SCOPE.

5-2. This section contains complete instructions for repairing and calibrating the voltmeter. This material is covered in the following groups of paragraphs:

Lead Paragraph	Topic
5-3.	Precautions
5-5.	Test Equipment Required
5-7.	Meter Zero Adjustment
5-9.	Cabinet Removal
5-10.	Tube Replacement
5-13.	Replacement of Special Parts
5-17.	Trouble Shooting
5-20.	Testing the Power Supply
5-22.	Testing Voltmeter Performance
5-24.	Calibration and Frequency Response Adjustments

#### 5-3. PRECAUTIONS.

5-4. Observe the following precautions:

a. Make no adjustments and replace no parts in the voltmeter except as described in one of the following

procedures. If an adjustment or replacement of parts is made without following instructions or understanding the effects, further trouble shooting may be complicated.

b. Do not remove tubes when the voltmeter is turned on. Before replacing tubes refer to paragraph 5-10.

#### 5-5. TEST EQUIPMENT REQUIRED.

5-6. The test equipment required for complete testing of the voltmeter is listed in figure 5-1. Equivalent instruments may be substituted for those listed.

#### 5-7. METER ZERO ADJUSTMENT.

5-8. The meter is properly zero-set when its pointer rests over the zero calibration mark on the meter scale when the instrument is 1) at normal operating temperature, 2) in its normal operating position, and 3) turned off. Adjust the zero-set if necessary, as follows:

a. Allow the voltmeter to operate for 20 minutes so that the meter movement will reach normal operating temperature.

b. Turn the voltmeter off and allow one minute for all capacitors to discharge.

INSTRUMENT TYPE	REQUIRED CHARACTERISTICS	USE	DESIGNATION
Electronic Multimeter	0 to 300 a-c and d-c volts; accuracy of $\pm 3\%$ or better; input impedance 100 megohms.	Voltage and resistance measurement.	ME-26B/U or H-P 410B
Oscillator	10 cps to 300 kc; 3 volts output into 50-ohm load.	Signal source for testing and calibration	H-P 200S
Voltmeter Calibrator (Precision Voltage Source)	400-cps output voltage; 0.001 to 300 volts in 10-db steps $\pm 0.2\%$ ; 0.1 to 1.0 volt in 0.1 volt steps $\pm 0.2\%$ .	Calibrating voltmeter at mid-frequencies.	H-P 738BR
Frequency Response Test Set	300-kc to 4-mc range; 3 volts output into 50-ohm load; 10-db steps, 0 to 70 db.	Calibrating voltmeter frequency response.	H-P 739A
Oscilloscope or AC Voltmeter	10-cps to 4-mc range.	Trouble shooting by signal tracing.	H-P 160B or H-P 400D
Variable Transformer	Adjust line voltage between 103 and 127V ac with 1-amp load.	Checking voltmeter operation with varying line voltage.	CN-16/U or Ohmite VT2
D-C Current Test Set (Milliammeter)	Clip-on type measurement; current range up to 100 ma.	Checking load on power supply.	H-P 428B

Figure 5-1. Test Equipment Required



c. Rotate mechanical zero-adjustment screw clockwise until meter pointer is to the left of zero and moving upscale toward zero.

d. Continue to rotate adjustment screw clockwise; stop when pointer is exactly on zero. If pointer overshoots zero, repeat steps c and d.

e. When pointer is exactly on zero, rotate adjustment screw approximately 15 degrees counterclockwise. This is enough to free the zero adjustment screw from the meter suspension. If pointer moves during this step, because the adjustment screw is turned too far counterclockwise, repeat the procedure of steps c through e.

#### 5-9. CABINET REMOVAL.

a. Remove the two cabinet retaining screws at the rear of the instrument.

b. Push the instrument chassis forward out of the cabinet. The bezel ring remains attached to the front panel.

c. When replacing cabinet, pull power cable through opening at rear of cabinet. Be sure power cable is not caught between chassis and cabinet. Replace retaining screws.

#### 5-10. TUBE REPLACEMENT.



Do not remove tubes from the voltmeter when power is applied. To do so may damage the voltmeter.

5-11. In many cases instrument malfunction can be corrected by replacing a weak or defective tube. Check tubes by substitution while following the voltmeter

performance check procedure in paragraph 5-22. Results obtained through the use of a "tube checker" can be misleading. Before removing the tubes from the instrument, mark the original tubes so they can be returned to the same socket if they are not defective. Replace only those tubes proven to be defective.

5-12. Figure 5-2 lists each tube in the voltmeter with its function and the check or adjustment required if the tube is replaced.

#### 5-13. REPLACEMENT OF SPECIAL PARTS.

5-14. PRECISION RESISTORS AND INDUCTORS. Several parts used in the voltmeter have closer tolerances than those used in most test equipment. Resistors R104, R105, R108, and R111 through R116 are precision components. If these resistors require replacement, use the same value and type as the original, as shown in the parts breakdown. If different values are used or component positions are moved, the calibration of the voltmeter may be inaccurate or the frequency response may be altered. The inductance of L10 and L11 affects the frequency response of the voltmeter. Do not alter the shape or position of these coils. Install replacement components in the same positions the original components occupied, as nearly as possible.

5-15. DIODE RECTIFIERS. Special high-performance silicon diodes selected by the Hewlett-Packard Co. are used for CR1 and CR2. When replacing the silicon diodes, be careful in soldering; heat can damage them. Place a heat sink (such as a long-nose pliers) on each diode lead close to the diode body to conduct the heat away. If CR1 and CR2 are replaced, the voltmeter calibration and frequency response must be checked as described in paragraph 5-22.

5-16. RANGE SWITCH. Because of the critical construction and wiring of switch S1, it is not practical to attempt a major repair on the switch. When mechanical failure occurs in switch S1, replace the complete

CIRCUIT REF.	TYPE	FUNCTION	CHECK OR ADJUSTMENT
V1	6CB6*	Cathode Follower	Calibration and frequency response (para. 5-22)
V2	6CB6	1st Amplifier	
V3	6CB6	2nd Amplifier	
V4	6CB6	3rd Amplifier	
V5	6CB6	4th Amplifier	
V6	6AX5	High Voltage Rectifier	Test of the power supply (para. 5-20)
V7	12B4A	Series Regulator	
V8	6U8	Control Tube	
V9	5651	Reference Tube	
* Note that V1 must be replaced by a 6CB6, aged and selected for low noise and microphonics ( <i>h<sub>p</sub></i> , Part No. 5080-0621).			

Figure 5-2. Adjustments Required When Tubes Are Replaced





switch assembly. Use the following procedure. (Locate parts by referring to figures 5-3 and 5-4; RANGE switch connections are shown in figure 5-9.)

- a. Remove voltmeter cabinet. (See paragraph 5-9.)
- b. Loosen setscrews in RANGE switch knob and remove knob.
- c. Disconnect capacitor C104 from switch S1.
- d. Disconnect white leads from capacitors C14 and C16. Label each lead with a tag.
- e. Remove the two screws and one nut which retain the switch shield plate.
- f. Disconnect white leads from switch contacts. Tag each lead to permit easy connection to the new switch.
- g. Disconnect the heavy dark-green switch lead, the heavy light-green switch lead, and the heavy black switch lead at terminal strips. Tag each lead.

#### NOTE

The input shield must be removed for access to the terminal board connection of the dark-green lead.

- h. Remove the nut which holds the switch bushing to the front panel.
- i. Remove RANGE switch assembly.
- j. The sequence for installing the replacement RANGE switch assembly is the reverse of the removal procedure.
- k. After replacement of switch S1, check the calibration and frequency response of the voltmeter and make necessary adjustments.

### 5-17. TROUBLE SHOOTING.

5-18. The first step in trouble shooting is to learn the nature of the symptoms of the malfunction with as much detail as possible. Inspect the test setup being used when symptoms of malfunction were observed, to be sure that the source of trouble is not external to the voltmeter. Then remove the voltmeter cabinet as directed in paragraph 5-9 and inspect the circuits of the voltmeter, looking for signs of overheating, deterioration, and physical damage or tampering. Check the fuse. If the fuse is blown, try another fuse to see if it blows; if it does, measure the d-c resistance of filter capacitors C1, C17, C30, C39, rectifier CR3, and the windings of transformer T1 to locate the short circuit without applying power to the voltmeter.

5-19. If the voltmeter can be turned on safely (without the fuse blowing), measure the line voltage applied to T1 and the voltmeter power supply output voltages (see paragraph 5-20). Check the tubes of the power supply if the regulated voltage is not the proper value or is unstable. Use the procedures of figure 5-5 and the tests described in paragraph 5-22 to learn the full nature of the trouble symptom. Watch for marginal

operation by operating the voltmeter at 103 and 127 line volts while making tests. Check the tubes in the voltmeter amplifier. Measure the tube element voltages at the tube sockets and compare readings with the values shown in the voltage and resistance diagram in figure 5-8. Apply a test signal to the input and measure the voltage of the test signal while tracing it through each coupling network and each stage of amplification. Compare readings with those shown in the block diagram, figure 4-1. In figure 4-1, an a-c current probe, H-P Model 456A, is recommended for the measurement of a-c current in the meter circuit without breaking any leads. If this current probe is not available, avoid measurement of the a-c current. Check meter indications as directed in paragraph 5-22 instead. An oscilloscope may be used for observing test signal waveshape and measuring amplitude, if desired.

### 5-20. TESTING THE POWER SUPPLY.

5-21. The regulated power supply produces a constant +250 vdc to operate all the tubes in the amplifier section. The stability of the voltmeter depends directly upon the stability of the +250 volts from the supply. When the supply is operating satisfactorily, the +250 volt output remains constant and the ripple level on it remains less than about 1 millivolt for line voltages between 103 and 127 volts. Weak tubes (V6, V7, and V8) are the usual causes of instability. An unstable regulator tube is indicated by excessive line frequency ripple and varying output voltage as the line voltage is changed. Marginal operation is indicated if a trouble symptom appears only when a low or high line voltage is applied. To test the complete power supply proceed as follows:

- a. Connect the voltmeter to an adjustable line transformer so the applied line voltage can be varied between 103 and 127 volts. Set line voltage to 115 volts, turn on the voltmeter, and allow a five-minute warmup period.

- b. Measure the d-c voltage between V6 (pin 8) and ground. Normal value is  $410 \pm 10$  volts with exactly 115 volt power line input. Lower line voltage 10% to 103 volts for 2 minutes. If the d-c voltage slowly drops below 360 volts, replace V6.

- c. Measure the d-c voltage between V7 (pin 1) and ground with line voltage adjusted to 115 volts. Correct value is  $250 \pm 5$  volts.

- d. Vary line voltage from 103 to 127 volts. The d-c voltage observed in step c must not change more than  $\pm 1$  volt. For wrong voltage and/or poor regulation, replace V7, V8 or V9.

- e. Measure the a-c voltage between V7 (pin 1) and ground. Ripple voltage must be less than 3 mv for any line voltage (103 to 127 volts). High ripple voltage is caused by defective V8, V7, V6 or V9. Replace in this order.

- f. Measure the direct current in the lead from V7 (pin 1) which must be less than 60 milliamperes. If the current is much too high, the regulator circuit will not function properly. Excessive current indicates



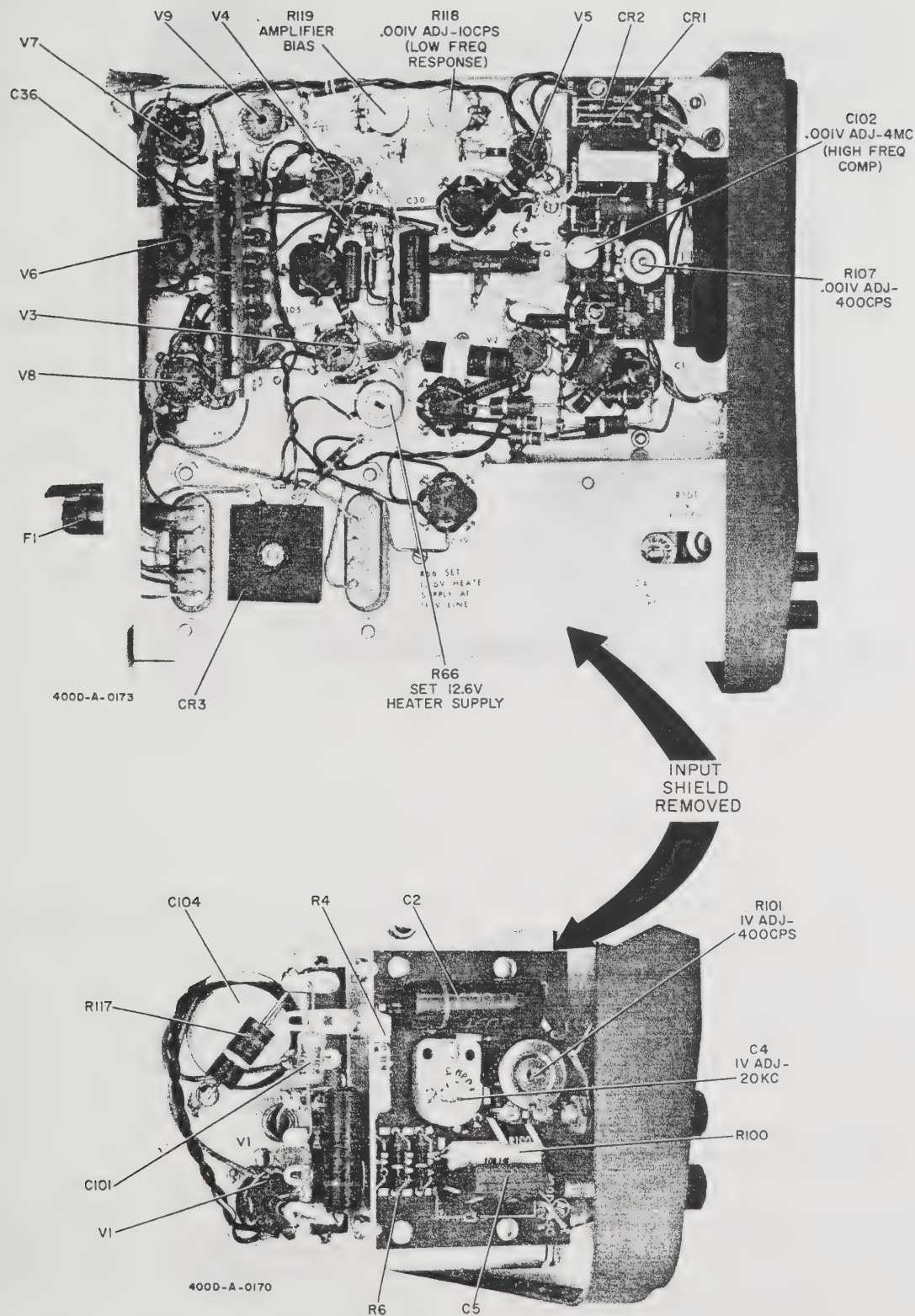


Figure 5-3. Left Side View of Voltmeter Chassis





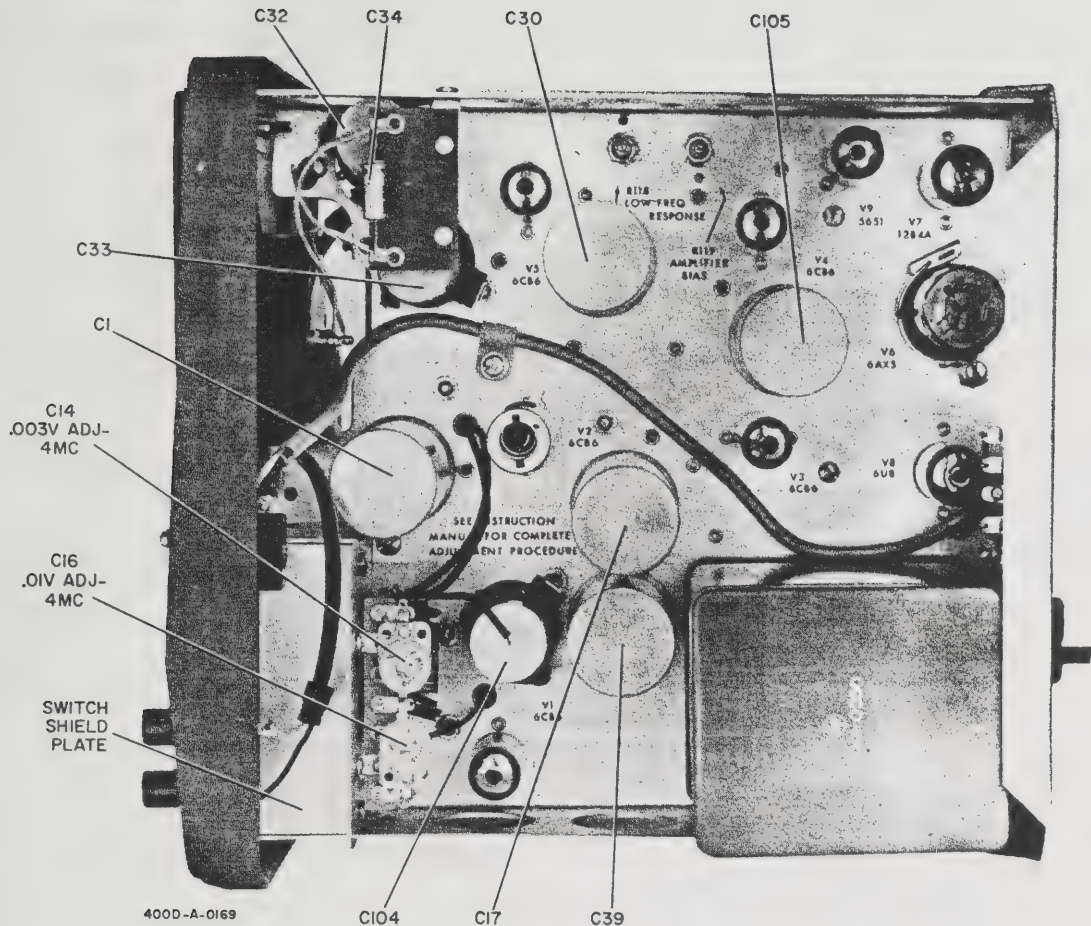


Figure 5-4. Right Side View of Voltmeter Chassis

a short circuit or partial short in the circuits of the voltmeter amplifier section. A clip-on type milliammeter should be used for this measurement.

g. If the output voltage is stable but is incorrect, measure the resistance of R62 and R64. The ratio of these two resistors determines what the output voltage will be. If the value of one of these resistors is incorrect and produces the wrong output voltage, replace it with a resistor which provides the correct output voltage.

h. Measure the d-c voltage across C39A which must be 12.6 volts with a line voltage of 115 volts. If necessary, adjust R66 to obtain 12.6 volts. If the voltage cannot be set to 12.6 volts, check the a-c voltage from the associated transformer windings; also check CR3 and C39.

## 5-22. TESTING VOLTMETER PERFORMANCE.

5-23. The following test procedure checks the accuracy and stability of the voltmeter at low and high frequencies

and with low and high line voltages. It can be used for comprehensive incoming inspection, for proof of performance, and for trouble shooting. If the readings are within specifications during these tests, the voltmeter is operating properly. This test is made without removing the cabinet. Instruments used to test the accuracy of the voltmeter (see paragraph 5-5) must be known to have sufficient accuracy to make valid measurements. Proceed as follows:

a. Connect the voltmeter as shown in figure 5-6. (This setup measures calibration accuracy at mid-frequencies.)

b. Set the line voltage to 115 volts, turn the voltmeter on and allow a 30-minute warmup period.

c. Check the instrument meter zero setting as instructed in paragraph 5-7.

d. Connect the voltmeter to the voltmeter calibrator; set voltmeter RANGE switch to .001, and set voltmeter calibrator VOLTAGE SELECTOR switch to provide 0 volts output.





TROUBLE	PROBABLE CAUSE	REMEDY
1. Power indicator lamp does not light.	a. Fuse F1 burned out. b. Power indicator lamp DS1 defective. c. Defective a-c power cable. d. Power switch S2 defective. e. Transformer T1 primary winding terminals incorrectly connected.	a. Replace fuse F1. If replaced fuse blows, check items 2 and 3 below. b. Replace power indicator lamp DS1. c. Repair or replace power cable. d. Replace Power switch S2. e. Check connections of transformer T1 primary winding; rewire if necessary.
2. Fuse F1 blows immediately when Power switch S2 is operated to ON.	a. Tube V6 shorted. b. Rectifier CR3 defective. c. Short circuit in transformer T1 or in circuit wiring.	a. Replace rectifier tube V6. b. Replace heater rectifier CR3. c. Remove all tubes, and check transformer windings. Replace transformer T1 if defective. Check for short circuit.
3. Fuse F1 blows after Power switch S2 has been operated to ON and tube heaters have warmed up.	Short in power supply circuit.	Check for short circuit at cathodes V6 and V7. Replace defective component.
4. Power indicator lamp lights; voltmeter does not indicate on all ranges.	a. Power supply or voltage regulator circuits defective. b. Rectifier CR3 or circuit component defective. c. Diode CR1 or CR2 defective.	a. Check tubes V6, V9, V7, and V8 in turn. Check high-voltage winding of transformer T1. Replace defective component. b. Check for 12.6 volts dc across output of rectifier CR3. Check resistors R66 and R68. If tubes V1 and V2 are not lighted, check capacitor C39. Replace defective component. c. Replace diode (paragraph 5-15).
5. Meter indication normal on low ranges (.001 to .3 volts). Meter sensitivity distorted on high-voltage ranges (1 to 300 volts).	Compensated 1000:1 divider defective.	Check C4 and R4. Replace defective component.
6. Meter indicates low on all ranges.	a. Low amplifier gain. b. Diode CR1 or CR2 defective.	a. Check B+ voltage (paragraph 5-20). Check tubes V2 through V5 for low emission. If any tube is replaced, check and recalibrate the voltmeter (paragraph 5-22). b. Replace diode (paragraph 5-15).
7. Meter indication unstable or erratic.	a. Power supply, circuit defective. b. Amplifier tube V1, V2, V3, V4, and V5 defective.	a. Check heaters and B+ voltage. Replace defective component. b. Check V1 through V5 for microphonics or noise. If tube is replaced, check and recalibrate the voltmeter (paragraph 5-22).
8. Meter indication normal on .001 and 1 volt range. Meter sensitivity distorted on all other ranges (.003, .01, .03, .1, .3, 3, 10, 30, 100, and 300 volts).	Faulty RANGE switch S1.	Check switch contacts of S1. Replace RANGE switch S1 if defective (paragraph 5-16).

Figure 5-5. Trouble-Shooting Procedure



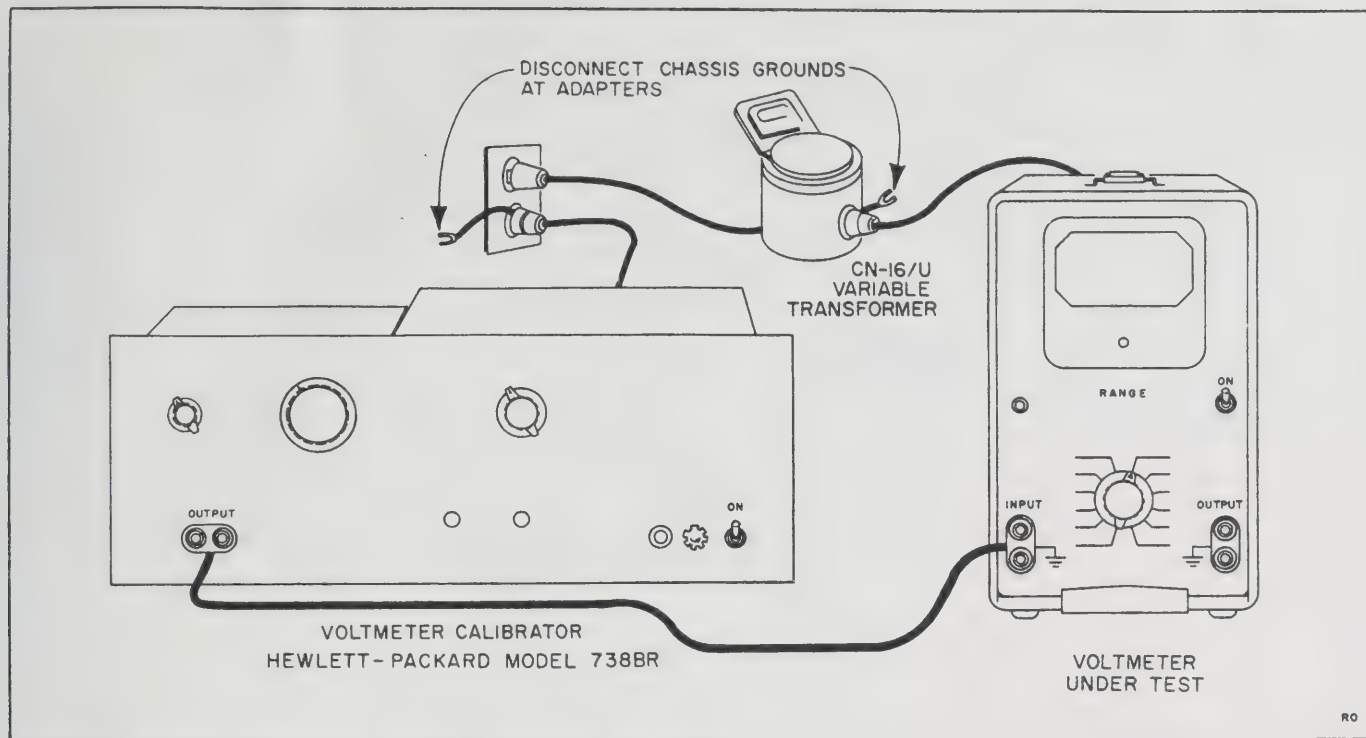


Figure 5-6. Test Setup for Calibration Check and Adjustments

The residual reading on voltmeter must be no higher than the residual reading obtained with voltmeter INPUT terminated with a 10-megohm resistor and shielded to prevent stray pickup. If the residual reading is higher when connected to the calibrator, refer to paragraph 3-12.

e. Set the voltmeter RANGE switch to .001. Set the voltmeter calibrator to provide .001 volt rms (400 cps) output. Record deviation of voltmeter reading from 1 on the voltmeter scale.

f. Set the voltmeter RANGE switch to 1. Set the voltmeter calibrator to provide 1 volt rms output. Record deviation of voltmeter reading from 1 on the voltmeter scale.

g. Still using the voltmeter 1-volt range, reduce the voltmeter calibrator output in 0.1 volt steps. Record deviation of voltmeter readings from each 0.1 volt calibration mark.

h. Compare recorded deviations with the permissible errors listed in the performance specifications in figure 1-2.

i. Connect the voltmeter as shown in figure 5-7 and set line voltage to 115. (This setup measures calibration accuracy at low and high frequencies.)

j. Set voltmeter RANGE switch to .001. Set frequency response test set OUTPUT ATTENUATOR to .001 to measure the lowest voltmeter range; initially set AMPLITUDE control for 0 volts output. Then note volt-

meter reading; it must not be higher than the residual reading noted in step d.

k. Turn the frequency response test set RANGE SELECTOR to EXTERNAL. Set the external oscillator frequency to 400 cps; adjust the oscillator output level to obtain a reading of .9 on the 0 to 1 VOLTS scale of the voltmeter. Then adjust the METER SET control on the frequency response test set to obtain a standard meter indication at the SET LEVEL mark on the test set meter.

l. Tune the external oscillator to 10 cps and adjust its output level to keep the frequency response test set meter reading at SET LEVEL. Do not adjust the METER SET control as this would alter the fixed monitoring point of the meter. Record the voltmeter deviation from .9 on the scale. This reading must be between 0.85 and 0.95 to be within specifications.

m. Set the RANGE SELECTOR on the test set to 3-10 mc, set the FREQ. TUNING dial to 4, and adjust the AMPLITUDE control to keep the frequency response test set meter reading at SET LEVEL. Record the voltmeter deviation from .9 on the scale. This reading must be between 0.85 and 0.95 to be within specifications. The gain and frequency response of the basic voltmeter amplifier is now tested.

n. Repeat step m using line voltages of 103 and 127. Record voltmeter deviation from .9 on the scale.

o. Set voltmeter RANGE switch to .003 and also set the frequency response test set OUTPUT ATTENUATOR to .003 to check this voltmeter range. Repeat steps k and m. Record voltmeter deviation from .9 on the scale.





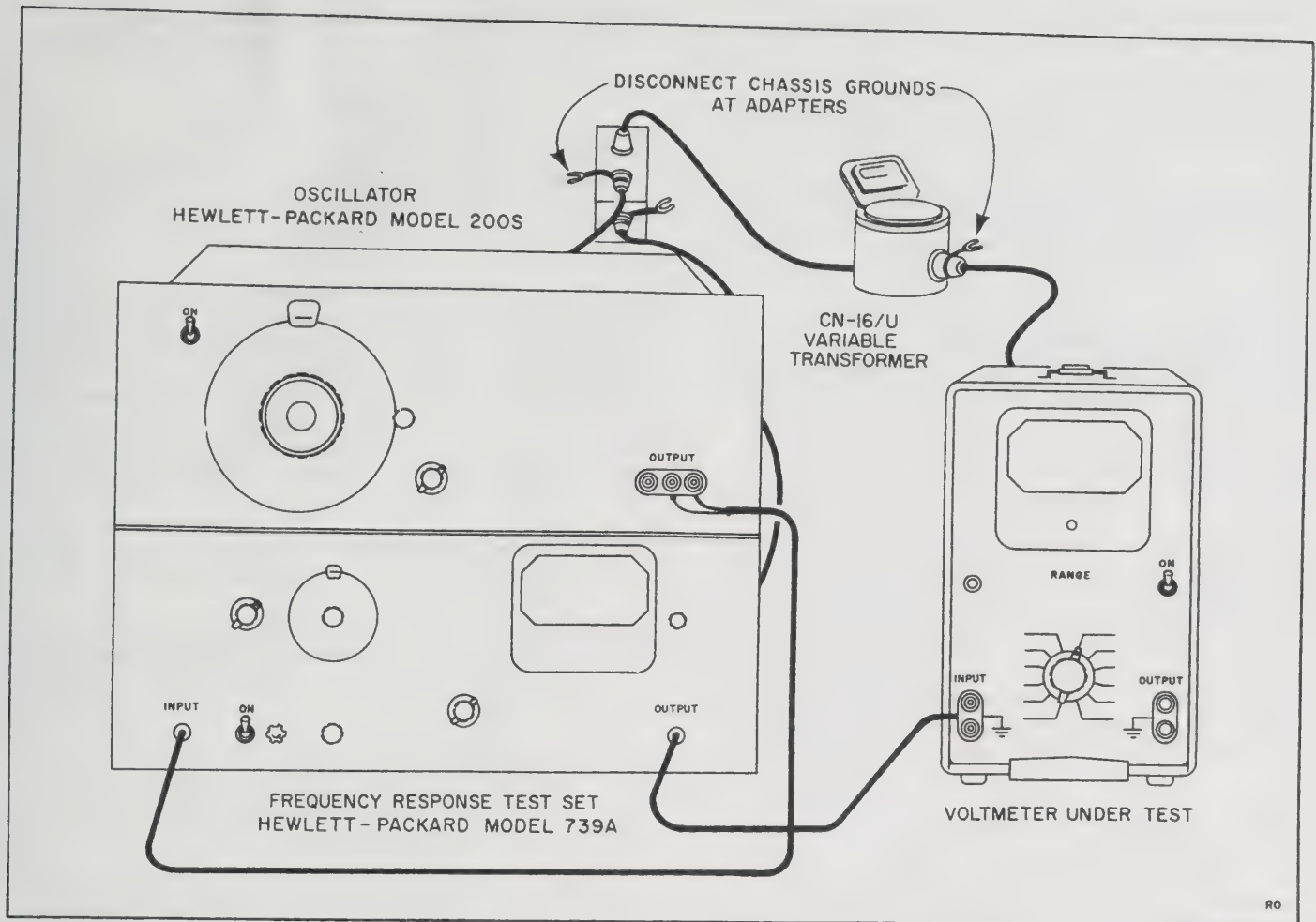


Figure 5-7. Test Setup for Frequency Response Check and Adjustment

p. Set voltmeter RANGE switch to .01 and also set the frequency response test set OUTPUT ATTENUATOR to .01 to check this voltmeter range. Repeat steps k and m. Record voltmeter deviation from .9 on the scale.

q. Set voltmeter RANGE switch to 1 and also set the frequency response test set OUTPUT ATTENUATOR to 1. Repeat step k.

r. Turn the frequency response test set RANGE SELECTOR to EXTERNAL. Set external oscillator frequency to 20 kc and adjust output level to keep the frequency response test set meter reading at SET LEVEL. Record voltmeter deviation from .9 on the scale.

s. Repeat step m and record voltmeter deviation from .9 on the scale.

t. The voltmeter is now completely tested. If the measurements made have shown the voltmeter reading to be within the tolerances given in the performance specifications in Section I, the voltmeter is operating satisfactorily. If operation is unsatisfactory, make calibration and frequency response adjustments as directed in paragraph 5-24.

#### 5-24. CALIBRATION AND FREQUENCY RESPONSE ADJUSTMENTS.

5-25. Calibration and frequency response adjustments may be required when components other than those in the power supply circuit are replaced. After replacing any of these components, carry out the voltmeter performance test of paragraph 5-22 to see if adjustments are necessary. If the voltmeter operates within specifications during the test of paragraph 5-22, with respect to both calibration (at mid-frequencies) and frequency response, no adjustments are needed. If operation at mid-frequencies meets calibration specifications, only the frequency response adjustments need be made. Otherwise, make all calibration and frequency response adjustments in the order listed in the following procedure.

5-26. Calibration of the voltmeter consists of five parts:

- Setting the basic gain of the amplifier at 400 cps.
- Setting the division ratio of the input attenuator at 400 cps.
- Setting the frequency response of the amplifier.
- Setting the 4-mc frequency response of the step attenuator.



e. Setting the 20-kc and 4-mc frequency response of the input divider.

## NOTE

It is important to follow the complete procedure in the order given, instead of attempting individual adjustments which might appear to correct a certain fault in calibration.

5-27. Although a special voltmeter calibrator instrument and frequency response test set (listed in paragraph 5-5) are shown for calibrating the voltmeter, other precision a-c voltage sources having the required accuracy may be used for this calibration procedure. In the following procedure, the mechanical meter zero-set and the regulated B+ voltage must already be correctly set (see paragraphs 5-7 and 5-20, respectively). Proceed as follows:

a. Connect voltmeter calibrator and voltmeter under test as shown in figure 5-6. (Do not turn on.)

b. Provide a ground-level input to the voltmeter to check for stray pickup between the instruments by setting the voltmeter calibrator controls as follows:

OUTPUT SELECTOR to 400~RMS  
RANGE SELECTOR switch to 1.5 - 5  
VOLTAGE SELECTOR switch to 0  
POWER switch to ON

c. Set the RANGE switch on the voltmeter under test to .001 volt, and the Power switch to ON. Allow at least a ten-minute warmup. Refer to paragraph 3-12 of this manual and to the manual for the Model 738BR Voltmeter Calibrator for a procedure to test for ground currents. Eliminate any ground currents by breaking ground loops as directed in paragraph 3-12.

d. To test the .001 volt range, set the voltmeter calibrator to .001 volt and the voltmeter RANGE switch to .001. If necessary, adjust R107 (figure 5-3) to obtain a reading of exactly 1 on the 0 to 1 VOLTS scale on the panel meter of the voltmeter under test. This sets the gain of the amplifier at audio frequencies.

e. Set the RANGE switch on the voltmeter to the 1-volt range. Set the voltmeter calibrator to 1 volt, to test this range. If necessary, adjust R101 (figure 5-3) to obtain a reading of exactly 1 volt on the voltmeter. This sets the division ratio of the input voltage divider at audio frequencies.

f. Connect the frequency response test set, the oscillator, and the voltmeter under test as shown in figure 5-7. Observe grounding precautions described in step c.

g. On the frequency response test set, set the OUTPUT ATTENUATOR to .001, the RANGE SELECTOR to EXTERNAL, and turn the Power switch ON. This adjusts the frequency response test set to provide an output from the external oscillator for the voltmeter .001-volt range.

h. Set the RANGE switch on the voltmeter under test to .001.

i. Set the oscillator for 400 cps output frequency and adjust its output level to obtain a reading at 0.9 on the voltmeter scale.

j. Adjust the frequency response test set METER SET control to obtain a meter reading at SET LEVEL on the test set. This standardizes the monitoring point of the output level.

k. Set the RANGE SELECTOR and FREQ. TUNING controls of the frequency response test set for 4-mc output frequency and adjust the AMPLITUDE control to provide a reading at SET LEVEL on the meter.

l. If necessary adjust C102 (figure 5-3) to obtain a reading at 0.9 on the voltmeter under test. This sets amplifier gain at video frequencies.

m. While watching voltmeter under test, adjust the frequency response test set FREQ. TUNING control from 4 to 10 Mc while holding output level constant with AMPLITUDE control. The frequency response curve increases from 4 to approximately 6 Mc and then drops off from approximately 6 to 10 Mc. The frequency response of instrument is within specification if voltmeter reading remains in 0 to 0.92 range. If not in specifications adjust R119 and repeat steps g through l.

## NOTE

Whenever R119 is adjusted, both lo- and hi-freq. response is affected and must be retested.

n. Readjust oscillator and frequency response test set for 20 cps output and a SET LEVEL indication on the test set meter. If necessary adjust R118 (figure 5-4) to obtain a reading at exactly 0.9 on the voltmeter under test.

o. Repeat step n at a frequency of 10 cps, for a voltmeter reading between 0.85 and 0.95 ( $\pm 5\%$ ). If 10 cps response is outside this range, readjust R118 slightly to bring 10 cps response within the specified limits.

p. Repeat the 400-cps to 4-mc frequency response check (steps g through k) on the .003 volt range of the voltmeter and if necessary adjust C14 (figure 5-4) to obtain a reading of 0.9 on the voltmeter at 4 mc.

q. Repeat the 400-cps to 4-mc frequency response check (steps g through k) on the 0.01 volt range of the voltmeter and if necessary adjust C16 (figure 5-4) to obtain a reading of 0.9 on the voltmeter at 4 mc.

r. On the 1-volt range of the voltmeter, measure frequency response at both 20 kc and 4 mc using a procedure similar to steps g through k. At 20 kc if necessary adjust C4 (figure 5-3) to obtain a reading of 0.9 on the voltmeter. At 4 mc if necessary pad the value of R6 (figure 5-3) to obtain a reading between 0.85 and 0.95 ( $\pm 5\%$ ). R6 consists of several resistors connected in parallel. Increasing the value of one of these resistors raises the meter reading at 4 mc. The input shield must be in place on the voltmeter chassis when making this reading.





**V7 (12B4) SERIES REGULATOR**

**V6 (6AX5) HIGH VOLTAGE RECTIFIER**

**V8 (6U8) CONTROL TUBE**

**V3 (6CB6) 2ND AMPLIFIER**

**V1 (6CB6) INPUT CATHODE FOLLOWER**

**V2 (6CB6) 1ST AMPLIFIER**

**V4 (6CB6) 3RD AMPLIFIER**

**V5 (6CB6) 4TH AMPLIFIER**

**V9 (5651) REFERENCE TUBE**

**NOTES:**

- CONDITIONS OF DC VOLTAGE MEASUREMENTS:
  - BETWEEN INDICATED POINT AND GROUND WITH H-P412A.
  - NO CONNECTION TO INPUT OR OUTPUT.
  - LINE VOLTAGE: 115 VOLTS, 60 CYCLES.
  - DB VOLTS SWITCH: 300 V RANGE.
- VOLTAGES MAY VARY UP TO  $\pm 10\%$ .
- CONDITIONS OF RESISTANCE MEASUREMENTS:
  - BETWEEN INDICATED POINT AND GROUND WITH MULTIMETER.
  - EXTERNAL CABLES DISCONNECTED.
  - CIRCUIT CAPACITY MUST BE CHARGED BY OHMMETER BEFORE ACCURATE RESISTANCE READING CAN BE OBTAINED.
- RESISTANCE MEASUREMENTS MAY VARY UP TO  $\pm 10\%$ .

Figure 5-8. Voltage and Resistance Diagram







5-11/5-12



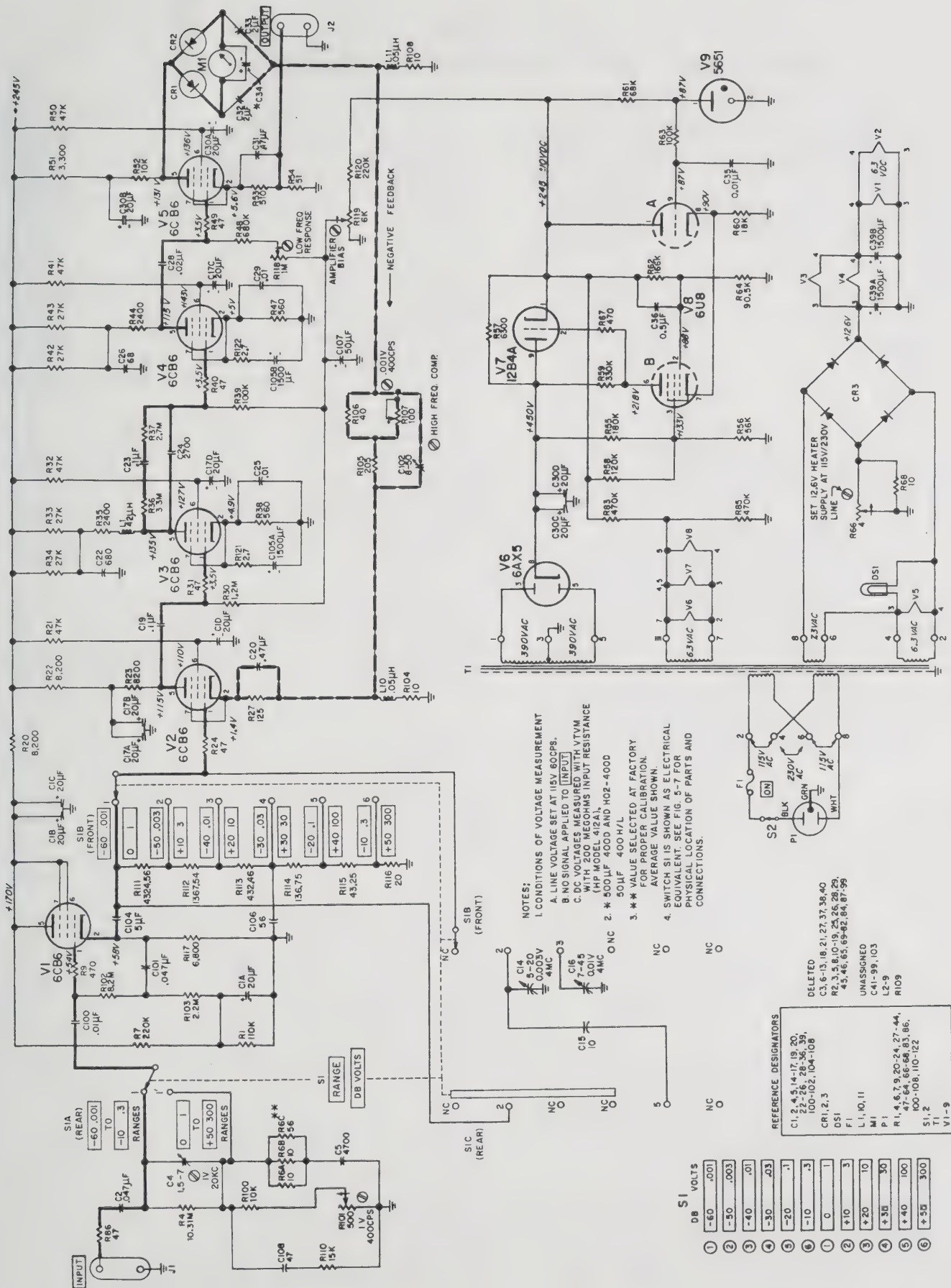


Figure 5-10. Voltmeter Schematic Diagram





## SECTION VI

### INTRODUCTION TO ILLUSTRATED PARTS BREAK DOWN

#### 6-1. GENERAL.

6-2. This Illustrated Parts Breakdown lists and describes the parts applicable to the Vacuum Tube Voltmeters, Models 400D, 400H, 400L, and H02-400D, manufactured by Hewlett-Packard Co. The breakdown consists of four sections as shown in the Table of Contents.

6-3. **GROUP ASSEMBLY PARTS LIST.** The Group Assembly Parts List (Section VII) consists of the complete Voltmeter divided into six main assemblies or components as shown in the Table of Contents. Each assembly listed is followed immediately by its component parts indented to show relationship to the assembly.

6-4. Part numbers are used to identify parts. A MIL-type part number or a typical manufacturer and part number are listed for each vendor part in the Group Assembly Parts List. The actual part used may be supplied by a different vendor, but in all cases the Hewlett-Packard stock number remains the same. The H-P Stock No. column is adjacent to the manufacturer or military Part No. column.

6-5. The index numbers are numerically arranged in the Group Assembly Parts List and are used mainly to assist in locating a part in the Group Assembly Parts List after it has been found in the Numerical Indexes (Section VIII) or located on the figure which illustrates that particular assembly.

6-6. The nomenclature of each part in the Group Assembly Parts List is indented to indicate assembly relationship. Each part is indented one column to the right of the next higher assembly. When the details of an assembly are shown on a different figure and parts list, the nomenclature of that assembly is followed by a parenthetical note stating in which figure and parts list the details will be found.

6-7. Attaching parts are shown in the same indent as the parts which they attach, and immediately following the part. They are separated from the parts which they attach by the words (ATTACHING PARTS). The attaching parts are separated from the following assembly, or the details of the assembly which they attach, by the symbol ---\*---. When attaching parts are shown as attaching two or more parts, the quantities of the attaching parts are those required to attach the total number of the assemblies or parts being attached.

6-8. The quantities listed in the "Units per Assy" column of the Group Assembly Parts List are, in the case of assemblies, the total quantity used in the Voltmeter at the location indicated. In the case of component parts indented under the assembly, the quantity listed is the quantity used per assembly. The quantities specified in any one entry, therefore, are not necessarily the total used per complete Voltmeter. Refer to the Numerical Indexes (Section VIII) for the total quantities used per complete voltmeter.

6-9. **USABLE ON CODE.** Part variations within the voltmeters are indicated by a letter symbol or combination of letter symbols in parentheses immediately following the figure and index number in the same column. An explanation of the symbols used is outlined below. In cases where the "Usable on Code" column has been left blank, parts listed apply to all models covered by this book.

USABLE ON CODE	MODEL NUMBER
D	400D
H	400H
L	400L
H02	H02-400D

6-10. **PART NO. NUMERICAL INDEX.** The Part Number Numerical Index (Section VIII) is compiled in accordance with the numerical part number filing system described below:

a. Part number numerical arrangement starts at the left-hand position of the part number and continues from left to right, one position at a time, until part number numerical arrangement is determined for all the part numbers. In the Part No. Numerical Index the federal stock number consists of a class code prefix followed by a serial number or the part number; that is, when a serial number has been assigned, the class code and serial number form the stock number; when a serial number has not been assigned, the class code and part number form the federal stock number.

b. The order of precedence in the arrangement of the part number is as follows:

- (1) Space (blank position in the number)
- (2) Dash (-)
- (3) Letters A through Z
- (4) Numerals 0 through 9  
Alphabetical O's shall be considered as numerical zeros

6-11. In cases where the same part appears in several assemblies and therefore has several different figure and/or index numbers, the Part No. Numerical Index lists the figure and index number of each appearance, and the total quantity of the part used is given on the line with the first figure and index number entry.

6-12. **HEWLETT-PACKARD STOCK NO. INDEX.** The Hewlett-Packard Stock No. Index is a numerical index of Hewlett-Packard stock numbers, arranged in alpha-numerical form in the same manner as the Part No. Numerical Index. The Hewlett-Packard Stock No. Index follows the Part No. Numerical Index in Section VIII.



6-13. REFERENCE DESIGNATION INDEX. The Reference Designation Index (Section IX) lists electrical parts by reference designator and is compiled with reference designators in alpha-numerical order. It provides a convenient method for locating parts within the Group Assembly Parts List when the reference designator is known.

6-14. SOURCE CODING. Source coding as applied to the Numerical Indexes has been assigned by Department representatives.

#### SOURCE CODE DEFINITIONS

##### a. CODE "P" - PARTS UNDER INVENTORY STOCK CONTROL

(1) CODE "P" is applied to the parts which are procured in view of relatively high usage. Code "P" parts may be requisitioned and installed by any maintenance level, unless followed by the letter - "O", which restricts requisition and replacement to Depot (O&R) level only. Restricted service manufacture is considered practicable but only after an attempt has been made to procure from Supply Sources. In lieu of the procurement of "P" coded parts, the Department may designate a Depot (O&R) level activity to manufacture supply requirements for the Program.

(2) CODE "P1" is applied to parts which are very difficult or uneconomical to manufacture. Service manufacture is considered impracticable. Code "P1" parts may be requisitioned and installed by any maintenance level, unless followed by the letter - "O" which restricts the requisition and replacement to Depot (O&R) level only.

##### b. CODE "M" MANUFACTURE, PARTS NOT PROCURED

(1) CODE "M" is applied to parts which are within the facilities of any activity to manufacture. Procurement and stocking are not justified in view of the relatively low usage, or storage and installation factors, of these parts. Needs are to be met by local manufacture as required.

(2) CODE "M1" is applied to parts which can be manufactured only by utilizing the facilities of the Depot (O&R) activity. Procurement and stocking of these parts are not justified in view of their relatively low usage and installation factors. The needs of all activities are to be met through salvage, or by Depot (O&R) level manufacture.

##### c. CODE "A" ASSEMBLE - ASSEMBLY NOT PROCURED

(1) CODE "A" is applied to assemblies made up of two or more units each of which carry individual part numbers and descriptions, and which may be assembled by any maintenance level.

(2) CODE "A1" is applied to assemblies made up of two or more parts each of which carry individual part numbers and descriptions, and which may be assembled only by activities having Depot (O&R) facilities.

##### d. CODE "X" PARTS CONSIDERED IMPRACTICABLE FOR MANUFACTURE OR PROCUREMENT

(1) CODE "X" is applied to the Main Structural Members or similar parts which, if required, would suggest extensive aircraft or equipment reconditioning. The need of a part, or parts, coded "X" (wing spar caps, center section structure) should normally result in a recommendation to retire the aircraft or equipment from Service.

(2) CODE "X1" is applied to parts for which the procurement of the next larger assembly is justified; e.g., an integral detail part, such as welded segments, inseparable from its assembly; a part machined in a matched set; or a part of an assembly which, if required, would suggest extensive reconditioning of each assembly.

(3) CODE "X2" is applied to parts which are neither procured nor stocked. Activities requiring such parts shall attempt to obtain from salvage; if not obtainable from salvage, such parts shall be requisitioned through normal supply channels with supporting justification.

##### e. CODE \* PARTS NOT PROCURED, MANUFACTURED OR STOCKED

(1) CODE \* applies to installation drawings, diagrams, instructions or field service drawings, basic drawing numbers which cannot be procured or manufactured, and obsolete parts.

6-15. VENDOR'S CODE. Vendor's code numbers have been assigned in accordance with Federal Supply Code H-4-1. The vendor's code appears in parentheses following the item name or within the description of each item in the Group Assembly Parts List (Section VII). The vendor's codes used in this Illustrated Parts Breakdown are listed below for convenience.

#### VENDOR'S CODE

CODE	NAME AND ADDRESS
04009	Arrow, Hart, and Hegeman Electric Co., Hartford, Conn.
14655	Cornell Dubilier Electric Corp., South Plainfield, N.J.
14674	Corning Glass Works, Corning, N.Y.
19701	Electra Mfg. Co., Kansas City, Mo.
24446	General Electric Co., Schenectady, N.Y.





CODE	NAME AND ADDRESS	CODE	NAME AND ADDRESS
28480	Hewlett-Packard Co., Palo Alto, Calif.	83330	Smith, Herman H., Inc., Brooklyn, N.Y.
28520	Heyman Mfg. Co., Kenilworth, N.J.	83380	Buckley, C.E., Leominster, Mass.
35434	Lectrohm, Inc., Chicago, Ill.	84411	Good All Electric Mfg. Co., Ogalala, Nebr.
56289	Sprague Electric Co., North Adams, Mass.	85628	King Engineering Co., Baltimore, Md.
70903	Belden Mfg. Co., Chicago, Ill.	85682	Ringel Bros., Newark, N.J.
71400	Bussman Fuse, Division of McGraw-Edison Co., St. Louis, Mo.	86684	RCA Electron Tube, Division of Radio Corp. of America, Harrison, N.J.
71785	Cinch Mfg. Corp., Chicago, Ill.	88044	Aeronautical Standards Group, Departments of Navy and Air Force, Washington, D.C.
72765	Drake Mfg. Co., Chicago, Ill.	91506	Augat Bros., Inc., Attleboro, Mass.
72982	Erie Resistor Corp., Erie, Pa.	91637	Dale Products, Inc., Columbus, Nebr.
73734	Federal Screw Products Co., Chicago, Ill.	91662	Elco Corp., Philadelphia, Pa.
75915	Littlefuse, Inc., Des Plaines, Ill.	93519	General Electric Co., Lamp Works, Oakland, Calif.
78189	Shakeproof, Division of Illinois Tool Works, Elgin, Ill.	96906	Military Standards
81482	Cooperative Industries, Inc., Chester, N.J.	99849	St. Louis Blow Pipe and Heater Co., Inc., St. Louis, Mo.
82577	Hughes Aircraft Co., Culver City, Calif.		





# HOW TO USE THIS ILLUSTRATED PARTS BREAKDOWN

**1** FIND PAGE NO. IN TABLE OF CONTENTS  
**2** TURN TO PAGE  
**3** FIND PART AND ITS INDEX NO.  
**4** LOCATE INDEX NO. ON PARTS LIST

**5** FIND PART NO. IN NUMERICAL LIST  
**6** TURN TO FIGURE AND INDEX NO.  
**7** LOCATE PART ON ILLUSTRATION

**8** LOCATE REFERENCE DESIGNATION  
**9** TURN TO FIGURE AND INDEX NO.  
**10** LOCATE PART ON ILLUSTRATION

**Section VIII Numerical Indexes**  
 PART NO. NUMERICAL INDEX

**Section VII Group Assembly Parts List**  
 T.O. 33A1-12-349-1

**Section IX Reference Designation Index**  
 T.O. 33A1-12-349-1

**Figure 7-6. Pristee Circuit Board Assembly Part No. 400D-83C**

FIG. 6 INDEX NO.	STOCK NO.	MFR. OR MIL. PART NO.	DESCRIPTION
7-6-5	400D-83C	400D-83C	PRINTED CIRCUIT BOARD ASS (28480) (See figure 7-2 index 58)
-1	016C-0005	140P4356	CAPACITOR FIXED, PAPER, 47 000, 10%, 1/2 W (MIL-STD-883C)
-3	0687-4701	RC06G4750K	RESISTOR, FIXED, COMPOS, 47 000, 10%, 1/2 W (MIL-STD-883C)
-3	3100-0151	3100-0151	RESISTOR, VARIABLE, 5K (28480)
4	0730-0029	DC-1-10K	RESISTOR, FIXED, FILM, 10K (10%)
5	0140-0084	CM35E472J	CAPACITOR, FIXED, MLC, 4700 pF, 5%, 2 W (MIL-STD-883C)
-6	0687-1001	RC06G1000K	RESISTOR, FIXED, COMPOS, 10 000, 10%, 1/2 W (MIL-STD-883C)
-7	0687-2801	RC06G2800K	RESISTOR, FIXED, COMPOS, 28 000, 10%, 1/2 W (MIL-STD-883C)
-8	0130-0003	503-000-C090-10R	CAPACITOR, VARIABLE, 25 000, 10%, 1/2 W (MIL-STD-883C)
-9	0730-0143	DC-1-10.21M	RESISTOR, FIXED, FILM, 10.21M (10%)
-10	400D-83C-1	400D-83C-1	PRINTED CIRCUIT BOARD ASS (28480) (See figure 7-2 index 58)

## HOW TO FIND THE PART NUMBER IF THE MAJOR ASSEMBLY IN WHICH THE PART IS USED IS KNOWN.

- Turn to the Table of Contents and find the page number for the major assembly in which the part is used.
- Turn to the page determined in step (1).
- Locate the part and its index number on the illustration.
- Find the index number on the Group Assembly Parts List page to determine the complete designation.

## HOW TO FIND THE ILLUSTRATION FOR A PART IF THE PART NUMBER IS KNOWN.

- Refer to the Part No. Numerical Index in Section VIII and find the part number.
- Turn to Section VII and find the first figure and index number that was indicated in the Part No.

Numerical Index for that part. If this figure shows the part in a major assembly other than the one desired, refer to the other figure numbers listed in the Part No. Numerical Index.

- On the face of the illustration, find the index number determined in step (6).

## HOW TO FIND THE PART AND ILLUSTRATION NUMBER FOR AN ELECTRONIC OR ELECTRICAL PART IF THE REFERENCE DESIGNATION IS KNOWN.

- Refer to Section IX, Reference Designation Index, and find the reference designation. The part number and the figure and index number will be shown in the right-hand columns opposite the reference designation.
- Turn to Section VII and find the figure and index number shown for the part in the "FIG. AND INDEX NO." column of the Reference Designation Index.
- On the face of the illustration, find the index number determined in step (9).



## SECTION VII

### GROUP ASSEMBLY PARTS LIST

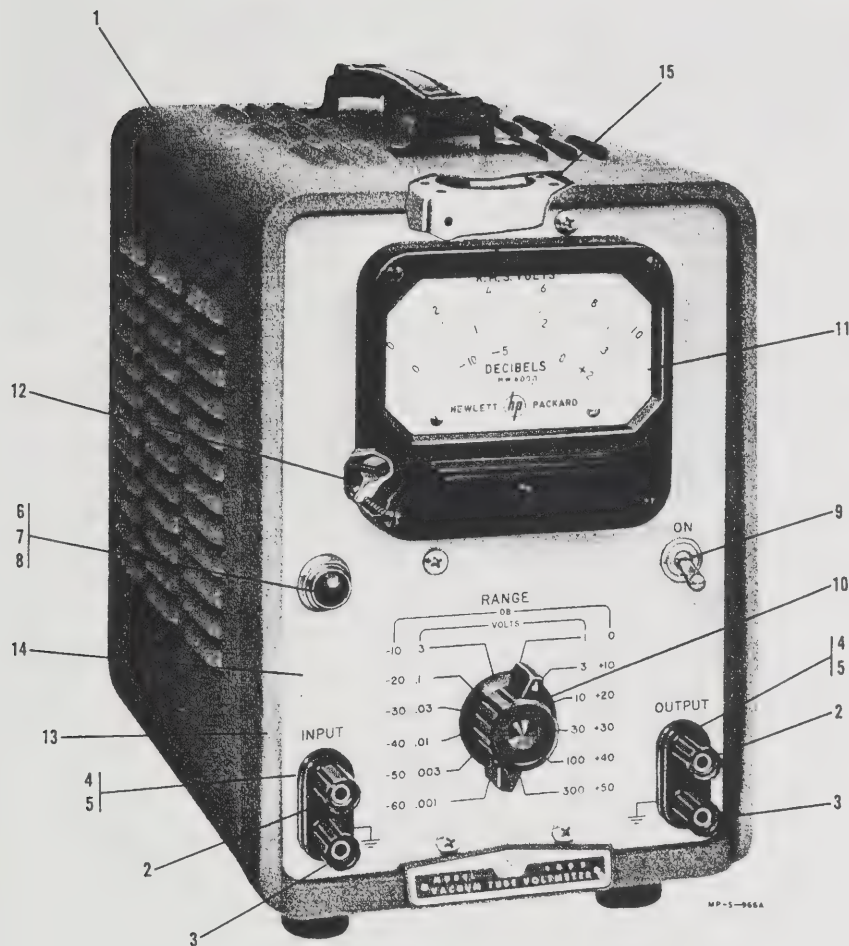


Figure 7-1. 400D/H/L Vacuum Tube Voltmeter

FIG. & INDEX NO.	H-P STOCK NO.	MRF. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-1- (D) (H) (L) (H02) -1	400D	400D	VACUUM TUBE VOLTMETER (28480) . . .							1
	400H	400H	VACUUM TUBE VOLTMETER (28480) . . .							1
	400L	400L	VACUUM TUBE VOLTMETER (28480) . . .							1
	H02-400D	H02-400D	VACUUM TUBE VOLTMETER (28480) . . .							1
	400D-44	400D-44	CABINET ASSEMBLY (28480) . . . . .							1
			(ATTACHING PARTS)							
	2520-0006	AN526-832-10	SCREW, MACHINE . . . . .							2
			---*---							





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-1-		NO NUMBER	.	PANEL ASSEMBLY, FRONT						1
				(ATTACHING PARTS)						
	2520-0003	AN526-832-8	.	SCREW, MACHINE . . . . .						5
	2580-0003	510-081810-01	.	NUT, ASSEMBLED WASHER (78189) . .						1
				---*---						
-2	5060-0634	5060-0634	.	.	POST, BINDING, Red (28480) . . . .					2
-3	5060-0635	5060-0635	.	.	POST, BINDING, Black (28480) . . .					2
-4	0340-0089	0340-0089	.	.	INSULATOR, STANDOFF (28480) . .					2
-5	0340-0090	0340-0090	.	.	INSULATOR, STANDOFF (28480) . .					2
-6	1450-0020	14L-15	.	.	LENS, INDICATOR LIGHT (72765) .					1
-7	2140-0012	12	.	.	LAMP, INCANDESCENT, 6-8 VOLT, 2 pin base (93519)					1
-8	1450-0022	2020-AE	.	.	LAMPHOLDER, 2 pin base (72765) .					1
-9	3101-0001	80994-H	.	.	SWITCH, TOGGLE, SPST (04009) . .					1
-10	0370-0035	0370-0035	.	.	KNOB (28480) . . . . .					1
-11 (D, H02)	1120-0005	1120-0005	.	.	MULTIMETER, REPLACEMENT . .					1
				(28480)						
(H)	1120-0301	1120-0301	.	.	MULTIMETER, REPLACEMENT . .					1
				(28480)						
(L)	1120-0098	1120-0098	.	.	MULTIMETER, REPLACEMENT . .					1
				(28480)						
-12	1400-0015	1550	.	.	CLAMP, LOOP (73734) . . . . .					1
-13	5020-0137	5020-0137	.	.	BEZEL, INSTRUMENT MOUNTING (28480)					1
				(ATTACHING PARTS)						
	2360-0003	AN515-6-4	.	.	SCREW, MACHINE . . . . .					6
				---*---						
-14 (D, H02)	400D-2	400D-2	.	.	PANEL, FRONT (28480) . . . . .					1
(H, L)	400H-2A	400H-2A	.	.	PANEL, FRONT (28480) . . . . .					1
-15		NO NUMBER	.	MAIN CHASSIS ASSEMBLY . . . . .						1
				(See figure 7-2) (28480)						



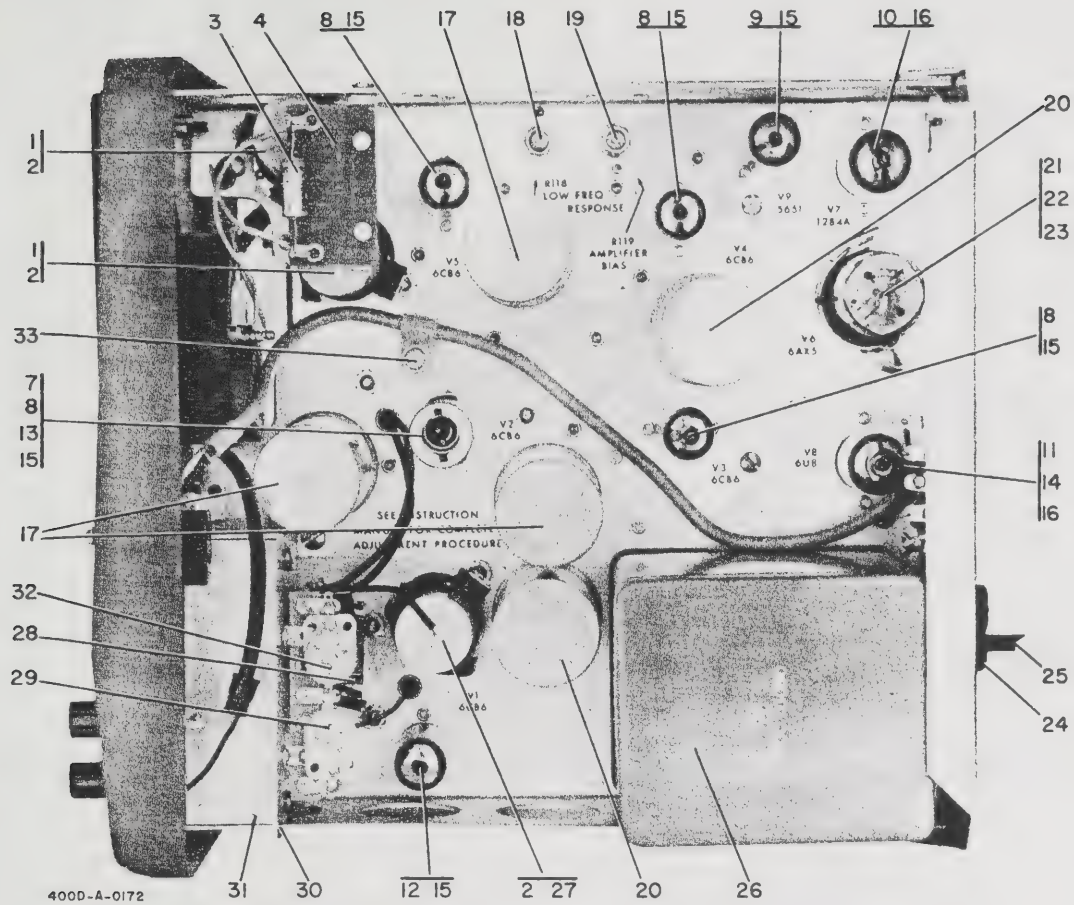


Figure 7-2. Main Chassis Assembly (Sheet 1 of 2)

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-		NO NUMBER	MAIN CHASSIS ASSEMBLY (28480) . . . . .							REF
			(See figure 7-1, index 15 for next higher assembly)							
-1	0170-0002	663UW20504	. CAPACITOR, FIXED, PAPER . . . . .							2
			DIELECTRIC, 2.0 $\mu$ f $\pm$ 20%, 400 wvdc (84411)							
-2	1390-0020	INSULOID N3	. CLAMP, LOOP (85628) . . . . .							3
			(ATTACHING PARTS)							
	2420-0001	510-061810-01	. NUT, ASSEMBLED WASHER (78189) . . .							3
			-----*							
-3 (D, H02)	0180-0063	30D120A1	. CAPACITOR, FIXED, ELECTROLYTIC, .							1
			500 $\mu$ f +100%, -10%, 3 wvdc (56289)							
(H, L)	0180-0033	30D133A1	. CAPACITOR, FIXED, ELECTROLYTIC, .							1
			50 $\mu$ f, 6 wvdc (56289)							
-4	400D-75H	400D-75H	. BRACKET, CAPACITOR (28480) . . . . .							1
			(ATTACHING PARTS)							
	2390-0009	COML	. SCREW, ASSEMBLED WASHER, . . . .							1
			6-32 by 3/8 in. lg, s.s.							
			-----*							





Section VII  
Group Assembly Parts List

T.O. 33A1-12-349-1

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-										
-7	1220-0010	126	.						SHIELD,ELECTRON TUBE (91662) . . .	1
-8	1923-0028	6CB6	.						ELECTRON TUBE (24446) . . . . .	5
-9	1940-0001	5651	.						ELECTRON TUBE (86684) . . . . .	1
-10	1921-0010	12B4	.						ELECTRON TUBE (24446) . . . . .	1
-11	1933-0004	6U8	.						ELECTRON TUBE (24446) . . . . .	1
-12	5080-0621	6CB6	.						ELECTRON TUBE (24446)	1
-13	1220-0005	429-.125	.						BASE,Tube shield (91662) . . . . .	1
-15	1200-0009	316PH-3702	.						SOCKET,ELECTRON TUBE (91662) . . .	6
-16	1200-0008	44F-16388	.						SOCKET,ELECTRON TUBE (71785) . . .	2
-17	0180-0025	D32452	.						CAPACITOR,FIXED,ELECTROLYTIC, . 4 section,20 $\mu$ f per section,450 wvdc (56289)	3
-18	2100-0080	2100-0080	.						RESISTOR,VARIABLE,1M $\pm$ 30%,0.2w . . (28480)	1
-19	2100-0136	2100-0136	.						RESISTOR,VARIABLE,6K $\pm$ 20%,0.3w . . (28480)	1
-20	0180-0028	D27390	.						CAPACITOR,FIXED,ELECTROLYTIC, . 2 section,1500 $\mu$ f per section,15 wvdc (56289)	2
-21	1930-0014	6AX5-GT	.						ELECTRON TUBE (86684) . . . . .	1
-22	1400-0033	120D5-63AHS	.						RETAINER,ELECTRON TUBE (91506) .	1
-23	1200-0020	51A12272	.						SOCKET,ELECTRON TUBE (71785) . . .	1
-24	0400-0013	5P-1	.						GROMMET,PLASTIC (28520) . . . . .	1
-25 (D,H,L)	8120-0050	CS-9941/PH151/ 7.5FT	.						CABLE ASSEMBLY,POWER, . . . . . ELECTRICAL (70903)	1
(H02)	H02-400D- PWR-CORD	H02-400D-PWR- CORD	.						CABLE ASSEMBLY,POWER, . . . . . ELECTRICAL (28480)	1
(H02)		CS-9941/PH151/ 7.5FTW/O PLUG	.						CABLE,POWER,ELECTRICAL (70903)	1
(H02)	1251-0037	MS24663	.						CONNECTOR,PLUG,ELECTRICAL (96906)	1
-26	9100-0050	9100-0050	.						TRANSFORMER,POWER,STEP-DOWN AND STEP-UP (28480)	1
									(ATTACHING PARTS)	
	2900-0001	510-101810-51	.						NUT,ASSEMBLED WASHER (78189) . . . -----	4
-27	0170-0057	S70375	.						CAPACITOR,FIXED,PAPER . . . . . DIELECTRIC,5 $\mu$ f $\pm$ 10%,100 wvdc (56289)	1
-28	0130-0006	503-000-B2P0-28R	.						CAPACITOR,VARIABLE,CERAMIC . . DIELECTRIC,5-20 pf,500 wvdc (72982)	1
-29	0130-0001	503-000-D2P0-33R	.						CAPACITOR,VARIABLE,CERAMIC . . DIELECTRIC,7-45 pf,500 wvdc (72982)	1
-30	400D-6J	400D-6J	.						SHIELD,ROTARY SWITCH (28480) . . .	1
									(ATTACHING PARTS)	
	2550-0007	COML	.						SCREW,ASSEMBLED WASHER,8-32 by 3/8 in. lg,s.s. -----	2
-31	400D-6K	400D-6K	.						BRACKET,ANGLE (28480) . . . . .	1
									(ATTACHING PARTS)	
	2390-0009	COML	.						SCREW,ASSEMBLED WASHER,6-32 by 3/8 in. lg,s.s. -----	2
-32	400D-19A	400D-19A	.						RANGE SWITCH ASSEMBLY (28480) . . (See figure 7-3)	1





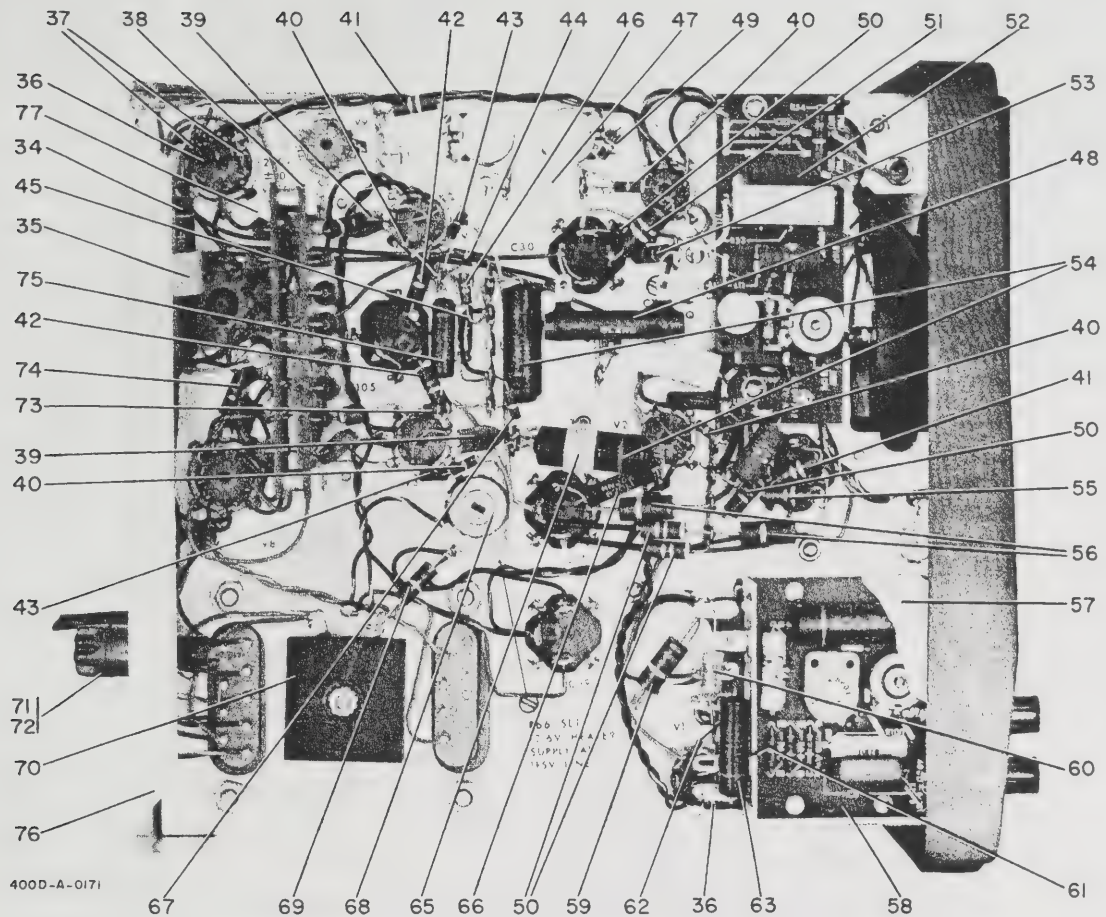


Figure 7-2. Main Chassis Assembly (Sheet 2 of 2)

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-33	1400-0074	INSULOID C3	.	CLAMP, LOOP (85682) . . . . .						1
	2390-0009	COML	.	(ATTACHING PARTS)						
	3050-0100	AN960-6	.	SCREW, ASSEMBLED WASHER, 6-32 by						1
	2420-0001	510-061810-01	.	3/8 in. lg, s.s.						
			.	WASHER, FLAT (88044) . . . . .						1
			.	NUT, ASSEMBLED WASHER (78189) . . .						1
-34	0160-0024	PKM 4P5	.	-----						
			.	CAPACITOR, FIXED, PAPER . . . . .						1
-35	1400-0016	781	.	DIELECTRIC, 0.5 $\mu$ f $\pm$ 10%, 400 wvdc (14655)						
			.	CLAMP, LOOP (83330) . . . . .						1
	2390-0001	COML	.	(ATTACHING PARTS)						
	2420-0001	510-061810-01	.	SCREW, ASSEMBLED WASHER, 6-32 by						1
			.	1/2 in. lg, s.s. (78189)						
-36	0687-4711	RC20GF471K	.	NUT, ASSEMBLED WASHER (78189) . .						1
			.	-----						
-37	0687-4741	RC20GF474K	.	RESISTOR, FIXED, COMPOSITION, . .						2
			.	470 ohm $\pm$ 10%, 1/2w (MIL-R-11)						
			.	RESISTOR, FIXED, COMPOSITION, . .						2
			.	470K $\pm$ 10%, 1/2w (MIL-R-11)						



FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-38	400D-75G	400D-75G	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-4)						1
	2390-0009	COML	.	(ATTACHING PARTS) SCREW, ASSEMBLED WASHER, 6-32 by 3/8 in. lg, s.s.						2
-39	0150-0012	29C214A3-H-1038	.	CAPACITOR, FIXED, CERAMIC . . . . DIELECTRIC, 0.01 $\mu$ f $\pm$ 20%, 1000 wvdc (56289)						3
-40	0687-4701	RC20GF470K	.	RESISTOR, FIXED, COMPOSITION, . . . 47 ohm $\pm$ 10%, 1/2w (MIL-R-11)						4
-41	0690-2241	RC32GF224K	.	RESISTOR, FIXED, COMPOSITION, . . . 220K $\pm$ 10%, 1w (MIL-R-11)						2
-42	0699-0005	RC32GF2R7K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.7 ohm $\pm$ 10%, 1w (MIL-R-11)						2
-43	0687-5611	RC20GF561K	.	RESISTOR, FIXED, COMPOSITION, . . . 560 ohm $\pm$ 10%, 1/2w (MIL-R-11)						2
-44	0687-2751	RC20GF275K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.7M $\pm$ 10%, 1/2w (MIL-R-11)						1
-45	0180-0033	30D133A1	.	CAPACITOR, FIXED, ELECTROLYTIC, 50 $\mu$ f, 6 wvdc (56289)						1
-46	0687-1041	RC20GF104K	.	RESISTOR, FIXED, COMPOSITION, . . . 100K $\pm$ 10%, 1/2w (MIL-R-11)						1
-47	0170-0063	148P22394	.	CAPACITOR, FIXED, PLASTIC . . . DIELECTRIC, 0.020 $\mu$ f $\pm$ 10%, 400 wvdc (56289)						1
-48	0816-0017	C-10-6.3K	.	RESISTOR, FIXED, WIRE WOUND, . . 6.3K $\pm$ 10%, 10w (35434)						1
-49	0687-6841	RC20GF684K	.	RESISTOR, FIXED, COMPOSITION, . . 680K $\pm$ 10%, 1/2w (MIL-R-11)						1
-50	0690-4731	RC32GF473K	.	RESISTOR, FIXED, COMPOSITION, . . 47K $\pm$ 10%, 1w (MIL-R-11)						4
-51	0693-1031	RC42GF103K	.	RESISTOR, FIXED, COMPOSITION, . . 10K $\pm$ 10%, 2w (MIL-R-11)						1
-52	400D-75F	400D-75F	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-5)						1
	2360-0012	AN526-632-14	.	(ATTACHING PARTS) SCREW, MACHINE (88044)						2
	2190-0006	AN935-6	.	WASHER, LOCK (88044)						2
	0380-0008	2102	.	SPACER, SLEEVE (83330)						2
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189)						2
-53	0690-3321	RC32GF332K	.	RESISTOR, FIXED, COMPOSITION, . . 3.3K $\pm$ 10%, 1w (MIL-R-11)						1
-54	0160-0013	160P10494	.	CAPACITOR, FIXED, PAPER . . . . DIELECTRIC, 0.1 $\mu$ f $\pm$ 10%, 400 wvdc (56289)						2
-55	0689-1145	RC32GF114J	.	RESISTOR, FIXED, COMPOSITION, . . 110K $\pm$ 5%, 1w (MIL-R-11)						1
-56	0693-8221	RC42GF822K	.	RESISTOR, FIXED, COMPOSITION, . . 8.2K $\pm$ 10%, 2w (MIL-R-11)						2
-57	400D-6H	400D-6H	.	SHIELD, Input printed circuit board assembly (28480)						1
	2420-0001	510-061810-01	.	(ATTACHING PARTS) NUT, ASSEMBLED WASHER (78189)						2





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-2-58	400D-65C	400D-65C	.	PRINTED CIRCUIT BOARD ASSEMBLY (28480) (See figure 7-6)						1
			.	(ATTACHING PARTS)						
	2390-0009	COML	.	SCREW, ASSEMBLED WASHER, 6-32 by 3/8 in. lg, s.s.						2
			.	-----						
-59	0693-6821	RC42GF682K	.	RESISTOR, FIXED, COMPOSITION, . . . 6.8K $\pm 10\%$ , 2w (MIL-R-11)						1
-60	0170-0040	148P47392	.	CAPACITOR, FIXED, PLASTIC . . . . DIELECTRIC, 0.047 $\mu$ f $\pm 10\%$ , 200 wvdc (56289)						1
-61	0687-2251	RC20GF225K	.	RESISTOR, FIXED, COMPOSITION, . . . 2.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-62	0687-8251	RC20GF825K	.	RESISTOR, FIXED, COMPOSITION, . . . 8.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-63	0160-0002	160P10396	.	CAPACITOR, FIXED, PAPER DIELECTRIC, 0.01 $\mu$ f $\pm 10\%$ , 600 wvdc (56289)						1
-64	400D-6F	400D-6F	.	MOUNTING PLATE, Shield (56289) . . .						1
			.	(ATTACHING PARTS)						
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						2
			.	-----						
-65	1400-0025	777	.	CLAMP, LOOP (83380) . . . . .						1
			.	(ATTACHING PARTS)						
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						2
			.	-----						
-66	0761-0001	N25-8.2K	.	RESISTOR, FIXED, FILM, 8.2K $\pm 5\%$ , 1w . (14674)						1
-67	0687-1251	RC20GF125K	.	RESISTOR, FIXED, COMPOSITION, . . . 1.2M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-68	2100-0077	2100-0077	.	RESISTOR, VARIABLE, 4 ohm $\pm 20\%$ , 1w . (28480)						1
-69	0690-1001	RC32GF100K	.	RESISTOR, FIXED, COMPOSITION, . . . 10 ohm $\pm 10\%$ , 1w (MIL-R-11)						1
-70	1882-0005	61-6911	.	RECTIFIER, METALLIC (81482) . . .						1
			.	(ATTACHING PARTS)						
	2370-0009	MS35239-42	.	SCREW, MACHINE (96906) . . . . .						1
	2420-0001	510-061810-01	.	NUT, ASSEMBLED WASHER (78189) . .						1
			.	-----						
-71	2110-0007	MDL-1	.	FUSE, CARTRIDGE, 1 amp, 250v, slow blow for 115v (71400)						1
-72	1400-0084	342014	.	FUSEHOLDER (75915) . . . . .						1
-73	0687-3351	RC20GF335K	.	RESISTOR, FIXED, COMPOSITION, 3.3M $\pm 10\%$ , 1/2w (MIL-R-11)						1
-74	0690-1831	RC32GF183K	.	RESISTOR, FIXED, COMPOSITION, . . . 18K $\pm 10\%$ , 1w (MIL-R-11)						1
-75	0160-0044	160P27296	.	CAPACITOR, FIXED, PAPER . . . . . DIELECTRIC, 0.0027 $\mu$ f $\pm 10\%$ , 600 wvdc (56289)						1
-76	400D-1A	400D-1A	.	PANEL, Rear (28480) . . . . .						1
-77	400D-1B	400D-1B	.	CHASSIS, ELECTRICAL EQUIPMENT . (28480)						1



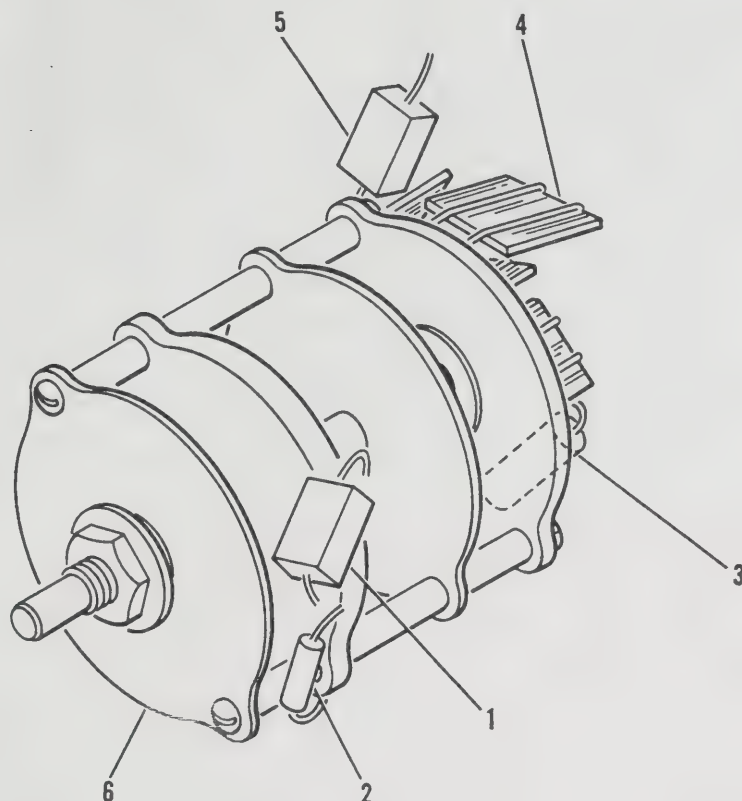


Figure 7-3. Range Switch Assembly

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-3-	400D-19A	400D-19A	RANGE SWITCH ASSEMBLY (28480) . . . . (See figure 7-2, index 32 for next higher assembly)							REF
-1	0140-0039	CM15E470J	.	CAPACITOR, FIXED, MICA DIELECTRIC, 47 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
-2	0687-1531	RC20GF153K	.	RESISTOR, FIXED, COMPOSITION, . . . 15K $\pm 10\%$ , 1/2w (MIL-R-11)						1
-3	0150-0009	315-000-C0G0-100D	.	CAPACITOR, FIXED, CERAMIC . . . . DIELECTRIC, 10 pf $\pm 0.5$ pf, 500 wvdc (72982)						1
-4	400D-26G	400D-26G	.	RESISTOR ASSEMBLY, Matched set of 6 wire wound resistors, replaceable only as a set (28480)						1
-5	0140-0014	CM15E560J	.	CAPACITOR, FIXED, MICA DIELECTRIC, 56 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
-6	3100-0251	3100-0251	.	SWITCH, ROTARY, Not separately . . . replaceable (28480)						1



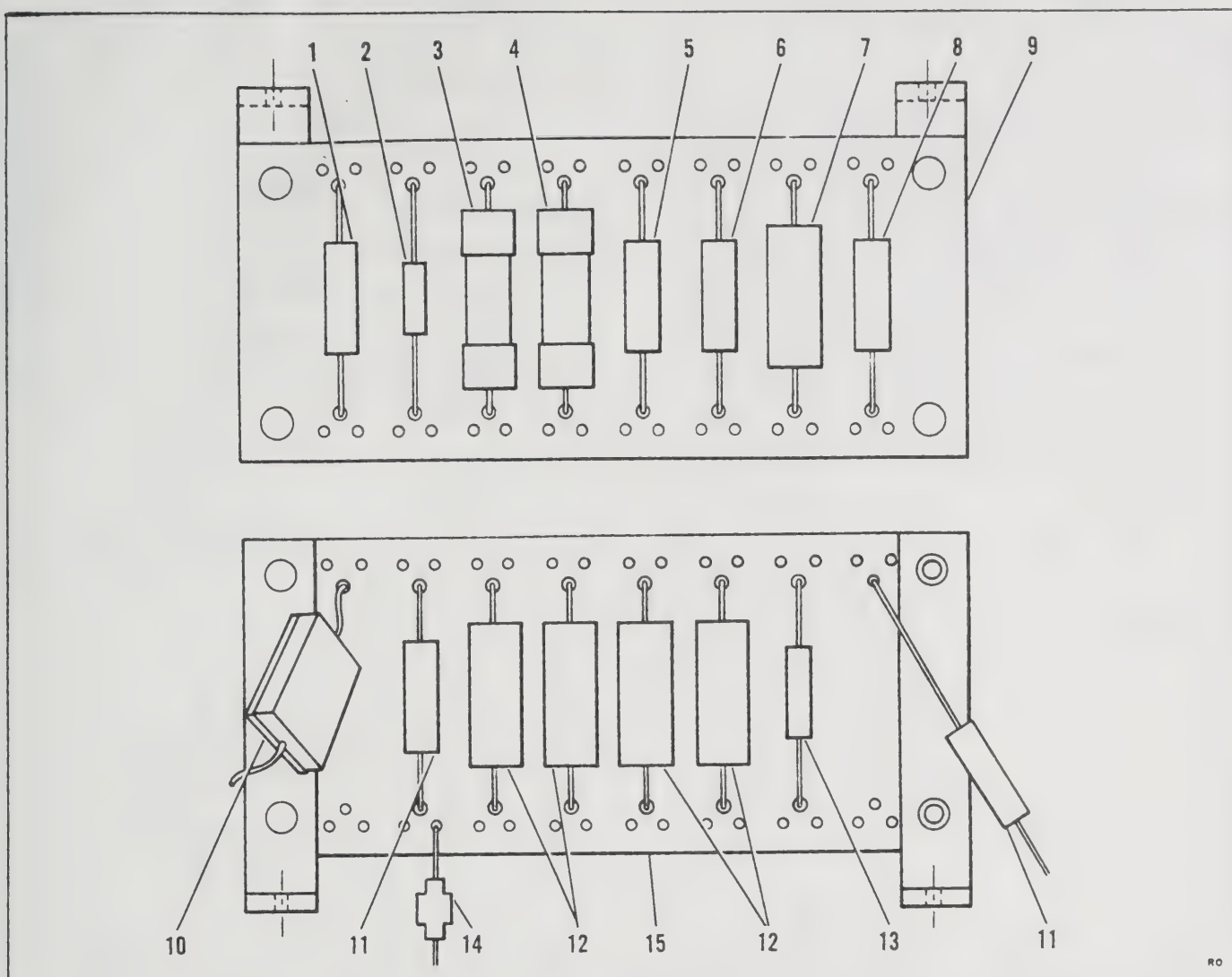


Figure 7-4. Printed Circuit Board Assembly, Part No. 400D-75G

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-4-	400D-75G	400D-75G	PRINTED CIRCUIT BOARD ASSEMBLY . . . (28480) (See figure 7-2, index 38 for next higher assembly)							REF
-1	0690-6831	RC32GF683K	. RESISTOR, FIXED, COMPOSITION, . . . 68K $\pm 10\%$ , 1w (MIL-R-11)							1
-2	0687-1041	RC20GF104K	. RESISTOR, FIXED, COMPOSITION, . . . 100K $\pm 10\%$ , 1/2w (MIL-R-11)							1
-3	0730-0065	DC-1-90.5K	. RESISTOR, FIXED, FILM, 90.5K $\pm 1\%$ , 1w . (19701)							1
-4	0730-0076	DC-1-166K	. RESISTOR, FIXED, FILM, 166K $\pm 1\%$ , 1w . (19701)							1
-5	0690-1241	RC32GF124K	. RESISTOR, FIXED, COMPOSITION, . . . 120K $\pm 10\%$ , 1w (MIL-R-11)							1
-6	0690-5631	RC32GF563K	. RESISTOR, FIXED, COMPOSITION, . . . 56K $\pm 10\%$ , 1w (MIL-R-11)							1
-7	0693-1841	RC42GF184K	. RESISTOR, FIXED, COMPOSITION, . . . 180K $\pm 10\%$ , 2w (MIL-R-11)							1





FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-4-8	0690-3341	RC32GF334K	.	RESISTOR, FIXED, COMPOSITION, . . .						1
-9	400D-75G-2	400D-75G-2	.	330K $\pm 10\%$ , 1w (MIL-R-11)						1
-10	0140-0007	CM20B681K	.	PRINTED CIRCUIT BOARD (28480) . . .						1
-11	0689-2425	RC32GF242J	.	CAPACITOR, FIXED, MICA DIELECTRIC, . . .						1
-12	0693-2731	RC42GF273K	.	680 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						2
-13	0140-0025	CM15E680K	.	RESISTOR, FIXED, COMPOSITION, . . .						4
-14	9140-0040	42 $\mu$ H-10%- PHENOLIC FORM	.	2.4K $\pm 5\%$ , 1w (MIL-R-11)						1
-15	400D-75G-1	400D-75G-1	.	RESISTOR, FIXED, COMPOSITION, . . .						1
			.	27K $\pm 10\%$ , 2w (MIL-R-11)						1
			.	CAPACITOR, FIXED, MICA DIELECTRIC, . . .						1
			.	68 pf $\pm 10\%$ , 500 wvdc (MIL-C-5)						1
			.	COIL, RF, 42 $\mu$ h $\pm 10\%$ (99849) . . . . .						1
			.	PRINTED CIRCUIT BOARD (28480) . . .						1

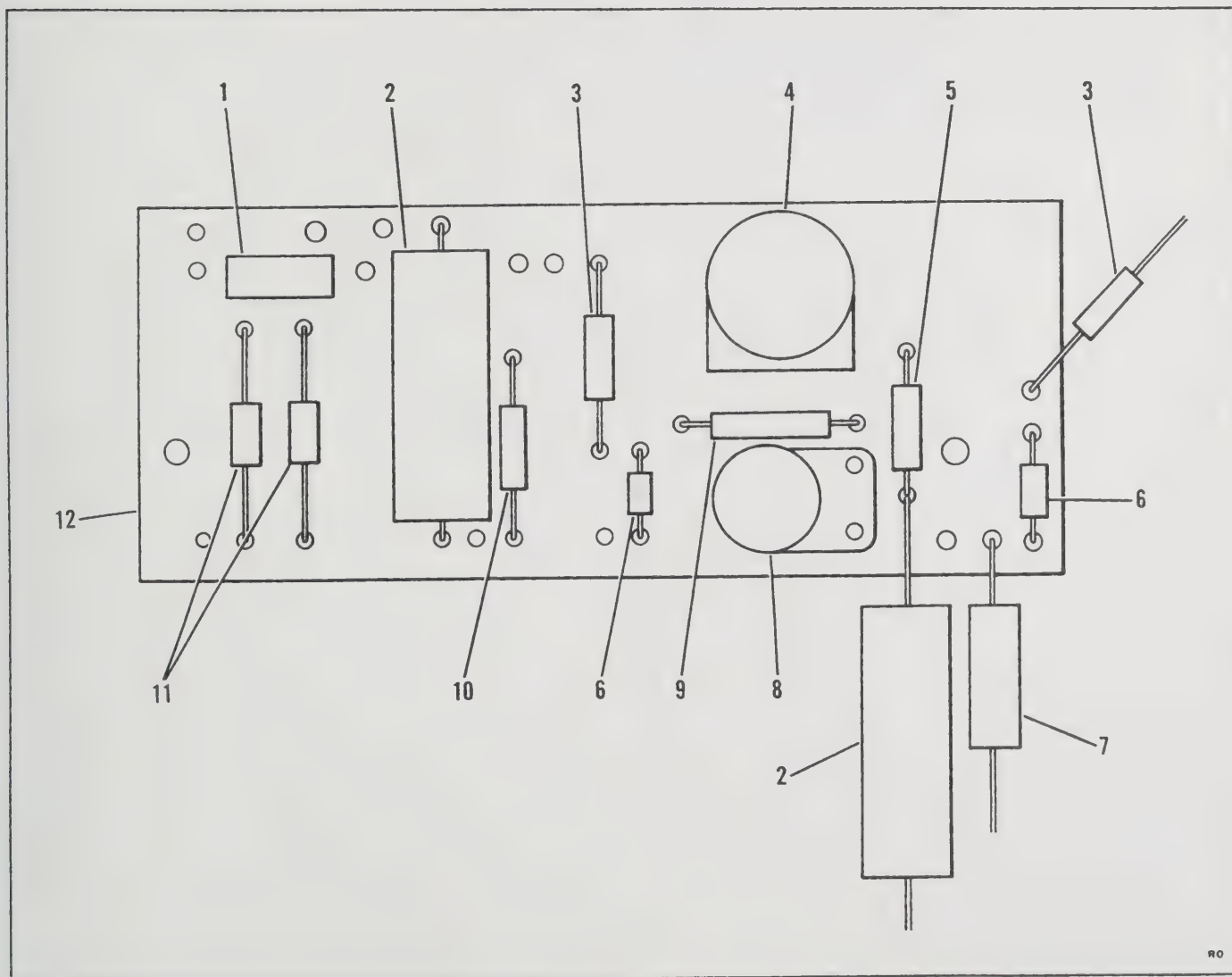


Figure 7-5. Printed Circuit Board Assembly, Part No. 400D-75F



FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-5-	400D-75F	400D-75F	PRINTED CIRCUIT BOARD ASSEMBLY . . (28480) (See figure 7-2, index 52 for next higher assembly)							REF
-1	0689-5105	RC32GF510J	.	RESISTOR, FIXED, COMPOSITION, . .						1
-2	0170-0064	148P47491	.	51 ohm $\pm 5\%$ , 1w (MIL-R-11)						2
-3	400D-26F	400D-26F	.	CAPACITOR, FIXED, PAPER . . . . .						2
-4	2100-0108	2100-0108	.	DIELECTRIC, 0.47 $\mu$ f $\pm 10\%$ , 100 wvdc (56289)						2
-5	400D-26C	400D-26C	.	RESISTOR, FIXED, WIRE WOUND, . . .						1
-6	400D-60A	400D-60A	.	10 ohm $\pm 0.5\%$ , 1/2w (28480)						2
-7	0813-0009	CS-2-125	.	RESISTOR, VARIABLE, 100 ohm $\pm 30\%$ , 1/3w (28480)						1
-8	0130-0002	557-000-U2P0-34R	.	RESISTOR, FIXED, WIRE WOUND, . . .						1
-9	0727-0018	DC-1/2C-40	.	205 ohm $\pm 0.5\%$ (28480)						2
-10	0686-5115	RC20GF511J	.	COIL, RADIO FREQUENCY, 0.05 $\mu$ h (28480)						1
-11	1901-0027	HD-5004	.	RESISTOR, FIXED, COMPOSITION, . . .						2
-12	400D-75F-1	400D-75F-1	.	125 ohm $\pm 10\%$ , 2w (91637)						1
			.	CAPACITOR, VARIABLE, CERAMIC . .						2
			.	DIELECTRIC, 8-50 pf, 350 wvdc (72982)						1
			.	RESISTOR, FIXED, FILM, . . . . .						1
			.	40 ohm $\pm 1\%$ , 1/2w (19701)						1
			.	RESISTOR, FIXED, COMPOSITION, . . .						2
			.	510 ohm $\pm 5\%$ , 1/2w (MIL-R-11)						1
			.	SEMICONDUCTOR DEVICE, DIODE (82577)						2
			.	PRINTED CIRCUIT BOARD (28480) . .						1





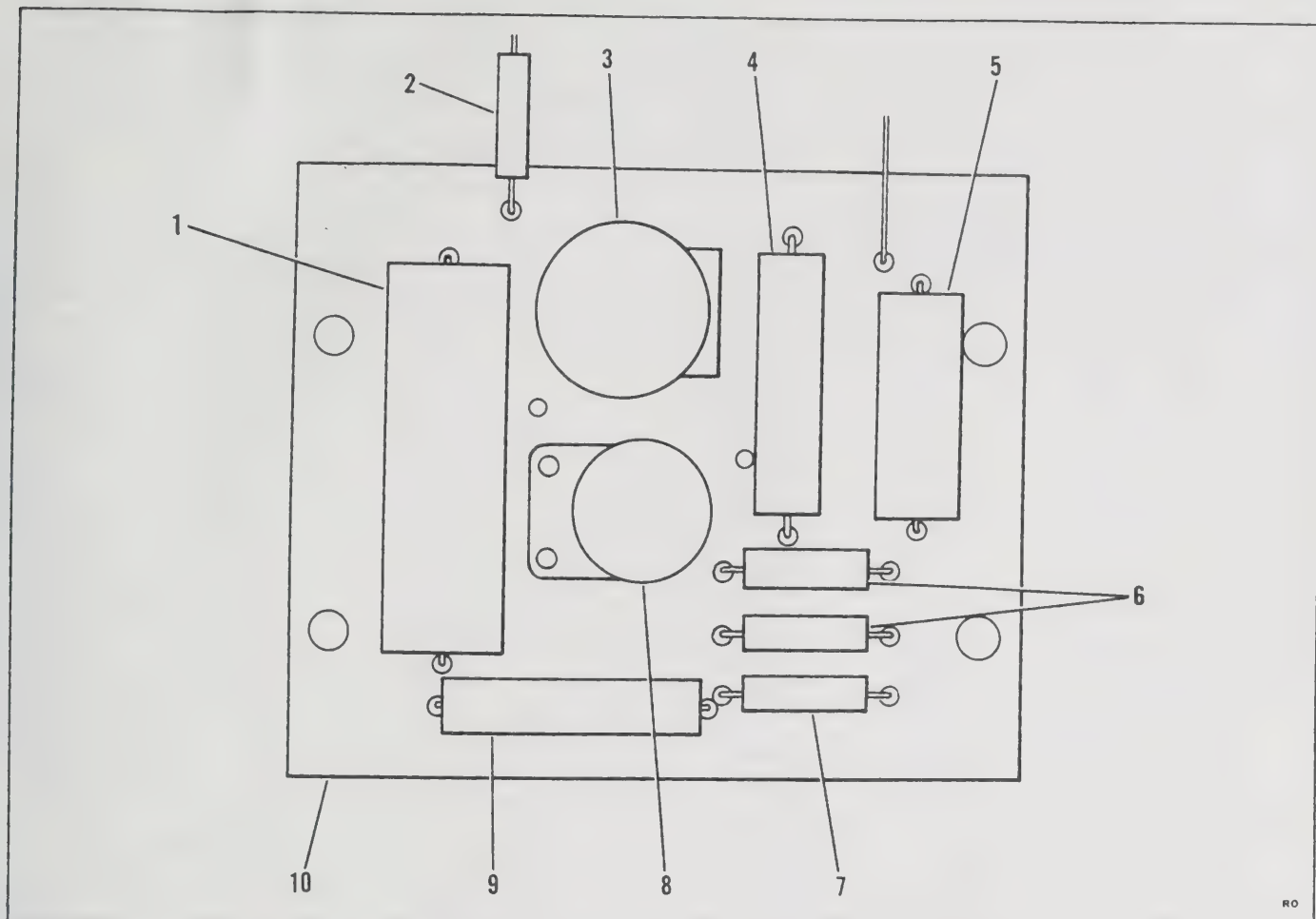


Figure 7-6. Printed Circuit Board Assembly, Part No. 400D-65C

FIG. & INDEX NO.	H-P STOCK NO.	MFR. OR MIL PART NO.	DESCRIPTION							UNITS PER ASSY
			1	2	3	4	5	6	7	
7-6-	400D-65C	400D-65C	PRINTED CIRCUIT BOARD ASSEMBLY . . (28480) (See figure 7-2, index 58 for next higher assembly)							REF
-1	0160-0005	160P47396	. CAPACITOR, FIXED, PAPER . . . . . DIELECTRIC, 0.047 $\mu$ f $\pm$ 10%, 600 wvdc (56289)							1
-2	0687-4701	RC20GF470K	. RESISTOR, FIXED, COMPOSITION, . . . 47 ohm $\pm$ 10%, 1/2w (MIL-R-11)							1
-3	2100-0151	2100-0151	. RESISTOR, VARIABLE, 500 ohm $\pm$ 20%, 1/5w (28480)							1
-4	0730-0029	DC-1-10K	. RESISTOR, FIXED, FILM, 10K $\pm$ 1%, 1w . (19701)							1
-5	0140-0084	CM35E472J	. CAPACITOR, FIXED, MICA DIELECTRIC, 4700 pf $\pm$ 5%, 500 wvdc (MIL-C-5)							1
-6	0687-1001	RC20GF100K	. RESISTOR, FIXED, COMPOSITION, . . . 10 ohm $\pm$ 10%, 1/2w (MIL-R-11)							2
-7	0687-5601	RC20GF560K	. RESISTOR, FIXED, COMPOSITION, . . . 56 ohm $\pm$ 10%, 1/2w, value selected at factory, optimum value show (MIL-R-11)							1
-8	0130-0003	503-000-C0P0-10R	. CAPACITOR, VARIABLE, CERAMIC DIELECTRIC, 1.5-7 pf, 500 wvdc (72982)							1
-9	0730-0143	DC-1-10.31M	. RESISTOR, FIXED, FILM, 10.31M $\pm$ 1%, 1w (19701)							1
-10	400D-65C-1	400D-65C-1	. PRINTED CIRCUIT BOARD (28480) . .							1



# SECTION VIII

## NUMERICAL INDEXES

### PART NO. NUMERICAL INDEX

MFR. OR MIL. PART NO.	STOCK NO.		FIG. AND INDEX NO.	QTY PER ART.	SOURCE CODE
	CLASS CODE	SERIAL OR PART NO.			
1120-0098	6625		7-1-11	1	
1120-0301	6625		7-1-11	1	
12	6240		7-1-7	1	
12B4A	5960		7-2-10	1	
120D5-63AHS	5960		7-2-22	1	
126	5960		7-2-7	1	
14L-15	6210		7-1-6	1	
148P22394	5910		7-2-47	1	
148P47392	5910		7-2-60	1	
148P47491	5910		7-5-2	2	
1550	5340		7-1-12	1	
160P10396	5910		7-2-63	1	
160P10494	5910		7-2-54	2	
160P27296	5910		7-2-75	1	
160P47396	5910		7-6-1	1	
2020-AE	6250		7-1-8	1	
2100-0077	5905		7-2-68	1	
2100-0080	5905		7-2-18	1	
2100-0108	5905		7-5-4	1	
2100-0136	5905		7-2-19	1	
2100-0151	5905		7-6-3	1	
2102	5340		7-2-	2	
29C214A3-H-1038	5910		7-2-39	3	
30D120A1	5910		7-2-3	1	
30D133A1	5910		7-2-3	2	
			7-2-45		
3100-0251	5930		7-3-6	1	
315-000-C0G0-100D	5910		7-3-3	1	
316PH-3702	5935		7-2-15	6	
342014	5920		7-2-72	1	
400D	6625-643-1670		7-1-	1	
400D-1A			7-2-76	1	
400D-1B	5999		7-2-77	1	
400D-19A			7-2-32	1	
400D-2			7-1-14	1	
400D-26C	5905		7-5-5	1	
400D-26F	5905		7-5-3	2	
400D-26G	5905		7-3-4	1	
400D-44			7-1-1	1	
400D-6F			7-2-64	1	
400D-6H			7-2-57	1	
400D-6J	5930		7-2-30	1	
400D-6K	5940		7-2-31	1	
400D-60A	5950		7-5-6	2	
400D-65C			7-2-58	1	
400D-65C-1	5999		7-6-10	1	
400D-75F			7-2-52	1	
400D-75F-1	5999		7-5-12	1	
400D-75G			7-2-38	1	
400D-75G-1	5999		7-4-15	1	
400D-75G-2	5999		7-4-9	1	
400D-75H			7-2-4	1	
400H	6625-557-8261		7-1-	1	
400H-2A			7-1-14	1	
400L	6625-729-8360		7-1-	1	
42μH-10%-PHENOLIC FORM	5950		7-4-14	1	
429-.125			7-2-13	1	
44F-16388	5935		7-2-16	2	
5P-1	5325		7-2-24	1	
5020-0137			7-1-13	1	
503-000-B2P0-28R	5910		7-2-28	1	
503-000-C0P0-10R	5910		7-6-8	1	
503-000-D2P0-33R	5910		7-2-29	1	
5060-0634	5940		7-1-2	2	
5060-0635	5940		7-1-3	2	
51A12272	5935		7-2-23	1	
510-061810-01	5310		7-2-	12	
510-081810-01	5310		7-1-	1	
557-000-U2P0-34R	5910		7-5-8	1	
5651	5960		7-2-9	1	
6AX5-GT	5960		7-2-21	1	
6CB6	5960		7-2-8	5	
			7-2-12		
6U8	5960		7-2-11	1	
61-6911	6130		7-2-70	1	
663UW20504	5910		7-2-1	2	
777	5340		7-2-65	1	
781	5340		7-2-35	1	
80994-H	5930		7-1-10	1	
9100-0050	5950		7-2-26	1	

MFR. OR MIL. PART NO.	STOCK NO.		FIG. AND INDEX NO.	QTY PER ART.	SOURCE CODE
	CLASS CODE	SERIAL OR PART NO.			
AN515-6-4	5305		7-1-	6	
AN526-632-14	5305		7-2-	2	
AN526-832-10	5905		7-1-	2	
AN526-832-8	5305		7-1-	5	
AN935-6	5310		7-2-	2	
AN960-6	5310		7-2-	1	
C-10-6.3K	5905		7-2-48	1	
CM15B680K	5910		7-4-13	1	
CM15E470J	5910		7-3-1	1	
CM15E560J	5910		7-3-5	1	
CM20B681K	5910		7-4-10	1	
CM35E472J	5910		7-6-5	1	
CS-2-125	5905		7-5-7	1	
CS-9941/PH151/7.5FT	6145		7-2-25	1	
CS-9941/PH151/7.5FT W/O PLUG	6145		7-2-25	1	
DC-1/2C-40	5905		7-5-9	1	
DC-1-10.31M	5905		7-6-9	1	
DC-1-10K	5905		7-6-4	1	
DC-1-166K	5905		7-4-4	1	
DC-1-90.5K	5905		7-4-3	1	
D27390	5910		7-2-20	2	
D32452	5910		7-2-17	3	
HD-5004	5960		7-5-11	2	
H02-400D	6625		7-1-	1	
H02-400D-PWR CORD	6145		7-2-25	1	
INSULOID C3	5340		7-2-33	1	
INSULOID N3	5340		7-2-2	3	
MAIN CHASSIS ASSEMBLY			7-1-15	1	
MDL-1	5920		7-2-71	1	
MS24663	5935		7-2-25	1	
MS35239-42	5305		7-2-	1	
N25-8.2K	5905		7-2-66	1	
PANEL ASSEMBLY			7-1-	1	
PKM 4P5	5910		7-2-34	1	
RC20GF100K	5905		7-6-6	2	
RC20GF104J	5905		7-2-46	1	
RC20GF104K	5905		7-4-2	1	
RC20GF125K	5905		7-2-67	1	
RC20GF153K	5905		7-3-2	1	
RC20GF225K	5905		7-2-61	1	
RC20GF275K	5905		7-2-44	1	
RC20GF335K	5905		7-2-73	1	
RC20GF470K	5905		7-2-40	5	
			7-6-2		
RC20GF471K	5905		7-2-36	2	
RC20GF474K	5905		7-2-37	2	
RC20GF511J	5905		7-5-10	1	
RC20GF560K	5905		7-6-7	1	
RC20GF561K	5905		7-2-43	2	
RC20GF684K	5905		7-2-49	1	
RC20GF825K	5905		7-2-62	1	
RC32GF100K	5905		7-2-69	1	
RC32GF114J	5905		7-2-55	1	
RC32GF124K	5905		7-4-5	1	
RC32GF183K	5905		7-2-74	1	
RC32GF2R7K	5905		7-2-42	2	
RC32GF224K	5905		7-2-41	2	
RC32GF242J	5905		7-4-11	2	
RC32GF332K	5905		7-2-53	1	
RC32GF334K	5905		7-4-8	1	
RC32GF473K	5905		7-2-50	4	
RC32GF510J	5905		7-5-1	1	
RC32GF563K	5905		7-4-6	1	
RC32GF683K	5905		7-4-1	1	
RC42GF103K	5905		7-2-51	1	
RC42GF184K	5905		7-4-7	1	
RC42GF273K	5905		7-4-12	4	
RC42GF682K	5905		7-2-59	1	
RC42GF822K	5905		7-2-66	2	
SCREW, ASSEMBLED WASHER	5305		7-2-	1	
SCREW, ASSEMBLED WASHER	5305		7-2-	8	
SCREW, ASSEMBLED WASHER	5305		7-2-	2	
S70375	5910		7-2-27	1	
0340-0089	5970		7-1-4	2	
0340-0090	5970		7-1-5	2	
0370-0035	5355		7-1-10	1	
1120-0005	6625		7-1-11	1	



HEWLETT-PACKARD STOCK NO. INDEX

H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES	H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES	H-P STOCK NUMBER	TOTAL QTY PER ART.	RECOM- MENDE D SPARES
H02-400D	1		0689-5105	1	1	2100-0108	1	1
H02-400D-	1		0690-1001	1	1	2100-0136	1	1
PWR CORD			0690-1241	1	1	2100-0151	1	1
0130-0001	1	1	0690-1831	1	1	2110-0007	1	10
0130-0002	1	1	0690-2241	2	1	2140-0012	1	1
0130-0003	1	1	0690-3321	1	1	2190-0006	2	
0130-0006	1	1	0690-3341	1	1	2360-0003	6	
0140-0007	1	1	0690-4731	4	1	2360-0012	2	
0140-0014	1	1	0690-5631	1	1	2370-0009	1	
0140-0025	1	1	0690-6831	1	1	2390-0001	1	
0140-0039	1	1	0693-1031	1	1	2390-0009	8	
0140-0084	1	1	0693-1841	1	1	2420-0001	14	
0150-0009	1	1	0693-2731	4	1	2520-0003	5	
0150-0012	3	1	0693-6821	1	1	2520-0006	2	
0160-0002	1	1	0693-8221	2	1	2550-0007	2	
0160-0005	1	1	0699-0005	2	1	2580-0003	1	
0160-0013	2	1	0727-0018	1	1	2900-0001	4	
0160-0024	1	1	0730-0029	1	1	3050-0100	1	
0160-0044	1	1	0730-0065	1	1	3101-0001	1	1
0170-0002	2	1	0730-0076	1	1	400D	1	
0170-0040	1	1	0730-0143	1	1	400D-1A	1	
0170-0057	1	1	0761-0001	1	1	400D-1B	1	
0170-0063	1	1	0813-0009	1	1	400D-19A	1	
0170-0064	2	1	0816-0017	1	1	400D-2	1	
0180-0025	3	1	1120-0005	1	1	400D-26C	1	1
0180-0028	2	1	1120-0091	1	1	400D-26F	2	1
0180-0033	2	1	1120-0301	1	1	400D-26G	1	1
0180-0063	1	1	1200-0008	2		400D-44	1	
			1200-0009	6		400D-6F	1	
0340-0089	2		1200-0020	1		400D-6H	1	
0340-0090	2		1220-0005	1		400D-6J	1	
0370-0035	1		1220-0010	1		400D-6K	1	
0380-0008	2		1251-0037	1		400D-60A	2	1
0400-0013	1		1390-0020	3		400D-65C	1	
0686-5115	1	1	1400-0015	1		400D-65C-1	1	
0687-1001	2	1	1400-0016	1		400D-75F	1	
0687-1041	2	2	1400-0025	1		400D-75F-1	1	
0687-1251	1	1	1400-0033	1		400D-75G	1	
0687-1531	1		1400-0074	1		400D-75G-1	1	
0687-2251	1	1	1400-0084	1		400D-75G-2	1	
0687-2751	1	1	1450-0020	1		400D-75H	1	
0687-3351	1	1	1450-0022	1		400H	1	
0687-4701	5	2	1882-0005	1	1	400H-2A	1	
0687-4711	2	1	1901-0027	2	2	400L	1	
0687-4741	2	1	1921-0010	1	1	5020-0137	1	
0687-5601	1	1	1923-0028	4	4	5060-0634	2	1
0687-5611	2	1	1930-0014	1	1	5060-0635	2	1
0687-6841	1	1	1933-0004	1	1	5080-0621	1	1
0687-8251	1	1	1940-0001	1	1	8120-0050	1	1
0689-1145	1	1	2100-0077	1	1	9100-0050	1	1
0689-2425	2	1	2100-0080	1	1	9140-0040	1	





SECTION IX  
REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
CR1	7-5-11	5960-	HD-5004	1901-0027
CR2	7-5-11	5960-	HD-5004	1901-0027
CR3	7-2-70	6130-	61-6911	1882-0005
C1	7-2-17	5910-	D32452	0180-0025
C100	7-2-63	5910-	160P10396	0160-0002
C101	7-2-60	5910-	148P47392	0170-0040
C102	7-5-8	5910-	557-000-U2P0-34R	0130-0002
C104	7-2-27	5910-	S70375	0170-0057
C105	7-2-20	5910-	D27390	0180-0028
C106	7-3-5	5910-	CM15E560J	0140-0014
C107	7-2-45	5910-	30D133A1	0180-0033
C108	7-3-1	5910-	CM15E470J	0140-0039
C14	7-2-28	5910-	503-000-B2P0-28R	0130-0006
C15	7-3-3	5910-	315-000-C0G0-100D	0150-0009
C16	7-2-29	5910-	503-000-D2P-033R	0130-0001
C17	7-2-17	5910-	D32452	0180-0025
C19	7-2-54	5910-	160P10494	0160-0013
C2	7-6-1	5910-	160P47396	0160-0005
C20	7-5-2	5910-	148P47491	0170-0064
C22	7-4-10	5910-	CM20B681K	0140-0007
C23	7-2-54	5910-	160P10494	0160-0013
C24	7-2-75	5910-	160P27296	0160-0044
C25	7-2-39	5910-	29C214A3-H-1038	0150-0012
C26	7-4-13	5910-	CM15E680K	0140-0025
C28	7-2-47	5910-	148P22394	0170-0063
C29	7-2-39	5910-	29C214A3-H-1038	0150-0012
C30	7-2-17	5910-	D32452	0180-0025
C31	7-5-2	5910-	148P47491	0170-0064
C32	7-2-1	5910-	663UW20504	0170-0002
C33	7-2-1	5910-	663UW20504	0170-0002
C34 D, H02	7-2-3	5910-	30D120A1	0180-0063
C34 H, L	7-2-3	5910-	30D133A1	0180-0033
C35	7-2-39	5910-	29C214A3-H-1038	0150-0012
C36	7-2-34	5910-	PKM 4P5	0160-0024
C39	7-2-20	5910-	D27390	0180-0028
C4	7-6-8	5910-	503-000-C0P0-10R	0130-0003
C5	7-6-5	5910-	CM35E472J	0140-0084
DS1	7-1-7	6240-	12	2140-0012
F1	7-2-71	5920-	MDL-1	2110-0007
L1	7-4-14	5950-	42μH-10%-PHENOLIC FORM	9140-0040
L10	7-5-6	5950-	400D-60A	400D-60A
L11	7-5-6	5950-	400D-60A	400D-60A
M1 D, H02	7-1-11	6625-	1120-0005	1120-0005
M1 H	7-1-11	6625-	1120-0301	1120-0301
M1 L	7-1-11	6625-	1120-0098	1120-0098
P1 D, H, L	7-2-25	6145-	CS-9941/PH151/7.5FT	8120-0050
P1 H02	7-2-25	6145-	H02-400D-PWR CORD	H02-400D-PWR CORD
R1	7-2-55	5905-	RC32GF114J	0689-1145
R100	7-6-4	5905-	DC-1-10K	0730-0029
R101	7-6-3	5905-	2100-0151	2100-0151
R102	7-2-62	5905-	RC20GF825K	0687-8251



REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
R103	7-2-61	5905-	RC20GF225K	0687-2251
R104	7-5-3	5905-	400K-26F	400D-26F
R105	7-5-5	5905-	400D-26C	400D-26C
R106	7-5-9	5905-	DC-1/2C-40	0727-0018
R107	7-5-4	5905-	2100-0108	2100-0108
R108	7-5-3	5905-	400D-26F	400D-26F
R110	7-3-2	5905-	RC20GF153K	0687-1531
R111	7-3-4	5905-	400D-26G	400D-26G
R112	7-3-4	5905-	400D-26G	400D-26G
R113	7-3-4	5905-	400D-26G	400D-26G
R114	7-3-4	5905-	400D-26G	400D-26G
R115	7-3-4	5905-	400D-26G	400D-26G
R116	7-3-4	5905-	400D-26G	400D-26G
R117	7-2-59	5905-	RC42GF682K	0693-6821
R118	7-2-18	5905-	2100-0080	2100-0080
R119	7-2-19	5905-	2100-0136	2100-0136
R120	7-2-41	5905-	RC32GF224K	0690-2241
R121	7-2-42	5905-	RC32GF2R7K	0699-0005
R122	7-2-42	5905-	RC32GF2R7K	0699-0005
R20	7-2-56	5905-	RC42GF822K	0693-8221
R21	7-2-50	5905-	RC32GF473K	0690-4731
R22	7-2-56	5905-	RC42GF822K	0693-8221
R23	7-2-66	5905-	N25-8.2K	0761-0001
R24	7-2-40	5905-	RC20GF470K	0687-4701
R27	7-5-7	5905-	CS-2-12S	0813-0009
R30	7-2-67	5905-	RC20GF125K	0687-1251
R31	7-2-40	5905-	RC20GF470K	0687-4701
R32	7-2-50	5905-	RC32GF473K	0690-4731
R33	7-4-12	5905-	RC42GF273K	0693-2731
R34	7-4-12	5905-	RC42GF273K	0693-2731
R35	7-4-11	5905-	RC32GF242J	0689-2425
R36	7-2-73	5905-	RC20GF335K	0687-3351
R37	7-2-44	5905-	RC20GF275K	0687-2751
R38	7-2-43	5905-	RC20GF561K	0687-5611
R39	7-2-46	5905-	RC20GF104J	0687-1041
R4	7-6-9	5905-	DC-1-10.31M	0730-0143
R40	7-2-40	5905-	RC20GF470K	0687-4701
R41	7-2-50	5905-	RC32GF473K	0690-4731
R42	7-4-12	5905-	RC42GF273K	0693-2731
R43	7-4-12	5905-	RC42GF273K	0693-2731
R44	7-4-11	5905-	RC32GF242J	0689-2425
R47	7-2-43	5905-	RC20GF561K	0687-5611
R48	7-2-49	5905-	RC20GF684K	0687-6841
R49	7-2-40	5905-	RC20GF470K	0687-4701
R50	7-2-50	5905-	RC32GF473K	0687-4731
R51	7-2-53	5905-	RC32GF332K	0690-3321
R52	7-2-51	5905-	RC42GF103K	0693-1031
R53	7-5-10	5905-	RC20GF511J	0686-5115
R54	7-5-1	5905-	RC32GF510J	0689-5105
R55	7-4-7	5905-	RC42GF184K	0693-1841
R56	7-4-6	5905-	RC32GF563K	0690-5631
R57	7-2-48	5905-	C-10-6.3K	0816-0017
R58	7-4-5	5905-	RC32GF124K	0690-1241
R59	7-4-8	5905-	RC32GF334K	0690-3341
R6A	7-6-6	5905-	RC20GF100K	0687-1001
R6B	7-6-6	5905-	RC20GF100K	0687-1001
R6C	7-6-7	5905-	RC20GF560K	0687-5601
R60	7-2-74	5905-	RC32GF183K	0690-1831
R61	7-4-1	5905-	RC32GF683K	0690-6831
R62	7-4-4	5905-	DC-1-166K	0730-0076





REFERENCE DESIGNATION	FIGURE AND INDEX NUMBER	CLASS CODE OR STOCK NUMBER	MFR. OR MIL. PART NUMBER	H-P PART NUMBER
R63	7-4-2	5905-	RC20GF104K	0687-1041
R64	7-4-3	5905-	DC-1-90.5K	0730-0065
R66	7-2-68	5905-	2100-0077	2100-0077
R67	7-2-36	5905-	RC20GF471K	0687-4711
R68	7-2-69	5905-	RC32GF100K	0690-1001
R7	7-2-41	5905-	RC32GF224K	0690-2241
R83	7-2-37	5905-	RC20GF474K	0687-4741
R85	7-2-37	5905-	RC20GF474K	0687-4741
R86	7-6-2	5905-	RC20GF470K	0687-4701
R9	7-2-36	5905-	RC20GF471K	0687-4711
S1	7-3-6	5930-	3100-0251	3100-0251
S2	7-1-9	5930-	80994-H	3101-0001
T1	7-2-26	5950-	9100-0050	9100-0050
V1	7-2-12	5960-	6CB6	5080-0621
V2	7-2-8	5960-	6CB6	1923-0028
V3	7-2-8	5960-	6CB6	1923-0028
V4	7-2-8	5960-	6CB6	1923-0028
V5	7-2-8	5960-	6CB6	1923-0028
V6	7-2-21	5960-	6AX5GT	1930-0014
V7	7-2-10	5960-	12B4	1921-0010
V8	7-2-11	5960-	6U8	1933-0004
V9	7-2-9	5960-	5651	1940-0001
XDS1	7-1-8	6250-	2020-AE	1450-0022
XF1	7-2-72	5920-	342014	1400-0084
XV1	7-2-15	5935-	316PH-3702	1200-0009
XV2	7-2-15	5935-	316PH-3702	1200-0009
XV3	7-2-15	5935-	316PH-3702	1200-0009
XV4	7-2-15	5935-	316PH-3702	1200-0009
XV5	7-2-15	5935-	316PH-3702	1200-0009
XV6	7-2-23	5935-	51A12272	1200-0020
XV7	7-2-16	5935-	44F-16388	1200-0008
XV8	7-2-16	5935-	44F-16388	1200-0008
XV9	7-2-15	5935-	316PH-3702	1200-0009



# APPENDIX

## CODE LIST OF MANUFACTURERS (Sheet 1 of 2)

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 handbooks.

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
00000	U.S.A. Common	Any supplier of U.S.	07149	Filmahm Corp.	New York, N. Y.	49956	Raytheon Company	Lexington, Mass.	74970	E. F. Johnson Co.	Waseca, Minn.
00136	McCoy Electronics	Mount Holy Springs, Pa.	07233	Cinch-Graphix Co.	City of Industry, Calif.	52090	Rowan Controller Co.	Baltimore, Md.	75042	International Resistance Co.	Philadelphia, Pa.
00213	Sage Electronics Corp.	Rochester, N. Y.	07261	Avnet Corp.	Los Angeles, Calif.	63743	Ward Leonard Electric	St. Vernon, N. Y.	75173	Jones, Howard B., Division	of Cinch Mfg. Corp.
00334	Humidat Co.	Calton, Calif.	07263	Fairchild Semiconductor Corp.	Mountain View, Calif.	54294	Shallcross Mfg. Co.	Selma, N. C.	75378	James Knights Co.	Chicago, Ill.
00335	Western Corp.	New York, N. Y.	07322	Minnesota Rubber Co.	Minneapolis, Minn.	55026	Simpson Electric Co.	Chicago, Ill.	75382	Kuika Electric Corporation	San Francisco, Calif.
00373	Gallock Packing Co.,	Camden, N. J.	07387	The Brilcher Corp.	Los Angeles, Calif.	55933	Sonotone Corp.	Elmsford, N. Y.	75818	Lenz Electric Mfg. Co.	Chicago, Ill.
00656	Aerovox Corp.	New Bedford, Mass.	07700	Technical Wire Products	Springfield, N. J.	56137	Spaulding Fibre Co., Inc.	Tonawanda, N. Y.	75915	Littell Inc.	Des Plaines, Ill.
00779	Amp. Inc.	Harrisburg, Pa.	07910	Continental Device Corp.	Hawthorne, Calif.	56289	Sprague Electric Co.	North Adams, Mass.	76005	Lord Mfg. Co.	Erie, Pa.
00781	Aircraft Radio Corp.	Bloomington, N. J.	07933	Rheem Semiconductor Corp.	Mountain View, Calif.	59446	Telen, Inc.	St. Paul, Minn.	76210	C. W. Marvelled	San Francisco, Calif.
00815	Northern Engineering Laboratories, Inc.	Burlington, Wis.	07966	Shockley Semi-Conductor Laboratories	Palo Alto, Calif.	59730	Thomas & Betts Co.	Elizabeth 1, N. J.	76433	Micamoid Electronic Mfg. Corp.	Brooklyn, N. Y.
00853	Sangamo Electric Company,	Orford Division (Capacitors)	07980	Bouton Radio Corp.	Bloomington, N. J.	61775	Tripplett Electrical Inc.	Bluffton, Ohio	76487	James Millen Mfg. Co., Inc.	Walden, Mass.
00866	Goe Engineering Co.	Los Angeles, Calif.	08145	U.S. Engineering Co.	Los Angeles, Calif.	62119	Westinghouse Air Brake Co.	Swissvale, Pa.	76493	J. W. Miller Co.	Los Angeles, Calif.
00891	Carl E. Holmes Corp.	Los Angeles, Calif.	08358	Burgess Battery Co.	Niagara Falls, Ontario, Canada.	62193	Universal Electric Co.	Owosso, Mich.	76530	Monadnock Mills	San Leandro, Calif.
01121	Allen Bradley Co.	Madison, Wis.	08717	Sloan Company	Burbank, Calif.	63743	Ward Leonard Electric Co.	St. Vernon, N. Y.	76545	Mosler Electric Co.	Cleveland, Ohio
01255	Litton Industries, Inc.	Beverly Hills, Calif.	08718	Cannon Electric Co. Phoenix Div.	Phoenix, Ariz.	64559	Western Electric Co., Inc.	New York, N. Y.	76584	Dak Manufacturing Co.	Crystal Lake, Ill.
01281	TRW Semiconductor Inc.	Lawndale, Calif.	08792	CBS Electronics Semiconductor Operations, Div. of C. B. S., Inc.	Lowell, Mass.	65092	Western Electric Co., Inc.	New York, N. Y.	77068	Bendix Pacific Division of	No. Hollywood, Calif.
01295	Texas Instruments, Inc.	Dallas, Texas	08984	McRae	Indianapolis, Ind.	66295	Willet Manufacturing Co.	Chicago, Ill.	77075	Pacific Metals Co.	San Francisco, Calif.
01349	The Alliance Mfg. Co.	Alliance, Ohio	09026	Babcock Relays, Inc.	Costa Mesa, Calif.	66346	Wollensak Optical Co.	Rochester, N. Y.	77221	Phosstat Instrument and	South Pasadena, Calif.
01561	Chassis-Trak Corp.	Indianapolis, Ind.	09134	Texas Capacitor Co.	Houston, Texas	70276	Allen Mfg. Co.	Hartford, Conn.	77250	Phoebel Mfg. Co.	Chicago, Ill.
01589	Pacific Relays, Inc.	Van Nuys, Calif.	09145	Atom Electronics	San Valley, Calif.	70309	Alfred Control Co., Inc.	New York, N. Y.	77252	Philadelphia Steel and Wire Corp.	Philadelphia, Pa.
01930	Amerock Corp.	Rockford, Ill.	09250	Electro Assemblies, Inc.	Chicago, Ill.	70391	Almetal Screw Prod. Co., Inc.	Garden City, N. Y.	77342	Petter and Brunfield, Div. of American	Princeton, Ind.
01961	Pulse Engineering Corp.	Santa Clara, Calif.	09569	Mallory Battery Co. of	Canada, Ltd.	70485	Atlantic India Rubber Works, Inc.	Chicago, Ill.	77630	Radio Condenser Corp.	Camden, N. J.
02114	Ferrocube Corp. of America	Saugerties, N. Y.	09569	Mallory Battery Co. of	Canada, Ltd.	70563	Asperite Co., Inc.	New York, N. Y.	77638	Radio Receptor Co., Inc.	Brooklyn, N. Y.
02286	Cole Mfg. Co.	Palo Alto, Calif.	09664	The Bristol Co.	Waterbury, Conn.	70903	Belden Mfg. Co.	Chicago, Ill.	77764	Resistance Products Co.	Harrisburg, Pa.
02650	Amphenol-Borg Electronics Corp.	Chicago, Ill.	10214	General Transistor Western Corp.	Los Angeles, Calif.	70938	Bird Electronic Corp.	Cleveland, Ohio	77969	Rubbercraft Corp. of Illinois	Torrance, Calif.
02735	Radio Corp. of America, Semiconductor and Materials Div.	Somerville, N. J.	10411	Ti-Tal, Inc.	Berkeley, Calif.	71002	Burnham Radio Corp.	New York, N. Y.	78189	Shaperoff Division of Illinois	Eggo, Ill.
02771	Vocaline Co. of America, Inc.	Old Saybrook, Conn.	10646	Carborundum Co.	Niagara Falls, N. Y.	71041	Boston Gear Works Div. of	Quincy, Mass.	78283	Sigal Indicator Corp.	New York, N. Y.
02777	Hopkins Engineering Co.	Old Saybrook, Conn.	11236	CTS of Berne, Inc.	Berne, Ind.	71218	Bud Radio Inc.	Cleveland, Ohio	78290	Strubers-Dunn Inc.	Pittsboro, N. J.
03508	G. E. Semiconductor Products Dept.	Syracuse, N. Y.	11237	Chicago Telephone of California, Inc.	So. Pasadena, Calif.	71286	Camloc Fastener Corp.	Paramus, N. J.	78452	Thompson-Brewer & Co.	Chicago, Ill.
03505	Aper Machine & Tool Co.	Dayton, Ohio	11312	Microwave Electronics Corp.	Palo Alto, Calif.	71313	Allen D. Cardwell Electronic Prod. Corp.	Plainville, Conn.	78471	Tilley Mfg. Co.	San Francisco, Calif.
03797	Eldena Corp.	El Monte, Calif.	11354	Duncan Electronic, Inc.	Santa Ana, Calif.	71400	Bussmann Fuse Div. of McGraw-Edison Co.	St. Louis, Mo.	78488	Stackpole Carbon Co.	St. Marys, Pa.
03877	Transitron Electronics Corp.	Waukegan, Ill.	11711	General Instrument Corporation Semiconductor Division	Newark, N. J.	71436	Chicago Condenser Corp.	Chicago, Ill.	78493	Standard Thomson Corp.	Walham, Mass.
03888	Avrilum Resistor Co.	Morrisstown, N. J.	11717	Imperial Electronic, Inc.	Buenos Park, Calif.	71450	CTS Corp.	Elkhart, Ind.	78553	Tennant Products, Inc.	Cleveland, Ohio
03954	Pyraline Motors, Inc.	Los Angeles, Calif.	11870	Malabs, Inc.	Palo Alto, Calif.	71458	Cannon Electric Co.	Los Angeles, Calif.	78790	Transformer Engineers	Passadena, Calif.
04009	Arrow, Hart and Hegeman Elect. Co.	Hartford, Conn.	12697	Chloralal Mfg. Co.	Dover, N. H.	71471	Cinema Engineering Co.	Burbank, Calif.	78947	Umicore Co.	Newtown, Mass.
04062	Elmenco Products Co.	New York, N. Y.	12859	Nippon Electric Co., Ltd.	Tokyo, Japan	71482	C. P. Clare & Co.	Chicago, Ill.	79142	Veeder Root, Inc.	Hartford, Conn.
04272	H. Q. Division of Aerovox	Myrtle Beach, S. C.	12930	Delta Semiconductor Inc.	Newport Beach, Calif.	71590	Centralab Div. of Globe Union Inc.	Milwaukee, Wis.	79251	Wenco Mfg. Co.	Chicago, Ill.
04298	Eign National Watch Co.,	Electronics Division	13103	Thermolloy	Dallas, Texas	71700	The Cornish Wire Co.	New York, N. Y.	79727	Continental-West Electronics Corp.	Philadelphia, Pa.
04404	Dymec Division of Hewlett-Packard Co.	Palo Alto, Calif.	13396	Telefunken (G. M. B. N.)	Hannover, Germany	71744	Chicago Miniature Lamp Works	Chicago, Ill.	79963	Zierick Mfg. Corp.	New Rochelle, N. Y.
04651	Sylvania Electric Prods., Inc.	Electronic Tube Div.	13835	Midland Mfg. Co.	Kansas City, Kansas	71753	A. O. Smith Corp., Crowley Div.	West Orange, N. J.	80031	Wepco Division of Sessions	Morrisstown, N. J.
04713	Motorola, Inc., Semiconductor Prod. Div.	Phoenix, Arizona	14099	Sem-Tech	Newbury Park, Calif.	71785	Cinch Mfg. Corp.	Chicago, Ill.	80031	Wepco Division of Sessions	Morrisstown, N. J.
04732	Filton Co., Inc., Western Div.	Calver City, Calif.	14193	Calif. Resistor Corp.	Santa Monica, Calif.	71788	Dow Corning Corp.	Midland, Mich.	80130	Times Facsimile Corp.	New York, N. Y.
04733	Automatic Electronic Co.	Northlake, Ill.	14298	American Components, Inc.	Coonshohocken, Pa.	72092	Etel-McCullough, Inc.	San Bruno, Calif.	80131	Electronic Industries Association.	Any brand
04777	Automatic Electric Sales Corp.	Northlake, Ill.	14555	Cornell Dabbert Elec. Corp.	So. Plainfield, N. J.	72136	Electro Motive Mfg. Co., Inc.	Willmar, Conn.	80207	Utmost Switch, Div. of	W. L. Masson Corp.
04796	Sequoia Wire & Cable Co.	Redwood City, Calif.	14650	Williams Mfg. Co.	San Jose, Calif.	72136	Electro Motive Mfg. Co., Inc.	Willmar, Conn.	80223	United Transformer Corp.	New York, N. Y.
04811	P. H. Motor Company	Chicago 44, Ill.	15909	The Daven Co.	Livingston, N. J.	72136	Electro Motive Mfg. Co., Inc.	Willmar, Conn.	80248	Oxford Electric Corp.	Chicago, Ill.
04811	P. H. Motor Company	Chicago 44, Ill.	16037	Spruce Pine Mfg. Co.	Spruce Pine, N. C.	72565	General Ceramics Corp.	Newark, N. J.	80294	Bourns Laboratories, Inc.	Riverside, Calif.
05006	Twentieth Century Plastics, Inc.	Los Angeles, Calif.	16352	Computer Diode Corp.	Lodi, N. J.	72699	General Instrument Corp., Semiconductor Div.	Oakland, Calif.	80411	Acro Div. of Robertshaw	Fulton Controls Co.
05277	Westinghouse Electric Corp.,	Semi-Conductor Dept.	16688	De Jur-Amsco Corporation	Long Island City 1, N. Y.	72758	Girard-Hopkins	Oakland, Calif.	80486	All Star Products Inc.	Delaware, Ohio
05347	Ultronic, Inc.	San Fernando, Calif.	16758	Delco Radio Div. of G. M. Corp.	Kakoma, Ind.	72765	Drake Mfg. Co.	Chicago, Ill.	80509	Avery Adhesive Label Corp.	Montevia, Calif.
05593	Illuminotron Engineering Co.	Sunnyvale, Calif.	18873	E. J. DuPont and Co., Inc.	Wilmington, Del.	72825	Hugh H. Eby Inc.	Philadelphia, Pa.	80583	Hansen-Lund Co., Inc.	New York, N. Y.
05624	Barber Colman Co.	Rockford, Ill.	19315	Eclipse Pioneer, Div. of	Bendix Aviation Corp.	72928	Gudeman Co.	Chicago, Ill.	80640	Slevens, Asa M. Co., Inc.	Boston, Mass.
05728	Tiffen Optical Co.	Roslyn Heights, Long Island, N. Y.	19500	Thomas A. Edison Industries,	Div. of McGraw-Edison Co.	72928	Gudeman Co.	Chicago, Ill.	81030	International Instruments, Inc.	New Haven, Conn.
05729	Metropolitan Telecommunications Corp.,	Metro Cap. Division	19701	Electra Manufacturing Corp.	Kansas City, Mo.	72964	Robert M. Hadley Co.	Erie, Pa.	81073	Grayhill Co.	LaGrange, Ill.
05783	Stewart Engineering Co.	Waukegan, Mass.	20183	Electronic Tube Corp.	Philadelphia, Pa.	72982	Erle Resistor Corp.	Princeton, Ind.	81095	Triad Transformer Corp.	Venice, Calif.
05870	Waxfield Engineering Inc.	Bridgport, Conn.	21226	Executive, Inc.	New York, N. Y.	73061	Hansen Mfg. Co., Inc.	Chicago, Ill.	81312	Winchester Electronics Co., Inc.	Norwalk, Conn.
06004	The Bassick Co.	Rochester, N. Y.	21520	Fansteel Metallurgical Corp.	No. Chicago, Ill.	73076	H. M. Harper Co.	Chicago, Ill.	81349	Military Specification	-----
06175	Bausch and Lomb Optical Co.	El Monte, Calif.	21335	The Falmir Bearing Co.	New Britain, Conn.	73138	Helipot Div. of Beckman Instruments, Inc.	Fullerton, Calif.	81415	Wilcox Products, Inc.	Cleveland, Ohio
06402	E. T. A. Products Co. of America	Chicago, Ill.	21964	Fed. Telephone and Radio Corp.	Clifton, N. J.	73293	Hughes Products Division of	Newport Beach, Calif.	81453	Raytheon Mfg. Co., Industrial Components	-----
06540	Analog Electronic Hardware Co., Inc.	New Rochelle, N. Y.	22446	General Electric Co.	Schenectady, N. Y.	73445	Ampere Electronic Co., Div. of North	Hicksville, N. Y.	81483	International Rectifier Corp.	El Segundo, Calif.
06555	Bende Electrical Instrument Co., Inc.	Penacook, N. H.	24455	G. E., Lamp Division	Nela Park, Cleveland, Ohio	73490	Beckman Helipot Corp.	So. Pasadena, Calif.	81541	The Ampex Products Co.	Cambridge, Mass.
06751	U. S. Sensor Division of Nuclear	Phoenix, Arizona	24555	General Radio Co.	West Concord, Mass.	73506	Bradley Semiconductor Corp.	Hamden, Conn.	81860	Barry Controls, Inc.	Watertown, Mass.
06812	Torrington Mfg. Co., West Div.	Van Nuys, Calif.	26365	Gries Reproducer Corp.	New Rochelle, N. Y.	73559	Carling Electric, Inc.	Hartford, Conn.	82042	Center Paris Co.	Shokne, Ill.
07115	Corning Glass Works	Electronic Components Dept.	26462	Grobel File Co. of America, Inc.	Carlsbad, N. J.	73682	George K. Garrett Co., Inc.	Philadelphia, Pa.	82142	Jeffer Electronics Division of	-----
07126	Digital Co.	Pasadena, Calif.	26592	Hamilton Watch Co.	Lancaster, Pa.	73734	Federal Screw Prod. Co.	Chicago, Ill.	82170	Spartan Carbide Co.	Du Bois, Pa.
07137	Transistor Electronics Corp.	Minneapolis, Minn.	33173	G. E. Receiving Tube Dept.	Owensboro, Ky.	73743	Fischer Special Mfg. Co.	Cincinnati, Ohio	82170	Allen B. DuMont Labs, Inc.	Clifton, N. J.
07138	Westinghouse Electric Corp.	Electronic Tube Div.	35434	Lectrohn Inc.	Chicago, Ill.	73793	The General Industries Co.	Elyria, Ohio	82209	Maguire Industries, Inc.	Greenwich, Conn.
			36196	Stanley Corp.	Hawkesbury, Ontario, Canada	73846	Goshen Stamping & Tool Co.	Goshen, Ind.	82219	Sylvania Electric Prod. Inc.	Emporium, Pa.
			37942	P. R. Mallory & Co., Inc.	Indianapolis, Ind.	73859	JFO Electronics Corp.	Brooklyn, N. Y.	82376	Astron Co.	East Newark, N. J.
			39543	Mechanical Industries Prod. Co.	Akron, Ohio	73905	Jennings Radio Mfg. Co.	Neptune, N. J.	82389	Metals and Combs, Inc., Div. of	Chicago, Ill.
			40920	Miniature Precision Bearings, Inc.	Keene, N. H.	74276	Signalite Inc.	Winchester, Mass.	82647	Spencer Products	Attleboro, Mass.
			42190	Culer Co.	Chicago, Ill.	74455	J. H. Wmns, and Sons	Chicago, Ill.			
			43990	C. A. Norgren Co.	Englewood, Colo.	74861	Industrial Condenser Corp.	Chicago, Ill.			
			44655	Omnia Mfg. Co.	Stoke, N. H.	74868	R. F. Products Division of Amphenol-Borg Electronics Corp.	Danbury, Conn.			
			47904	Polaroid Corp.	Cambridge, Mass.						
			48620	Precision Thermometer and Inst. Co.	Philadelphia, Pa.						





# **APPENDIX** **CODE LIST OF MANUFACTURERS (Sheet 2 of 2)**

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
8266	Research Products Corp.	Madison, Wis.	89636	Carter Pails Div. of Economy Baler Co.	Chicago, Ill.	95263	Leecraft Mfg. Co., Inc.	New York, N.Y.	THE FOLLOWING H.P. VENDORS HAVE NO NUMBER ASSIGNED IN THE LATEST SUPPLEMENT TO THE FEDERAL SUPPLY CODE FOR MANUFACTURERS HANDBOOK.		
82877	Rotom Manufacturing Co., Inc.	Woodstock, N.Y.	89665	United Transformer Co.	Chicago, Ill.	95264	Lenco Electronics, Inc.	Burbank, Calif.			
82893	Vector Electronic Co.	Glendale, Calif.	90119	U S Rubber Co. Mechanical Goods Div.	Passaic, N.J.	95265	National Coil Co.	Sheridan, Wyo.			
83053	Western Washer Mfr. Co.	Los Angeles, Calif.	90970	Bearing Engineering Co.	San Francisco, Calif.	95275	Vitramon, Inc.	Bridgeport, Conn.			
83058	Car Fastener Co.	Cambridge, Mass.	91267	Connor Spring Mfg. Co.	San Francisco, Calif.	95348	Gordas Corp.	Bloomfield, N.J.	00000	JFD Electronics Corp.	Van Nuys, Calif.
83086	New Hampshire Ball Bearing, Inc.	Peterborough, N.H.	91345	Miller Dial & Nameplate Co.	El Monte, Calif.	95354	Methode Mfg. Co.	Chicago, Ill.	00000	Tianex Company	Mountain View, Calif.
83125	Pyramid Electric Co.	Darlington, S.C.	91418	Radio Materials Co.	Chicago, Ill.	95887	Weckesser Co.	Chicago, Ill.	10000	Western Devices, Inc.	Inglewood, Calif.
83148	Electro Cords Co.	Los Angeles, Calif.	91506	Augat Brothers', Inc.	Attleboro, Mass.	96067	Huggins Laboratories	Sunnyvale, Calif.	10000	Winchester Electronics Inc.	
83186	Victory Engineering Corp.	Union, N.J.	91637	Dale Electronics, Inc.	Columbus, Nebr.	96095	Hi-Q Division of Aerovox	Olean, N.Y.	0000F	Malco Tool and Die	Santa Monica, Calif.
83298	Bendix Corp., Red Bank Div.	Red Bank, N.J.	91662	Eico Corp.	Philadelphia, Pa.	96256	Thordarson-Meissner Div. of Maguire Industries, Inc.	Mt. Carmel, Ill.	0000F	Western Coil Div. of Automatic Ind., Inc.	Los Angeles, Calif.
83315	Hubbell Corp.	Mundelein, Ill.	91737	Gienar Mfg. Co., Inc.	Wakelield, Mass.	96330	Carlton Screw Co.	Chicago, Ill.	0000N	Nahm-Bros. Spring Co.	Redwood City, Calif.
83330	Smith, Heiman P., Inc.	Brooklyn, N.Y.	91827	K F Development Co.	Redwood City, Calif.	96341	Microwave Associates, Inc.	Burlington, Mass.	0000P	Ty-Car Mfg. Co., Inc.	San Leandro, Calif.
83385	Central Screw Co.	Chicago, Ill.	91929	Minneapolis-Honeywell Regulator Co.	Freeport, Ill.	96501	Excel Transformer Co.	Oakland, Calif.	0000P	Webster Electronics Co. Inc.	Holliston, Mass.
83501	Gavitt Wire and Cable Co., Div. of Amerace Corp.	Brookfield, Mass.	92157	Microswitch Div.	Freeport, Ill.	97454	Industrial Retaining Ring Co.	Irvine, N.J.	0000W	Willow Leather Products Corp.	New York, N.Y.
83594	Burroughs Corp.		92196	Universal Metal Prod., Inc.	Peabody, Mass.	97539	Automatic and Precision Mfg Co	Yonkers, N.Y.	0000A	British Radio Electronics Ltd.	Newark, N.J.
83740	Eveready Battery	Plainfield, N.J.	92367	Elget Optical Co., Inc.	Rochester, N.Y.	97965	CBS Electronics	Danvers, Mass.	000AB	ETA	Washington, D.C.
83777	Model Eng. and Mfg. Inc.	Huntington Ind.	92607	Tinsolite Insulated Wire Co.	Tarrytown, N.Y.	97979	Reon Resistor Corp.	Yonkers, N.Y.	000AC	Indiana General Corp., Elect. Div.	England
83821	Loyd Scruggs Co.	Festus, Mo.	93332	Sylvania Electric Prod. Inc., Semiconductor Div.	Woburn, Mass.	98141	Axel Brothers Inc.	Jamaica, N.Y.	000AD	Curtis Instrument Inc.	Mt. Kisco, N.Y.
84171	Arco Electronics, Inc.	New York, N.Y.	93369	Robbins and Myers, Inc.	New York, N.Y.	98159	Rubber Teck, Inc.	Gardena, Calif.	000BB	Precision Instrument Components Co.	Van Nuys, Calif.
84396	A.J. Giesener Co., Inc.	San Francisco, Calif.	93410	Stevens Mfg. Co., Inc.	Mansfield, Ohio	98270	Francis L. Mosley	Pasadena, Calif.	000MM	Rubber Eng. & Development	Hayward, Calif.
84411	Good All Electric Mfg. Co.	Ogallala, Neb.	93788	Holard J. Smith Inc	Port Monmouth, N. J.	98278	Microdot, Inc.	So. Pasadena, Calif.	000NN	A "N" D Manufacturing Co.	San Jose 27, Calif.
84970	Sarkes Tarzian, Inc.	Bloomington, Ind.	93939	G V Controls	Livingston, N. J.	98291	Sealectro Corp.	Mamaroneck, N.Y.	000QQ	Coiltron	Oakland, Calif.
85454	Bonton Molding Company	Bonton, N.J.	93983	Insuline-Van Norman Ind., Inc.		98405	Castad Corp.	Redwood City, Calif.	000RR	Radio Industries	Des Plaines, Ill.
85471	A.B. Boyd Co.	San Francisco, Calif.		Electronic Division	Manchester, N.H.	98731	General Mills	Minneapolis, Minn.	000SS	Control of Elgin Watch Co.	Burbank, Calif.
85474	R.M. Bracamonte & Co.	San Francisco, Calif.	94337	General Cable Corp.	Bayonne, N.J.	98821	North Hills Electric Co.	Minneapolis, N.Y.	000WW	California Eastern Lab.	Burlingame, Calif.
85560	Koiled Kords, Inc.	New Haven, Conn.	94144	Raytheon Mfg. Co., Industrial Components Div. Receiving Tube Operation	Quincy, Mass.	98925	Cievite Transistor Prod. Div. of Cievite Corp.	Waltham, Mass.	000XX	Methode Electronics, Inc.	Chicago 31, Ill.
85591	Seamless Rubber Co.	Chicago, Ill.	94745	Raytheon Mfg. Co., Semiconductor Div.	Newton, Mass.	98978	International Electronic Research Corp.	Burbank, Calif.	000YY	S.K. Smith Co.	Los Angeles 45, Calif.
86197	Clifton Precision Products	Clifton Heights, Pa.	94748	Scientific Radio Products Inc.	Loveland, Colo.	99109	Columbia Technical Corp.	New York, N.Y.			
86579	Precision Rubber Products Corp.	Dayton, Ohio	94154	Tung-Sol Electric, Inc.	Newark, N.J.	99313	Varian Associates	Palo Alto, Calif.			
86684	Radio Corp. of America, RCA		94197	Curtiss-Wright Corp., Electronics Div.	East Paterson, N.J.	99515	Marshall Industries, Electron Products Division	Pasadena, Calif.			
87216	Phico Corporation (Lansdale Division)	Lansdale, Pa.	94272	Southco Div. of S. Chester Corp.	Lester, Pa.	99707	Control Switch Division, Controls Co. of America	El Segundo, Calif.			
87473	Western Fibrous Glass Products Co.	San Francisco, Calif.	94310	Trio Ohm Prod. Div. of Model Engineering and Mfg. Co.	Chicago, Ill.	99800	Delevan Electronics Corp.	East Aurora, N.Y.			
87664	Van Waters & Rogers Inc.	Seattle, Wash.	94682	Worcester Pressed Aluminum Corp.	Worcester, Mass.	99848	Wilco Corporation	Indianapolis, Ind.			
87930	Tower Mfg. Corp.	Providence, R. I.	95023	Philbrick Researchers, Inc.	Boston, Mass.	99934	Renbrandt, Inc.	Boston, Mass.			
88140	Cutter-Hammer, Inc.	Lincoln, Ill.	95236	Allies Products Corp.	Miami, Fla.	99942	Hoffman Semiconductor Div. of Hoffman Electronics Corp.	Evanston, Ill.			
88220	Gould-National Batteries, Inc.	St. Paul, Minn.	95238	Continental Connector Corp.	Woodside, N.Y.	99957	Technology Instrument Corp of Calif.	Newbury Park, Calif.			
88598	General Mills, Inc.	Buffalo, N.Y.									
89231	Gaylar Electric Inc., Co.	Oakland, Calif.									
89473	General Electric Distributing Corp.	Schenectady, N.Y.									







MODELS 400D/H/L, H02-400D

VACUUM TUBE VOLTMETER

Manual Serial Prefixed: 310- (400D/H02-400D)

313- (400H/L)

Part No. 400D/H/L-902

To adapt this manual to instruments with earlier serial numbers check for errata below, and make changes shown in tables.

## NOTE

These Manual Backdating Changes make this manual applicable to earlier instruments. Instrument-component values that differ from those in this manual, yet are not listed in the Backdating Changes, should be replaced using the part numbers given in this manual.

Instrument Serial Nos.      Make Manual Changes

(400D/H02-400D) Above 310-45571	Manual applies
(400H/L) Above 313-22177	Manual applies
(400D/H02-400D) Below 310-45570	1
(400H/L) Below 313-22176	1
(400L) Below 048-13256	1, 2
(400H) Below 017-12026	1, 3

Instrument Serial Nos.      Make Manual Changes

(400DR) Above 310-45571	4
(400DR) Below 310-45570	1, 4
(400HR/LR) Above 313-22177	4
(400HR/LR) Below 313-22176	1, 4
(400HR) Below 017-12026	1, 5
(400LR) Below 048-13256	1, 5

CHANGE #1

Section V, Figure 5-10, Voltmeter Schematic Diagram

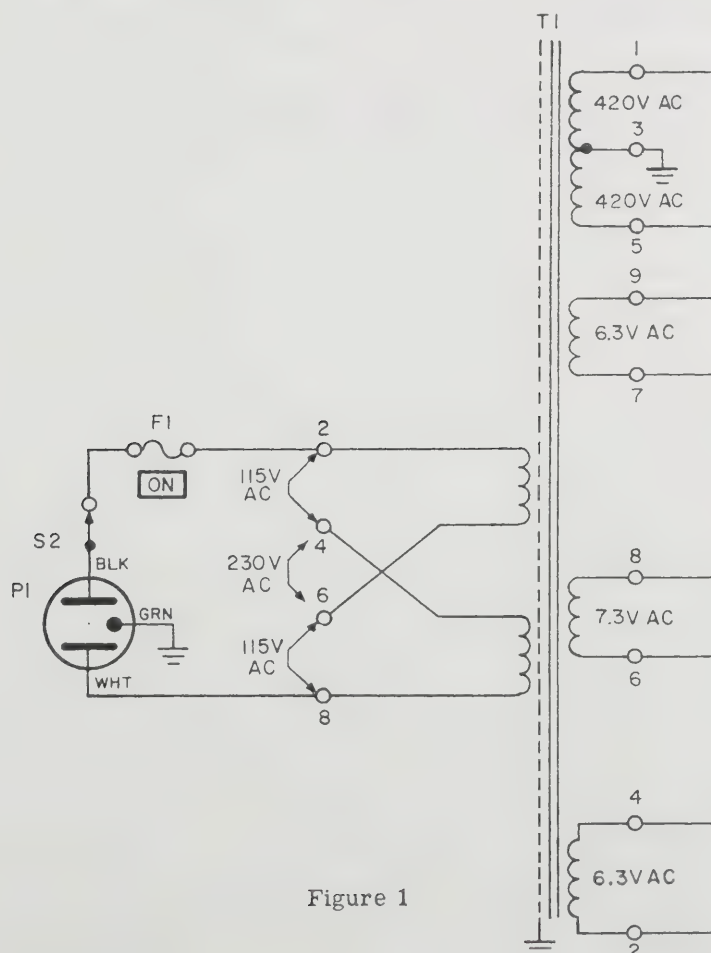


Figure 1

Supplement B for  
400D/H/L-902



## CHANGE #2

## Section VII, Figures 7-1-11 and 7-1-14

Multimeter, Replacement: Change  $\text{hp}$  Part No. to read 1120-0081.Panel, Front: Change  $\text{hp}$  Part No. to read 400H-2.

## Section VIII, Numerical Indexes

Change MFR. OR MIL. PART NO. 1120-0098 to read 1120-0081.

Change MFR. OR MIL. PART NO. 400H-2A to read 400H-2.

## Section IX, Reference Designation Index

Change Reference Designation M1 L MFR. OR MIL. PART NO. and -HP-PART NUMBER to read 1120-0081.

## CHANGE #3

## Section VII, Figures 7-1-11 and 7-1-14

Multimeter, Replacement: Change  $\text{hp}$  Part No. to read 1120-0048.Panel, Front: Change  $\text{hp}$  Part No. to read 400H-2.

## Section VIII, Numerical Indexes

Change MFR. OR MIL. PART NO. 1120-0301 to read 1120-0048.

Change MFR. OR MIL. PART NO. 400H-2A to read 400H-2.

## Section IX, Reference Designation Index

Change Reference Designation M1 H MFR. OR MIL. PART NO. and -HP-PART NUMBER to read 1120-0048.

## CHANGE #4

Replacement parts common to rack mount instruments (400DR/HR/LR) only:

## ADD

Description	$\text{hp}$ Part No.
Dust Cover	5000-0627
Panel, Front - DR	400D-2R
HR	400H-2B
LR	400L-2B
Bracket, Panel Mtg.	400D-12B
Insulator, Bushing	400D-41A
Bracket, Mtg. (HR/LR)	5020-0243

## DELETE

Description	$\text{hp}$ Part No.
Cabinet Ass'y	400D-44
Panel, Front - D	400D-2
H/L	400H-2A
Bezel	5020-0137

## CHANGE #5

## Replacement Parts:

Multimeter Replacement: Change  $\text{hp}$  Stock No. to read (HR) 1120-0048; (LR) 1120-0081.Panel, Front: Change  $\text{hp}$  Stock No. to read (HR) 400H-2R; (LR) 400L-2R.

All other additions and deletions in CHANGE #5 apply.







